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TRANSISTORS, MICROWAVE, SILICON, BIPOLAR, SMALL SIGNAL

BASED ON TYPES BFY640B AND BFY650B

ESCC Detail Specification No. 5611/010

Issue 4	April 2021
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DOCUMENTATION CHANGE NOTICE

(Refer to https://escies.org for ESCC DCR content)

DCR No.	CHANGE DESCRIPTION
<u>1402</u>	Specification upissued to incorporate changes per DCR.



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1 <u>GENERAL</u>

1.1 <u>SCOPE</u>

This specification details the ratings, physical and electrical characteristics and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 <u>APPLICABLE DOCUMENTS</u>

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 5010
- (b) MIL-STD-750, Test Methods and Procedures for Semiconductor Devices

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 <u>The ESCC Component Number</u>

The ESCC Component Number shall be constituted as follows:

Example: 561101001

- Detail Specification Reference: 5611010
- Component Type Variant Number: 01 (as required)

1.4.2 <u>Component Type Variants</u>

The component type variants applicable to this specification are as follows:

Variant Number	Based on Type	Case	Lead Material and Finish	Weight max g
03	BFY640B-04	Micro-X	G2	0.03
04	BFY650B-11	Micro-X	G2	0.03
05	BFY650B-12	Micro-X	G2	0.03

The lead material and finish shall be in accordance with the requirements of ESCC Basic Specification No. 23500.



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1.5 MAXIMUM RATINGS

The maximum ratings shall not be exceeded at any time during use or storage.

Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

Characteristics	Symbols	Maximum Ratings	Units	Remarks
Collector-Emitter Voltage	Vceo	4 3.5	V	T _{amb} > 0°C T _{amb} ≤ 0°C
Collector-Emitter Voltage	Vces	13	V	
Collector-Base Voltage	Vсво	13	V	
Emitter-Base Voltage	Vebo	1.2	V	
Collector Current Variant 03 Variants 04, 05	lc	50 150	mA	
Base Current Variant 03 Variants 04, 05	lΒ	3 10	mA	Note 1
Power Dissipation Variant 03 Variants 04, 05	P _{tot}	200 600	mW	Ts ≤ +110°C Ts ≤ +76°C Note 2
Operating Temperature Range	T _{op}	-65 to +175	°C	Ts
Storage Temperature Range	T _{stg}	-65 to +175	°C	
Junction Temperature	Tj	+175	°C	
Thermal Resistance, Junction-to-Soldering Point Variant 03 Variants 04, 05	Rth(j-s)	325 165	°C/W	
Soldering Temperature	T _{sol}	+250	°C	Note 3

NOTES:

- 1. Maximum ratings must not be exceeded under any combination of DC ratings and RF voltage/current swings except as specified in Para. 2.5.1.
- 2. T_S is measured on the collector lead at the soldering point to the PCB. For T_S greater than specified, P_{tot} derates linearly to 0W at T_S = +175°C.
- 3. Duration 5 seconds maximum at a distance of not less than 0.5mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.

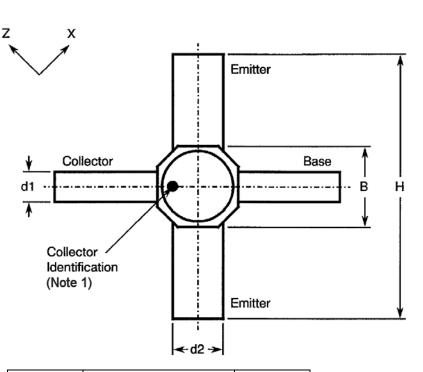
1.6 HANDLING PRECAUTIONS

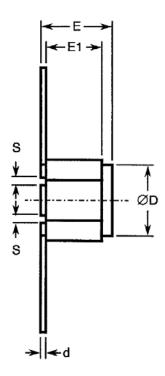
These devices are susceptible to damage by electrostatic discharge. Therefore suitable precautions shall be employed for protection during all phases of manufacture test, packaging, shipping and handling.

These components are categorised as Class 1 per ESCC Basic Specification No. 23800 with a Minimum Critical Path Failure Voltage of 100V.



1.7 PHYSICAL DIMENSIONS AND TERMINAL IDENTIFICATION Micro-X Package





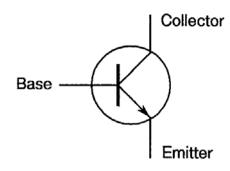
Symbolo	Dimensi	Notes	
Symbols	Min	Max	Notes
В	1.68	1.88	2
d	0.07	0.15	3
d1	0.4	0.6	2
d2	0.92	1.12	2
ØD	1.55	1.85	
E	0.85	1.25	3
E1	0.66	0.86	3
н	4	4.4	2
S	0.08	0.3	4

- 1. The Collector terminal is identified by means of a black dot marked on the lid, with the three other terminals identifiable by the component's geometry.
- 2. Applies in two places.
- 3. Applies to all leads.
- 4. Applies in four places.



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1.8 FUNCTIONAL DIAGRAM



NOTES:

1. The lid is connected to the Emitter terminal.

1.9 MATERIALS AND FINISHES

Materials and finishes shall be as follows:

- (a) Case The case shall be hermetically sealed and have a ceramic body with a metal lid.
- (b) Leads As specified in Para. 1.4.2 Component Type Variants.

2 <u>REQUIREMENTS</u>

2.1 <u>GENERAL</u>

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

2.1.1 Deviations from the Generic Specification

- 2.1.1.1 Deviations from Qualification and Periodic Tests for Packaged Components Chart F4A
 - (a) Mechanical Shock: Not applicable.
 - (b) Vibration: Not applicable.
 - (c) Constant Acceleration: Not applicable.

2.2 <u>MARKING</u>

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700. The information to be marked and the order of precedence shall be as follows:

- (a) Terminal identification (see Para. 1.7).
- (b) The ESCC qualified components symbol (for ESCC qualified components only).
- (c) The ESCC Component Number (see Para. 1.4.1).
- (d) Traceability information.



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2.3 <u>DIE SHEAR</u>

In those cases where package clearances are such that a die shear test is not practicable, the die shall be pushed away with a suitable tool. The force required to remove the die need not be recorded. The die attachment area shall be inspected and the component shall be considered acceptable if more than 50% of the semiconductor material remains.

2.4 TERMINAL STRENGTH

The test conditions for terminal strength, tested as specified in the ESCC Generic Specification, shall be as follows:

• Test Condition A, tension, with a force of 2.23N and a duration of 5s.

2.5 ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES

2.5.1 <u>Room Temperature Electrical Measurements</u>

The measurements shall be performed at T_{amb} = +25 ±3°C.

Characteristics	Symbols MIL-STD-750		Test Conditions	Limits		Units
		Test Method		Min	Max	
Collector-Emitter Cut-off Current 1	ICES1	3041	Bias Condition C V _{CE} = 13V	-	10	μA
Collector-Emitter Cut-off Current 2	ICES2	3041	Bias Condition C V _{CE} = 10.5V	-	5	μA
Collector-Emitter Cut-off Current 3	I _{CES3}	3041	Bias Condition C V _{CE} = 5V	-	2	μA
Collector-Emitter Cut-off Current 4	I _{CEX}	3041	V _{CE} = 4V, I _B = 100nA Variants 03, 04 Variant 05	20 20	100 160	μA
Emitter-Base Cut-off Current 1	I _{EBO1}	3061	Bias Condition D V _{EB} = 1.2V Variant 03 Variants 04, 05	-	5 15	μA
Emitter-Base Cut-off Current 2	I _{EBO2}	3061	Bias Condition D V _{EB} = 500mV	-	100	nA
Forward-Current Transfer Ratio 1	h _{FE1}	3076	V _{CE} = 3V Variant 03: I _C = 30mA Variants 04, 05: I _C = 80mA	135 100	250 250	-
Forward-Current Transfer Ratio 2	h _{FE2}	3076	V _{CE} = 3V, I _C = 20µA Variant 03 Variants 04, 05	190 190	600 530	-
Base-Emitter Forward Voltage	V _{FBE}	4011	I _B = 12mA, I _C = 0A Note 1	-	960	mV
Collector-Emitter Capacitance	C _{CE}	3236	V _{CE} = 2V, I _B = 0A, f = 1MHz Common Base Configuration Variant 03 Variants 04, 05	-	0.6 0.8	pF
Collector-Base Capacitance	Ссв	3236	V _{CB} = 2V, I _E = 0A, f = 1MHz Common Emitter Configuration Variant 03 Variants 04, 05	-	0.12 0.36	pF



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Characteristics	Symbols MIL-STD-750	Test Conditions	Limits		Units	
		Test Method		Min	Max	
Emitter-Base Capacitance	Сев	3236	V _{EB} = 500mV, I _C = 0A, f = 1MHz Common Collector Configuration Variant 03 Variants 04, 05	-	0.8 1.8	pF
Insertion Power Gain at 1.8GHz	 S 21 ² 1.8	-	f = 1.8GHz, V _{CE} = 3V Variant 03: Ic = 30mA Variants 04, 05: Ic = 80mA Notes 2, 3	20.5 14.5		dB
Insertion Power Gain at 6GHz	S ₂₁ ² 6	-	f = 6GHz, V _{CE} = 3V Variant 03: Ic = 30mA Variants 04, 05: Ic = 80mA Notes 2, 3	10.5 5.5	-	dB
Maximum Available / Stable Gain at 1.8GHz	MAG / MSG _{1.8}	-	f = 1.8GHz, V _{CE} = 3V Variant 03: I _C = 30mA Variants 04, 05: I _C = 80mA Notes 2, 3, 4	23 18	-	dB
Maximum Available / Stable Gain at 6GHz	MAG / MSG ₆	-	f = 6GHz, V _{CE} = 3V Variant 03: I _C = 30mA Variants 04, 05: I _C = 80mA Notes 2, 3, 4	12 8	-	dB
Noise Figure at 1.8GHz	NF _{1.8}	-	f = 1.8GHz, V _{CE} = 3V, I _C = 5mA Variant 03 Variants 04, 05 Notes 3, 5, 6	- N/A	0.8 N/A	dB
Noise Figure at 6GHz	NF ₆	-	f = 6GHz, V _{CE} = 3V, I _C = 5mA Variant 03 Variants 04, 05 Notes 3, 5, 6	- N/A	1.4 N/A	dB
Output Power	Pout	-	f = 1.8GHz, V _{CE} = 3V, I _C = 80mA P _{in} = 0dBm Variant 03 Variants 04, 05 Notes 2, 7	N/A 16	N/A -	dBm

- Pulsed measurement, pulse duration < 1s, single pulse. I_B may exceed that specified in Para.
 1.5.
- 2. Measured in a 50Ω system using a suitable network analyser.
- 3. Small signal measurement.
- 4. MAG if $K \ge 1$; MSG if K < 1.
- 5. Input tuned for NF_{min}.
- 6. Measurements shall be performed on a sample of 15 components with the maximum allowed limit reduced by 0.07dB. In the event of any failure a 100% inspection shall be performed and the specified limit shall apply.
- 7. Measurements shall be performed on a sample of 15 components with the minimum allowed limit increased by 0.5dBm. In the event of any failure a 100% inspection shall be performed and the specified limit shall apply.



2.5.2 <u>High and Low Temperatures Electrical Measurements</u>

Characteristics	Symbols	Symbols MIL-STD-750 Test Condi		Limits		Units
		Test Method		Min	Max	
Collector-Emitter Cut-off Current 2	I _{CES2}	3041	T_{amb} = +150 (+0 -5)°C Bias Condition C V _{CE} = 10.5V, Note 1	-	5	μA
Collector-Emitter Cut-off Current 3	I _{CES3}	3041	T_{amb} = +150 (+0 -5)°C Bias Condition C V _{CE} = 5V, Note 1	-	1	μA
Emitter-Base Cut-off Current 1	I _{EBO1}	3061	$T_{amb} = +150 (+0 -5)^{\circ}C$ Bias Condition D V _{EB} = 1.2V, Note 1			μA
			Variant 03 Variants 04, 05	-	50 150	
			$T_{amb} = -55 (+5 -0)^{\circ}C$ Bias Condition D V _{EB} = 1.2V, Note 2			μA
			Variant 03 Variants 04, 05	-	5 15	
Emitter-Base Cut-off Current 2	I _{EBO2}	3061	T_{amb} = +150 (+0 -5)°C Bias Condition D V _{EB} = 500mV, Note 1	-	1	μA
Forward-Current Transfer Ratio 1	h _{FE1}	3076	T _{amb} = +150 (+0 -5)°C V _{CE} = 3V, Note 1			-
			Variant 03: Ic = 30mA Variants 04, 05: Ic = 80mA	85 75	200 200	
			T _{amb} = -55 (+5 -0)°C V _{CE} = 3V, I _C = 30mA, Note 2			-
			Variant 03: I _C = 30mA Variants 04, 05: I _C = 80mA	150 80	500 400	

- 1. Measurements shall be performed on a sample of 5 components. In the event of any failure a 100% inspection shall be performed.
- 2. Measurements shall be performed on a sample of 5 assembled components per wafer. In the event of any failure a 100% inspection shall be performed.



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2.6 PARAMETER DRIFT VALUES

Unless otherwise specified, the measurements shall be performed at T_{amb} = +25 ±3°C.

The test methods and test conditions shall be as per the corresponding test defined in Para. 2.5.1 Room Temperature Electrical Measurements.

The drift values (Δ) shall not be exceeded for each characteristic specified. The corresponding absolute limit values for each characteristic shall not be exceeded.

Characteristics	Symbols		Limits	Units			
		Drift	Abso	Absolute		Absolute	
		Value (1) Δ	Min	Max			
Collector-Emitter Cut-off Current 2	I _{CES2}	±20 or (2) +100/-50%	-	5000	nA		
Collector-Emitter Cut-off Current 3	ICES3	±5 or (2) +100/-50%	-	2000	nA		
Emitter-Base Cut-off Current 1	Iebo1	±0.5 or (2) +100/-50%			μA		
Variant 03 Variants 04, 05			-	5 15			
Emitter-Base Cut-off Current 2	Iebo2	±20 or (2) +100/-50%	-	100	nA		
Forward-Current Transfer Ratio 1 Variant 03 Variants 04, 05	h _{FE1}	±10%	135 100	250 250	-		
Base-Emitter Forward Voltage	V _{FBE}	±20 (3)	-	960	mV		

- 1. $\Delta 1 = \Delta 2$ except for V_{FBE}.
- 2. Whichever is greater.
- 3. The total change over both Burn-in 1 and Burn-in 2 referred to the initial value made prior to Burn-in 1.

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2.7 INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS

Unless otherwise specified, the measurements shall be performed at T_{amb} = +25 ±3°C.

The test methods and test conditions shall be as per the corresponding test defined in Para. 2.5.1 Room Temperature Electrical Measurements.

The limit values for each characteristic shall not be exceeded.

Characteristics	Symbols	ymbols Limits			Units
		Drift			
		Value Δ	Min	Max	
Collector-Emitter Cut-off Current 2	ICES2	±20 or (1) +100/-50%	-	5000	nA
Collector-Emitter Cut-off Current 3	ICES3	±5 or (1) +100/-50%	-	2000	nA
Emitter-Base Cut-off Current 1	Іево1	±0.5 or (1) +100/-50%			μA
Variant 03 Variants 04, 05			-	5 15	
Emitter-Base Cut-off Current 2	Iebo2	±20 or (1) +100/-50%	-	100	nA
Forward-Current Transfer Ratio 1 Variant 03 Variants 04, 05	hfe1	±10%	135 100	250 250	-
Base-Emitter Forward Voltage	V_{FBE}	±20	-	960	mV

NOTES:

1. Whichever is greater.

2.8 BURN-IN 1 CONDITIONS

Characteristics	Symbols	Test Conditions (Note 1)	Units
Soldering Point Temperature	Ts	+150 (+0 -5)	°C
Collector-Emitter Voltage	V _{CES}	10.5	V
Base-Emitter Voltage	VBE	0	V

NOTES:

1. Maximum ratings shall not be exceeded during power up and power down sequences.







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2.9 BURN-IN 2 CONDITIONS

Characteristics	Symbols	Test Conditions (Notes 1, 2)	Units
Soldering Point Temperature Variant 03 Variants 04, 05	Ts	≥ +110 ≥ +76	°C
Junction Temperature	Tj	+175 (+0 -5)	°C
Power Dissipation	P _{tot}	≤ P _{tot} (see Para. 1.5)	mW
Collector-Emitter Voltage	VCE	3.5	V

NOTES:

- 1. Maximum ratings shall not be exceeded during power up and power down sequences.
- 2. Ts and/or Ptot shall be adjusted to attain to attain the specified Tj.

2.10 OPERATING LIFE CONDITIONS

The conditions shall be as specified in Para. 2.9 Burn-in 2 Conditions.

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APPENDIX A

AGREED DEVIATIONS FOR INFINEON TECHNOLOGIES AG (D)

Items Affected	Description of Deviations	
Para. 2.1.1 Deviations from the Generic Specification: Special In-Process Controls - Chart F2	Internal Visual Inspection: Shall include verification of the length, height and shape of the wire bonding.	
	Bond Strength: The following pre-seal bond strength shall apply:0.015N minimum	
	 Die Shear: If Para. 2.3 does not apply the following shear strength may be applied: 0.4N minimum 	
	Dimension Check: May be performed during Chart F3A testing.	
Para. 2.1.1 Deviations from the Generic Specification: Screening Tests - Chart F3A	Temperature Cycling: Shall be replaced by a Thermal Shock test in accordance with MIL-STD-202, Test Method 107, Test Condition B, 20 cycles.	
	Radiographic Inspection: Shall not be performed.	
Para. 2.1.1.1 Deviations from Qualification and Periodic Tests for Packaged Components - Chart F4A	Temperature Cycling: Shall be replaced by a Thermal Shock test in accordance with MIL-STD-202, Test Method 107, Test Condition B, 100 cycles.	
	Assembly Capability Subgroup tests: In addition to the permitted use of empty packages or electrical rejects as test samples, components rejected during the following Screening Tests: Seal 	
	• External Visual Inspection may be used on the condition that the cause for rejection has no possible impact on the tests, and they have been subjected to the same screening as the packages of the assembly lot with which they are associated.	
	Bond Strength: The following post–seal bond strength shall apply:0.012N minimum	
	Die Shear: If Para. 2.3 does not apply the following shear strength may be applied:0.4N minimum	
Para. 2.1.1 Deviations from the Generic Specification: Final Customer Source Inspection	Final Customer Source Inspection shall be limited to witnessing of the DC and 1MHz parameters specified in Para. 2.5.1 Room Temperature Electrical Measurements.	
Para. 2.1.1 Deviations from the Generic Specification: Data Documentation	Additional Documentation and Wafer Lot Acceptance Data: If Wafer Lot Acceptance Data is stipulated in the Purchase Order, such data will not be delivered but will be available for review at Infineon Technologies AG.	