DOCUMENT CHANGE REQUEST

DCR number 617	Changes required for: Qualification	Originator: Padraic Moran
Date: 2010/09/06	Date sent: 2010/09/06	Organisation: Enterprise Ireland
Status: IMPLEMENTED		

Title:	Thermistors (thermally Sensitive Resistors) Range 2000 to 100000 Ohms at +25C with a		
Number:	4006/014	Issue:	7

Other documents affected:

Page:

Page	Section affected
1	Title
5	Para 1.1.
6	Table 1(a).
7	Figure 2.
9	Para 4.4.2.
10	Table 2.
15	Appendix A.

Paragraph:

Page	Section affected
1	Title
5	Para 1.1.
6	Table 1(a).
7	Figure 2.
9	Para 4.4.2.
10	Table 2.
15	Appendix A.

Original wording:

Proposed wording:

CHANGE 1: Page 1, Title:

Change from:

BASED ON TYPE G15K4D489, G10K4D453, G2K7D411, G4K7D421, G100K6D487.

Change to:

DOCUMENT CHANGE REQUEST

DCR number 617	Changes required for: Qualification	Originator: Padraic Moran
Date: 2010/09/06	Date sent: 2010/09/06	Organisation: Enterprise Ireland
Status: IMPLEMENTED		

BASED ON TYPE G15K4D489, G10K4D453, G2K7D411, G4K7D421, G100K6D487, G15K4D589.

CHANGE 2: Page 5, Para 1.1.:

Change from:

Based on type G15K4D489, G10K4D453, G2K7D411, G4K7D421, G100K6D487.

Change to:

Based on type G15K4D489, G10K4D453, G2K7D411, G4K7D421, G100K6D487, G15K4D589.

CHANGE 3: Page 6, Table 1(a):
Variant 09, Column 4.

Addition of Rz and Tol values for +140°C and +160°C.

	140°C	160°C
Rz (Ohms)	298.12	191.77
Tol. (±%)	4	4

CHANGE 4: Page 6, Table 1(a):
Variants 10, 11, Column 4.

Change of Tol values for +100°C from 0.9 to 1.50
Change of Tol values for +125°C from 1.13 to 2.50.

CHANGE 5: Page 6, Table 1(a):

Addition of new row in table, Variant 13, G15K4D589. Resistance and tolerance values to be the same as Variant 08, G15K4D489.

CHANGE 6: Page 7, Figure 2:

Change from:

Variant 08.

Change to:

Variant 08,13.

DOCUMENT CHANGE REQUEST

DCR number 617	Changes required for: Qualification	Originator: Padraic Moran
Date: 2010/09/06	Date sent: 2010/09/06	Organisation: Enterprise Ireland
Status: IMPLEMENTED		

CHANGE 7: Page 9, Para 4.4.2.:

Change from:

The lead material shall be in accordance with ESCC Detail specification No. 3901/012 Variant 03.

Change to:

For Variants 08, 09, 10, 11, 12 the lead material shall be in accordance with ESCC Detail specification No. 3901/012 Variant 03. For Variant 13 the lead material shall be in accordance with ESCC Detail specification No. 3901/001 Variant 24.

CHANGE 8: Page 9, Table 2.:

Change from:

Variant 08.

Change to:

Variant 08,13.

CHANGE 9: Page 15, APPENDIX A:

In all cases change from:

For Variants 08, 09, 10, 11, 12

In all cases change to:

For Variants 08, 09, 10, 11, 12, 13

PLEASE NOTE I HAVE ATTACHED ESCC 4006014 Issue 7_marked up.pdf.

Justification:

The 9 changes listed in "Proposed wording of change" are all required because of the following 3 reasons.

1. Addition of a new Variant 13. G15K4D589:
G15K4D589 is exactly the smae as G15K4D489 except with 26 AWG Polyimide insulation wire (ESCC 3901/001/24) instead of 26 AWG Fluoropolymer insulation wire (ESCC 3901/012/03). This new Variant 13 is required due to recent

DCR number 617	Changes required for: Qualification	Originator: Padraic Moran
Date: 2010/09/06	Date sent: 2010/09/06	Organisation: Enterprise Ireland
Status: IMPLEMENTED		

customer demand for this type of product. Evaluation and Prototyping has been carried out on G15K4D589.
Changes No. 1, 2, 5, 6, 7, 8 and 9 are related to this.

2. Update Variant 09 to include Resistance specification at 140C and 160C:
This is agian due to customer demand for Variant 09 to be rated up to 160C instead of 125C. Evaluation work has been carried out to prove that Variant 09 is stable up to 160C.
Change No.3 is related to this.

2. Update Variants 10, 11 to increase the resistance tolerance band at 100C and 125C:
Evaluation work has shown us that the current tolerances at 100C and 125C are very tight giving us a bad yield for these two Variants. In order to improve our yield we need to increase these tolerances. These tolerances were initially based on the now obsolete Variants 01, 02, 03 of ESCC 4006/014.
Changes No. 4 is related to this.

Attachments:

DCR617attach.pdf, DCR617att2.pdf, null

Modifications:

The following amendments and additions apply to the original DCR contents:

1) Ref Change 5:
In addition to the changes proposed to Table 1(a), add new column 5 to Table 1(a) in order to clarify the difference between new Variant 13 & existing Variant 08 as follows:
New column heading: "(5) Lead Material"
New column to contain: "Note 3" applicable to Variants 08 09 10 11 12 and "Note 4" applicable to new Variant 13.

Add new notes under Table 1(a):
"Note 3. The lead material shall 26 AWG fluoropolymer insulated wire with ESCC Component Number 390101203B in accordance with ESCC Detail Specification No. 3901/012."

"Note 4. The lead material shall 26 AWG polyimide insulated wire with ESCC Component Number 390100124B in accordance with ESCC Detail Specification No. 3901/001."

2) Ref Change 7:
As Table 1(a) now specifies the lead material details, delete Change 7 and replace with the following amendment to Para 4.4.2:
Para 4.4.2 shall read as follows:
"4.4.2 Lead Material
The lead material shall be as specified in Table 1(a). One lead shall carry an identification sleeve which shall carry all part marking specified in para. 4.5."

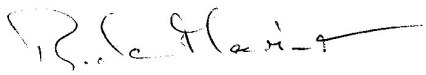
3) Add the following new Changes 10, 11 & 12 to this DCR:

Change 10
Para 2: Add missing applicable documents:
"(b) ESCC Detail Specification No. 3901/001, Polyimide Insulated Wires and Cables, Low Frequency, 600V, -100 to +200 degree C"
"(c) ESCC Detail Specification No. 3901/012, Extruded, Crosslinked Fluoropolymer Insulated Wires and Cables on Silver Plated Copper Conductor, Low Frequency, 600V, -100 to +200 degree C"

Change 11
Table 1(b): Add reference to Variant 13 in Note 3 as follows:
"3. -40C for Variants 10, 11, 12; and -60C for Variants 08, 09, 13 to the Maximum Operating Temperature specified in Column 4 of Table 1(a)."

Change 12
Para 4.3.2: Add reference to Variant 13 as follows:
"4.3.2 Weight
The maximum weight of the thermistors specified herein shall be 4 grammes, with the exception of Variants 08 and 13 whose maximum weight shall be 2.3 grammes."

Approval signature:



Date signed:

2010-09-06

Pages 1 to 15

THERMISTORS (THERMALLY SENSITIVE RESISTORS), NTC, RANGE 2000 TO 100000 OHMS AT +25°C WITH A TEMPERATURE RANGE OF -60 TO +160°C

BASED ON TYPE G15K4D489, G10K4D453, G2K7D411, G4K7D421, G100K6D487, G15K4D589

ESCC Detail Specification No. 4006/014

~~Issue 7~~	~~May 2010~~
Issue 8	xxxx 2010

Document Custodian: European Space Agency - see https://escies.org

LEGAL DISCLAIMER AND COPYRIGHT

DOCUMENTATION CHANGE NOTICE

(Refer to https://escies.org for ESCC DCR content)

DCR No.	CHANGE DESCRIPTION
571, 589	Specification up issued to incorporate editorial and technical changes per DCRs.

TABLE OF CONTENTS

1. GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, test and inspection data for Thermistors, Thermally Sensitive Resistors, NTC, Range 2000 to 100000 Ohms at +25°C with a Temperature Range of -60 to +160°C, based on type G15K4D489, G10K4D453, G2K7D411, G4K7D421, G100K6D487. It shall be read in conjunction with ESCC Generic Specification No. 4006, the requirements of which are supplemented herein.

G15K4D489

1.2 COMPONENT TYPE VARIANTS

Variants of the basic type thermistors specified herein, which are also covered by this specification, are given in Table 1(a).

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the thermistors specified herein, are as scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION (FIGURE 1)

Not applicable.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the thermistors specified herein are shown in Figure 2.

1.6 FUNCTIONAL DIAGRAM

The functional diagram for the thermistors specified herein is shown in Figure 3.

2. APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

(a) ESCC Generic Specification No. 4006, Thermistors (Resistors, Thermally Sensitive).
(b) IEC 60410, Sampling Procedures and Tables for Inspection by Attributes.
(c) MIL-STD-202, test Methods for Electronic and Electrical Component Parts.

3. TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply. In addition, the following symbols are used:-

NTC = Negative Temperature Coefficient.
R_Z = Zero Power Resistance.

Table 1(a) - Type Variants

(1) Variant	(2) Based on Type	(3) R_Z (Note 1)	(4) Resistance/Temperature Characteristics (Note 2)										
			-60°C	-40°C	-20°C	0°C	+25°C	+50°C	+70°C	+100°C	+125°C	+140°C	+160°C
08	G15K4D489	R_Z (Ω)	1342000	371300	120100	44420	15000	5855	3009.0	1250	659.8	465.50	302.40
		Tol. (±%)	10	6.3	3.35	1	1.01	1.03	1.05	1.01	2	3	4
09	G10K4D453	R_Z (Ω)	847284	239768	78930	29490	10000	3893	1990	817.2	426.0		
		Tol. (±%)	7	3	2.6	2	2	1.7	1.6	3	3.5		
10	G2K7D411	R_Z (Ω)	-	43362	14658	5650	2000.0	815.0	432.0	187.40	102.00	-	-
		Tol. (±%)	-	2.9	2.54	1.57	1.34	1.17	1.05			-	-
11	G4K7D421	R_Z (Ω)	-	86724	29316	11300	4000	1630.0	864.0	374.80	204.00	-	-
		Tol. (±%)	-	2.9	2.54	1.57	1.34	1.17	1.05			-	-
12	G100K6D487	NOM (Ω)	-	-	-	-	100000	-	-	5574	2642.4	1756.3	1059.0
		Tol. (±%)	-	-	-	-	1.75	-	-	1.11	1.41	1.32	1.21

NOTES:

1. For test purposes, when zero power is dissipated and the ambient temperature is held as specified, the value is referred to as R_Z (Zero Power Resistance).
2. The reference resistance is specified at +25°C.

Table 1(b) - Maximum Ratings

No.	Characteristics	Symbol	Maximum Ratings	Unit	Remarks
1	Power Dissipation	P_D	2	mW	Note 1
2	Operating Temperature Range	T_{op}	Note 2	°C	
3	Storage Temperature Range	T_{stg}	Note 3	°C	
4	Soldering Temperature	T_{sol}	+245	°C	Note 4

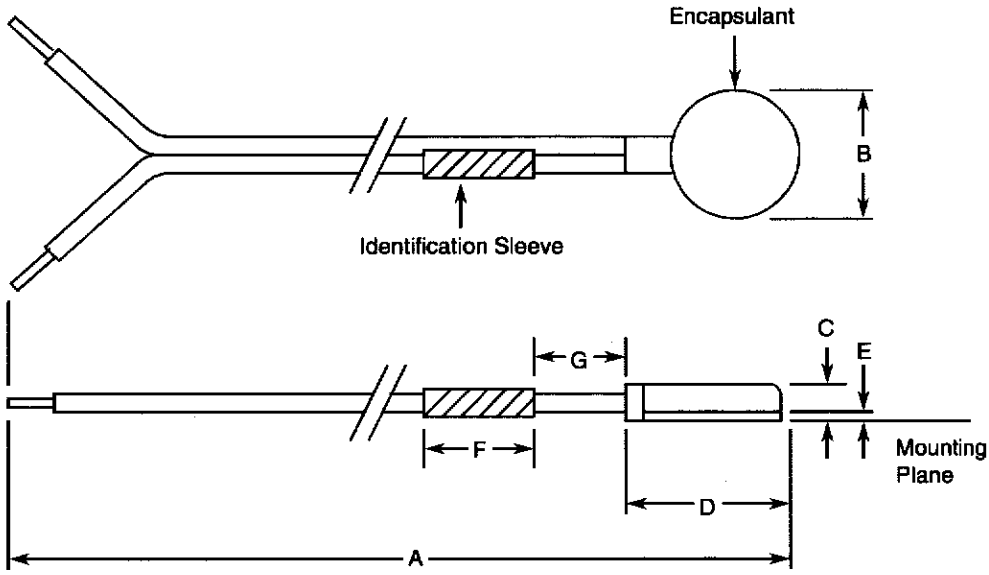
NOTES:

1. Never to be exceeded in the temperature measurement mode. The thermistors specified herein shall not be used in the self-heat mode.
2. See Column 4 of Table 1(a).
3. -40°C for Variants 10, 11, 12; and -60°C for Variants 08 and 09 to the Maximum Operating Temperature specified in Column 4 of Table 1(a).
4. Duration 10 seconds maximum at a distance of not less than 10mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.

FIGURE 1 - PARAMETER DERATING INFORMATION

Not applicable.

FIGURE 2 - PHYSICAL DIMENSION

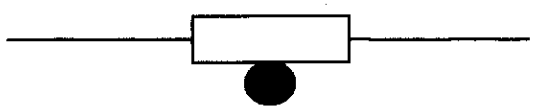


Symbol	Millimetres					
	Variant 08[redacted]		Variant 09		Variants 10, 11, 12	
	Min.	Max.	Min.	Max.	Min.	Max.
A	356	406	500	550	280	330
B	6.1	6.6	6.1	6.6	6.1	6.6
C	-	2.4	-	2.8	-	2.8
D	-	9.8	-	9.8	-	9.8
E	0.33	0.48	0.33	0.48	0.33	0.48
F	-	50	-	50	-	50
G	50	80	50	80	50	80

NOTES:

1. Within dimension D (housing/crimp) no part of the housing or leads shall protrude below the mounting plane by more than 0.13mm.

FIGURE 3 - FUNCTIONAL DIAGRAM



4. REQUIREMENTS

4.1 GENERAL

The complete requirements for procurement of the components specified herein are stated in this specification and ESCC Generic Specification No. 4006 for Thermistors (Resistors, Thermally Sensitive). Deviations from the Generic Specification, applicable to this specification only, are detailed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION

4.2.1 Deviations from Special In-process Controls

None.

4.2.2 Deviations from Final Production Tests (Chart II)

(a) Thermal Shock: Test Condition C except that the maximum temperature shall be the maximum operating temperature specified in Column 4 of Table 1(a) of this Specification.

4.2.3 Deviations from Burn-in and Electrical Measurements (Chart III)

None.

4.2.4 Deviations from Qualification Tests (Chart IV)

(a) Thermal Shock: Test Condition C except that the maximum temperature shall be the maximum operating temperature specified in Column 4 of Table 1(a) of this Specification.
(b) Para. 9.3.1.2, Dissipation Constant: Not applicable.
(c) Para. 9.15, Short Time Overload: Not applicable.
(d) Para. 9.17, High Temperature Storage: Not applicable.

4.2.5 Deviations from Lot Acceptance Tests (Chart V)

(a) Thermal Shock: Test Condition C except that the maximum temperature shall be the maximum operating temperature specified in Column 4 of Table 1(a) of this Specification.

4.3 MECHANICAL REQUIREMENTS

4.3.1 Dimension Check

The dimensions of the thermistors specified herein shall be verified in accordance with the requirements set out in Para. 9.4 of ESCC Generic Specification No. 4006 and they shall conform to those shown in Figure 2 of this specification.

4.3.2 Weight

The maximum weight of the thermistors specified herein shall be 4 grammes, with the exception of Variant 08, whose maximum weight shall be 2.3 grammes.

4.3.3 Terminal Strength

The requirements for terminal strength testing are specified in Para. 9.13 of ESCC Generic Specification No. 4006. The test conditions shall be as follows:

Applied Force	: 4.45 (+1.1 - 0)N.
Duration	: 5 seconds.

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the components specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 Case

The housing shall be aluminium filled with a black epoxy encapsulant.

FOR VARIANT 13 the lead material shall be in accordance with ESCC Detail Specification No. 3901/001 Variant 24.

4.4.2 Lead Material and Finish

FOR VARIANTS 08, 09, 10, 11, 12

The lead material shall be in accordance with ESCC Detail specification No. 3901/012 Variant 03. One lead shall carry an identification sleeve which shall carry all part marking specified in para. 4.5.

4.5 MARKING

4.5.1 General

The marking of all components delivered to this specification shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and the following paragraphs. When the component is too small to accommodate all of the marking specified, as much as space permits shall be marked and the marking information, in full, shall accompany each component in its primary package.

The information to be marked and the order of precedence, shall be as follows:

(a) The ESA Symbol, for qualified components only.
(b) The ESCC Component Number.
(c) Traceability Information

4.5.2 ESCC Component Number

The ESCC Component Number shall be constituted and marked as follows:

Example: 400601408B

- Detail Specification Number: 4006014
- Type Variant (See Table 1(a)): 08
- Testing Level (B or C, as applicable): B

4.5.3 Traceability Information

Each component shall be marked in respect of traceability information in accordance with the requirements of ESCC Basic Specification No. 21700.

4.6 ELECTRICAL MEASUREMENTS

4.6.1 Electrical Measurements at Room Temperature

The parameters to be measured at room temperature are scheduled in Table 2. Unless otherwise specified, measurements shall be performed at T_{amb}=+25±0.01°C.

4.6.2 Electrical Measurements at High and Low Temperatures

The parameters to be measured at high and low temperatures are scheduled in Table 3. The temperature tolerance shall be ±0.01°C.

4.6.3 Circuits for Electrical Measurements (Figure 4)

Not applicable.

4.7 BURN-IN TESTS

4.7.1 Parameter Drift Values

The parameter drift values applicable to burn-in are as specified in Table 4 of this specification. Unless otherwise stated, measurements shall be performed at T_{amb}=+25±0.01°C. The parameter drift values (Δ) applicable to the parameters scheduled shall not be exceeded. In addition to these drift value requirements for a given parameter, the appropriate limit values specified in Table 2 shall not be exceeded.

4.7.2 Conditions for Burn-in

The requirements for burn-in are specified in Section 7 of ESCC Generic Specification No. 4006. The conditions for burn-in shall be as specified in Table 5 of this specification.

4.7.3 Electrical Circuit for Burn-in (Figure 5)

Not applicable.

Table 2- ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE - DC PARAMETERS

No.	Characteristics	Symbol	ESCC 4006 Test Method and Conditions	Limits		Unit
				Min	Max	
1	Zero Power Resistance	R_Z	Para. 9.3.1.1	Note 1		Ω
2	Insulation Resistance	R_I	Para. 9.3.1.4 T_{amb}=+25±1°C Note 2	100	-	MΩ
3	Thermal Time Constant Variant 08, 13 Variants 09, 10, 11, 12	KH	Para. 9.3.1.3 T_{amb}=+25±1°C In Still Air Note 3	 - -	 25 40	sec.

NOTES:

1. See Column 4 of Table 1(a) for resistance values.
2. If more than 20 devices have to be measured, the test shall be performed on a sample basis in

accordance with Level II, Single Sampling Plan for Normal Inspection, AQL = 1.0 of IEC 60410.

3. Test to be performed on 10 samples during Chart II only.

Table 3 - ELECTRICAL MEASUREMENTS AT HIGH AND LOW TEMPERATURES

No.	Characteristics	Symbol	ESCC 4006 Test Method and Conditions	Limits		Unit
				Min	Max	
1	Zero Power Resistance	R_Z	Para. 9.3.1.1 At each specified temperature, over operating range	Note 1		Ω

NOTES:

1. See Column 4 of Table 1(a) for resistance values.

FIGURE 4 - CIRCUITS FOR ELECTRICAL MEASUREMENTS

Not applicable.

Table 4 - PARAMETER DRIFT VALUES

No.	Characteristics	Symbol	Methods and Test Conditions	Change Limits (Δ)	Unit
1	Zero Power Resistance Change	$\Delta R_Z/R_Z$	As per Table 2	±0.2	%

Table 5 - CONDITIONS FOR BURN-IN AND OPERATING LIFE TESTS

No.	Characteristics	Symbol	Condition	Unit
1	Ambient Temperature	T_{amb}	Note 1 Note 2	°C
2	Power Dissipation	P_D	2	mW

NOTES:

1. Maximum Operating Temperature specified in Column 4 of Table 1(a).
2. The Temperature Tolerance = (+0 -3) °C.

FIGURE 5 - ELECTRICAL CIRCUIT FOR BURN-IN AND OPERATING LIFE TESTS

Not applicable.

4.8 ENVIRONMENTAL AND ENDURANCE TESTS (CHARTS IV AND V OF ESCC GENERIC SPECIFICATION NO. 4006)

4.8.1 Measurements and Inspections on Completion of Environmental Tests

The parameters to be measured and inspections to be performed on completion of environmental tests are scheduled in Table 2. Unless otherwise stated, the measurements shall be performed at T_{amb}=+25±0.01°C.

4.8.2 Measurements and Inspections at Intermediate Points During Endurance Tests

The parameters to be measured and inspections to be performed at intermediate points during endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at T_{amb}=+25±0.01C.

4.8.3 Measurements and Inspections on Completion of Endurance Tests

The parameters to be measured and inspections to be performed on completion of endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at T_{amb}=+25±0.01°C.

4.8.4 Conditions for Operating Life Tests (Part of Endurance Testing)

The requirements for operating life testing are specified in Section 9 of ESCC Generic Specification No. 4006. The conditions for operating life testing shall be as specified in Table 5 for the burn-in test.

4.8.5 Electrical Circuit for Operating Life Tests

Not applicable.

Table 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING

No.	ESCC Generic Spec. No. 4006		Measurements and Inspections		Symbol	Limits		Unit
	Environmental and Endurance Tests (1)	Test Methods and Conditions	Identification	Conditions		Min	Max	
01	Thermal Shock	Para. 9.2 (2)	-	-	-	-	-	-
02	Thermal Time Constant	Para. 9.3.1.3 In Still Air	**Initial Measurements** Zero Power Resistance	Para. 9.3.1.3(c)	R_Z	Record Values		Ω
			Final Measurements Thermal Time Constant	Para. 9.3.1.3(f)	KH	Table 2 Item 3		
03	External Visual Inspection	Para. 9.5	ESCC 20500	-	-	-	-	-
04	Shock (Specified Pulse)	Para. 9.7	**Initial Measurements** Zero Power Resistance	Table 2 Item 1	R_Z	Table 2 Item 1		
			During Shock Intermittent Contact	No Open or Short Circuiting	-	-	-	-
			After Shock Zero Power Resistance Change	Table 2 Item 1	$\Delta R_Z/R_Z$	-2	+2	%
			Visual Examination	No evidence of damage	-	-	-	-
05	Vibration	Para. 9.8	**Initial Measurements** Zero Power Resistance	Table 2 Item 1	R_Z	Table 2 Item 1		
			During Vibration Intermittent Contact	No Open or Short Circuiting	-	-	-	-
			After Vibration Zero Power Resistance Change	Table 2 Item 1	$\Delta R_Z/R_Z$	-2	+2	%
			Visual Examination	No evidence of damage	-	-	-	-

No.	ESCC Generic Spec. No. 4006		Measurements and Inspections		Symbol	Limits		Unit
	Environmental and Endurance Tests (1)	Test Methods and Conditions	Identification	Conditions		Min	Max	
06	Immersion	Para. 9.9	Visual Examination	No evidence of damage	-	-	-	-
07	Dielectric Withstanding Voltage	Para. 9.10	**During Test** Visual Examination	No evidence of breakdown or flashover	-	-	-	-
			After Test Visual Examination	No evidence of damage, arcing or breakdown	-	-	-	-
08	Resistance to Soldering Heat	Para. 9.11	**After Test**	After a recovery period of 24±4 hrs No evidence of damage				
			Zero Power Resistance	Table 2 Item 1	R_Z	Table 2 Item 1		
			Visual Examination	No evidence of damage	-	-	-	-
09	Moisture Resistance	Para. 9.12	**Initial Measurements**	Not less than 1.5 hrs after removal from drying oven				
			Zero Power Resistance	Table 2 Item 1	R_Z	Table 2 Item 1		
			Final Measurements	Within 24 hrs of removal from 1.5 to 3.5 hr conditioning				
			Zero Power Resistance Change	Table 2 Item 1	$\Delta R_Z/R_Z$	-2	+2	%
			Insulation Resistance	Table 2 Item 2	R_i	100	-	MΩ
10	Terminal Strength	Para. 9.13	**Initial Measurements**					
			Zero Power Resistance	Table 2 Item 1	R_Z	Table 2 Item 1		
			Final Measurements					
			Zero Power Resistance Change	Table 2 Item 1	$\Delta R_Z/R_Z$	-2	+2	%
			Visual Examination	No evidence of damage	-	-	-	-
11	Operating Life	Para. 9.14	**Initial Measurements**					
			Zero Power Resistance	Table 2 Item 1	R_Z	Table 2 Item 1		
			Intermediate Measurements					
			Zero Power Resistance Change	Table 2 Item 1	$\Delta R_Z/R_Z$	-1	+1	%
			Insulation Resistance	Table 2 Item 2	R_i	100	-	MΩ
			Final Measurements					
			Zero Power Resistance Change	Table 2 Item 1	$\Delta R_Z/R_Z$	-1	+1	%
12	Low Temperature Storage	Para. 9.16	**Initial Measurements**					
			Zero Power Resistance	Table 2 Item 1	R_Z	Table 2 Item 1		

No.	ESCC Generic Spec. No. 4006		Measurements and Inspections		Symbol	Limits		Unit
	Environmental and Endurance Tests (1)	Test Methods and Conditions	Identification	Conditions		Min	Max	
			Final Measurements					
			Zero Power Resistance Change	Table 2 Item 1	$\Delta R_Z/R_Z$	-2	+2	%
			Visual Examination	No evidence of damage	-	-	-	-
13	Solderability	Para. 9.18	-	-	-	-	-	-
14	Permanence of Marking	Para. 9.20	ESCC 24800	-	-	-	-	-

NOTES:

1. The tests in this Table refer to either Chart IV or V and shall be used as applicable.
2. Thermal Shock Test Method and conditions shall use the deviation of this specification as applicable.

APPENDIX 'A'

AGREED DEVIATIONS FOR MEAS Ireland (Betatherm) Ltd

ITEMS AFFECTED	DESCRIPTION OF DEVIATIONS
Para. 4.2.2 Deviations from Final Production Tests	Para. 9.2 Thermal Shock For Variants 08, 09, 10, 11, 12 to Testing Level B, Parameter Drift Value Measurements in accordance with Para. 9.3.2 (and para. 4.7.1 of the Detail specification) shall be performed immediately before and after thermal Shock. Para. 9.3.1.4, Insulation Resistance For Variants 08, 09, 10, 11, 12 Insulation Resistance may be measured in accordance with MEAS Ireland (Betatherm) Ltd Specification Ref. MFG 12-49-00.
Para. 4.2.3 Deviations from Burn-in and Electrical Measurements	Para. 7.4/7.4.1 Check for Lot Failure / Lot Failure During 100% Testing For Variants 08, 09, 10, 11, 12 to Testing Level B, all Parameter Drift or Limit Failures during Parameter for Drift Value Measurements performed after Thermal Shock during Final Production Tests shall be included in the check for Lot Failure Percent Defective Allowable calculation. This Percent Defective shall be referenced against the quantity of components submitted to Burn-in and Electrical Measurements plus any Parameter Drift or Limit failures during Parameter Drift Value Measurements performed after Thermal Shock. Para. 9.6 Radiographic Inspection Inspection shall be with a single view such that the component's mounting plane is seated on the X-ray film holder. Para. 9.3.1.4, Insulation Resistance For Variants 08, 09, 10, 11, 12 Insulation Resistance may be measured in accordance with MEAS Ireland (Betatherm) Ltd Specification Ref. MFG 12-49-00.
Para. 4.2.4 Deviations from Qualification Tests (Chart IV)	Para. 9.3.1.4, Insulation Resistance For Variants 08, 09, 10, 11, 12 Insulation Resistance may be measured in accordance with MEAS Ireland (Betatherm) Ltd Specification Ref. MFG 12-49-00.
Para. 4.2.5 Deviations from Lot Acceptance Tests	Para. 9.14.2 Operating Life during Lot Acceptance Testing For Variants 08, 09, 10, 11, 12 amend (f), Data Points, to be as follows: Measurements at intermediate and end points in accordance with Table 6 of the Detail specification at 0, 250, 500, 750 and 1000 ± 48 hours. Para. 9.3.1.4, Insulation Resistance For Variants 08, 09, 10, 11, 12 Insulation Resistance may be measured in accordance with MEAS Ireland (Betatherm) Ltd Specification Ref. MFG 12-49-00.

CHANGE 1: Page 1, Title:

Change from:

BASED ON TYPE G15K4D489, G10K4D453, G2K7D411, G4K7D421, G100K6D487.

Change to:

BASED ON TYPE G15K4D489, G10K4D453, G2K7D411, G4K7D421, G100K6D487, G15K4D589.

CHANGE 2: Page 5, Para 1.1.:

Change from:

Based on type G15K4D489, G10K4D453, G2K7D411, G4K7D421, G100K6D487.

Change to:

Based on type G15K4D489, G10K4D453, G2K7D411, G4K7D421, G100K6D487, G15K4D589.

CHANGE 3: Page 6, Table 1(a):
Variant 09, Column 4.

Addition of **Rz** and **Tol** values for +140°C and +160°C.

	140℃	160℃
Rz (Ω)	298.12	191.77
Tol. (±%)	4	4

CHANGE 4: Page 6, Table 1(a):
Variants 10, 11, Column 4.

Change of **Tol** values for +100°C from 0.9 to 1.50
Change of **Tol** values for +125°C from 1.13 to 2.50.

CHANGE 5: Page 6, Table 1(a):

Addition of new row in table, **Variant 13, G15K4D589**. Resistance and tolerance values to be the same as **Variant 08, G15K4D489**.

CHANGE 6: Page 7, Figure 2:

Change from:

Variant 08.

Change to:

Variant 08,13.

CHANGE 7: Page 9, Para 4.4.2.:

Change from:

The lead material shall be in accordance with ESCC Detail specification No. 3901/012 Variant 03.

Change to:

For Variants 08, 09, 10, 11, 12 the lead material shall be in accordance with ESCC Detail specification No. 3901/012 Variant 03. For Variant 13 the lead material shall be in accordance with ESCC Detail specification No. 3901/001 Variant 24.

CHANGE 8: Page 9, Table 2.:

Change from:

Variant 08.

Change to:

Variant 08,13.

CHANGE 9: Page 15, APPENDIX A:

In all cases change from:

For Variants 08, 09, 10, 11, 12

In all cases change to:

For Variants 08, 09, 10, 11, 12, 13