

Page i

RELAYS, ELECTROMAGNETIC, NON-LATCHING 28Vdc, 10A, 2PDT

BASED ON TYPE GP7

ESCC Detail Specification No. 3601/004

ISSUE 1 October 2002



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ESCC Detail Specification

PAGE	ii
ISSUE	1

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Pages 1 to 16

RELAYS, ELECTROMAGNETIC, NON-LATCHING

28Vdc, 10A, 2PDT

BASED ON TYPE GP7

ESA/SCC Detail Specification No. 3601/004



space components coordination group

		Approved by		
Issue/Rev.	Date	SCCG Chairman	ESA Director General or his Deputy	
Issue 3	February 1998	Sa milt	Hoons	
Revision 'A'	September 1998	Sannit	Ar Rassoni	
Revision 'B'	January 2001	Sa mit	(Along	



Rev. 'B'

PAGE 2

ISSUE 3

	DOCUMENTATION CHANGE NOTICE					
Rev. Letter	Rev. Date	CHANGE Reference Item	Approved DCR No.			
		This Issue supersedes Issue 2 and incorporates all modifications defined in Revisions 'A', 'B', 'C', 'D' and 'E' to Issue 2 and the changes agreed in the following DCRs:- Cover Page DCN Table 1 : No.2, Maximum Rating amended for "15" and "7.5" Volts Figure 2 : Variant 01, in the drawing, Dimensions "F" and "H" corrected : Variant 03, in the drawing, Dimensions "F" and "H" corrected : Variant 05, in the drawing, Dimensions "F" and "H" corrected Para. 4.1 : Text added Table 2 : No. 1, Max. Limits amended for all voltages : No. 10, " Ω " added to Unit	None None 221438 221438 221438 221438 21019 221438 221438			
'A'	Sept. '98	P1. Cover page P2. DCN P14. Table 3 : Nos. 3, 4 and 5, Max. Limits added	None None 221474			
'B'	Jan. '01	P1. Cover page : Title amended P2. DCN P5. Para. 1.1 : 2nd line text amended Table 1 : Moved to new Page 5A P5A. : New Page 5A added Table 1 : Moved from Page 5 : No. 1, Symbol amended : No. 2, Characteristics, Symbol and Maximum Ratings amended	221599 None 221599 None None 221599 221599			



PAGE 3

ISSUE 3

TABLE OF CONTENTS

		<u>Page</u>
1.	GENERAL	5
1.1 1.2 1.3 1.4 1.5	Scope Component Type Variants Maximum Ratings Parameter Derating Information Physical Dimensions Functional Diagram	5 5 5 5 5 5
2.	APPLICABLE DOCUMENTS	5
3.	TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS	10
4.	REQUIREMENTS	10
4.1 4.2 4.2.1 4.2.2 4.2.3 4.3 4.3.1 4.3.2 4.3.3 4.4 4.4.1 4.4.2 4.5 4.5.1	General Deviations from Generic Specification Deviations from Final Production Tests Deviations from Screening Tests Deviations from Environmental and Endurance Tests Mechanical Requirements Dimension Check Weight Terminal Strength Materials and Finishes Case Leads Marking General	10 10 10 10 10 10 10 10 10 11 11
4.5.2 4.5.3 4.5.4 4.5.5 4.6 4.6.1	Lead Identification The SCC Component Number Electrical Characteristics Traceability Information Electrical Measurements Electrical Measurements at Room Temperature	11 11 11 11 12 12
4.6.2 4.6.3 4.7 4.7.1	Electrical Measurements at High and Low Temperatures Circuits for Electrical Measurements Screening Miss Test	12 12 12 12
4.7.2 4.7.3 4.8 4.8.1 4.8.2	Conditions for Screening Electrical Circuits for Burn-in Environmental and Endurance Tests Electrical Measurements on Completion of Environmental Tests Electrical Measurements during Endurance Tests	12 12 12 12 12
4.8.3 4.8.4	Electrical Measurements on Completion of Endurance Tests Conditions for Operating Life Tests	12 12



PAGE 4 ISSUE 3

<u>TABL</u>	<u>es</u>	<u>Page</u>
1	Maximum Ratings	5
2	Electrical Measurements at Room Temperature	13
3	Electrical Measurements at High and Low Temperatures	14
4	Measurements during Screening	15
5(a)	Conditions for Screening	15
5(b)	Conditions for Operating Life Test	15
6	Electrical Measurements at Intermediate Points during Endurance Testing	16
FIGU	RES	
1	Not applicable	N/A
2	Physical Dimensions	
	Variant 01 - Relay with Solderable Hook-end Terminals and Plain Case	6
	Variant 02 - Relay with Plug-in Terminals and Plain Case	6
	Variant 03 - Relay with Solderable Hook-end Terminals and Vertical Flange Mount	7
	Variant 04 - Relay with Plug-in Terminals and Vertical Flange Mount	7
	Variant 05 - Relay with Solderable Hook-end Terminals and Flange Mount	8
	Variant 06 - Relay with Plug-in Terminals and Horizontal Flange Mount	8
3	Functional Diagram	9
4	Circuit Schematic	9

APPENDICES (Applicable to specific Manufacturers only)

None.



Rev. 'B'

PAGE 5

ISSUE 3

1. GENERAL

1.1 <u>SCOPE</u>

This specification details the ratings, physical and electrical characteristics, test and inspection data for Electromagnetic, Non-Latching Relays, 28Vdc, 10A, 2PDT, based on Type GP7. It shall be read in conjunction with ESA/SCC Generic Specification No. 3601, the requirements of which are supplemented herein.

1.2 COMPONENT TYPE VARIANTS

Variants of the basic type relays specified herein, which are also covered by this specification, are given in Figure 2.

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the relays specified herein, are as scheduled in Table 1.

1.4 PARAMETER DERATING INFORMATION (FIGURE 1)

Not applicable.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the relays specified herein are shown in Figures 2-01 to 2-06 inclusive.

1.6 FUNCTIONAL DIAGRAM

The functional diagram, showing lead identification etc. for the relays specified herein, is shown in Figure 3.

2. APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:-

- (a) ESA/SCC Generic Specification No. 3601 for Relays, Electromagnetic, Non-latching.
- (b) MIL-STD-202, Test Methods for Electronic and Electrical Component Parts.



Rev. 'B'

PAGE 5A

ISSUE 3

TABLE 1 - MAXIMUM RATINGS

No.	CHARACTERISTICS	SYMBOL	MAXIMUM RATING	UNIT	REMARKS
1	Rated Coil Voltage:- 28V 12V 6V	V _{CR}	28 12 6.0	Vdc	
2	Coil Voltage Range:- 28V 12V 6V	V _{CR}	24.25 to 32 11 to 14.8 5.5 to 7.3	Vdc	
3	Rated Contact Current	ICR	10	Α	28Vdc resistive Note 1
4	Overload Current Resistive	l _{over L}	40	Α	28Vdc resistive See Table 6
5	Rated Contact Current Inductive Load	l _{CL}	8.0	Α	28Vdc inductive Note 1
6	Contact Resistance	Rc	10	mΩ	
7	High Temperature	T _{amb}	+ 125	°C	
8	Low Temperature	T _{amb}	- 65	°C	
9	Soldering Temperature	T _{sol}	+ 260	°C	Note 2

NOTES

- Relays should not be used in change-over mode where the potential difference between stationary contacts is greater than 10V and the switched current is greater than 0.1A.
- 2. Duration 10 seconds maximum at a distance of not less than 3.0mm from the device body and the same terminal shall not be resoldered until 3 minutes have elapsed.



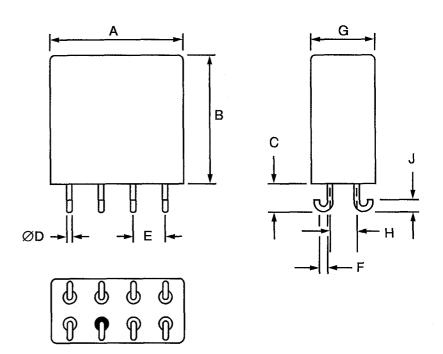
PAGE 6

ISSUE 3

FIGURE 2 - PHYSICAL DIMENSIONS

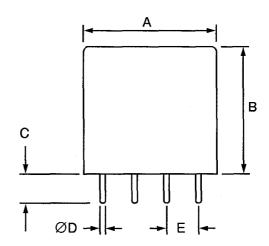
VARIANT 01, RELAY WITH SOLDERABLE HOOK-END TERMINALS AND PLAIN CASE

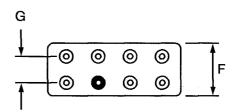
SYMBOL	MILLIMETRES		
STIVIBUL	MIN.	MAX.	
Α	-	27.30	
В	-	33.00	
С	6.20	6.50	
ØD	-	1.30	
E	5.00	5.20	
F	1.30	1.50	
G	-	13.10	
H	5.00	5.20	
J	3.00	3.30	



VARIANT 02, RELAY WITH PLUG-IN TERMINALS AND PLAIN CASE

SYMBOL	MILLIMETRES		
STIVIBUL	MIN.	MAX.	
Α	-	27.30	
В	-	33.00	
С	4.80	5.30	
ØD	-	1.30	
E	5.00	5.20	
F	-	13.10	
G	5.00	5.20	







PAGE

ISSUE 3

7

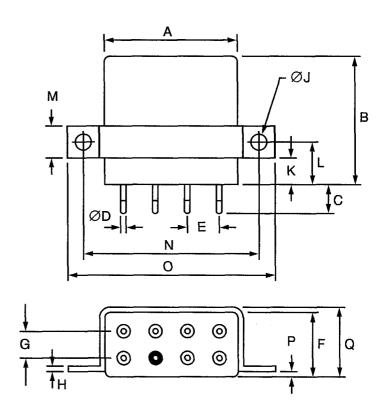
FIGURE 2 - PHYSICAL DIMENSIONS (CONTINUED)

VARIANT 03, RELAY WITH SOLDERABLE HOOK-END TERMINALS AND VERTICAL FLANGE MOUNT

SYMBOL	MILLIM	ETRES	A A G
STIVIBUL	MIN.	MAX.	
Α	_	27.30	_Г Øк
В	-	33.00	N
С	6.20	6.50	
ØD	-	1.30	
E	5.00	5.20	┃ <u>╶</u> ▃▐▃ ▋▃▊▃ ▃─────▋▏▕▍▋
F	1.30	1.50	I T I I M T I I I I
G	-	13.10	
Н	5.00	5.20	
J	3.00	3.30	┃ ┃┃ ^{╳°} ╾╢ ← →┃Ε│ ← ┃┃ —————————————————————————————————
ØK	3.90	4.00	0 "'
L	4.70	4.90	
M	12.60	12.80	
N	9.40	9.70	
0	34.90	35.00	
P	42.10	42.90	Q O O O O R S
Q	0.70	0.90	
R	0.40	0.60	
S	-	14.00	. ↑

VARIANT 04, RELAY WITH PLUG-IN TERMINALS AND VERTICAL FLANGE MOUNT

SYMBOL	MILLIMETRES		
STIVIBUL	MIN.	MAX.	
Α	_	27.30	
В	-	33.00	
С	4.80	5.30	
ØD	-	1.30	
E	5.00	5.20	
F	-	13.10	
G	5.00	5.20	
Н	0.70	0.90	
ØJ	3.90	4.00	
K	7.80	8.10	
L	12.60	12.80	
M	9.40	9.70	
N	34.90	35.00	
0	42.10	42.90	
Р	0.40	0.60	
Q	-	14.00	





PAGE

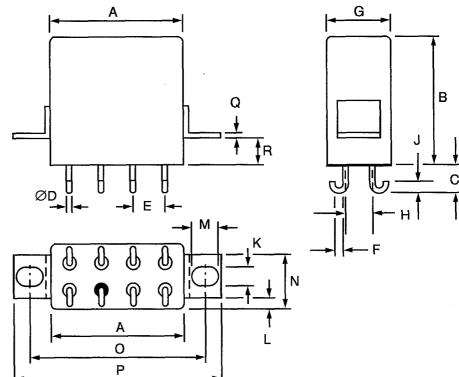
ISSUE 3

8

FIGURE 2 - PHYSICAL DIMENSIONS (CONTINUED)

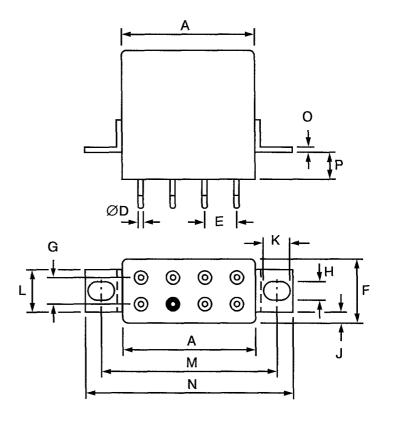
VARIANT 05, RELAY WITH SOLDERABLE HOOK-END TERMINALS AND FLANGE MOUNT

SYMBOL	MILLIMETRES		
STIVIBUL	MIN.	MAX.	
Α	-	27.30	
В	-	33.00	
С	6.20	6.50	
ØD	-	1.30	
Е	5.00	5.20	
F	1.30	1.50	
G	-	13.10	
Н	5.00	5.20	
J	3.00	3.30	
K	3.00	4.00	
L	1.50	1.70	
M	4.30	4.60	
N	0.40	9.70	
0	35.60	35.80	
Р	-	43.70	
Q	0.70	0.90	
R	6.20	6.50	



VARIANT 06, RELAY WITH PLUG-IN TERMINALS AND HORIZONTAL FLANGE MOUNT

SYMBOL	MILLIMETRES		
STIVIBOL	MIN.	MAX.	
Α	-	27.30	
В	-	33.00	
С	4.80	5.30	
ØD	-	1.30	
E	5.00	5.20	
F	-	13.10	
G	5.00	5.20	
Н	3.70	3.90	
J	1.50	1.70	
K	4.30	4.60	
L	9.40	9.70	
М	35.60	35.80	
N	-	43.70	
0	0.70	0.90	
Р	6.20	6.50	





PAGE

ISSUE 3

9

FIGURE 3 - FUNCTIONAL DIAGRAM

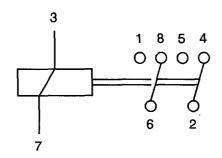
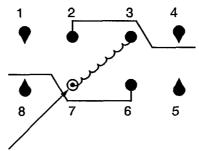


FIGURE 4 - CIRCUIT SCHEMATIC



Colour reference bead



PAGE 10

ISSUE 3

3. TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESA/SCC Basic Specification No. 21300 shall apply.

4. REQUIREMENTS

4.1 GENERAL

The complete requirements for procurement of the relays specified herein are stated in this specification and ESA/SCC Generic Specification No. 3601 for Electromagnetic Non-Latching Relays. Deviations from the Generic Specification, applicable to this specification only, are listed in Para, 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESA/SCC requirements and do not affect the component's reliability, are listed in the Appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION

4.2.1 Deviations from Final Production Tests (Chart II)

None.

4.2.2 Deviations from Screening Tests (Chart III)

None.

4.2.3 Deviations from Environmental and Endurance Tests (Charts IV and V)

- (a) Para. 9.11, Shock: Test condition 'I'.
- (b) Para. 9.12.2, Overload, inductive: Not applicable.
- (c) Para. 9.19.2, Low level load: Not applicable.

4.3 MECHANICAL REQUIREMENTS

4.3.1 <u>Dimension Check</u>

The dimensions of the relays specified herein shall be checked. They shall conform to those shown in Figure 2.

4.3.2 Weight

The maximum weight of the relays specified herein shall be 33 grammes.

4.3.3 Terminal Strength

The requirements for terminal strength testing are specified in Section 9 of ESA/SCC Generic Specification No. 3601. The test conditions shall be as follows:-

Applied Force :

50N.

Duration

15 to 30 seconds.

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the relays specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.



PAGE 11

ISSUE 3

4.4.1 <u>Case</u>

Copper nickel, welded construction. Electro-deposited tin shall not be used. EP 90/10 SnPb alloy or nickel plating may be used.

4.4.2 Leads

Tinned, solderable.

4.5 MARKING

4.5.1 General

The marking of components delivered to this specification shall be in accordance with the requirements of ESA/SCC Basic Specification No. 21700.

Each component shall be marked in respect of:-

- (a) Lead Identification.
- (b) The SCC Component Number.
- (c) Electrical Characteristics.
- (d) Traceability Information.

4.5.2 Lead Identification

Lead identification shall be marked on the relay can in accordance with Figure 3.

4.5.3 The SCC Component Number

Each component shall bear the SCC Component Number which shall be constituted and marked as follows:-

	360100402B
Detail Specification Number	
Type Variant (as applicable)	
Testing Level -	

4.5.4 <u>Electrical Characteristics</u>

The electrical characteristic to be marked is the rated coil voltage. The information shall be constituted and marked as follows:-

Coil Voltage	Code
26.5	26V
12	12V
6.0	6V

4.5.5 Traceability Information

Each component shall be marked in respect of traceability information in accordance with ESA/SCC Basic Specification No. 21700.



PAGE 12

ISSUE 3

4.6 ELECTRICAL MEASUREMENTS

4.6.1 <u>Electrical Measurements at Room Temperature</u>

The parameters to be measured at room temperature are scheduled in Table 2. Unless otherwise specified, the measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

4.6.2 Electrical Measurements at High and Low Temperatures

The parameters to be measured at high and low temperatures are scheduled in Table 3.

4.6.3 <u>Circuits for Electrical Measurements</u>

Not applicable.

4.7 **SCREENING**

4.7.1 Miss Test

During the miss test, the contact resistance shall be continuously monitored and shall not exceed the values specified in Table 5.

4.7.2 Conditions for Screening

The requirements for screening are specified in Section 7 of ESA/SCC Generic Specification No. 3601. The conditions for screening shall be as specified in Table 5(a).

4.7.3 Electrical Circuits for Burn-in

Not applicable.

4.8 <u>ENVIRONMENTAL AND ENDURANCE TESTS (CHARTS IV AND V OF ESA/SCC GENERIC SPECIFICATION No. 3601)</u>

4.8.1 Electrical Measurements on Completion of Environmental Tests

The parameters to be measured on completion of environmental tests are scheduled in the test sequence of ESA/SCC Generic Specification No. 3601. Unless otherwise specified, the measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

4.8.2 <u>Electrical Measurements during Endurance Tests</u>

The parameters to be measured during endurance tests are scheduled in Table 6.

4.8.3 Electrical Measurements on Completion of Endurance Tests

The parameters to be measured on completion of endurance tests are scheduled in Table 6. Unless otherwise specified, the measurements shall be performed at T_{amb} = +22 ±3 °C.

4.8.4 Conditions for Operating Life Tests (Part of Endurance Testing)

The requirements for operating life testing are specified in Section 9 of ESA/SCC Generic Specification No. 3601. The conditions for operating life testing shall be as specified in Table 5(b).

PAGE 13

ISSUE 3

TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE

NI-	CHADACTEDISTICS	0)44501	SPEC. AND	TEST	LIMITS		UNIT
No.	CHARACTERISTICS	SYMBOL	TEST METHOD	CONDITION	MIN.	MAX.	CIVIT
1	Pick-up Voltage 6V 12V 26V	U _c	ESA/SCC Gen. Spec. No. 3601		- - -	3.5 6.5 13.5	٧
2	Drop-out Voltage 6V 12V 26V	Ud	ESA/SCC Gen. Spec. No. 3601	-	0.3 0.6 1.3	- - -	V
3	Operating Time	T _E	ESA/SCC Gen. Spec. No. 3601	-	-	7.0	ms
4	Release Time	T _D	ESA/SCC Gen. Spec. No. 3601	-	-	7.0	ms
5	Bounce Time	R _{eb}	ESA/SCC Gen. Spec. No. 3601	-	-	2.0	ms
6	Contact Resistance	R _C	ESA/SCC Gen. Spec. No. 3601 and MIL-STD-202, Method 307	-	-	50	mΩ
7	Insulation Resistance	I _R	ESA/SCC Gen. Spec. No. 3601 and MIL-STD-202, Method 302	At 500V	10 000	-	МΩ
8	Voltage Proof (Note 1)	V _P	ESA/SCC Gen. Spec. No. 3601	-	1 250	-	Vrms
9	Contact Resistance after Life and Overload Tests	R _C	ESA/SCC Gen. Spec. No. 3601 and MIL-STD-202, Method 307	-	-	0.2	Ω
10	Coil Resistance 6V 12V 26V	R _B	ESA/SCC Gen. Spec. No. 3601 and MIL-STD-202, Method 303	-	14.4 59.5 270	17.6 71.5 330	Ω

NOTES

1. 1 000V between coil and case - between open contacts.

Rev. 'A'

PAGE 14

ISSUE 3

TABLE 3 - ELECTRICAL MEASUREMENTS AT HIGH AND LOW TEMPERATURES

No.	CHARACTERISTICS	SYMBOL	SPEC. AND	TEST	LIMITS		UNIT
NO.	CHARACTERISTICS	SAMBOL	TEST METHOD	CONDITION	MIN.	MAX.	CIVIT
1	Pick-up Voltage 6V 12V 26V	U _c	ESA/SCC Gen. Spec. No. 3601	-	-	4.4 8.4 18	V
2	Drop-out Voltage 6V 12V 26V	U _d	ESA/SCC Gen. Spec. No. 3601	-	0.3 0.6 1.3		V
3	Operating Time	T _E	ESA/SCC Gen. Spec. No. 3601	-	-	7.0	ms
4	Release Time	T _D	ESA/SCC Gen. Spec. No. 3601	-	•	7.0	ms
5	Bounce Time	R _{eb}	ESA/SCC Gen. Spec. No. 3601	-	-	2.0	ms
6	Contact Resistance	R _C	ESA/SCC Gen. Spec. No. 3601 and MIL-STD-202 Method 307	-	-	50	mΩ
7	Insulation Resistance (Note 1)	I _R	ESA/SCC Gen. Spec. No. 3601 and MIL-STD-202 Method 302	At 500V	50	-	МΩ

NOTES

1. This measurement shall be run only under the high temperature condition.



PAGE 15

ISSUE 3

TABLE 4 - MEASUREMENTS DURING SCREENING

No.	CHARACTERISTICS	SYMBOL	SPEC. AND/OR TEST METHOD	TEST CONDITIONS	MAXIMUM LIMIT	UNIT
1	Miss Test, Contact Resistance	R _G	ESA/SCC Gen. Spec. No. 3601	Para. 9.8	100	Ω

TABLE 5(a) - CONDITIONS FOR SCREENING

No.	CHARACTERISTICS	SYMBOL	CONDITION	UNIT
1	Ambient High Temperature	T _{amb}	+ 125(+ 0 - 3)	°C
2	Ambient Low Temperature	T _{amb}	-65(+3-0)	°C
3	Ambient Room Temperature	T _{amb}	+22±3	°C

TABLE 5(b) - CONDITIONS FOR OPERATING LIFE TEST

No.	CHARACTERISTICS	SYMBOL	CONDITION	UNIT
1	Ambient Temperature	T _{amb}	+ 125(+ 0 - 3)	°C



PAGE 16

ISSUE 3

TABLE 6 - ELECTRICAL MEASUREMENTS AT INTERMEDIATE POINTS DURING ENDURANCE TESTING

No.	CHARACTERISTICS	SYMBOL	SPEC. AND/OR TEST METHOD	TEST CONDITIONS	MAXIMUM LIMIT	UNIT
1	Contact Resistance or Voltage Drop	R _C	ESA/SCC Gen. Spec. No. 3601	Resistive, High Level	280 2.8	mΩ V
2	Contact Resistance or Voltage Drop	R _C	ESA/SCC Gen. Spec. No. 3601	Intermediate Current	5.0 500	Ω mV