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**ACCESSORIES FOR RECTANGULAR CONNECTORS,
MICROMINIATURE 3401/081 AND 3401/082**

ESCC Detail Specification No. 3401/084

Issue 1	July 2009
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1. GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, test and inspection data of Accessories for Rectangular Connectors, Microminiature, 3401/081 and 3401/082.

It shall be read in conjunction with:

- ESCC Generic Specification No. 3401, Connectors, Electrical, Non-Filtered, Circular and Rectangular.
- ESCC Detail Specification No. 3401/081, Connectors, Electrical, Rectangular, Microminiature, Non-removable Gauge 26 PCB Pin Contacts based on Type 8MCG.
- ESCC Detail Specification No. 3401/082, Connectors, Electrical, Rectangular, Microminiature, Removable Gauge 26 Crimp Contacts based on Type 8MCG.

the requirements of which are supplemented herein.

1.2 TYPE VARIANTS

The type variants of accessories covered by this specification are given in Table 1(a).

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the accessories specified herein, are as scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION

Not applicable.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the accessories specified herein are shown in Figure 2.

TABLE 1(a) - TYPE VARIANTS

Type Variants	Descriptions	Applicable Shell Sizes	Weight Max (g)	Torque Values (Nm)		Remarks
				Min	Max	
01	Jackscrew assembly (screw and retaining ring), allen head screw, low profile	A, B, C, D, E, F, G and H	0.3	0.28	0.32	
02	Jackscrew assembly (screw and retaining ring), slot head screw, low profile	A, B, C, D, E, F, G and H	0.3	0.28	0.32	
03	Jackpost assembly (screwlock, nut and lockwasher)	A, B, C, D, E, F, G and H	0.62	0.44 0.28 0.44	0.48 0.32 0.48	See Note 1 See Note 2 See Note 3
04	Jackscrew assembly (screw and retaining ring), allen head screw, low profile	J	0.35	0.4	0.44	

Type Variants	Descriptions	Applicable Shell Sizes	Weight Max (g)	Torque Values (Nm)		Remarks
				Min	Max	
05	Jackscrew assembly (screw and retaining ring), slot head screw, low profile	J	0.35	0.4	0.44	
06	Jackpost assembly (screwlock, nut and lockwasher)	J	0.9	0.6 0.4 0.6	0.66 0.44 0.66	See Note 1 See Note 2 See Note 3
07	Jackscrew assembly (jackscrew and clip), allen head screw, low profile	A, B, C, D, E, F, G and H	0.8	0.28	0.32	
08	Jackscrew assembly (jackscrew and clip), allen head screw, low profile	J	1.1	0.4	0.44	
09	Straight backshell with male jackscrews and clips	A	2.7	-	-	See Note 4
10	Straight backshell with male jackscrews and clips	B	3	-	-	See Note 4
11	Straight backshell with male jackscrews and clips	C	3.95	-	-	See Note 4
12	Straight backshell with male jackscrews and clips	D	4.75	-	-	See Note 4
13	Straight backshell with male jackscrews and clips	E	5.5	-	-	See Note 4
14	Straight backshell with male jackscrews and clips	F	6.15	-	-	See Note 4
15	Straight backshell with male jackscrews and clips	G	7.35	-	-	See Note 4
16	Straight backshell with female jackposts and nuts	A	2.7	-	-	See Note 5
17	Straight backshell with female jackposts and nuts	B	3	-	-	See Note 5
18	Straight backshell with female jackposts and nuts	C	3.95	-	-	See Note 5
19	Straight backshell with female jackposts and nuts	D	4.75	-	-	See Note 5
20	Straight backshell with female jackposts and nuts	E	5.5	-	-	See Note 5
21	Straight backshell with female jackposts and nuts	F	6.15	-	-	See Note 5
22	Straight backshell with female jackposts and nuts	G	7.35	-	-	See Note 5
23	Angled backshell with male jackscrews and clips	A	4.1	-	-	See Note 4
24	Angled backshell with male jackscrews and clips	B	4.95	-	-	See Note 4

Type Variants	Descriptions	Applicable Shell Sizes	Weight Max (g)	Torque Values (Nm)		Remarks
				Min	Max	
25	Angled backshell with male jackscrews and clips	C	5.85	-	-	See Note 4
26	Angled backshell with male jackscrews and clips	D	6.75	-	-	See Note 4
27	Angled backshell with male jackscrews and clips	E	7.4	-	-	See Note 4
28	Angled backshell with male jackscrews and clips	F	8.55	-	-	See Note 4
29	Angled backshell with male jackscrews and clips	G	9.15	-	-	See Note 4
30	Angled backshell with male jackscrews and clips	A	4.1	-	-	See Note 5
31	Angled backshell with female jackposts and nuts	B	4.95	-	-	See Note 5
32	Angled backshell with female jackposts and nuts	C	5.85	-	-	See Note 5
33	Angled backshell with female jackposts and nuts	D	6.75	-	-	See Note 5
34	Angled backshell with female jackposts and nuts	E	7.4	-	-	See Note 5
35	Angled backshell with female jackposts and nuts	F	8.55	-	-	See Note 5
36	Angled backshell with female jackposts and nuts	G	9.15	-	-	See Note 5
37	90° backshell with male jackscrews and clips	A	4.1	-	-	See Note 4
38	90° backshell with male jackscrews and clips	B	4.95	-	-	See Note 4
39	90° backshell with male jackscrews and clips	C	5.85	-	-	See Note 4
40	90° backshell with male jackscrews and clips	D	6.75	-	-	See Note 4
41	90° backshell with male jackscrews and clips	E	7.4	-	-	See Note 4
42	90° backshell with male jackscrews and clips	F	8.35	-	-	See Note 4
43	90° backshell with male jackscrews and clips	G	9.15	-	-	See Note 4
44	90° backshell with female jackposts and nuts	A	4.1	-	-	See Note 5
45	90° backshell with female jackposts and nuts	B	4.95	-	-	See Note 5

Type Variants	Descriptions	Applicable Shell Sizes	Weight Max (g)	Torque Values (Nm)		Remarks
				Min	Max	
46	90° backshell with female jackposts and nuts	C	5.85	-	-	See Note 5
47	90° backshell with female jackposts and nuts	D	6.75	-	-	See Note 5
48	90° backshell with female jackposts and nuts	E	7.4	-	-	See Note 5
49	90° backshell with female jackposts and nuts	F	8.35	-	-	See Note 5
50	90° backshell with female jackposts and nuts	G	9.15	-	-	See Note 5
51	Straight backshell with male jackscrews and clips	H	7.5	-	-	See Note 4
52	Straight backshell with male jackscrews and clips	J	11.5	-	-	See Note 6
53	Straight backshell with female jackposts and nuts	H	7.5	-	-	See Note 5
54	Straight backshell with female jackposts and nuts	J	11.5	-	-	See Note 7
55	Angled backshell with male jackscrews and clips	H	9.5	-	-	See Note 4
56	Angled backshell with male jackscrews and clips	J	15.2	-	-	See Note 6
57	Angled backshell with female jackposts and nuts	H	9.5	-	-	See Note 5
58	Angled backshell with female jackposts and nuts	J	15.2	-	-	See Note 7
59	90° backshell with male jackscrews and clips	H	9.5	-	-	See Note 4
60	90° backshell with male jackscrews and clips	J	15.2	-	-	See Note 6
61	90° backshell with female jackposts and nuts	H	9.5	-	-	See Note 5
62	90° backshell with female jackposts and nuts	J	15.2	-	-	See Note 7

NOTES:

1. These torque values apply to the male side of the jackpost.
2. These torque values apply to the female side of the jackpost.
3. These torque values apply to the nut.
4. Weight of backshell without male jackscrews and clips. The maximum weight of one clip and one screw is 1.12g.
5. Weight of backshell without female jackposts and nuts. The maximum weight of jackpost and one nut is 0.65g.
6. Weight of backshell without male jackscrews and clips. The maximum weight of one clip and one

- screw is 1.75g.
7. Weight of backshell without female jackposts and nuts. The maximum weight of one jackpost and one nut is 0.95g.

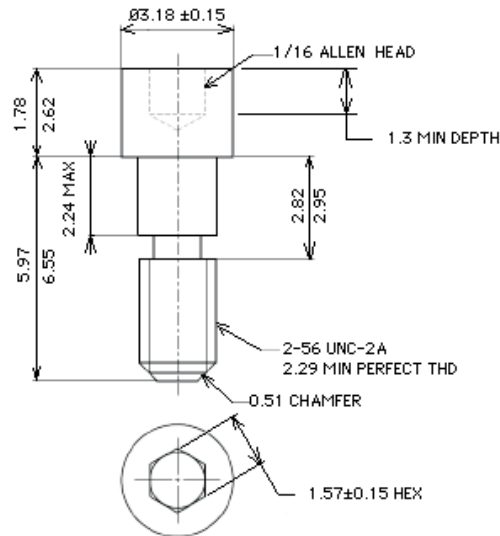
TABLE 1(b) - MAXIMUM RATINGS

No.	Characteristics	Symbol	Maximum Ratings	Unit
1	Operating Temperature Range	T_{op}	-55 to +125	°C
2	Storage Temperature Range	T_{stg}	-65 to +125	°C

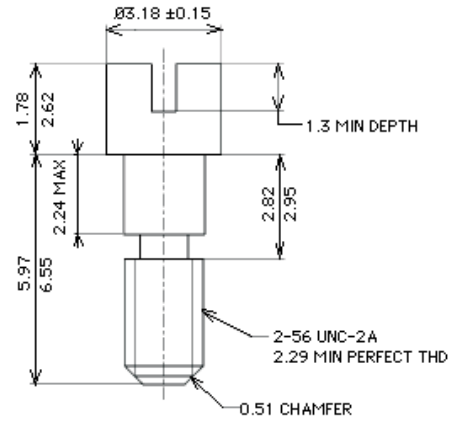
FIGURE 1
Not applicable.

FIGURE 2 - PHYSICAL DIMENSIONS
FIGURE 2(a) - VARIANTS 01 AND 02

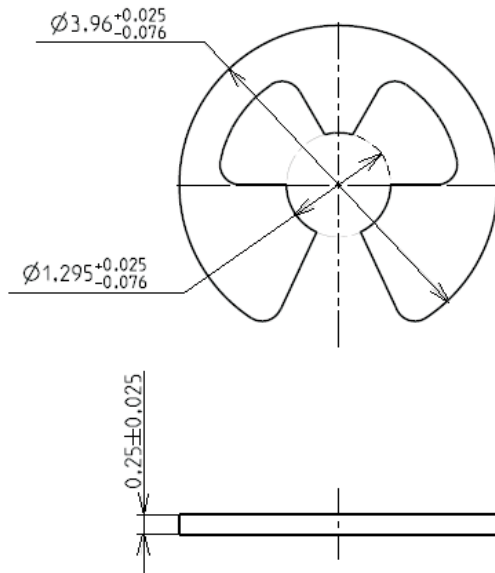
Allen Head Jackscrew



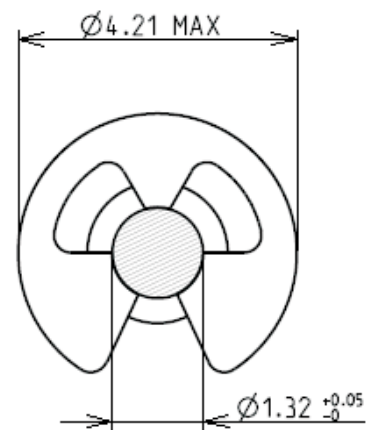
Slot Head Jackscrew



Retaining Ring



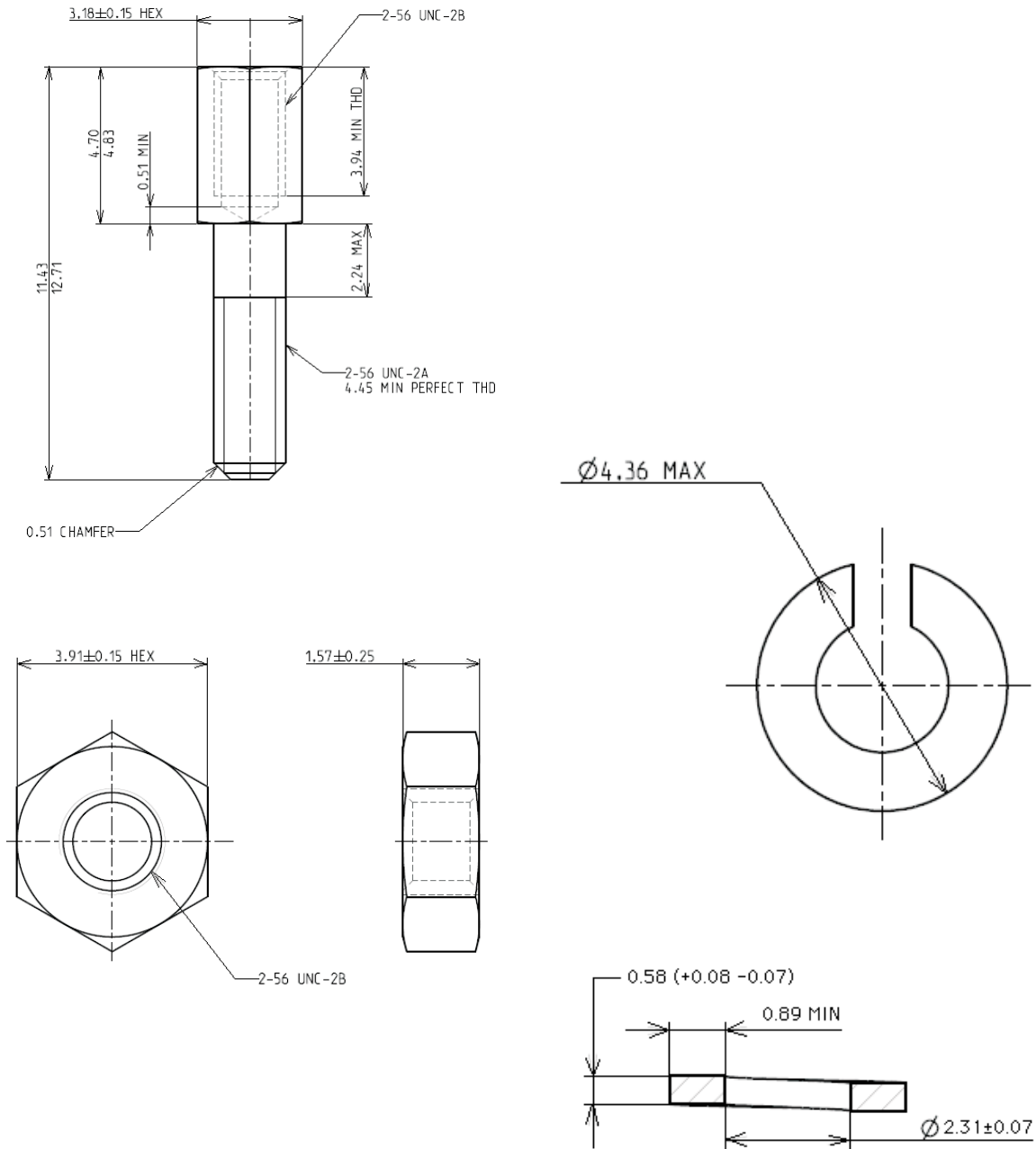
Retaining Ring (when sprung into groove)



NOTES:

1. All dimensions are in millimetres.

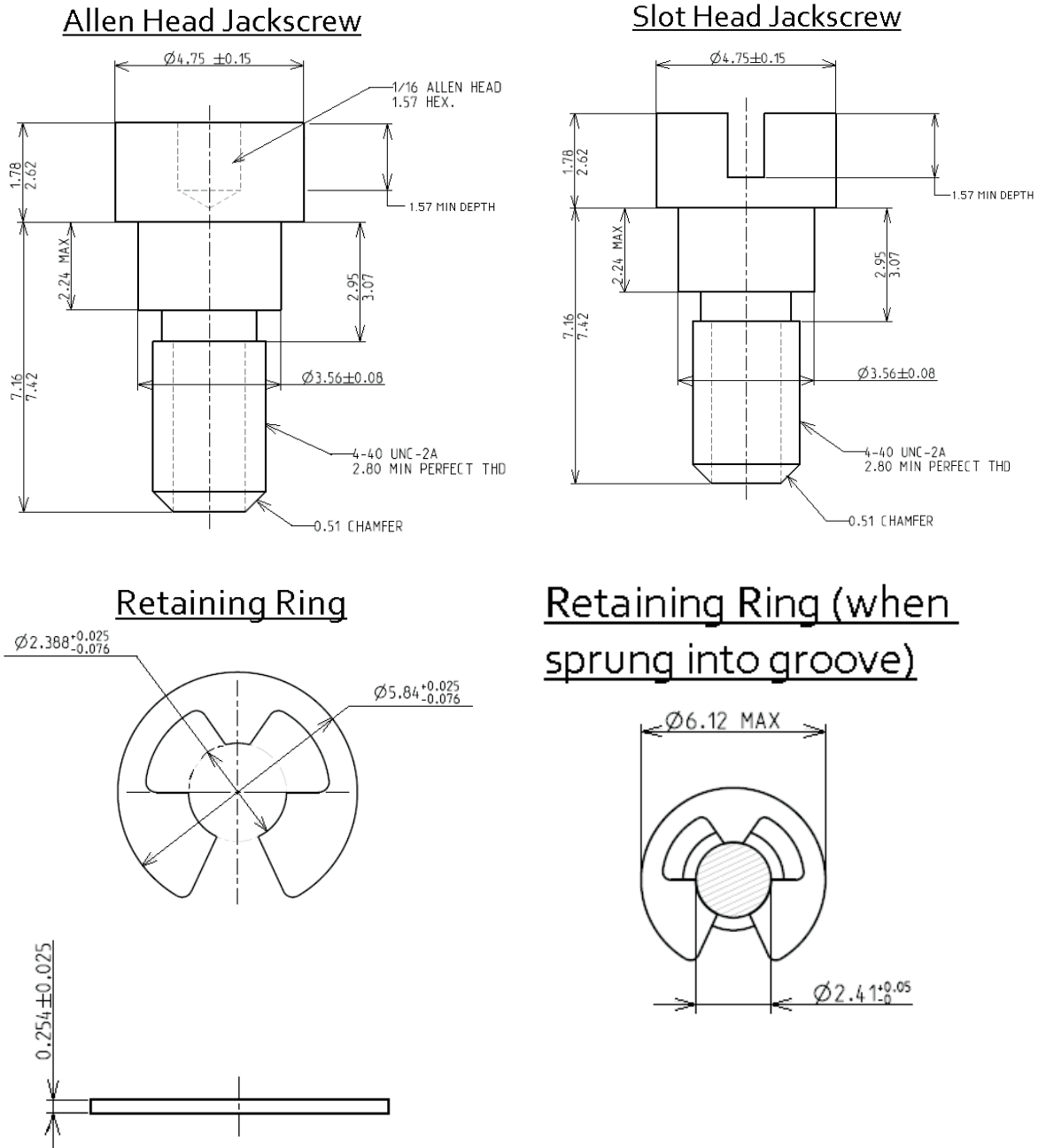
FIGURE 2(b) - VARIANT 03



NOTES:

1. All dimensions are in millimetres.

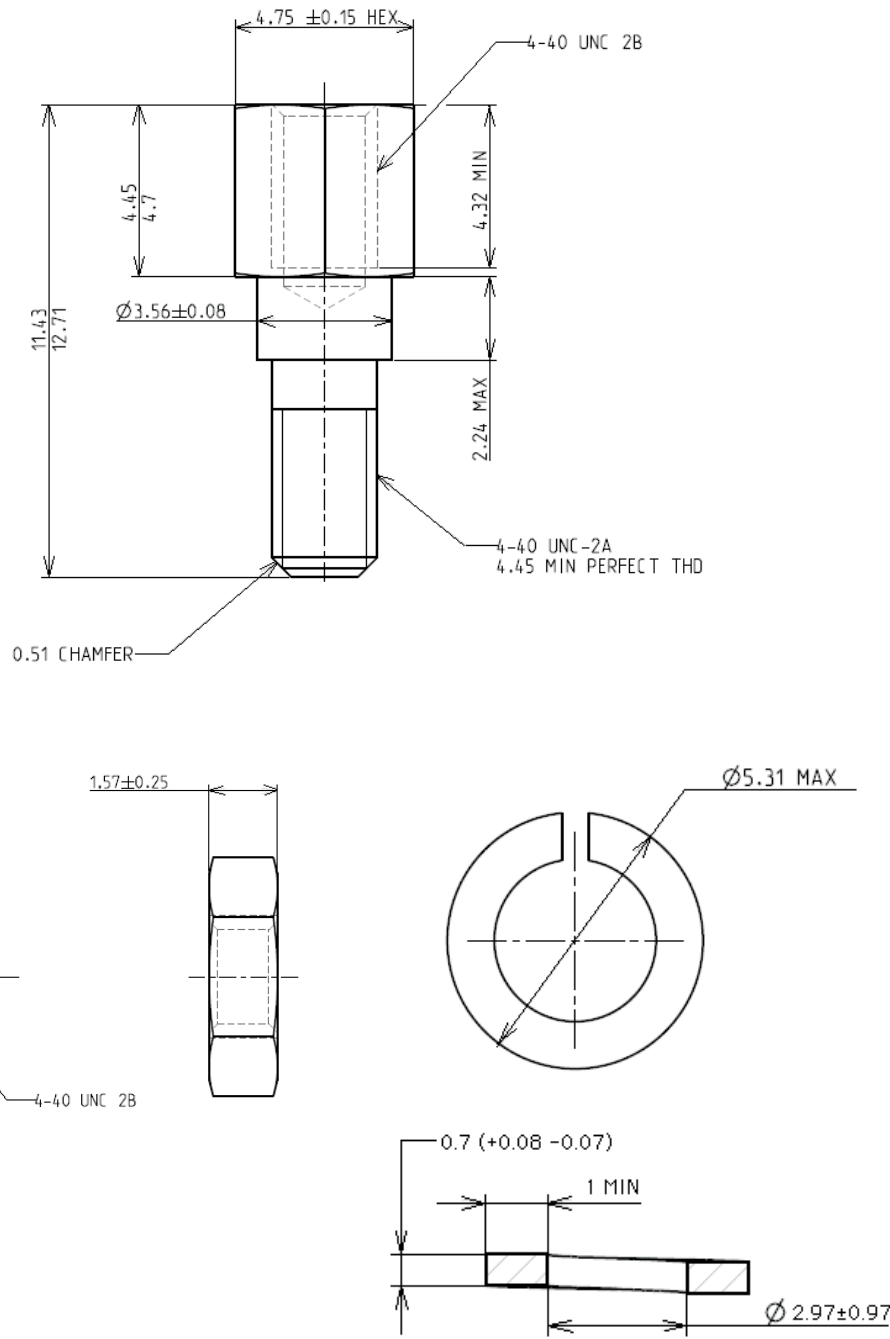
FIGURE 2(c) - VARIANTS 04 AND 05



NOTES:

1. All dimensions are in millimetres.

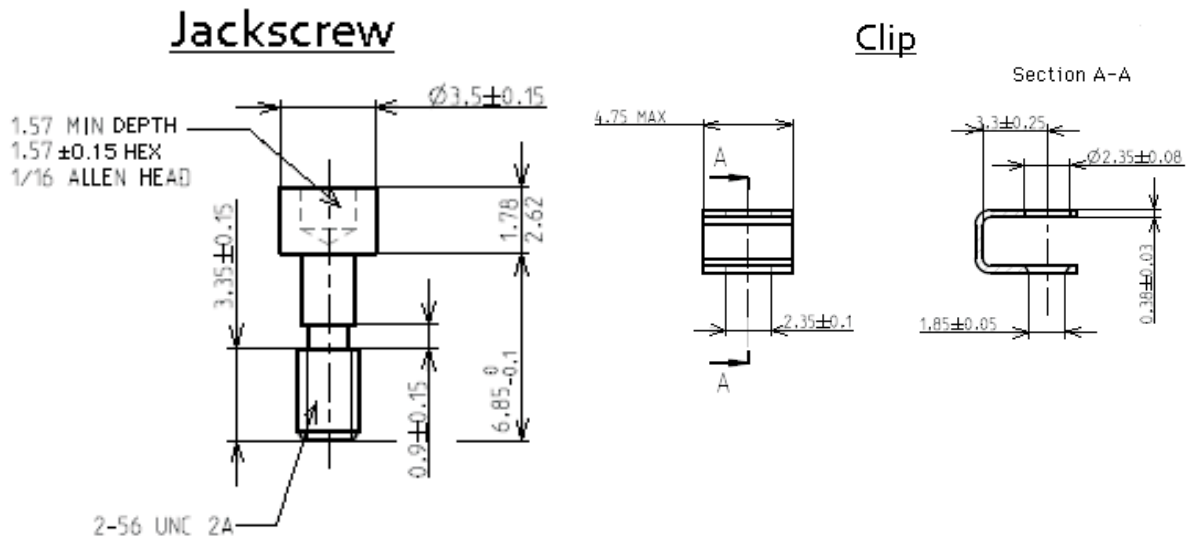
FIGURE 2(d) - VARIANT 06



NOTES:

1. All dimensions are in millimetres.

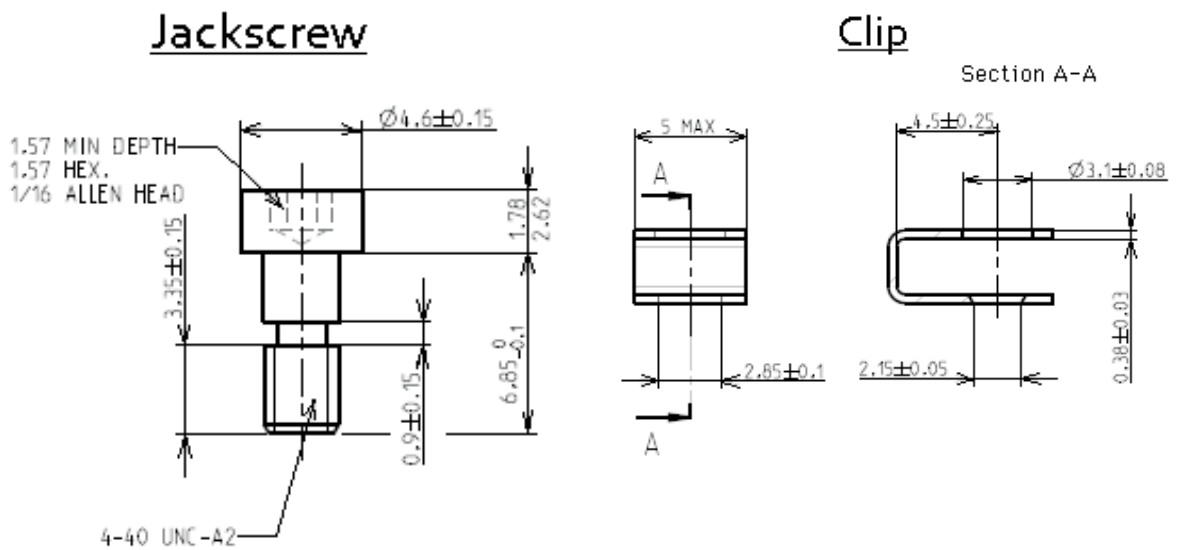
FIGURE 2(e) - VARIANT 07



NOTES:

1. All dimensions are in millimetres.

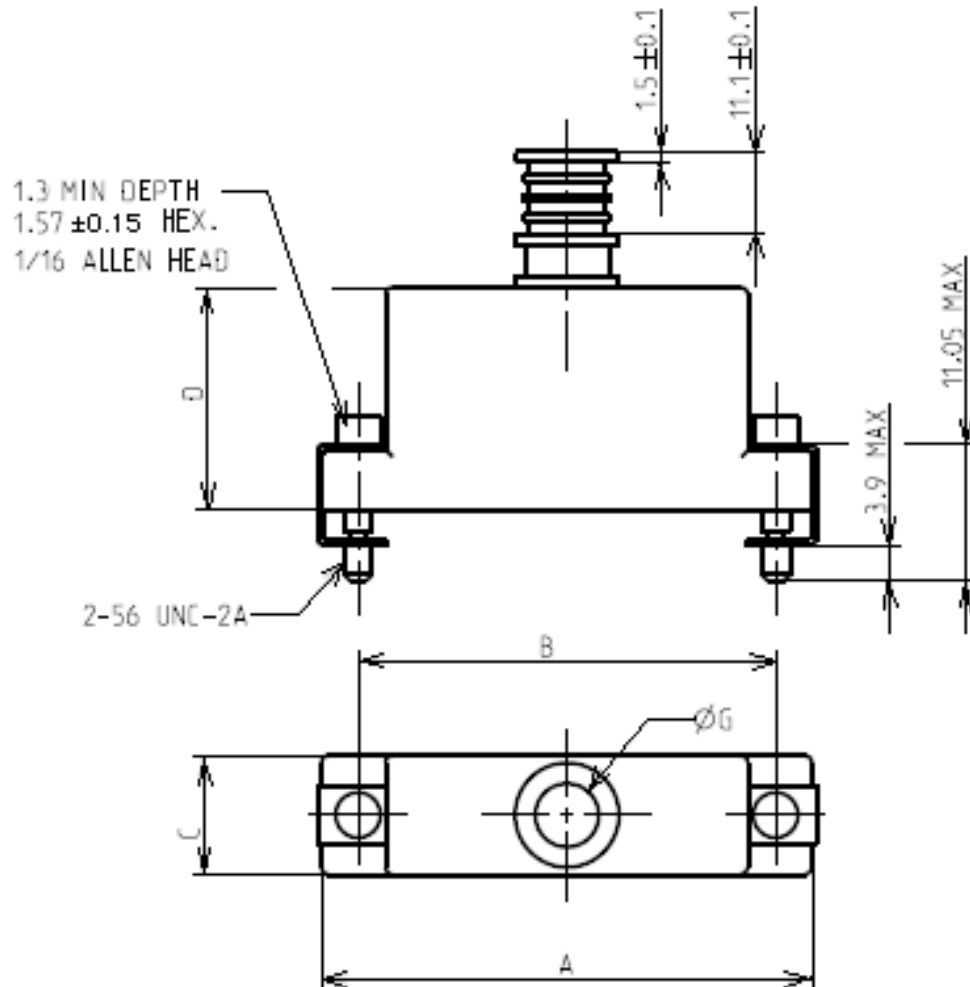
FIGURE 2(f) - VARIANT 08



NOTES:

1. All dimensions are in millimetres.

FIGURE 2(g) - VARIANTS 09 TO 22

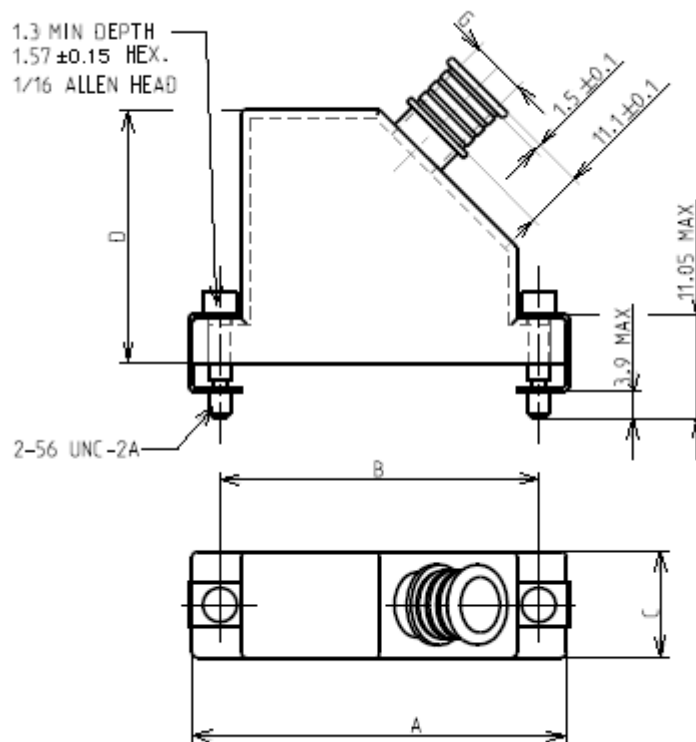


Variant Numbers		A		B		C		D Max	ØG	
Male Jackscrew	Female Jackpost (Note 2)	Min	Max	Min	Max	Min	Max		Min	Max
09	16	19.55	19.85	14.22	14.48	8.85	9.15	10	3.05	3.35
10	17	23.25	23.55	18.03	18.29	8.85	9.15	12	3.05	3.35
11	18	27.15	27.45	21.84	22.1	8.85	9.15	14	3.05	3.35
12	19	29.7	30	24.38	24.64	8.85	9.15	16	4.65	4.95
13	20	33.55	33.85	28.19	28.45	8.85	9.15	17	4.65	4.95
14	21	37.35	37.65	32	32.26	8.85	9.15	18	4.65	4.95
15	22	35.95	36.25	30.73	30.99	9.85	10.15	19	6.25	6.55

NOTES:

1. All dimensions are in millimetres.
2. See Figure 2(i) for female jackpost dimensions.

FIGURE 2(h) - VARIANTS 23 TO 36

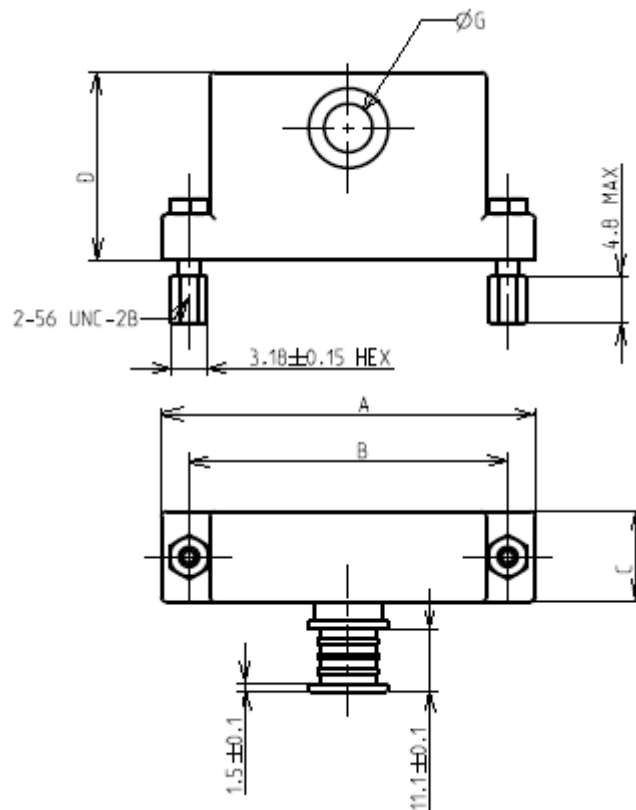


Variant Numbers		A		B		C		D Max	ØG	
Male Jackscrew	Female Jackpost (Note 2)	Min	Max	Min	Max	Min	Max		Min	Max
23	30	19.55	19.85	14.22	14.48	8.85	9.15	21	3.05	3.35
24	31	23.25	23.55	18.03	18.29	8.85	9.15	23	3.05	3.35
25	32	27.15	27.45	21.84	22.1	8.85	9.15	25	3.05	3.35
26	33	29.7	30	24.38	24.64	8.85	9.15	27	4.65	4.95
27	34	33.55	33.85	28.19	28.45	8.85	9.15	28	4.65	4.95
28	35	37.35	37.65	32	32.26	8.85	9.15	29	4.65	4.95
29	36	35.95	36.25	30.73	30.99	9.85	10.15	30	6.25	6.55

NOTES:

1. All dimensions are in millimetres.
2. See Figure 2(i) for female jackpost dimensions.

FIGURE 2(i) - VARIANTS 37 TO 50

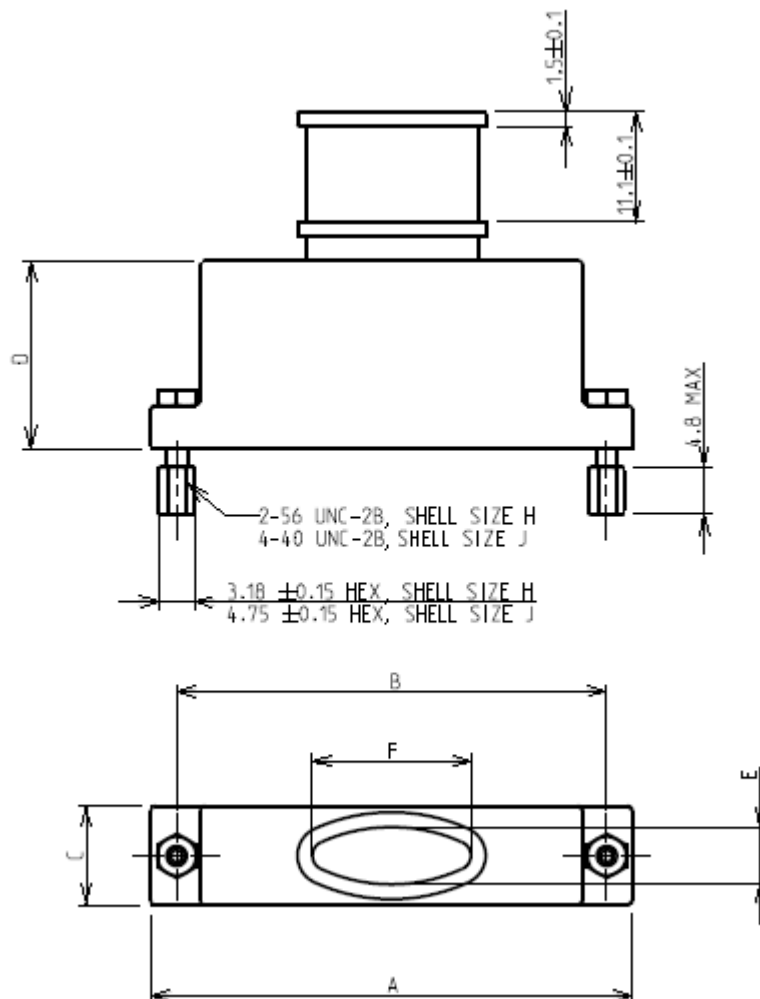


Variant Numbers		A		B		C		D Max	ØG	
Male Jackscrew (Note 2)	Female Jackpost	Min	Max	Min	Max	Min	Max		Min	Max
37	44	19.55	19.85	14.22	14.48	8.85	9.15	15	3.05	3.35
38	45	23.25	23.55	18.03	18.29	8.85	9.15	16.5	3.05	3.35
39	46	27.15	27.45	21.84	22.1	8.85	9.15	18	3.05	3.35
40	47	29.7	30	24.38	24.64	8.85	9.15	20	4.65	4.95
41	48	33.55	33.85	28.19	28.45	8.85	9.15	21	4.65	4.95
42	49	37.35	37.65	32	32.26	8.85	9.15	22	4.65	4.95
43	50	35.95	36.25	30.73	30.99	9.85	10.15	23	6.25	6.55

NOTES:

1. All dimensions are in millimetres.
2. See Figure 2(g) for male jackscrew dimensions.

FIGURE 2(j) - VARIANTS 51 TO 54

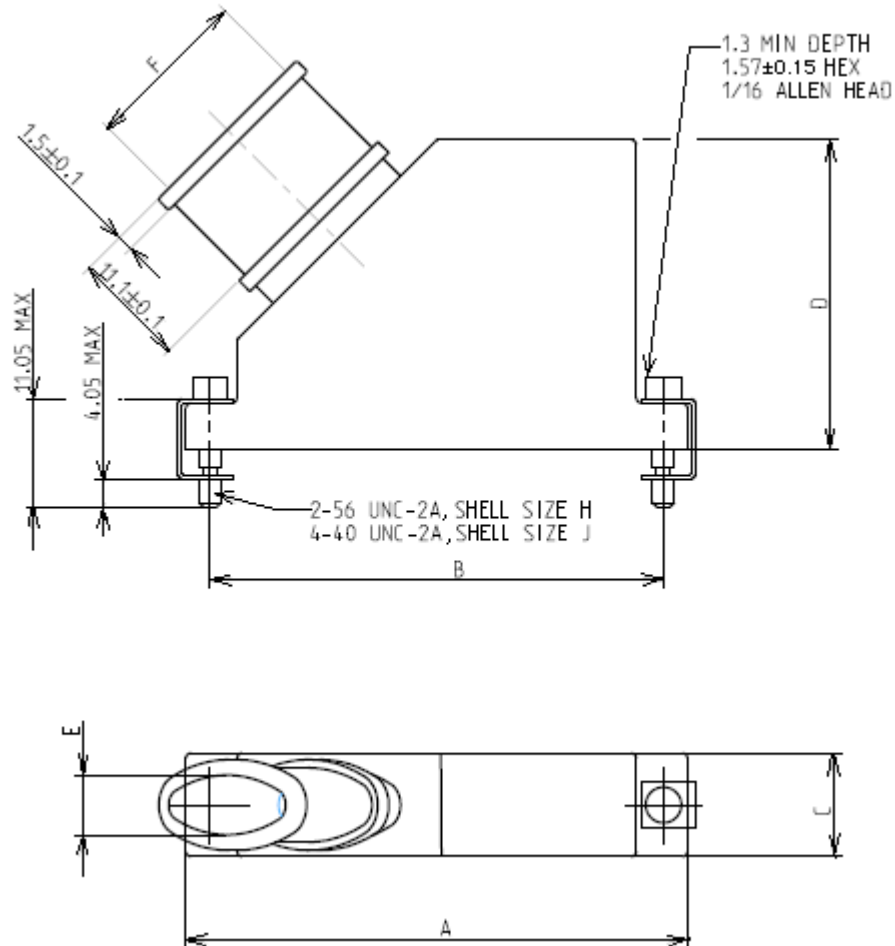


Variant Numbers		A		B		C		D Max	E		F	
Male Jackscrew (Note 2)	Female Jackpost	Min	Max	Min	Max	Min	Max		Min	Max	Min	Max
51	53	48.7	49	43.23	43.49	9.85	10.15	19	5.65	5.95	10.65	10.95
52	54	62.65	62.95	54.72	54.98	12.85	13.15	21	6.65	6.95	23.35	23.65

NOTES:

1. All dimensions are in millimetres.
2. See Figure 2(k) for male jackscrew dimensions.

FIGURE 2(k) - VARIANTS 55 TO 58



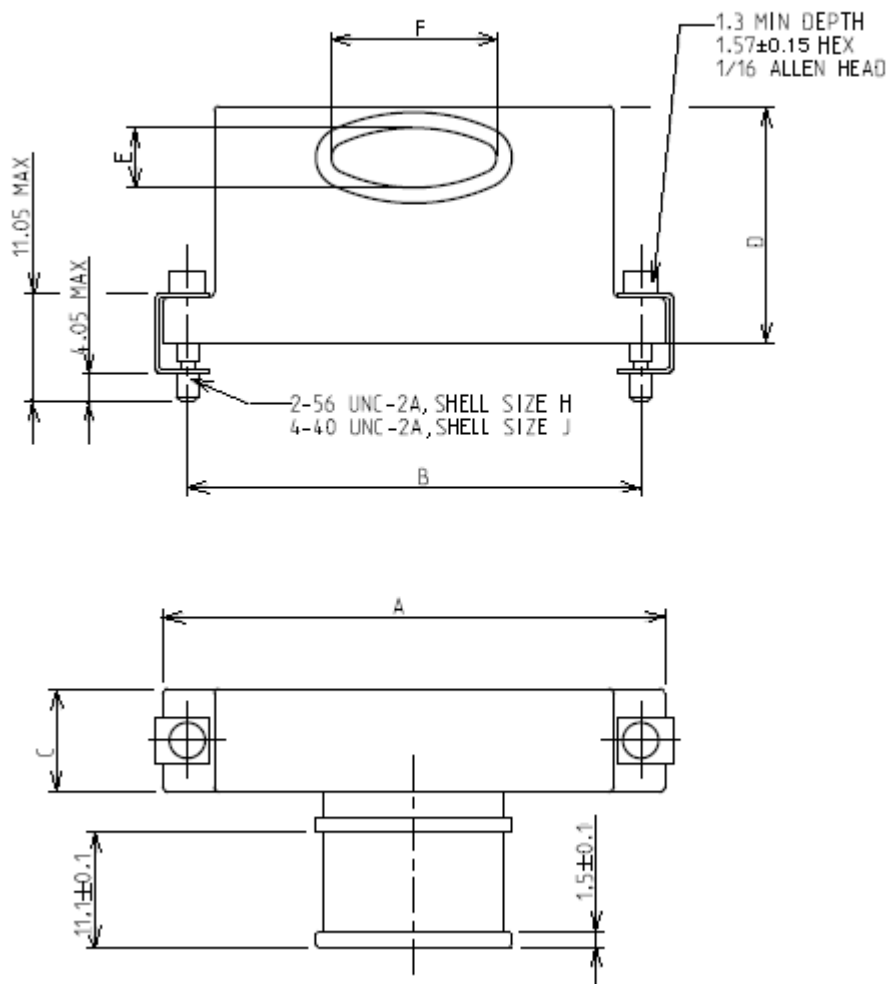
Variant Numbers		A		B		C		D Max	E		F	
Male Jackscrew	Female Jackpost (Note 2)	Min	Max	Min	Max	Min	Max		Min	Max	Min	Max
55	57	48.7	49	43.23	43.49	9.85	10.15	30	5.65	5.95	10.65	10.95

Variant Numbers		A		B		C		D Max	E		F	
Male Jackscrew	Female Jackpost (Note 2)	Min	Max	Min	Max	Min	Max		Min	Max	Min	Max
56	58	62.65	62.95	54.72	54.98	12.85	13.15	38	6.65	6.95	23.35	23.65

NOTES:

1. All dimensions are in millimetres.
2. See Figure 2(j) for female jackpost dimensions.

FIGURE 2(l) - VARIANTS 59 TO 62



Variant Numbers		A		B		C		D Max	E		F	
Male Jackscrew	Female Jackpost (Note 2)	Min	Max	Min	Max	Min	Max		Min	Max	Min	Max
59	61	48.7	49	43.23	43.49	9.85	10.15	23	5.65	5.95	10.65	10.95
60	62	62.65	62.95	54.72	54.98	12.85	13.15	25	6.65	6.95	23.35	23.65

NOTES:

1. All dimensions are in millimetres.
2. See Figure 2(j) for female jackpost dimensions.

2. APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

- ESCC Generic Specification No. 3401, Connectors, Electrical Non-filtered, Circular and Rectangular.
- ESCC Detail Specification No. 3401/081, Connectors, Electrical, Rectangular, Microminiature, Non-removable Gauge 26 PCB Pin Contacts, based on Type 8MCG.
- ESCC Detail Specification No. 3401/082, Connectors, Electrical, Rectangular, Microminiature, Removable Gauge 26 Crimp Contacts, based on type 8MCG.

3. TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

4. REQUIREMENTS**4.1 GENERAL**

The complete requirements for procurement of the accessories specified herein are stated in this specification and ESCC Generic Specification No. 3401. Deviations from the Generic Specification, applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION**4.2.1 Deviations from Special In-Process Controls**

None.

4.2.2 Deviations from Final Production Tests (Chart II)

Only the following tests shall be performed:

Para. 9.6, Dimension Check.

Para. 9.7, External Visual Inspection. The magnification shall be X3.

4.2.3 Deviations from Burn-in and Electrical Measurements (Chart III)

Chart III is not applicable.

4.2.4 Deviations from Qualification, Environmental and Endurance Tests (Chart IV)

Chart IV is not applicable.

4.2.5 Deviations from Lot Acceptance Tests (Chart V)

Chart V is not applicable.

4.3 MECHANICAL REQUIREMENTS

4.3.1 Dimension Check

The dimensions of the accessories specified herein shall be verified in accordance with the requirements set out in Para. 9.6 of ESCC Generic Specification No. 3401 and Para. 4.2.2 of this specification; they shall conform to those shown in Figure 2.

4.3.2 Weight

The maximum weight of the accessories specified herein shall be as specified in Figure 2.

4.3.3 Torque Value

The torque value to be used for tightening the screws of the accessories specified herein shall be as specified in Table 1(a).

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the components specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 Screw Lock Assemblies (Jackpost, Jackscrew)

These shall be made of passivated stainless steel except for the female jackposts for backshell shell size J: The material shall be brass and the finish shall be electroless nickel with a minimum thickness of 10µm.

4.4.2 Clips

These shall be made of passivated stainless steel.

4.4.3 Backshells

The material shall be aluminium alloy and the finish shall be 0.7µm minimum of gold over a copper or electroless nickel base layer with a minimum thickness of 10µm.

4.5 MARKING

4.5.1 General

The marking of components delivered to this specification shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and the following paragraphs. Each component shall be marked in respect of:-

- (a) The ESCC Component Number.
- (b) Traceability Information.

These components being too small to accommodate the marking specified above, the ESCC marking

information shall accompany the component in its primary package.

4.5.2 The ESCC Component Number

The ESCC Component Number shall be constituted and marked as follows:

340108401B

- Detail Specification Number: 3401084
- Type Variant (See Figure 1(a)): 01
- Testing Level: B

4.5.3 Traceability Information

Traceability information shall be marked in accordance with ESCC Basic Specification No. 21700.

4.6 ELECTRICAL MEASUREMENTS

Not applicable.

4.7 SCREENING TESTS (TABLES 4 AND 5)

Not applicable.

4.8 ENVIRONMENTAL AND ENDURANCE TESTS

Not applicable.