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TRANSISTORS, MATCHED DUAL, NPN BASED ON TYPE 2N2919, 2N2920 AND 2N2920A

ESCC Detail Specification No. 5207/002

Issue 10 October 2020



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ESCC Detail Specification

No. 5207/002

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1 **GENERAL**

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 5000
- (b) MIL-STD-750, Test Methods and Procedures for Semiconductor Devices

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 520700202

Detail Specification Reference: 5207002

Component Type Variant Number: 02 (as required)



1.4.2 <u>Component Type Variants</u>

The component type variants applicable to this specification are as follows:

Variant Number	Based on Type	Case	Lead/Terminal Material and/or Finish (Note 1)	Weight max g
02	2N2920	TO-77	D2	1
03	2N2920A	TO-77	D2	1
04	2N2919	TO-77	D3 or D4	1
05	2N2920	TO-77	D3 or D4	1
06	2N2920A	TO-77	D3 or D4	1
07	2N2919	TO-77	D7	1
08	2N2920	TO-77	D7	1
09	2N2920A	TO-77	D7	1
10	2N2919	ССР	2	0.2
11	2N2920	ССР	2	0.2
12	2N2920A	ССР	2	0.2
13	2N2919	ССР	4	0.2
14	2N2920	ССР	4	0.2
15	2N2920A	ССР	4	0.2
16	2N2920A	FP	G2	0.7
17	2N2920A	FP	G4	0.7
18	2N2920A	Die (Note 2)	N/A	N/A

- The lead/terminal material and/or finish shall be in accordance with the requirements of ESCC Basic Specification No. 23500.
- 2. Variant 18 is a single transistor die; this Variant shall be ordered, tested and delivered in matched pairs. See Para. 1.6.4.



1.5 MAXIMUM RATINGS

The maximum ratings shall not be exceeded at any time during use or storage.

Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

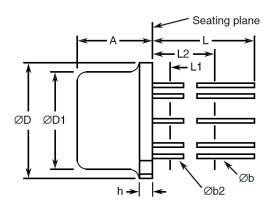
Characteristics	Symbols	Maximum Ratings	Unit	Remarks
Collector-Base Voltage	V _{CBO}	60	V	Over entire
Collector-Emitter Voltage	VCEO	60	V	operating temperature
Emitter-Base Voltage	V _{EBO}	6	>	range
Collector Current	Ic	30	mA	Continuous
Power Dissipation (One Section) For TO-77, CCP and FP For TO-77	P _{totO1}	0.3 0.75	W W	At T _{amb} ≤ +25°C At T _{case} ≤ +25°C
Power Dissipation (Both Sections) For TO-77, CCP and FP For TO-77	P _{totB1}	0.5 1.25	W W	At T _{amb} ≤ +25°C At T _{case} ≤ +25°C
Thermal Resistance, Junction-to-Ambient	R _{th(j-a)}	583.3 350	°C/W	For one section For both sections
Thermal Resistance, Junction-to-Case	R _{th(j-c)}	233.3 140	°C/W	For one section For both sections Note 1
Operating Temperature Range	Top	-55 to +200	°C	Note 2
Storage Temperature Range	T _{stg}	-65 to +200	°C	Note 2
Soldering Temperature For FP For TO-77 For CCP	T _{sol}	+265 +260 +245	°C	Note 3 Note 3 Note 4

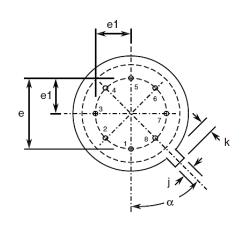
- 1. Thermal Resistance, Junction-to-Case only applies to TO-77 packaged Variants.
- 2. For Variants with tin-lead plating or hot solder dip lead finish all testing, and any handling, performed at T_{amb} > +125°C shall be carried out in a 100% inert atmosphere.
- 3. Duration 10 seconds maximum at a distance of not less than 1.5mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.
- 4. Duration 5 seconds maximum and the same terminal shall not be resoldered until 3 minutes have elapsed.



1.6 PHYSICAL DIMENSIONS AND TERMINAL IDENTIFICATION

1.6.1 Metal Can Package (TO-77) - 6 lead





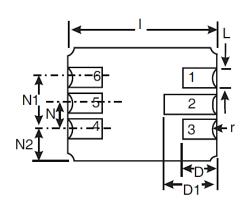
Symbols	Dimensi	Dimensions mm	
	Min	Max	
А	6.1	6.6	
Øb	0.406	0.533	2, 3
Øb2	0.406	0.483	2, 3
ØD	8.51	9.4	
ØD1	7.75	8.51	
е	5.08	5.08 BSC	
e1	2.54	BSC	4
h	-	1.02	
j	0.711	0.864	
k	0.737	1.14	5
L	12.7	-	2
L1	-	1.27	3
L2	6.35	-	3
α	45° l	BSC	1, 4, 6

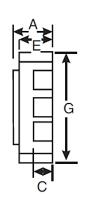
- Terminal identification is specified by reference to the tab position where lead 1 = collector 1, lead 2 = base 1, lead 3 = emitter 1, lead 5 = emitter 2, lead 6 = base 2 and lead 7 = collector 2. Lead numbers 4 and 8 are not present on the actual package; they are shown in the drawing for information only.
- 2. Applies to all leads.
- 3. Øb2 applies between L1 and L2. Øb applies between L2 and 12.7mm from the seating plane. Diameter is uncontrolled within L1 and beyond 12.7mm from the seating plane.
- 4. Leads having maximum diameter 0.483mm measured in the gauging plane 1.37 (+0.025, -0)mm below the seating plane of the device shall be within 0.178mm of their true position relative to a maximum-width-tab.
- 5. Measured from the maximum diameter of the actual device.

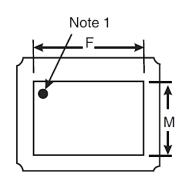


6. Tab centreline.

1.6.2 <u>Chip Carrier Package (CCP) - 6 terminal</u>





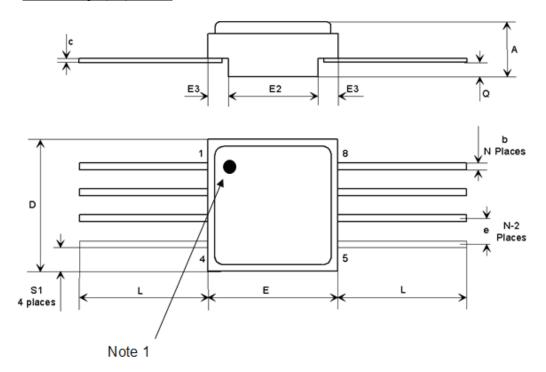


Symbols	Dimensi	ons mm	Notes
	Min	Max	
А	1.53	1.96	
С	0.89 T\	/PICAL	2
D	1.52	1.78	
D1	2.08	2.49	
E	1.24	1.55	
F	5.76	5.92	
G	4.19	4.45	
I	6.1	6.35	
L	0.55	0.71	2
М	3.86	4.01	
N	1.14	1.4	
N1	2.41	2.67	
N2	0.89 TYPICAL		
r	0.23 T\	/PICAL	2

- Terminal identification is specified, when viewing the top side of the package, by reference to a black ink dot adjacent to terminal 1 = base 2. Terminal 2 = collector 2, terminal 3 = emitter 2, terminal 4 = emitter 1, terminal 5 = collector 1 and terminal 6 = base 1.
- 2. Applies to all terminals.



1.6.3 Flat Package (FP) - 8 Pin



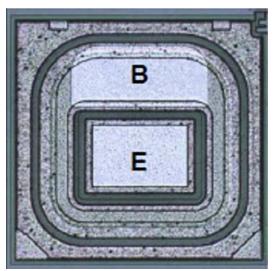
Symbols	Dimensi	Dimensions mm	
	Min	Max	
А	2.24	2.64	
b	0.38	0.48	2
С	0.10	0.16	2
D	6.35	6.61	
E	6.35	6.61	
E2	4.32	4.58	
E3	0.88	1.14	
е	1.27 T	PICAL	4
L	3 TYPICAL		2
Q	0.66	0.92	
S1	0.92	1.32	3

- Terminal identification is specified, when viewing the top side of the package, by reference to a black ink dot adjacent to terminal 1 = collector 1, terminal 2 = base 1, terminal 3 = emitter 1, terminal 6 = emitter 2 terminal 7 = base 2, terminal 8 = collector 2, terminals 4 and 5 are connected to seal ring and lid.
- 2. Applies to all pins.
- 3. 4 places.
- 4. 6 places.



1.6.4 <u>Die (Variant 18)</u>

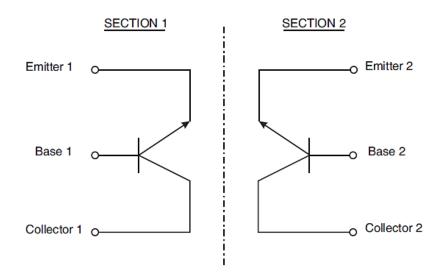




- 1. Variant 18 shall be ordered, tested and delivered in matched pairs. For delivery, each matched pair shall be identifiable by their location within the primary package.
- 2. Die materials and dimensions:
 - Die substrate: Silicon
 - Die length: 457 μm
 - Die width: 457 μm
 - Die thickness: 230 ±20μm
 - Top Glassivation:
 - P-Vapox with thickness 720 ±80nm and
 - o Nitride with thickness 540 ±60nm
 - Top metallisation: Al/Si (1%) with thickness: 2 ±0.2µm (Typ.)
 - Backside metallisation: Au/As with thickness: 1.485 ±0.165µm
 - Emitter pad dimensions: 100 x 160 μm
 - Base pad dimensions: 70 x 220 μm
- 3. Terminal identification: B = Base, E = Emitter
- 4. Bias details: backside contact = Collector

1.7

FUNCTIONAL DIAGRAM



NOTES:

- For TO-77 (Variants 02 to 09), the case is not connected to any lead.
- 2. For CCP (Variants 10 to 15), the lid is not connected to any terminal.
- 3. For FP (Variants 16, 17), the seal ring and the lid are connected to terminals 4 and 5.
- 4. For Die (Variant 18), each Section as shown is a single die of each matched pair.

1.8 MATERIALS AND FINISHES

1.8.1 Materials and Finishes of Packaged Components

For Variants 02 to 17, the materials and finishes shall be as follows:

(a)

For the metal can package the case shall be hermetically sealed and have a metal body with hard glass seals.

For the chip carrier package and the flat package, the case shall be hermetically sealed and have a ceramic body with a Kovar lid.

Leads/Terminals (b)

As specified in Para. 1.4.2, Component Type Variants.

1.8.2 Materials and Finishes of Die Components

For Variant 18, the materials and finishes shall be as specified in Para. 1.6.4.

2 **REQUIREMENTS**

2.1 **GENERAL**

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.



2.1.1 Deviations from the Generic Specification

2.1.1.1 Deviation from Production Control – Chart F2

Special in-process controls – assembly of the packaged test sublot: For Variant 18, each packaged test sublot sample shall contain two dice in a matched pair.

For procurement, the quantity of matched pairs of dice to be assembled, n, shall be selected at the Manufacturer's discretion from one of the four specified sampling plans (a), (b), (c) or (d).

For qualification and maintenance of qualification, the quantity of matched pairs of dice to be assembled, n, shall be selected at the Manufacturer's discretion from one of the specified sampling plans (c) or (d).

2.1.1.2 Deviation from Screening Tests – Chart F3

High Temperature Reverse Bias Burn-in and the subsequent Final Measurements for HTRB shall be omitted.

2.2 MARKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and as follows.

The information to be marked on the component or its primary package shall be:

- (a) Terminal identification (see Para. 1.6; applies to CCP and FP packages only).
- (b) The ESCC qualified components symbol (for ESCC qualified components only).
- (c) The ESCC Component Number (see Para. 1.4.1).
- (d) Traceability information.

2.3 TERMINAL STRENGTH

The test conditions for terminal strength, tested as specified in the ESCC Generic Specification, shall be as follows:

- For TO-77, Test Condition: E, lead fatigue.
- For FP, Test Condition: E, lead fatigue. The applied weight shall be 3 ounces (85g), with three bends of 15°.

2.4 <u>ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES</u>

Electrical measurements shall be performed at room, high and low temperatures.

2.4.1 Room Temperature Electrical Measurements

The measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}C$.

Characteristics	Symbols	MIL-STD-750 Test Method	Test Conditions	Limits		Units
				Min	Max	
Collector-Base Breakdown Voltage	V _{(BR)CBO}	3001	I _C = 10μA, Bias condition D	60	-	V
Collector-Emitter Breakdown Voltage	V _{(BR)CEO}	3011	I _C = 10mA, Bias condition D, Note 1	60	-	V





Characteristics	Symbols MIL-STD-750		Test Conditions	Limits		Units
		Test Method		Min	Max	
Emitter-Base Breakdown Voltage	V _{(BR)EBO}	3026	I _E = 10μA, Bias condition D	6	-	V
Collector-Emitter Cut-off Current	Iceo	3041	V _{CE} = 5V, Bias condition D	-	2	nA
Collector-Base Cut-off Current	Ісво	3036	V _{CB} = 45V, Bias condition D	-	2	nA
Emitter-Base Cut-off Current	I _{EBO}	3061	V _{EB} = 5V, Bias condition D	-	2	nA
Collector-Emitter Saturation Voltage	V _{CE(sat)}	3071	$I_C = 1mA$ $I_B = 0.1mA$ Note 1	-	350	mV
Base-Emitter Saturation Voltage	V _{BE(sat)}	3066	$I_C = 1mA$ $I_B = 0.1mA$ Test Condition A Note 1	0.5	1	V
Forward-Current Transfer Ratio	h _{FE1}	3076	V _{CE} = 5V; I _C = 10μA Variants 04, 07, 10, 13 Variants 02, 03, 05, 06, 08, 09, 11, 12, 14, 15, 16, 17, 18	60 150	240 600	-
	h _{FE2}	3076	V _{CE} = 5V ; I _C = 100μA Variants 04, 07, 10, 13 Variants 02, 03, 05, 06, 08, 09, 11, 12, 14, 15, 16, 17, 18	100 225	-	-
	h _{FE3}	3076	V _{CE} = 5V ; I _C = 1mA Variants 04, 07, 10, 13 Variants 02, 03, 05, 06, 08, 09, 11, 12, 14, 15, 16, 17, 18	150 300	-	-
Forward-Current Transfer Ratio Comparison	h _{FE2-1} / h _{FE2-2}	3076	V _{CE} = 5V ; I _C = 100μA	0.9	1	-





Characteristics	Symbols	MIL-STD-750	Test Conditions	Limits		Units
		Test Method		Min	Max	
Base-Emitter Voltage Differential	V _{BE1} - V _{BE2} 1	3066	V _{CE} = 5V ; I _C = 10μA Test Condition B Variants 02, 04, 05, 07, 08, 10, 11, 13, 14 Variants 03, 06, 09, 12, 15, 16, 17, 18 Note 2	-	5	mV
	V _{BE1} - V _{BE2} 2	3066	V _{CE} = 5V ; I _C = 100µA Test Condition B Variants 02, 04, 05, 07, 08, 10, 11, 13, 14 Variants 03, 06, 09, 12, 15, 16, 17, 18 Note 2	-	3 1.5	mV
	V _{BE1} - V _{BE2} 3	3066	V _{CE} = 5V ; I _C = 1mA Test Condition B Variants 02, 04, 05, 07, 08, 10, 11, 13, 14 Variants 03, 06, 09, 12, 15, 16, 17, 18 Note 2	-	5	mV
Leakage Current Between Sections	I _{LS(e-e)}	-	50V to Emitter 2 0V to Emitter 1	-	5	μA
	I _{LS(b-b)}	-	50V to Base 2 0V to Base 1	-	5	μΑ
	I _{LS(c-c)}	-	50V to Collector 2 0V to Collector 1	-	5	μΑ
Current Gain Bandwidth Product	f⊤	3206	V _{CE} = 5V, I _C = 500μA f = 20MHz Notes 3, 4	60	-	MHz
Small-Signal Output Admittance	h _{oe}	3216	V _{CE} = 5V, I _C = 1mA f = 1kHz Notes 3, 4	-	1	µmho
Spot Noise Figure	NFs	3246	$V_{CE} = 5V$ $I_{C} = 10\mu A$ $R_{s} = 10k\Omega$ $f = 1kHz$ $BW = 200Hz$ Notes 3, 4	-	3	dB
Wide-Band Noise Figure	NFw	3246	$V_{CE} = 5V$ $I_{C} = 10\mu A$ $R_{s} = 10k\Omega$ $10Hz \le f \le 15.7kHz$ $BW = 10kHz$ $Notes 3, 4$	-	3	dB



Characteristics	•	MIL-STD-750	Test Conditions	Limits		Units
		Test Method		Min	Max	
Output Capacitance	C _{obo}	3236	$V_{CB} = 5V$, $I_E = 0A$ $100kHz \le f \le 1MHz$ Notes 3, 4	-	6	pF
Small-Signal Input Impedance	h _{ib}	3201	V _{CB} = 5V, I _C = 1mA f = 1kHz Notes 3, 4	25	32	Ω

NOTES:

- 1. Pulsed measurement: Pulse Width ≤ 300µs, Duty Cycle ≤ 2%.
- 2. Any device whose measurement values exceed the specified limits shall be removed from the lot, but only count for PDA when such values exceed twice the specified limits (e.g. for Base-Emitter Voltage Differential 1: 10mV max or 4mV max).
- 3. For Variants 02 to 17, all AC characteristics read and record measurements shall be performed on a sample of 32 components with 0 failures allowed. Alternatively a 100% inspection may be performed.
- 4. For Variant 18, all AC characteristics read and record measurements shall be performed on either a sample of 32 matched pairs (64 dice) or 100% of the Packaged Test Sublot, whichever is less, with 0 failures allowed.

2.4.2 <u>High and Low Temperatures Electrical Measurements</u>

Tiigh and Low Temperatures Liectifical Measurements						
Characteristics	Symbols	MIL-STD-750	Test Conditions	Limits		Units
		Test Method	Note 1	Min	Max	
Collector-Base Cut-off Current	Ісво	3036	T_{amb} = +150 (+0 -5)°C V_{CB} = 45V, Bias Condition D	-	10	μΑ
Forward-Current Transfer Ratio	h _{FE1}	3076	T_{amb} = -55 (+5 -0)°C V_{CE} = 5V, Ic = 10µA Variants 04, 07, 10, 13 Variants 02, 03, 05, 06, 08, 09, 11, 12, 14, 15, 16, 17, 18	20 50		
Forward-Current Transfer Ratio Comparison	h _{FE2-1} /h _{FE2-2}	3076	T _{amb} = -55 to +125°C V _{CE} = 5V, I _C = 100μA	0.85	1.18	



Characteristics	stics Symbols MIL-STD-750 Test Conditions Test Method Note 1		Test Conditions	Limits		Units
		Note 1	Min	Max		
Base-Emitter Voltage Differential Change	Δ(V _{BE1} - V _{BE2})ΔT _{amb} 1	3066	T _{amb} = -55 (+5 -0)°C to +25 ±3°C V _{CE} = 5V I _C = 100μA Test condition B Variants 02, 04, 05, 07, 08, 10, 11, 13, 14 Variants 03, 06, 09, 12, 15, 16, 17, 18		0.8	mV
	$ \Delta(V_{BE1}-V_{BE2})\Delta T_{amb} 2$	3066	T_{amb} = +25 ±3°C to +125 (+0 -5)°C V_{CE} = 5V I_{C} = 100 μ A Test condition B Variants 02, 04, 05, 07, 08, 10, 11, 13, 14 Variants 03, 06, 09, 12, 15, 16, 17, 18	1	1 0.5	mV

NOTES:

1. Measurements shall be performed on a sample basis as specified in the Generic Specification.

2.5 PARAMETER DRIFT VALUES

Unless otherwise specified, the measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

The test methods and test conditions shall be as per the corresponding test defined in Para. 2.4.1, Room Temperature Electrical Measurements.

The drift values (Δ) shall not be exceeded for each characteristic specified. The corresponding absolute limit values for each characteristic shall not be exceeded.

Characteristics	Symbols	Limits			Units
	_	Drift	Abso	Absolute	
		Value Δ	Min	Max	
Collector-Base Cut-off Current	Ісво	±1 or (1) ±100%	-	2	nA
Collector-Emitter Saturation Voltage	VCE(sat)	±15 or (1) ±10%	-	350	mV
Forward-Current Transfer Ratio 2 Variants 04, 07, 10, 13 Variants 02, 03, 05, 06, 08, 09, 11, 12, 14, 15, 16, 17, 18	h _{FE2}	±15%	100 225	-	

NOTES:

1. Whichever is greater, referred to the initial value.



2.6 INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS

Unless otherwise specified, the measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

The test methods and test conditions shall be as per the corresponding test defined in either Para. 2.4.1, Room Temperature Electrical Measurements or Para. 2.4.2, High and Low Temperatures Electrical Measurements, as applicable.

The limit values for each characteristic shall not be exceeded.

Characteristics	Symbols	Limits		Units
		Min	Max	
Collector-Base Cut-off Current	Ісво	-	2	nA
Collector-Emitter Saturation Voltage	$V_{CE(sat)}$	-	350	mV
Forward-Current Transfer Ratio 2 Variants 04, 07, 10, 13 Variants 02, 03, 05, 06, 08, 09, 11, 12, 14, 15, 16, 17, 18	h _{FE2}	100 225	-	-
Forward-Current Transfer Ratio Comparison	h _{FE2-1} /h _{FE2-2}	0.85	1.18	-
Base-Emitter Voltage Differential 2 Variants 02, 04, 05, 07, 08, 10, 11, 13, 14	V _{BE1} -V _{BE2} 2	-	3	mV
Variants 03, 06, 09, 12, 15, 16, 17, 18		-	1.5	
Base-Emitter Voltage Differential Change 1 (Note 1)	Δ(V _{BE1} - V _{BE2})ΔT _{amb} 1			mV
Variants 02, 04, 05, 07, 08, 10, 11, 13, 14		-	0.96	
Variants 03, 06, 09, 12, 15, 16, 17, 18		-	0.48	
Base-Emitter Voltage Differential Change 2 (Note 1)	Δ(V _{BE1} - V _{BE2})ΔT _{amb} 2			mV
Variants 02, 04, 05, 07, 08, 10, 11, 13, 14		-	1.2	
Variants 03, 06, 09, 12, 15, 16, 17, 18		-	0.6	

NOTES:

2.7 POWER BURN-IN CONDITIONS

Characteristics	Symbols	Test Conditions	Units
Ambient Temperature	T _{amb}	+25 to +50	°C
Power Dissipation (Both Sections)	P _{totB}	As per Para. 1.5, Maximum Ratings. Derate P _{totB1} at the chosen T _{amb} using the specified R _{th(j-a)} .	W
Collector-Base Voltage	V _{CB}	40	V

2.8 OPERATING LIFE CONDITIONS

The conditions shall be as specified in Para. 2.7, Power Burn-in Conditions.

^{1.} To be measured after Operating Life test only.



APPENDIX 'A' AGREED DEVIATIONS FOR STMICROELECTRONICS (F)

ITEMS AFFECTED	DESCRIPTION OF DEVIATIONS
Para. 2.1.1, Deviations from the Generic Specification: Para. 8, Test Methods and Procedures	 For qualification and qualification maintenance, or procurement of qualified or unqualified components, the following replacement test method specifications shall be used instead of the following ESCC Basic Specifications: No. 20400, Internal Visual Inspection: replaced by MIL-STD-750 Test Method 2072. No. 20500, External Visual Inspection: replaced by MIL-STD-750 Test Method 2071. No. 20900, Radiographic Inspection of Electronic Components: replaced by MIL-STD-750 Test Method 2076.
Para. 2.1.1.1, Deviations from the Generic Specification: Deviations from Production Control - Chart F2	Special In-Process Controls - Internal Visual Inspection. For CCP packages the criteria specified for voids in the fillet and minimum die mounting material around the visible die perimeter for die mounting defects may be omitted providing that a radiographic inspection to verify the die-attach process is performed on a sample basis in accordance with STMicroelectronics procedure 0076637.
Para. 2.1.1.2, Deviations from the Generic Specification: Deviations from Screening Tests - Chart F3	Solderability is not applicable unless specifically stipulated in the Purchase Order.
Para. 2.4.1, Room Temperature Electrical Measurements	All AC characteristics (Para. 2.4.1, Notes 3 and 4) may be considered guaranteed but not tested if successful pilot lot testing has been performed on the wafer lot which includes AC characteristic measurements per the Detail Specification.
	A summary of the pilot lot testing shall be provided if required by the Purchase Order.
Para. 2.4.2, High and Low Temperatures Electrical Measurements	All characteristics specified may be considered guaranteed but not tested if successful pilot lot testing has been performed on the wafer lot which includes characteristic measurements at high and low temperatures per the Detail Specification.
	A summary of the pilot lot testing shall be provided if required by the Purchase Order.