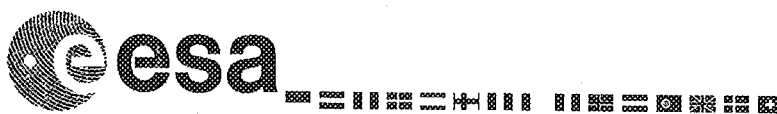





Pages 1 to 16

THERMISTORS
(THERMALLY SENSITIVE RESISTORS), NTC,
RANGE 2000 TO 100000 OHMS AT +25°C WITH
A TEMPERATURE RANGE OF -60 to +160°C
ESCC Detail Specification No. 4006/014

ISSUE 2
February 2003



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	ESCC Detail Specification No. 4006/014		PAGE i ISSUE 2
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1	Specification upissued to incorporate editorial and technical changes per DCR.


	<p style="text-align: center;">ESCC Detail Specification No. 4006/014</p>	<p>PAGE 3 ISSUE 2</p>
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TABLE OF CONTENTS

		<u>Page</u>
1.	<u>GENERAL</u>	5
1.1	Scope	5
1.2	Component Type Variants	5
1.3	Maximum Ratings	5
1.4	Parameter Derating Information	5
1.5	Physical Dimensions	5
1.6	Functional Diagram	5
2.	<u>APPLICABLE DOCUMENTS</u>	5
3.	<u>TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS</u>	5
4.	<u>REQUIREMENTS</u>	9
4.1	General	9
4.2	Deviations from Generic Specification	9
4.2.1	Deviations from Special In-process Controls	9
4.2.2	Deviations from Final Production Tests	9
4.2.3	Deviations from Burn-in and Electrical Measurements	9
4.2.4	Deviations from Qualification Tests	9
4.2.5	Deviations from Lot Acceptance Tests	9
4.3	Mechanical Requirements	9
4.3.1	Dimension Check	9
4.3.2	Weight	9
4.3.3	Terminal Strength	10
4.4	Materials and Finishes	10
4.4.1	Case	10
4.4.2	Lead Material and Finish	10
4.5	Marking	10
4.5.1	General	10
4.5.2	The ESCC Component Number	10
4.5.3	Traceability Information	10
4.6	Electrical Measurements	11
4.6.1	Electrical Measurements at Room Temperature	11
4.6.2	Electrical Measurements at High and Low Temperatures	11
4.6.3	Circuits for Electrical Measurements	11
4.7	Burn-in Tests	11
4.7.1	Parameter Drift Values	11
4.7.2	Conditions for Burn-in	11
4.7.3	Electrical Circuits for Burn-in	11
4.8	Environmental and Endurance Tests	14
4.8.1	Measurements and Inspections on Completion of Environmental Tests	14
4.8.2	Measurements and Inspections at Intermediate Points during Endurance Tests	14
4.8.3	Measurements and Inspections on Completion of Endurance Tests	14
4.8.4	Conditions for Operating Life Tests	14
4.8.5	Electrical Circuits for Operating Life Tests	14

TABLES


		<u>Page</u>
1(a)	Type Variants	6
1(b)	Maximum Ratings	7
2	Electrical Measurements at Room Temperature - DC Parameters	12
3	Electrical Measurements at High and Low Temperatures	12
4	Parameter Drift Values	13
5	Conditions for Burn-in and Operating Life Tests	13
6	Measurements and Inspections on Completion of Environmental Tests and at Intermediate Points and on Completion of Endurance Testing	15

FIGURES

1	Parameter Derating Information	7
2	Physical Dimensions	8
3	Functional Diagram	8
4	Circuits for Electrical Measurements	12
5	Electrical Circuit for Burn-in and Operating Life Tests	13

APPENDICES (Applicable to specific Manufacturers only)

None

	<p style="text-align: center;">ESCC Detail Specification No. 4006/014</p>	<p>PAGE 5 ISSUE 2</p>
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1. GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, test and inspection data for Thermistors, Thermally Sensitive Resistors, NTC, Range 2 000 to 100 000 Ohms at +25°C with a Temperature Range of -60 to +160 °C. It shall be read in conjunction with ESCC Generic Specification No. 4006, the requirements of which are supplemented herein.

1.2 COMPONENT TYPE VARIANTS

Variants of the basic type thermistors specified herein, which are also covered by this specification, are given in Table 1(a).

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the thermistors specified herein, are as scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION (FIGURE 1)

Not applicable.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the thermistors specified herein are shown in Figure 2.

1.6 FUNCTIONAL DIAGRAM

The functional diagram for the thermistors specified herein is shown in Figure 3.

2. APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:-

- (a) ESCC Generic Specification No. 4006, Thermistors (Resistors, Thermally Sensitive).
- (b) IEC 60410, Sampling Procedures and Tables for Inspection by Attributes.
- (c) MIL-STD-202, Test Methods for Electronic and Electrical Component Parts.

3. TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply. In addition, the following symbols are used:-

- NTC = Negative Temperature Coefficient.
- R_Z = Zero Power Resistance.



ESCC Detail Specification
No. 4006/014

TABLE 1(a) - TYPE VARIANTS

(1) VARIANT	(2) BASED ON TYPE	(3) R _Z (Note 1)	RESISTANCE/TEMPERATURE CHARACTERISTICS (Note 2)													(4)
			-60°C	-40°C	-20°C	0°C	+25°C	+50°C	+70°C	+100°C	+125°C	+140°C	+160°C			
01	G2K7D110	NOM. (Ω)	-	43962	14658	5650	2000.0	815.0	432.0	187.40	102.00	-	-	-		
		TOL. (±%)	-	2.90	2.54	1.57	1.34	1.17	1.05	0.90	1.13	-	-	-		
02	G4K7D108	NOM. (Ω)	-	-	29316	11300	4000	1630.0	864.0	374.80	204.00	-	-	-		
		TOL. (±%)	-	-	2.54	1.57	1.34	1.17	1.05	0.90	1.13	-	-	-		
03	G4K7D114	NOM. (Ω)	-	86724	29316	11300	4000	1630.0	864.0	-	-	-	-	-		
		TOL. (±%)	-	2.90	2.54	1.57	1.34	1.17	1.05	-	-	-	-	-		
04	G15K4D112	NOM. (Ω)	-	-	-	44235	15000	5840	2985.0	1226.0	639.0	447.00	287.70			
		TOL. (±%)	-	-	-	1.62	1.41	1.24	1.12	0.97	1.23	1.15	1.06			
05	G100K6D116	NOM. (Ω)	-	-	-	-	100000	-	-	5574	2642.4	1756.3	1059.0			
		TOL. (±%)	-	-	-	-	-	-	-	1.11	1.41	1.32	1.21			
06	G15K4D393	NOM. (Ω)	1342000	371300	120100	44420	15000	5855	3009.0	1250.0	659.8	465.50	302.40			
		TOL. (±%)	10.00	6.30	3.35	1.00	1.01	1.03	1.05	1.01	1.02	1.02	1.00			

NOTES

- For test purposes, when zero power is dissipated and the ambient temperature is held as specified, the value is referred to as R_Z (Zero Power Resistance).
- The reference resistance is specified at +25°C.

TABLE 1(b) - MAXIMUM RATINGS

No.	CHARACTERISTICS	SYMBOL	MAXIMUM RATINGS	UNIT	REMARKS
1	Power Dissipation	P_D	2.0	mW	Note 1
2	Operating Temperature Range	T_{op}	Note 2	°C	
3	Storage Temperature Flange	T_{stg}	Note 3	°C	
4	Soldering Temperature	T_{sol}	+ 245	°C	Note 4

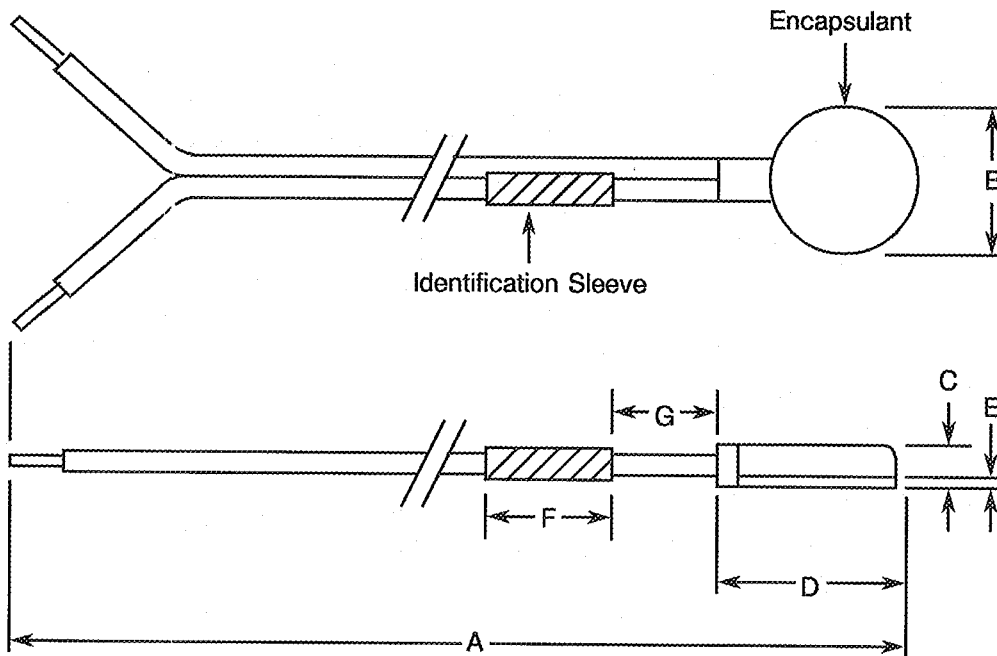
NOTES

1. Never to be exceeded in the temperature measurement mode. The thermistors specified herein shall not be used in the self-heat mode.
2. See Column 4 of Table 1(a).
3. -40°C for Variants 01 to 05 and -60°C for Variant 06 to the Maximum Operating Temperature specified in Column 4 of Table 1(a)
4. Duration 10 seconds maximum at a distance of not less than 10mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.

FIGURE 1 - PARAMETER DERATING INFORMATION

Not applicable.

FIGURE 2 - PHYSICAL DIMENSIONS

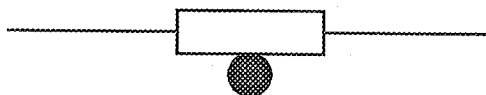


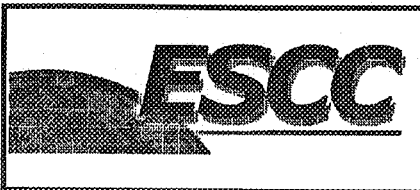
SYMBOL	MILLIMETRES			
	VARIANTS 01-05		VARIANT 06	
	MIN.	MAX.	MIN.	MAX.
A	280.00	330.00	356.00	406.00
B	6.10	6.60	6.10	6.60
C	-	2.80	-	2.40
D	-	9.80	-	9.80
E	0.33	0.48	0.33	0.48
F	-	50.00	-	50.00
G	50.00	80.00	50.00	80.00

NOTES

1. The leads shall not be bent, or the means of fastening them cause bending in any direction from the place of the thermistor fastening disc within a distance of 15mm from the centre of the thermistor.

FIGURE 3 - FUNCTIONAL DIAGRAM





4. REQUIREMENTS

4.1 GENERAL

The complete requirements for procurement of the thermistors specified herein are stated in this specification and ESCC Generic Specification No. 4006 for Thermistors (Resistors, Thermally Sensitive). Deviations from the Generic Specification, applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION

4.2.1 Deviations from Special In-process Controls

None.

4.2.2 Deviations from Final Production Tests (Chart II)

(a) Thermal Shock: Test Condition 'C' except that the maximum temperature shall be the maximum operating temperature specified in Column 4 of Table 1(a) of this Specification.

4.2.3 Deviations from Burn-in and Electrical Measurements (Chart III)

None.

4.2.4 Deviations from Qualification Tests (Chart IV)

(a) Thermal Shock: Test Condition 'C' except that the maximum temperature shall be the maximum operating temperature specified in Column 4 of Table 1(a) of this Specification.

(b) Para. 9.3.1.2, Dissipation Constant: Not applicable.

(c) Para. 9.15, Short Time Overload: Not applicable.

(d) Para. 9.17, High Temperature Storage: Not applicable.

4.2.5 Deviations from Lot Acceptance Tests (Chart V)

(a) Thermal Shock: Test Condition 'C' except that the maximum temperature shall be the maximum operating temperature specified in Column 4 of Table 1(a) of this Specification.

4.3 MECHANICAL REQUIREMENTS

4.3.1 Dimension Check

The dimensions of the thermistors specified herein shall be verified in accordance with the requirements set out in Para. 9.4 of ESCC Generic Specification No. 4006 and they shall conform to those shown in Figure 2 of this specification.

4.3.2 Weight

The maximum weight of the thermistors specified herein shall be 4.0 grammes, with the exception of Variant 06, whose maximum weight shall be 2.3 grammes.

4.3.3 Terminal Strength

The requirements for terminal strength testing are specified in Para. 9.13 of ESCC Generic Specification No. 4006. The test conditions shall be as follows:-

Applied Force: 4.45 (+ 1.1 - 0)N.
Duration: 5 seconds.

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the thermistors specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 Case

The housing shall be aluminium filled with a black epoxy encapsulant.

4.4.2 Lead Material and Finish

The lead material shall be in accordance with ESCC Detail Specification No. 3901/012 Variant 04 with the exception of Variant 06, which shall be in accordance with ESCC Detail Specification No. 3901/012 Variant 03. One lead shall carry an identification sleeve which shall carry all part marking specified in Para. 4.5.

4.5 MARKING

4.5.1 General

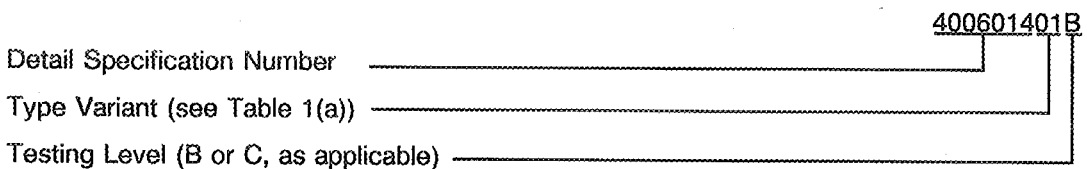
The marking of all components delivered to this specification shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and the following paragraphs. When the component is too small to accommodate all of the marking specified, as much as space permits shall be marked and the marking information, in full, shall accompany the component in its primary package.

The information to be marked and the order of precedence, shall be as follows:-

- (a) The ESA Symbol, for qualified components only.
- (b) The ESCC Component Number.
- (c) Traceability Information.


4.5.2 The ESCC Component Number

The ESCC Component Number shall be constituted and marked as follows:



4.5.3 Traceability Information

Each component shall be marked in respect of traceability information in accordance with the requirements of ESCC Basic Specification No. 21700.

	<p style="text-align: center;">ESCC Detail Specification No. 4006/014</p>	<p style="text-align: right;">PAGE 11 ISSUE 2</p>
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4.6 ELECTRICAL MEASUREMENTS

4.6.1 Electrical Measurements at Room Temperature

The parameters to be measured at room temperature are scheduled in Table 2. Unless otherwise specified, the measurements shall be performed at $T_{amb} = +25 \pm 0.01$ °C.

4.6.2 Electrical Measurements at High and Low Temperatures

The parameters to be measured at high and low temperatures are scheduled in Table 3. The temperature tolerance shall be ± 0.01 °C.

4.6.3 Circuits for Electrical Measurements (Figure 4)

Not applicable.

4.7 BURN-IN TESTS

4.7.1 Parameter Drift Values

The parameter drift values applicable to burn-in are specified in Table 4 of this specification. Unless otherwise stated, measurements shall be performed at $T_{amb} = +25 \pm 0.01$ °C. The parameter drift values (Δ) applicable to the parameters scheduled, shall not be exceeded. In addition to these drift value requirements for a given parameter, the appropriate limit value specified in Table 2 shall not be exceeded.

4.7.2 Conditions for Burn-in

The requirements for burn-in are specified in Section 7 of ESCC Generic Specification No. 4006. The conditions for burn-in shall be as specified in Table 5 of this specification.

4.7.3 Electrical Circuits for Burn-in (Figure 5)

Not applicable.

TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE - DC PARAMETERS

No.	CHARACTERISTICS	SYMBOL	ESCC 4006 TEST METHOD AND CONDITIONS	LIMITS		UNIT
				MIN.	MAX.	
1	Zero Power Resistance	R _Z	Para. 9.3.1.1	Note 1		Ω
2	Insulation Resistance	R _i	Para. 9.3.1.4 T _{amb} = +25 ± 1°C Note 2	100	-	MΩ
3	Thermal Time Constant Variants 01-05 Variant 06	KH	Para. 9.3.1.3 T _{amb} = +25 ± 1°C In Still Air Note 3	-	40 25	sec.

NOTES

1. See Column 4 of Table 1(a) for resistance values.
2. If more than 20 devices have to be measured, the test shall be performed on a sample basis in accordance with Level II, Single Sampling Plan for Normal Inspection, AQL = 1.0 of IEC 60410.
3. Test to be performed on 10 samples during Chart II only.

TABLE 3 - ELECTRICAL MEASUREMENTS AT HIGH AND LOW TEMPERATURES

No.	CHARACTERISTICS	SYMBOL	ESCC 4006 TEST METHOD AND CONDITIONS	LIMITS		UNIT
				MIN.	MAX.	
1	Zero Power Resistance	R _Z	Para. 9.3.1.1 At each specified temperature, over operating range	Note 1		Ω

NOTES

1. See Column 4 of Table 1(a) for resistance values.

FIGURE 4 - CIRCUITS FOR ELECTRICAL MEASUREMENTS

Not applicable.

TABLE 4 - PARAMETER DRIFT VALUES

No.	CHARACTERISTICS	SYMBOL	METHODS AND TEST CONDITIONS	CHANGE LIMITS (Δ)	UNIT
1	Zero Power Resistance Change	$\frac{\Delta R_z}{R_z}$	As per Table 2	± 0.2	%

TABLE 5 - CONDITIONS FOR BURN-IN AND OPERATING LIFE TESTS


No.	CHARACTERISTICS	SYMBOL	CONDITIONS	UNIT
1	Ambient Temperature	T_{amb}	Note 1 Note 2	°C
2	Power Dissipation	P_D	2.0	mW

NOTES

1. Maximum Operating Temperature specified in Column 4 of Table 1(a).
2. The Temperature Tolerance = (+0 -3) °C.

FIGURE 5 - ELECTRICAL CIRCUIT FOR BURN-IN AND OPERATING LIFE TESTS

Not applicable.

	<p style="text-align: center;">ESCC Detail Specification No. 4006/014</p>	<p>PAGE 14 ISSUE 2</p>
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4.8 ENVIRONMENTAL AND ENDURANCE TESTS (CHARTS IV AND V OF ESCC GENERIC SPECIFICATION No. 4006)

4.8.1 Measurements and Inspections on Completion of Environmental Tests

The parameters to be measured and inspections to be performed on completion of environmental tests are scheduled in Table 2. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +25 \pm 0.01 \text{ }^\circ\text{C}$.

4.8.2 Measurements and Inspections at Intermediate Points during Endurance Tests

The parameters to be measured and inspections to be performed at intermediate points during endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +25 \pm 0.01 \text{ }^\circ\text{C}$.

4.8.3 Measurements and Inspections on Completion of Endurance Tests

The parameters to be measured and inspections to be performed on completion of endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +25 \pm 0.01 \text{ }^\circ\text{C}$.

4.8.4 Conditions for Operating Life Tests (Part of Endurance Testing)

The requirements for operating life testing are specified in Section 9 of ESCC Generic Specification No. 4006. The conditions for operating life testing shall be as specified in Table 5 for the burn-in test.

4.8.5 Electrical Circuits for Operating Life Tests

Not applicable.



TABLE 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING

No.	ESCC GENERIC SPEC. No. 4006		MEASUREMENTS AND INSPECTIONS		SYMBOL	LIMITS		UNIT
	ENVIRONMENTAL AND ENDURANCE TESTS (1)	TEST METHOD AND CONDITIONS	IDENTIFICATION	CONDITIONS		MIN.	MAX.	
01	Thermal Shock	Para. 9.2 (2)	-	-	-	-	-	-
02	Thermal Time Constant	Para. 9.3.1.3 In Still Air	Initial Measurements Zero Power Resistance	Para. 9.3.1.3(c)	R _Z	Record Values		Ω
			Final Measurements Thermal Time Constant	Para. 9.3.1.3(f)	KH	-	40	sec.
03	External Visual Inspection	Para. 9.5	ESCC 20500	-	-	-	-	-
04	Shock (Specified Pulse)	Para. 9.7	Initial Measurements Zero Power Resistance	Table 2 Item 1	R _Z	Table 2 Item 1		-
			During Shock Intermittent Contact	No Open or Short Circuiting	-	-	-	-
			After Shock Zero Power Resistance Change	Table 2 Item 1	ΔR _Z /R _Z	-2.0	+2.0	%
			Visual Examination	No evidence of damage	-	-	-	-
05	Vibration	Para. 9.8	Initial Measurements Zero Power Resistance	Table 2 Item 1	R _Z	Table 2 Item 1		-
			During Vibration Intermittent Contact	No Open or Short Circuiting	-	-	-	-
			After Vibration Zero Power Resistance Change	Table 2 Item 1	ΔR _Z /R _Z	-2.0	+2.0	%
			Visual Examination	No evidence of damage	-	-	-	-
06	Immersion	Para. 9.9	Visual Examination	No evidence of damage	-	-	-	-
07	Dielectric Withstanding Voltage	Para. 9.10	During Test Visual Examination	No evidence of breakdown or flashover	-	-	-	-
			After Test Visual Examination	No evidence of damage, arcing or breakdown	-	-	-	-
08	Resistance to Soldering Heat	Para. 9.11	After Test Zero Power Resistance Visual Examination	After a recovery period of 24 ± 4 hrs Table 2 Item 1 No evidence of damage	R _Z -	Table 2 Item 1 -		-
09	Moisture Resistance	Para. 9.12	Initial Measurements Zero Power Resistance	Not less than 1.5 hrs after removal from drying oven Table 2 Item 1	R _Z	Table 2 Item 1		-
			Final Measurements Zero Power Resistance Change	Within 24 hrs of removal from 1.5 to 3.5 hr conditioning Table 2 Item 1	ΔR _Z /R _Z	-2.0	+2.0	%
			Insulation Resistance	Table 2 Item 2	R _i	100	-	MΩ

NOTES

- The tests in this Table refer to either Chart IV or V and shall be used as applicable.
- Thermal Shock Test Method and conditions shall use the deviation of this specification as applicable.

TABLE 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING (CONT'D)

No.	ESCC GENERIC SPEC. No. 4006		MEASUREMENTS AND INSPECTIONS		SYMBOL	LIMITS		UNIT
	ENVIRONMENTAL AND ENDURANCE TESTS (1)	TEST METHOD AND CONDITIONS	IDENTIFICATION	CONDITIONS		MIN.	MAX.	
10	Terminal Strength	Para. 9.13	Initial Measurements Zero Power Resistance Final Measurements Zero Power Resistance Change Visual Examination	Table 2 Item 1 Table 2 Item 1 No evidence of damage	R_z $\Delta R_z/R_z$ -	Table 2 Item 1 -2.0 -	+2.0 -	% -
11	Operating Life	Para. 9.14	Initial Measurements Zero Power Resistance Intermediate Measurements Zero Power Resistance Change Insulation Resistance Final Measurements Zero Power Resistance Change Insulation Resistance	Table 2 Item 1 Table 2 Item 1 Table 2 Item 2 Table 2 Item 1 Table 2 Item 2	R_z $\Delta R_z/R_z$ R_i $\Delta R_z/R_z$ R_i	Table 2 Item 1 -1.0 100 -1.0 100	+1.0 - +1.0 -	% MΩ % MΩ
12	Low Temperature Storage	Para. 9.16	Initial Measurements Zero Power Resistance Final Measurements Zero Power Resistance Change Visual Examination	Table 2 Item 1 Table 2 Item 1 No evidence of damage	R_z $\Delta R_z/R_z$ -	Table 2 Item 1 -2.0 -	+2.0 -	% -
13	Solderability	Para. 9.18	-	-	-	-	-	-
14	Permanence of Marking	Para. 9.20	ESCC 24800	-	-	-	-	-

NOTES

1. The tests in this Table refer to either Chart IV or V and shall be used as applicable.