

Page i

CRYSTAL UNITS FOR SURFACE MOUNTING, BASED ON TYPE 101, FREQUENCY RANGE 10 - 30MHZ ESCC Detail Specification No. 3501/013

ISSUE 1 October 2002





ESCC Detail Specification

PAGE ii

ISSUE 1

LEGAL DISCLAIMER AND COPYRIGHT

European Space Agency, Copyright © 2002. All rights reserved.

The European Space Agency disclaims any liability or responsibility, to any person or entity, with respect to any loss or damage caused, or allleged to be caused, directly or indirectly by the use and application of this ESCC publication.

This publication, without the prior permission of the European Space Ageny and provided that it is not used for a commercial purpose, may be:

- copied in whole in any medium without alteration or modification.
- copied in part, in any medium, provided that the ESCC document identification, comprising the ESCC symbol, document number and document issue, is removed.



european space agency agence spatiale européenne

Pages 1 to 18

CRYSTAL UNITS FOR SURFACE MOUNTING, BASED ON TYPE 101,

FREQUENCY RANGE 10 - 30MHZ

ESA/SCC Detail Specification No. 3501/013



space components coordination group

| | | Approved by | | |
|------------|--------------------|-------------|------------------------------------|--|
| Issue/Rev. | Date SCCG Chairman | | ESA Director General or his Deputy | |
| Issue 1 | September 2002 | 71. 200 | Hom | |
| | | | | |
| | | | | |
| | | | | |



PAGE 2

ISSUE 1

| | DOCUMENTATION CHANGE NOTICE | | | | | |
|----------------|-----------------------------|-----------|----------------|------------------|--|--|
| Rev. Letter | Rev. Date | Reference | CHANGE Item | Approved DCR No. | | |
| | | | | | | |
| | | | | | | |
| 3 | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | - | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |



PAGE 3

TABLE OF CONTENTS

| | | <u>Page</u> |
|-------|--|-------------|
| 1. | GENERAL | 5 |
| 1.1 | Scope | _ |
| 1.2 | Range of Components | 5 5 |
| 1.3 | Maximum Ratings | 5 |
| 1.4 | Physical Dimensions | 5 |
| 1.5 | Functional Diagram | 5 |
| 2. | APPLICABLE DCCUMENTS | 5 |
| 3. | TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS | 5 |
| 4. | REQUIREMENTS | 11 |
| 4.1 | General | 11 |
| 4.2 | Deviations from Generic Specification | 11 |
| 4.2.1 | Deviations from Special In-process Controls | 11 |
| 4.2.2 | Deviations from Final Production Tests | 11 |
| 4.2.3 | Deviations from Burn-in Tests | 11 |
| 4.2.4 | Deviations from Qualification Tests | 11 |
| 4.2.5 | Deviations from Lot Acceptance Tests | 11 |
| 4.3 | Mechanical Requirements | 11 |
| 4.3.1 | Dimension Check | 11 |
| 4.3.2 | Weight | 11 |
| 4.3.3 | Robustness of Terminations | 11 |
| 4.4 | Materials and Finishes | 11 |
| 4.4.1 | Case | 12 |
| 4.4.2 | Terminal Finish | 12 |
| 4.5 | Marking | 12 |
| 4.5.1 | General | 12 |
| 4.5.2 | Characteristics | 12 |
| 4.5.3 | Traceability Information | 12 |
| 4.5.4 | The SCC Component Number | 13 |
| 4.5.5 | Manufacturer's Name, Symbol or Code | 13 |
| 4.6 | Electrical Measurements | 13 |
| 4.6.1 | Electrical Measurements at Reference Temperature | 13 |
| 4.6.2 | Electrical Measurements at High and Low Temperatures | 13 |
| 4.6.3 | Circuits for Electrical Measurements | 13 |
| 4.7 | Burn-in Tests | 13 |
| 4.7.1 | Parameter Drift Values | 13 |
| 4.7.2 | Conditions for Burn-in | 13 |
| 4.7.3 | Electrical Circuits for Burn-in | 13 |
| 4.8 | Environmental and Endurance Tests | 15 |
| 4.8.1 | Measurements and Inspections on Completion of Environmental Tests | 15 |
| 4.8.2 | Measurements and Inspections at Intermediate Points and on Completion of Endurance Tests | 15 |
| 4.8.3 | Conditions for Operating Life Test | 15 |



PAGE 4

| | | <u>Page</u> |
|-------|---|-------------|
| TABL | <u>ES</u> | - |
| 1(a) | Format for Individual Tables 1(a) | 6 |
| 1 (b) | Maximum Ratings | 9 |
| 2 | Electrical Measurements at Reference Temperature | 14 |
| 3 | Electrical Measurements at High and Low Temperatures | 14 |
| 4 | Parameter Drift Values | 15 |
| 5 | Conditions for Burn-in and LAT Life Tests | 15 |
| 3 | Measurements and Inspections on Completion of Environmental Tests and at Intermediate Points and on Completion of Endurance Testing | 16 |
| FIGUE | RES | |
| 1 | Parameter Derating Information | N/A |
| 2 | Physical Dimensions | 10 |
| 3 | Functional Diagram | 10 |
| 1 | Circuits for Electrical Measurements | N/A |
| 5 | Electrical Circuit for Burn-in and Life Tests | N/A |

APPENDICES (Applicable to specific Manufacturers only)

None.



PAGE 5

ISSUE 1

1. **GENERAL**

1.1 <u>SCOPE</u>

This specification details the values, physical and electrical characteristics, test and inspection data for Crystal Units for Surface Mounting, based on Type 101, Frequency Range 10 to 30MHz.

It shall be read in conjunction with ESA/SCC Generic Specification No. 3501, the requirements for which are supplemented herein.

1.2 RANGE OF COMPONENTS

The specific characteristics shall be negotiated between the Manufacturer and the Orderer on the basis of Table 1(a).

The contents of the individual tables shall relate to the design parameters of individual crystal units, optimised for the intended application.

The agreed table shall be held under configuration control by the Manufacturer who will allocate a specific crystal identification number sequentially when a request for a crystal is received.

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the crystal units specified herein, are as scheduled in Table 1(b).

1.4 PHYSICAL DIMENSIONS

The physical dimensions of the crystal units specified herein are shown in Figure 2.

1.5 FUNCTIONAL DIAGRAM

The functional diagram showing lead identification of the crystal units specified herein is shown in Figure 3.

2. APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:-

(a) ESA/SCC Generic Specification No. 3501 for Quartz Crystal Units.

3. TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESA/SCC Basic Specification No. 21300 shall apply. In addition, the following symbols are used:-

| = f _r | Static Capacitance | = | C_0 |
|-------------------|---|---|--|
| = fL | Load Capacitance | | Ci |
| $= T_o$ | Motional Capacitance | | C ₁ |
| = T _{TP} | Motional Inductance | = | L ₁ |
| $= R_r$ | Response Resistance | = | R_{P} |
| = R _L | Response Impedance | = | ΙΖ _Ρ Ι |
| = Po | Insulation Resistance | = | Ri |
| | = f _L = T _o = T _{TP} = R _r = R _L | = f_L Load Capacitance = T_O Motional Capacitance = T_{TP} Motional Inductance = R_r Response Resistance = R_L Response Impedance | = f _L Load Capacitance = = T _o Motional Capacitance = = T _{TP} Motional Inductance = = R _r Response Resistance = = R _L Response Impedance = |



PAGE 6

ISSUE 1

TABLE 1(a) - FORMAT FOR INDIVIDUAL TABLES 1(a)

SPECIFIC CRYSTAL IDENTIFICATION NUMBER -

| No | Characteristic | Oh | Lir | nits | | | |
|-----|--|--|------|------|------------------|--|--|
| No. | Characteristic | Symbol | Min. | Max | Unit | Remarks | |
| 1 | Resonance Frequency | f _r or f _L | | | MHz | Note 1 | |
| 2 | Reference Temperature | T _o | | | °C | Note 2 | |
| 3 | Turning Point Temperature | T _{TP} | | | °C | Note 3 | |
| 4 | Overtone Order | - | | | | | |
| 5 | Load Capacitance | CL | | | pF | Note 4 | |
| 6 | Rated Drive Level | Po | | | mW | Note 5 | |
| 7 | Frequency Adjustment Tolerance | ∆ f f | | | 10 ⁻⁶ | At To °C Note 6 | |
| 8 | Resonance Resistance | R _r or R _L | | | Ω | At T _o °C Note 7 | |
| 9 | Frequency Variation with Temperature over Top | ∆ f f | | | 10 ⁻⁹ | From frequency measured at T _o °C Note 8 | |
| 10 | Resistance Variation with Temperature over Top | ΔR R | | | % | From resistance measured at T _o °C Note 8 | |
| 11 | Operating Temperature Range | T _{op} | | | °C | | |
| 12 | Frequency Variation with Drive Level | <u>∆</u> f | | | 10 ⁻⁶ | From $P_{S1} = mW$ to $P_{S2} = mW$ Note 9 | |
| 13 | Resistance Variation with Drive Level | <u>∆ R</u> R | | | % | From $P_{S1} = mW$ to $P_{S2} = mW$ Note 9 | |
| 14 | Motional Inductance | L ₁ | | | mH | Notes 10 and 11 | |
| 15 | Motional Capacitance | C ₁ | | | fF | Note 10 | |
| 16 | Static Capacitance | Co | | | pF | Note 10 | |
| 17 | Q Factor | Q | | | - | Notes 10 and 12 | |
| 18 | Ratio of Unwanted: Response Resistance to Resonance Resistance or Response Impedance to Resonance Resistance | R _p /R or IZ _p I/R | | | | In the frequency range: f - kHz to f + kHz Note 13 | |
| 19 | Ageing | Δ f f | | | 10-6 | Note 14 | |
| 20 | Intended Application | | | | | Note 15 | |

NOTES: See Pages 7 and 8.



PAGE 7

ISSUE 1

NOTES TO TABLE 1(a)

1. Resonance Frequency fr or fL

- (a) If C_L is not specified, Symbol and measurement shall be f_r.
- (b) If C_L is specified, Symbol and measurement shall be f_I.

2. Reference Temperature To

(a) For a crystal unit functioning in a non-controlled temperature environment, the reference temperature is normally +25 ±2 °C.

3. Turning Point Temperature T_{TP}

- (a) For a crystal unit functioning in a temperature controlled environment (OCXO), the turning point temperature shall be within the limits specified for the reference temperature range.
- (b) To be specified for OCXO crystal units in addition to the reference temperature.

4. Load Capacitance C

- (a) When a crystal unit must function at its series resonance frequency, C_L shall be infinite.
- (b) When a crystal must function with a fixed load capacitance, the C_L value shall be specified.
- (c) When a crystal must function with an adjustable load capacitance, the minimum and maximum limits shall be specified.

N.B.

The tolerance on the load capacitance shall be that value which results in a frequency change not exceeding 10% of the frequency tolerance at T_0 or 1% of the nominal load capacitance, whichever is smaller.

5. Rated Drive Level Po

The rated drive level shall be selected from the standard drive levels specified below:

0.2mW, 0.1mW, 0.05mW, 0.02mW and 0.01mW at ±20%.

6. Frequency Adjustment Tolerance

- (a) When a crystal unit must function at its series resonance frequency, the resonance frequency measured at T₀ shall be within the tolerance specified. The standard value of the adjustment tolerance shall be ± 10x10-6.
- (b) When a crystal has to function with a fixed load capacitance, the resonance frequency measured with this load at T_o shall be within the tolerance specified. The standard value of the adjustment tolerance shall be ±10x10⁻⁶.
- (c) When a crystal unit is required to operate with an adjustable load capacitance with the limits indicated in Item 5 of the Table, the resonance frequency shall be adjustable to its correct To value so the frequency adjustment tolerance does not need to be specified.

7. Resonance Resistance

(a) Generally, the maximum value only is specified.

(b)
$$R_L$$
 may be calculated by $R_L = R_r \left(1 + \frac{C_o}{C_L}\right)^2$.



PAGE

ISSUE 1

8

NOTES TO TABLE 1(a) (Continued)

8. Frequency and Resistance Variation with Temperature

These values shall be specified such that they are consistent with the operating temperature range.

9. Frequency and Resistance Variation with Drive Level

These limits and the Drive Level range (P_{S1} to P_{S2}) shall be specified for very special crystals only (i.e. crystals used in very high stability oscillators).

10. Electrical Values

The electrical values shall be specified only when required for the correct functioning of the equipment in which the crystal is used.

11. Motional Inductance L₁

Because the inductance value may be restricted by other chosen parameters, the Manufacturer shall propose the value of L_1 in accordance with the Customer's requirements.

12. 'Q' Factor

If 'R' and 'L' have been already specified, it will not be necessary to specify the minimum value of the 'Q' factor.

The maximum value of the 'Q' factor is never specified.

13. Ratio of Unwanted Response Resistance to Resonance Resistance

The standard minimum value is 2, but it is possible to obtain higher values.

The frequency range within which the minimum value of the ratio is required shall also be specified.

14. Ageing

Specify limits under appropriate column and ageing period under "Remarks".

15. Intended Application

For definitions of the selected symbols to be added, see ESA/SCC Generic Specification No. 3501, Para. 3.

16. Not Applicable Items

For all items where limits are not specified, "Not applicable" shall be entered in the Limits column.



PAGE 9 ISSUE 1

TABLE 1(b) - MAXIMUM RATINGS

| No. | Characteristic | Symbol | Values | Unit | Remarks |
|-----|--------------------------------|------------------|-------------|------|---------|
| 1 | Nominal Frequency Range | f | 10 to 30 | MHz | Note 1 |
| 2 | Drive Level Range | Р | 0.01 to 0.2 | mW | Note 1 |
| 3 | Operating Temperature Range | T _{op} | | °C | Note 2 |
| 4 | Storage Temperature Range | T _{stg} | -65 to +125 | °C | Note 3 |
| 5 | Soldering Temperature | T _{sol} | + 260 | °C | Note 4 |

NOTES

| 1. | Fundamental and Overtone Order | Approx. Frequency Range (MHz) | Drive Level Range (mW) |
|----|-----------------------------------|-------------------------------------|---------------------------|
| | Fundamental | 10 to 30 | 0.05 to 0.2 |

In use, the rated drive level shall not be exceeded.

- 2. See Tables 1(a).
- 3. The duration at maximum storage temperature shall not exceed 16 hours.
- 4. Duration 5 seconds maximum directly onto the terminals.

FIGURE 1 - PARAMETER DERATING INFORMATION

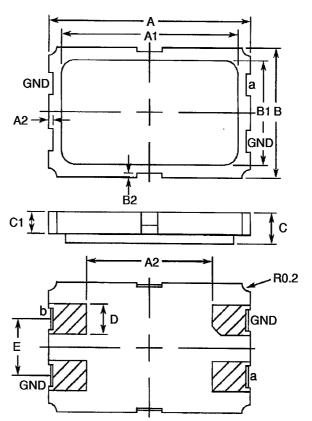
Not applicable.

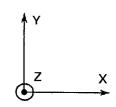


PAGE 10

ISSUE 1

FIGURE 2 - PHYSICAL DIMENSIONS



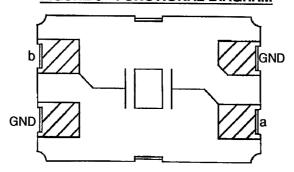


| SYMBOL | MILLIM | ETRES | REMARKS |
|---------|--------|-------|-----------|
| STVIBUL | MIN. | MAX. | HEIVIAHKS |
| Α | | 7.15 | |
| A1 | - | 5.0 | |
| A2 | 4.47 | 4.73 | |
| В | - | 5.15 | |
| B1 | - | 3.0 | |
| B2 | - | 0.15 | |
| С | • | 0.98 | |
| C1 | - | 0.7 | |
| D | - | 1.0 | Note 1 |
| E | 2.41 | 2.67 | |

NOTES

1. All terminals.

FIGURE 3 - FUNCTIONAL DIAGRAM





PAGE 11

ISSUE 1

4. **REQUIREMENTS**

4.1 GENERAL

The complete requirements for procurement of the crystal units specified herein shall be as stated in this specification and ESA/SCC Generic Specification No. 3501 for Quartz Crystal Units. Deviations from the Generic Specification applicable to this specification only, are detailed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESA/SCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION

4.2.1 <u>Deviations from Special In-process Controls</u>

None.

4.2.2 <u>Deviations from Final Production Tests (Chart II)</u>

None.

4.2.3 <u>Deviations from Burn-in Tests (Chart III)</u>

None.

4.2.4 <u>Deviations from Qualification Tests (Chart IV)</u>

None.

4.2.5 <u>Deviations from Lot Acceptance Tests (Chart V)</u>

None.

4.3 MECHANICAL REQUIREMENTS

4.3.1 <u>Dimension Check</u>

The dimensions of the crystal units specified herein shall be checked. They shall conform to those shown in Figure 2.

4.3.2 Weight

The maximum weight of the crystal units specified herein shall be 0.2 grammes.

4.3.3 Robustness of Terminations

The requirements for robustness of termination testing are specified in Section 9 of ESA/SCC Generic Specification No. 3501.

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the crystal units specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.



PAGE 12

ISSUE 1

4.4.1 <u>Case</u>

4.4.1.1 Cap

Kovar with gold flash over nickel.

4.4.1.2 Base

Ceramic Block.

4.4.2 Terminal Finish

The terminal finish shall be Type '14' in accordance with the requirements of ESA/SCC Basic Specification No. 23500.

4.5 MARKING

4.5.1 General

The marking of all components delivered to this specification shall be in accordance with the requirements of ESA/SCC Basic Specification No. 21700 and the following paragraphs. When the component is too small to accommodate all of the marking specified, as much as space permits shall be marked and the marking information, in full, shall accompany the component in its primary package.

The information to be marked and the order of precedence, shall be as follows:-

- (a) Characteristics.
- (b) Traceability Information.
- (c) The SCC Component Number.

4.5.2 Characteristics

The characteristics to be marked are the frequency and the specific crystal identification number.

4.5.2.1 Frequency

The resonance frequency of the crystal units shall be clearly specified in MHz. Where necessary, it shall be specified to 6 decimal places.

4.5.2.2 Specific Crystal Identification Number

This identification shall be allocated by the Manufacturer (see Para. 1.2) and shall consist of the following:

Letter

First letter of the crystal manufacturer's name.

- 4 digit number :

Sequentially allocated by each Manufacturer.

4.5.3 Traceability Information

Each component shall be marked in respect of traceability information in accordance with the requirements of ESA/SCC Basic Specification No. 21700.



PAGE 13

ISSUE

4.5.4 The SCC Component Number

| | e SCC Component Number, which shall be constituted and marked as |
|-----------------------------|--|
| follows:- | <u>350101</u> 30 <u>1</u> В |
| Detail Specification Number | |
| Type Variant (see Note) | |

N.B. Marking of the Type Variant is mandatory. No further reference to type variants is made in this specification.

4.5.5 Manufacturer's Name, Symbol or Code

The Manufacturer's marking shall be in accordance with the requirements of ESA/SCC Basic Specification No. 21700.

4.6 ELECTRICAL MEASUREMENTS

4.6.1 <u>Electrical Measurements</u> at Reference Temperature

Testing Level (B or C, as applicable) —

The parameters to be measured in respect of electrical characteristics are scheduled in Table 2.

The measurements shall be performed at the temperatures specified in the individual Tables 1(a), Item 2.

Measurements at reference temperature for OCXO crystal units shall be performed at $T_{TP} \pm 1^{\circ}C$.

4.6.2 <u>Electrical Measurements</u> at High and Low Temperatures

The parameters to be measured at high and low temperatures are scheduled in Table 3. These measurements shall only be performed if values are specified in Tables 1(a) Items 9 and/or 10.

4.6.3 <u>Circuits for Electrical Measurements</u> (Figure 4)

Not applicable.

4.7 BURN-IN TESTS

4.7.1 Parameter Drift Values

The parameter drift values applicable to burn-in are specified in Table 4 of this specification. Unless otherwise stated, measurements shall be performed at $T_{amb} = T_0 \pm 2$ °C. The parameter drift values (Delta) applicable to the scheduled parameters shall not be exceeded. In addition to these drift value requirements for a given parameter, the appropriate limit value specified in Table 2 shall not be exceeded.

4.7.2 Conditions for Burn-in

The requirements for burn-in are specified in Section 7 of ESA/SCC Generic Specification No. 3501.

The test shall be performed as a high temperature storage test and the temperature to be applied shall be as specified in Table 5 of this specification.

For a crystal unit functioning in a temperature controlled environment (OCXO), the test should preferably be performed as an operating life test in an oscillator, at the Turning Point Temperature, with a daily measurement of the resonance frequency of the oscillator.

4.7.3 <u>Electrical Circuits for Burn-in (Figure 5)</u>

Not applicable.



PAGE 14

ISSUE 1

TABLE 2 - ELECTRICAL MEASUREMENTS AT REFERENCE TEMPERATURE

| No. | Characteristics | Symbol | ESA/SCC 3501 Test Method | Limits | Unit |
|-----|---|--|-----------------------------|-----------------------------------|------|
| 1 | Resonance frequency at reference temperature and rated drive level - with C _O - with C _L | f _r (T _o , P _o) f _L (T _o , P _o) | Para. 9.2.1.1 | Table 1(a), Item 1 ± Item 7 | MHz |
| 2 | Resonance resistance at reference temperature and rated drive level - with C _O - with C _L | R _r (T _o , P _o) R _L (T _o , P _o) | Para. 9.2.1.1 | Table 1(a), Item 8 | Ω |
| 3 | Frequency Variation with Drive Level | $\frac{\Delta f}{f}$ (T _o , ΔP) | Para. 9.2.1.1 | Table 1(a), Item 12 | 10-6 |
| 4 | Resistance Variation with Drive Level | <u>Δ R</u> (Τ ₀ , ΔΡ) | Para. 9.2.1.1 | Table 1(a), Item 13 | % |
| 5 | Motional Inductance | L ₁ | Para. 9.2.1.3 | Table 1(a), Item 14 | mH |
| 6 | Static Capacitance | Co | Para. 9.2.1.4 | Table 1(a), Item 16 | pF |
| 7 | Unwanted Response | R _P /R or IZ _P I/R | Para. 9.2.1.5 | Table 1(a), Item 18 | - |
| 8 | Insulation Resistance | Ri | Para. 9.2.1.6 | 500 Min. | МΩ |

TABLE 3 - ELECTRICAL MEASUREMENTS AT HIGH AND LOW TEMPERATURES

| No. | Characteristics | Symbol | ESA/SCC 3501 Test Method | Limits | Unit |
|-----|--|---|-----------------------------|-----------------------|------------------|
| 9 | Frequency Variation with Temperature over Top | $\frac{\Delta f}{f}$ (ΔT , P_0) | Para. 9.2.1.2 | Table 1(a) Item 9 | 10 ⁻⁶ |
| 10 | Resistance Variation with Temperature over Top | <u>Δ R</u> (ΔT, P _o) | Para. 9.2.1.2 | Table 1(a) Item 10 | % |

FIGURE 4 - CIRCUITS FOR ELECTRICAL MEASUREMENTS

Not applicable.



PAGE 15

ISSUE 1

TABLE 4 - PARAMETER DRIFT VALUES

| No. | Characteristics | Symbol | Spec. and/or Test Method | Test Conditions | Change Limits (Δ) | Unit |
|-----|-------------------------------|---------|-----------------------------|--------------------|-------------------------|--------|
| 1 | Resonance Frequency Drift | Δf f | As per Table 2 | As per Table 2 | ± 2.0 | 10-6 |
| 2 | Resonance Resistance Drift | ΔR R | As per Table 2 | As per Table 2 | ± 10 or (1) ± 1.0 | % Ω |

NOTES

1. Whichever is the highest value.

TABLE 5 - CONDITIONS FOR BURN-IN AND LAT LIFE TESTS

| No. | Characteristics | Symbol | Condition (Note 1) | Unit |
|-----|---------------------|------------------|-----------------------|------|
| 1 | Ambient Temperature | T _{amb} | + 105 (+ 0-5) | °C |

NOTES

1. See Para. 4.7.2

FIGURE 5 - ELECTRICAL CIRCUIT FOR BURN-IN AND LIFE TESTS

Not applicable.

4.8 <u>ENVIRONMENTAL AND ENDURANCE TESTS (CHARTS IV AND V OF ESA/SCC GENERIC SPECIFICATION NO. 3501)</u>

4.8.1 Measurements and Inspections on Completion of Environmental Tests

The parameters to be measured and inspections to be performed on completion of environmental tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at $T_{amb} = T_0 \pm 2$ °C.

4.8.2 <u>Measurements and Inspections at Intermediate Points and on Completion of Endurance Tests</u>

The parameters to be measured and inspections to be performed at intermediate points and on completion of endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at $T_{amb} = T_0 \pm 2$ °C.

4.8.3 Conditions for Operating Life Test (Part of Endurance Testing)

The requirements for the operating life test are specified in Section 9 of ESA/SCC Generic Specification No. 3501. The test shall be performed as a high temperature storage test and the test temperatures are specified in ESA/SCC Generic Specification No. 3501 for Qualification Testing and in Table 5 of this specification for LAT testing.

For a crystal unit functioning in a temperature controlled environment (OCXO), the test should preferably be performed as an operating life test in an oscillator, at the Turning Point Temperature, with a daily measurement of the resonance frequency of the oscillator.



PAGE 16

ISSUE 1

TABLE 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING

| ENVIRONMENTAL AND ENDURANCE TESTS (1) TEST METHOD AND CONDITIONS DENTIFICATION CONDITIONS Min. Max. | | | | | | | | | |
|---|---------|--------------------------------|-------------|---|--|---|-------------------------|---------------------------|------|
| ENVIRONMENTAL AND ENDURANCE TESTS (1) TEST METHOD AND CONDITIONS Min. Max. Min. Min. Max. Min. Max. Min. Min. Max. Min. Max. Min. Max. Min. Min. Max. Min. Max. Min. Max. Min. Min. Max. Min. | | ESA/SCC GENERIC SPEC. NO. 3501 | | MEASUREMENTS AND INSPECTIONS | | | LIMITS | | |
| A Reference Temperature Measurements Measurements Resonance Frequency Resonance Frequency Resonance Frequency Para. 9.3 Initial Measurements Resonance Frequency Resonance Frequency Para. 9.4 Initial Measurements Resonance Frequency Drift Resonance Frequency Table 2 Item 1 Table 2 Item 2 Table 2 Item 1 Table 2 Item 2 Table 2 Item 2 Table 2 Item 1 Table 2 Item 2 Table 2 Item 2 Table 2 Item 3 Table 2 Item 4 Table 2 Item 4 Table 2 Item 5 Table 2 Item 6 Table 2 Item 7 Table 2 Item 7 Table 2 Item 8 Table 2 Item 9 Table 2 Item 1 Table 2 Item 2 Table 2 Item 1 Table 2 Item 2 Table 2 Item 1 Table 2 Item 2 Table 2 Item 1 Table 2 Item 2 Tabl | NO. | | | IDENTIFICATION | CONDITIONS | SYMBOL | Min. | Max. | UNIT |
| Resonance Frequency Resonance Frequency Resonance Frequency Print Resonance Resistance Print Resonance Resistance Print Resonance Frequency Drift Resonance Resistance Final Measurements Resonance Resistance Final Measurements Resonance Resistance Drift Resonance Resist | 01 | | Para. 9.2.4 | | Table 2 | | Tabl | e 1(a) | |
| Resonance Frequency Resonance Resistance Final Measurements Resonance Resistance Prinal Measurements Resonance Resistance Drift Table 2 Item 1 Table 2 Item 2 Table 2 Item 3 Table 2 Item 4 Table 2 Item 4 Table 2 Item 5 Table 2 Item 6 Table 2 Item 6 Table 2 Item 7 Table 2 Item 7 Table 2 Item 1 Table 2 Item 2 Table 2 Item 1 Table 2 Item 2 Table 2 Item 1 Table 2 Item 2 Table 2 I | 02 | Shock | Para. 9.3 | Resonance Frequency Resonance Resistance Final Measurements Resonance Frequency Drift Resonance Resistance | Table 2 Item 1 Table 2 Item 2 Table 2 Item 1 | R <u>Δ f</u> f <u>Δ R</u> R | Table -1.0 -10 or (2) | 2 Item 2 + 1.0 + 10 | |
| Gross Leak Para. 9.5.2 Permanence of Marking Para. 9.8 Permanence of Marking No corrosion or obliteration of marking Para. 9.9 Permanence of Marking Para. 9.9 Permanence of Marking No corrosion or obliteration of marking Para. 9.5.2 Para. 9.5.2 Para. 9.5.2 Para. 9.5.2 Para. 9.5.2 | 03 | Vibration | Para. 9.4 | Resonance Frequency Resonance Resistance Final Measurements Resonance Frequency Drift Resonance Resistance | Table 2 Item 1 Table 2 Item 2 Table 2 Item 1 | R Δ f f Δ R R | Table - 1.0 - 10 or (2) | 2 Item 2 +1.0 +10 | |
| Visual Examination No corrosion or obliteration of marking No corrosion or obliteration of marking External Visual Inspection Para. 9.9 Final Measurements Visual Inspection ESA/SCC No. 20500 | 04 | Seal Test | Para. 9.5 | | | | | | |
| Visual Inspection ESA/SCC No. 20500 | 05 | Permanence of Marking | Para. 9.8 | | obliteration of | - | - | - | - |
| 07 Solderability Para. 9.13 | 06 | External Visual Inspection | Para. 9.9 | | ESA/SCC No. 20500 | - | - | - | ı |
| | 07 | Solderability | Para. 9.13 | - | - | - | - | - | - |

NOTES

- 1. The tests in this table refer to either Chart IV or V, and shall be used as applicable.
- 2. Whichever is the highest value.



PAGE 17

ISSUE 1

TABLE 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING (Cont.)

| | ESA/SCC GENERIC SPEC. NO. 3501 | | MEASUREMENTS AND INSPECTIONS | | | LIMITS | | |
|-----|--|-------------------------------|---|--|-------------------------------|-------------------------|--------------------------------|-----------------------|
| NO. | ENVIRONMENTAL AND ENDURANCE TESTS (1) | TEST METHOD AND CONDITIONS | IDENTIFICATION | CONDITIONS | SYMBOL | Min. | Max. | UNIT |
| 08 | Climatic Sequence Dry Heat | Para. 9.14 Para. 9.14.1 | Initial Measurements Resonance Frequency Resonance Resistance Final Measurements | Table 2 Item 1 | f R | | 2 Item 1 2 Item 2 | |
| | | | Resonance Frequency Drift Resonance Resistance | Table 2 Item 1 Table 2 Item 2 | <u>Δ f</u> f <u>Δ R</u> | -2.0 -10 | +2.0 +10 | 10 ⁻⁶ % |
| 00 | Cold | B 044.5 | Drift | | R ΔR | or (2) -1.0 | +1.0 | Ω |
| 09 | Cold | Para. 9.14.3 | Initial Measurements Resonance Frequency Resonance Resistance Final Measurements | Table 2 Item 1 | f R | | 9.14.1.3 asurements | |
| | | | Resonance Frequency Drift | Table 2 Item 1 | <u>∆ f</u> f | -2.0 | +2.0 | 10 ⁻⁶ |
| | j | | Resonance Resistance Drift | Table 2 Item 2 | <u>Δ R</u> R ΔR | - 10 or (2) - 1.0 | +10 | % Ω |
| 10 | Damp Heat (Acclerated) Remaining Cycles | Para. 9.14.4 | Initial Measurements Resonance Frequency Resonance Resistance Final Measurements | Table 2 Item 1 | f R | Para. 9 | 9.14.3.2 asurements | 32 |
| | | | Resonance Frequency Drift | Table 2 Item 1 | Δf f | -2.0 | + 2.0 | 10 ⁻⁶ |
| | | | Resonance Resistance Drift | Table 2 Item 2 | <u>Δ R</u> R ΔR | - 10 or (2) - 1.0 | +10 +1.0 | % Ω |
| | | | Insulation Resistance | Table 2 Item 8 | Ri | 500 | - | MΩ |
| 11 | Rapid Change of Temperature | | Initial Measurements Resonance Frequency Resonance Resistance Final Measurements | Table 2 Item 1 Table 2 Item 2 After minimum Recovery of 2 hours | f R | | 9.14.4.2 asurements | |
| | | | Resonance Frequency Drift | Table 2 Item 1 | Δf f | -2.0 | +2.0 | 10-6 |
| | | | Resonance Resistance Drift | Table 2 Item 2 | <u>Δ R</u> R ΔR | - 10 or (2) - 1.0 | + 10 + 1.0 | % Ω |
| 12 | Robustness of Terminations | Para. 9.16 | Adhesion | Gen. 3501 Para. 9.16.2.2 | | | | |
| | | | Visual Examination Resonance Frequence Drift | No visible damage Table 2, Item 1 | <u>Δ f</u> f | -2.0 | + 2.0 | 10 ⁻⁶ |
| | | | Rsonance Resistance Drift | Table 2, Item 2 | <u>Δ R</u> R | - 10 or (2) | + 10 | % |
| | | | | | ΔR | - 1.0 | + 1.0 | Ω |

NOTES

- 1. The tests in this table refer to either Chart IV or V, and shall be used as applicable.
- 2. Whichever is the highest value.



PAGE 18

ISSUE 1

TABLE 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING (Cont.)

| NO. | ESA/SCC GENERIC SPEC. NO. 3501 | | MEASUREMENTS AND INSPECTIONS | | | LIMITS | | |
|-----|---------------------------------------|-------------------------------|---|--|-----------------------|---------------|-------|------|
| | ENVIRONMENTAL AND ENDURANCE TESTS (1) | TEST METHOD AND CONDITIONS | IDENTIFICATION | CONDITIONS | SYMBOL | Min. | Max. | UNIT |
| 13 | Life Test | Para. 9.17 | Initial Measurements Resonance Frequency Resonance Resistance Intermediate Measurements | Table 2 Item 1 Table 2 Item 2 At 500 hours | f R | Table 2 | | |
| | | | Resonance Frequency Drift | Table 2 Item 1 | Δf f | - 2.0 | + 2.0 | 10-6 |
| | | | Resonance Resistance Drift | Table 2 Item 2 | Δ <u>R</u> R ΔR | -10 or (2) | +10 | % |
| | | | Intermediate Measurements (Chart IV) and Final Measurements (Chart V) | At 1000 hours | ΔН | -1.0 | +1.0 | Ω |
| | | | Resonance Frequency Drift | Table 2 Item 1 | <u>Δ f</u> f | -2.5 | + 2.5 | 10-6 |
| | | | Resonance Resitance Drift | Table 2 Item 2 | <u>Δ R</u> R | -10 or (2) | + 10 | % |
| | | | Final Measurements (Chart IV) | At 2000 hours | ΔR | -1.0 | + 1.0 | Ω |
| | | | Resonance Frequency Drift | Table 2 Item 1 | <u>Δ f</u> f | -3.0 | +3.0 | 10-6 |
| | | | Resonance Resistance Drift | Table 2 Item 2 | ΔR R | -10 or (2) | +10 | % |
| | | | | | ΔR | -1.0 | +1.0 | Ω |

NOTES

- 1. The tests in this table refer to either Chart IV or V, and shall be used as applicable.
- 2. Whichever is the highest value.