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DIODES, POWER RECTIFIER, SCHOTTKY BARRIER

BASED ON TYPE STPS40100

ESCC Detail Specification No. 5106/019

Issue 9	October 2020
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ESCC Detail Specification

No. 5106/019

DOCUMENTATION CHANGE NOTICE

(Refer to https://escies.org for ESCC DCR content)

DCR No.	CHANGE DESCRIPTION
1365	Specification updated to incorporate changes per DCR.



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1 <u>GENERAL</u>

1.1 <u>SCOPE</u>

This specification details the ratings, physical and electrical characteristics and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 <u>APPLICABLE DOCUMENTS</u>

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 5000
- (b) MIL-STD-750, Test Methods and Procedures for Semiconductor Devices

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 510601901

- Detail Specification Reference: 5106019
- Component Type Variant Number: 01 (as required)

1.4.2 <u>Component Type Variants</u>

The component type variants applicable to this specification are as follows:

Variant Number	Based on Type	Case	Common Cathode Terminal	Lead/Terminal Material and Finish	Weight max g
01	STPS40100	TO-254	2	H9	10
02	STPS40100	TO-254	1	H9	10
03	STPS40100	SMD1	3	Q14	3
04	STPS40100	TO-254	2	H14	10
05	STPS40100	TO-254	2	H4	10

The lead/terminal material and finish shall be in accordance with the requirements of ESCC Basic Specification No. 23500.

1.5 MAXIMUM RATINGS

The maximum ratings shall not be exceeded at any time during use or storage.

Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.



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Characteristics	Symbols	Maximum Ratings	Unit	Remarks
Forward Surge Current (per Diode)	I _{FSM}	300	А	Note 1
Repetitive Peak Reverse Voltage	Vrrm	100	V	Note 2
Repetitive Peak Reverse Current	I _{RRM}	1	А	Note 3
Average Output Rectified Current	lo		А	50% Duty Cycle
Variants 01, 02, 03, 04, 05 (per Diode)		20		Notes 4, 9
Variants 01, 02, 03, 04, 05 (per Device)		40		
RMS Forward Current per Diode	I _{F(rms)}	30	А	
Operating Temperature Range (Case Temperature)	T _{op}	-65 to +175	°C	Note 5
Junction Temperature	Tj	+175	°C	
Storage Temperature Range	T _{stg}	-65 to +175	°C	Note 5
Soldering Temperature For TO-254 For SMD1	T _{sol}	+260 +245	°C	Note 6 Note 7
Critical Rate of Rise of Reverse Voltage	dV/dt	10000	V/µs	
Thermal Resistance, Junction to Case	R _{th(j-c)}		°C/W	Notes 8, 9
Variants 01, 02, 04, 05 (per Diode)		1.5		
Variants 01, 02, 04, 05 (per Device)		1.2		
Variant 03 (per Diode)		1.3		
Variant 03 (per Device)		0.9		

NOTES:

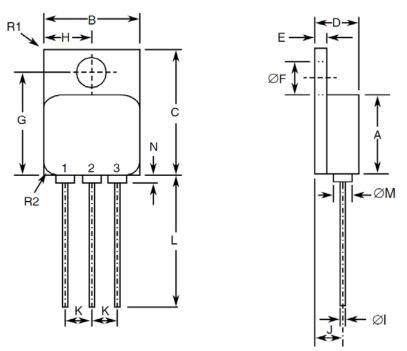
- 1. Sinusoidal pulse of 10ms duration.
- 2. Pulsed, duration 5ms, f = 50Hz.
- 3. Pulsed, duration $2\mu s$, f = 1kHz.
- For Variants 01, 02, 04, 05 at T_{case} ≥ +132°C per Device and T_{case} ≥ +148°C per Diode, derate linearly to 0A at +175°C.
 For Variant 03 at T_{case} ≥ +143°C per Device and T_{case} ≥ +152°C per Diode, derate linearly to 0A at +175°C.
- 5. For Variants with hot solder dip lead finish all testing performed at $T_{amb} > +125$ °C shall be carried out in a 100% inert atmosphere.
- 6. Duration 10 seconds maximum at a distance of not less than 1.5mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.
- 7. Duration 5 seconds maximum and the same package shall not be resoldered until 3 minutes have elapsed.
- 8. Package mounted on infinite heatsink.
- 9. The "per Device" ratings apply only when both anode terminals are tied together.

1.6 HANDLING PRECAUTIONS

The TO-254 package contains Beryllium Oxide (BeO) and therefore it must not be ground, machined, sandblasted or subjected to any mechanical operation which will produce dust. The case must not be subjected to any chemical process (e.g. etching) which will produce fumes.

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- 1.7 <u>PHYSICAL DIMENSIONS AND TERMINAL IDENTIFICATION</u> Consolidated Notes are given in Para. 1.7.3.
- 1.7.1 Metal Flange Mount Package (TO-254) 3 Lead

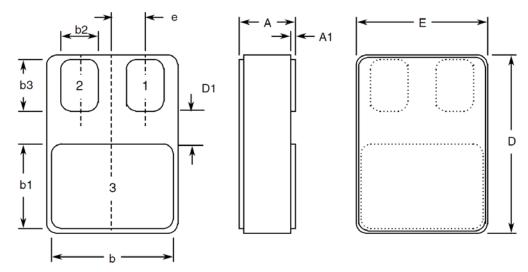


Symbols	Dimensi	Notes	
	Min	Max	
A	13.59 13.84		
В	13.59	13.84	
С	20.07	20.32	
D	6.3	6.7	
E	1	1.35	
ØF	3.5	3.9	
G	16.89	17.4	
Н	6.86	BSC	
ØI	0.89	1.14	2
J	3.81	BSC	
К	3.81	BSC	
L	12.95	14.5	
ØM	3.05 Typical		2
N	- 0.71		2
R1	-	1	3, 4
R2	1.65 T	ypical	3, 4





1.7.2 Surface Mount Package (SMD1) - 3 terminal



Symbols	Dimensi	Notes	
	Min	Max	
A	3.3	3.61	
A1	0.25	0.51	
b	9.4	9.65	
b1	10.41	10.67	
b2	3.43	3.68	4
b3	3.86	4.11	4
D	15.75	16	
D1	0.76	-	4
E	11.3	11.56	
е	2.67	BSC	4

1.7.3 Notes to Physical Dimensions and Terminal Identification

1. The terminal identification is specified by the component's geometry. See Para. 1.8 Functional Diagram for the terminal connections.

- 2. 3 places.
- 3. Radius.
- 4. 2 places.



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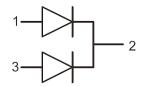
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1.8 FUNCTIONAL DIAGRAM

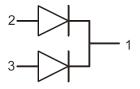
Variants 01, 04, 05

Terminal 1: Anode a Terminal 2: Common Cathode Terminal 3: Anode b



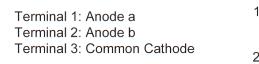
Variant 02

Terminal 1: Common Cathode Terminal 2: Anode a Terminal 3: Anode b



Variant 03

3



NOTES:

- 1. For TO-254, the case is not connected to any lead.
- 2. For SMD1, the lid is not connected to any terminal.

1.9 MATERIALS AND FINISHES

Materials and finishes shall be as follows:

(a) Case

For the metal flange mount package the case shall be hermetically sealed and have a metal body. The leads pass through ceramic eyelets brazed into the frame and the lid shall be welded.

For the surface mount package the case shall be hermetically sealed and have a ceramic body with a Kovar lid.

(b) Leads/Terminals As specified in Para. 1.4.2.



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2 <u>REQUIREMENTS</u>

2.1 <u>GENERAL</u>

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

2.1.1 <u>Deviations from the Generic Specification</u>

2.1.1.1 Deviation from Screening Tests - Chart F3

(a) High Temperature Reverse Bias Burn-in and the subsequent Final Measurements for HTRB shall be omitted.

2.2 MARKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and as follows.

The information to be marked on the component shall be:

- (a) The ESCC qualified components symbol (for ESCC qualified components only).
- (b) The ESCC Component Number (see Para. 1.4.1).
- (c) Traceability information.
- (d) Beryllium Oxide warning sign (TO-254 only).

2.3 CASE ISOLATION

For Variants 01, 02, 04 and 05, Case Isolation shall be performed as specified in the ESCC Generic Specification and as follows:

• Test Conditions:

- Test voltage: 500Vdc
- Duration of application of test voltage: 1s
- Points of application of test voltage: between case metal tab and all terminals connected together.
- Maximum leakage current: 10nA

2.4 TERMINAL STRENGTH

The test conditions for Terminal Strength, tested as specified in the ESCC Generic Specification, shall be as follows:

For TO-254, Test Condition: A, tension, with an applied force of 10N and a duration of 10s.



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2.5 <u>ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES</u> Electrical measurements shall be performed at room, high and low temperatures. Consolidated notes are given in Para. 2.5.3.

2.5.1 <u>Room Temperature Electrical Measurements</u> The measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}C$.

Characteristics	Symbols	MIL-STD-750	Test Conditions	Lin	nits	Units
		Test Method	Note 1	Min	Max	
Reverse Current	I _{R1}	4016	DC Method V _R = 100V	-	30	μA
	I _{R2}	4016	DC Method $V_R = 50V$	-	5	μA
Forward Voltage	V _{F1}	4011	Pulse Method IF = 5A Note 2	-	610	mV
	VF2	4011	Pulse Method I _F = 10A Note 2	-	730	mV
	VF3	4011	Pulse Method I _F = 20A Note 2	-	900	mV
Capacitance	С	4001	V _R = 10Vdc f = 1MHz	-	1	nF
Thermal Impedance	Z _{th(j-c)}	3101	$I_{H} = 15 \text{ to } 40A$ $t_{H} = 50ms$ $I_{M} = 50mA$ $t_{md} = 100\mu s$ Note 3		ate ΔVF, lote 4)	°C/W

2.5.2 High and Low Temperatures Electrical Measurements

Characteristics	Symbols	MIL-STD-750	Test Conditions	Lin	nits	Units
		Test Method	Notes 1 and 5	Min	Max	
Reverse Current	I _{R1}	4016	$T_{case} = +125 (+0 -5)^{\circ}C$ DC Method $V_{R} = 100V$	-	20	mA
	I _{R2}	4016	$T_{case} = +125 (+0 -5)^{\circ}C$ DC Method $V_{R} = 50V$	-	7.5	mA



Characteristics	Symbols	MIL-STD-750	Test Conditions	Lin	nits	Units
		Test Method	Notes 1 and 5	Min	Max	
Forward Voltage	VF2	4011	$T_{case} = +125 (+0 -5)^{\circ}C$ Pulse Method $I_{F} = 10A$ Note 2	-	660	mV
	V _{F3}	4011	$T_{case} = +125 (+0 -5)^{\circ}C$ Pulse Method $I_{F} = 20A$ Note 2	-	850	mV
			$T_{case} = -55 (+5 - 0)^{\circ}C$ Pulse Method $I_F = 20A$ Note 2	-	950	mV

2.5.3 Notes to Electrical Measurement Tables

- 1. Measurement per each diode.
- 2. Pulse Width \leq 680µs, Duty Cycle \leq 2%.
- 3. Performed only during Screening Tests Parameter Drift Values (Initial Measurements), go-no-go.
- 4. The limits for ΔV_F shall be defined by the Manufacturer on every lot in accordance with MIL-STD-750 Method 3101 and shall guarantee the $R_{th(j-c)}$ limits specified in Para. 1.5 Maximum Ratings.
- 5. Read and record measurements shall be performed on a sample of 5 components with 0 failures allowed. Alternatively a 100% inspection may be performed.

2.6 PARAMETER DRIFT VALUES

Unless otherwise specified, the measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}C$.

The test methods and test conditions shall be as per the corresponding test defined in Para. 2.5.1 Room Temperature Electrical Measurements.

The drift values (Δ) shall not be exceeded for each characteristic specified. The corresponding absolute limit values for each characteristic shall not be exceeded.

Characteristics	Symbols		Limits	Units	
		Drift	Absolute		
		Value Δ	Min	Max	
Reverse Current 1	I _{R1}	±5 or (1) ±100%	-	30	μA
Forward Voltage 1	V_{F1}	±50	-	610	mV

NOTES:

1. Whichever is the greater referred to the initial value.



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2.7 INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS

Unless otherwise specified, the measurements shall be performed at T_{amb} = +22 ±3°C.

The test methods and test conditions shall be as per the corresponding test defined in Para. 2.5.1 Room Temperature Electrical Measurements.

The limit values for each characteristic shall not be exceeded.

Characteristics	Symbols	Limits		Units
		Min	Max	
Reverse Current	I _{R1}	-	30	μA
	I _{R2}	-	5	μA
Forward Voltage	V _{F1}	-	610	mV
	V _{F2}	-	730	mV
	V _{F3}	-	900	mV

2.8 <u>POWER BURN-IN CONDITIONS</u>

Characteristics	Symbols	Test Conditions	Units
Case Temperature	T _{case}	+125	°C
Reverse Voltage	VR	80	V

2.9 OPERATING LIFE CONDITIONS

The conditions shall be as specified in Para. 2.8 Power Burn-in Conditions.



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APPENDIX 'A'

AGREED DEVIATIONS FOR STMICROELECTRONICS (F)

ITEMS AFFECTED	DESCRIPTION OF DEVIATIONS	
Para. 2.1.1, Deviations from the Generic Specification: Para. 8, Test Methods and Procedures	 For qualification and qualification maintenance, or procurement of qualified or unqualified components, the following replacement test method specifications shall be used instead of the following ESCC Basic Specifications: No. 20400, Internal Visual Inspection: replaced by MIL-STD-750 Test Method 2078. No. 20500, External Visual Inspection: replaced by MIL-STD-750 Test Method 2071. No. 20900, Radiographic Inspection of Electronic Components: replaced by MIL-STD-750 Test Method 2076. 	
Para. 2.1.1, Deviations from the Generic Specification: Deviations from Production Control - Chart F2	Special In-Process Controls - Internal Visual Inspection. Wedge bonds equal to 1.1 wire diameter are acceptable for bonding with a V-Groove tool.	
Para. 2.1.1.1, Deviations from the Generic Specification: Deviations from Screening Tests - Chart F3	Solderability is not applicable unless specifically stipulated in the Purchase Order.	