	ESC		DOCUMENT CHANGE REQUEST								
DCR number	1224	Changes required for: G	eneral	Originator: Laetitia Casazza							
Date: 2019/11/07 Date sent: 2019/01/18				Organisation: Vishay France							
Status: IMPLE	EMENTED										
Title:	Resistors Fixed Chip Thick Film Based on Type CHP										
Number:	4001/026	Issue:	6								
Other documents affected:											
Page:											
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Paragraph:											
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Original wording:											
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Proposed wording:											
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Justification:											
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Other documents affected:										
Page:										
15										
Paragraph:										
2.7 INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS										
Original wording:										
Part Intermediate / Final Measurement										
Proposed wordi	ng:									
Adding the following Intermediate / Final Measurement: Intermediate / Final Measurement (4000H): Variants 1 to 10 +/- (3 + 0.05x100/Rn) Variants 11 to 20 +/- (4 + 0.05x100/Rn)										
Intermediate / Final Measurement (6000H) OPTIONAL: All Variants +/- (4.5 + 0.05x100/Rn)										
Justification:										
We do a systematic measurement at 4000H for failure rates, in the same way we wish to have the possibility of making a measure to 6000H. The latter would remain optional										

Attachments:

N/A

Modifications:

The following DCR modifications were agreed with Vishay. The original DCR changes are replaced by the following for clarification & correction purposes.

a) The following changes to Operating Life shall only impact failure rate Variants 11 to 20, type CHPFR (i.e. original DCR changes for Variants 01 to 10 are removed)

b) For Para.2.7, Operating Life test, 2 new intermediate measurements at 4000h and 6000h are added (after the 2000h test) plus clarification is made to the final 8000h measurements, as follows:

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Intermediate Measurements (4000 hours) (Notes 1, 2)

Change in Resistance RA/RA

Variants 11 to 20:

Limits: ± (4 + 0.05x100/Rn) %

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Intermediate Measurements (6000 hours) (Notes 1, 2)

Change in Resistance RA/RA

Variants 11 to 20:

Limits: ± (4.5 + 0.05x100/Rn) %

.....

Final Measurements (8000 hours) (Note 1)

Change in Resistance RA/RA

Variants 11 to 20:

Limits: ± (5 + 0.05x100/Rn) %

.....

c) Add new Note 2 to the table in Para 2.7:

2. These measurements are optional at the Manufacturer's discretion.

Approval signature:

Reca Alishan (

Date signed:

2019-11-07