



DOCUMENT CHANGE REQUEST

DCR number	1793	Changes required for:	General	Originator:	Steve Thacker
Date:	2026/01/28	Date sent:	2026/01/09	Organisation:	ESCC Executive Secretariat
Status:	IMPLEMENTED				

Title: Requirements for Process Capability Approval of Assembly and Test House (ATH) Services

Number: 2567000 Issue: 1

Other documents affected:

Page:

Various; see attached spec mark-up & below

Paragraph:

Various; see attached spec mark-up & below

Original wording:

As per 2567000 issue 1

Proposed wording:

Specification is amended to be consistent with the contents of ESCC 9000 & 5000.

Note: this DCR is raised to replace DCR1783 (raised on 17/12/25) that has been removed due to becoming corrupted on the system.

The following changes are included. See attached draft spec mark-up for details.

Para. 7.2 & 7.2.1:

- Amend the sample requirements to be consistent with the modified Chart I including distinguishing between 'Test Vehicle' and Test Vehicle Type' requirements.

In Chart I:

- Amend the test vehicle sample sizes for all test subgroups (to be consistent with ESCC 9000 Chart F4A sampling)
- Move (& rename as 'Internal Gas Analysis') the RGA test to the Assembly Capability Subgroup
- Require both Thermal Shock and Temperature Cycling tests in the Environmental Subgroup
- Amend/add the notes accordingly.

Note: Several additional minor editorial changes have also been included.

Justification:

