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TRANSISTORS, DUAL, PNP, BASED ON TYPES MD2905A AND MD2905AF ESCC Detail Specification No. 5207/013

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ESCC Detail Specification

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TRANSISTORS, DUAL, PNP, BASED ON TYPES MD2905A AND MD2905AF ESA/SCC Detail Specification No. 5207/013



space components coordination group

		Approved by		
Issue/Rev.			ESA Director General or his Deputy	
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DOCUMENTATION CHANGE NOTICE

DOCUMENTATION CHANGE NOTICE						
Rev. Letter	Rev. Date	CHANGE Reference Item	Approved DCR No.			
		This Issue supersedes Issue 1 and incorporates all modifications defined in Revisions 'A', 'B' and 'C' to Issue 1 and the changes agreed in the following DCR's:-				
		Cover page DCN Para. 1.8 : New paragraph added	None None 21083			



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APPENDICES (Applicable to specific Manufacturers only)

None.



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1. GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, test and inspection data for a Transistor, Dual, PNP, based on Types MD2905A and MD2905AF. It shall be read in conjunction with ESA/SCC Generic Specification No. 5000, the requirements of which are supplemented herein.

1.2 COMPONENT TYPE VARIANTS

See Table 1(a).

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the transistors specified herein are scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION

The derating information applicable to the transistors specified herein is shown in Figure 1.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the transistors specified herein are shown in Figure 2.

1.6 PIN ASSIGNMENT

The pin assignment of the transistors specified herein is shown in Figure 3(a).

1.7 FUNCTIONAL DIAGRAM

The functional diagram showing lead identification, of the transistors specified herein, is shown in Figure 3(b).

1.8 HIGH TEMPERATURE TEST PRECAUTIONS

For tin-lead plated or solder-dipped lead finish, all tests to be performed at a temperature that exceeds +125°C shall be carried out in a 100% inert atmosphere.

2. APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:-

- (a) ESA/SCC Generic Specification No. 5000 for Discrete Semiconductor Components.
- (b) MIL-STD-750, Test Methods and Procedures for Semiconductor Devices.
- (c) ESA/SCC Basic Specification No. 23500, Requirements for Lead Materials and Finishes for Components for Space Application.

3. TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESA/SCC Basic Specification No. 21300 shall apply.



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TABLE 1(a) - TYPE VARIANTS

VARIANT	/ARIANT BASED ON TYPE		FIGURE	LEAD MATERIAL AND FINISH
01	MD2905AF	Flat Pack	2(a)	G2
02	MD2905A	6-Pin Can	2(b)	D2
03	MD2905AF	Flat Pack	2(a)	G3 or G4
04	MD2905A	6-Pin Can	2(b)	D3 or D4

TABLE 1(b) - MAXIMUM RATINGS

No.	CHARACTERISTICS	SYMBOL	MAXIMUM RATINGS	UNIT	REMARKS
1	Collector-Base Voltage	V _{CBO}	- 60	V	
2	Collector-Emitter Voltage	V_{CEO}	- 60	٧	
3	Emitter-Base Voltage	V _{EBO}	- 5.0	٧	
4	Collector Current (Continuous)	l _C	600	mA	
5	Power Dissipation (Continuous) Variants 01 and 03 Variants 02 and 04	P _{tot}	0.35 (Note 1) 0.40 (Note 2) 0.575 (Note 1) 0.625 (Note 2)	W	Note 3
6	Operating Temperature Range	T _{op}	-65 to +200	°C	T _{amb}
7	Storage Temperature Range	T _{stg}	-65 to +200	۰C	
8	Soldering Temperature	T _{sol}	+ 260	°C	Time: ≤10s Distance from case ≥1.5mm

NOTES

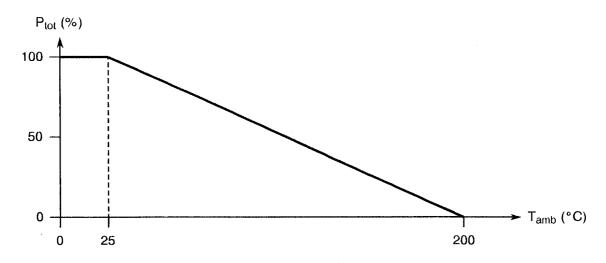
- 1. One side.
- 2. Both sides.
- 3. At $T_{amb} \le +25$ °C. For derating at $T_{amb} > +25$ °C, see Figure 1.



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FIGURE 1 - PARAMETER DERATING INFORMATION



Power Dissipation versus Temperature

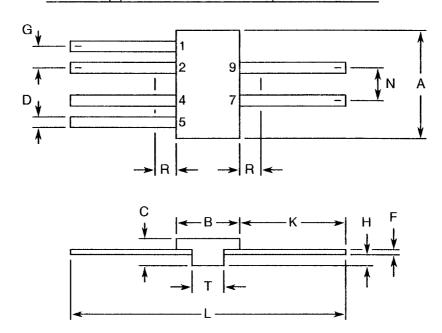


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FIGURE 2 - PHYSICAL DIMENSIONS

FIGURE 2(a) - VARIANTS 01 AND 03, FLAT PACKAGE



SYMBOL	MILLIM	ETRES	INCHES	(NOTE 1)	NOTES
STINDOL	MIN.	MAX.	MIN.	MAX.	NOTES
Α	6.10	7.37	0.240	0.290	
В	2.92	4.06	0.115	0.160	
С	0.76	2.03	0.030	0.080	
D	0.36	0.48	0.014	0.019	2, 3
F	0.076	0.15	0.003	0.006	2
G	1.27 BSC		0.050	BSC	2, 3
Н	0.127	0.89	0.005	0.035	
К	3.81	-	0.150	-	
L.	10.54	-	0.415	-	
N	2.54	BSC	0.100	BSC	3
R	-	1.27	-	0.050	
Т	1.65	2.03	0.065	0.080	

NOTES

- 1. Imperial equivalents (to the nearest 0.001 inch) are given for general information only and are based on 25.4mm = 1.0 inch.
- 2. All 6 leads.
- 3. Measure within zone 'R'.

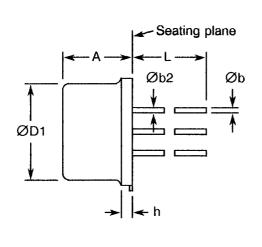


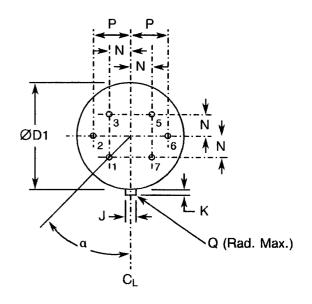
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FIGURE 2 - PHYSICAL DIMENSIONS (CONTINUED)

FIGURE 2(b) - VARIANTS 02 AND 04, 6-PIN CAN





SYMBOL	MILLIM	ETRES	INCHES	(NOTE 1)	NOTES
STIVIBOL	MIN.	MAX.	MIN.	MAX.	NOTES
Α	3.81	4.57	0.150	0.180	
Øb	0.41	0.53	0.016	0.021	2, 6
Øb2	0.41	0.48	0.016	0.019	2, 6
ØD	8.51	9.40	0.335	0.370	
ØD1	7.75	8.51	0.305	0.335	
h	0.23	1.04	0.009	0.041	
j	0.71	0.86	0.028	0.034	7
k	0.74	1.14	0.029	0.045	5
L	12.70	44.45	0.500	1.750	6
N	1.80 TYP.		0.0707	TYP.	4
Р	2.54 TYP.		0.100	TYP.	4
Q	-	0.18	-	0.007	
α	45° E	BSC.	45° E	SSC.	

NOTES

- 1. Imperial equivalents (to the nearest 0.001 inch) are given for general information only and are based on 25.4mm = 1.0 inch.
- 2. Measured in the zone beyond 6.35mm (0.25 inch) from the seating plane.
- 3. Measured in the zone beyond 1.27mm (0.050 inch) and 6.35mm (0.25 inch) from the seating plane.
- 4. When measured in a gauging plane 1.37(+0.03-0)mm (0.054(+0.001-0.000) inch) below the seating plane of the transistor, maximum diameter leads shall be within 0.18mm (0.007 inch) of their true location relative to a maximum diameter lead tolerance.
- 5. Measured from the maximum diameter of the actual device.
- 6. All 6 leads.
- 7. The device shall be measured by direct method or by gauge. This width to remain constant for a length of 0.56mm (0.022 inch).



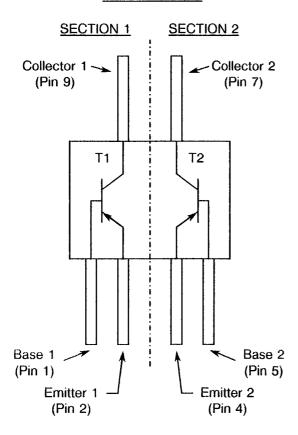
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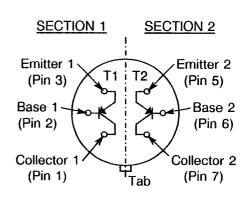
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FIGURE 3(a) - PIN ASSIGNMENT

FLAT PACKAGE

6-PIN CAN





(BOTTOM VIEW)

(BOTTOM VIEW)

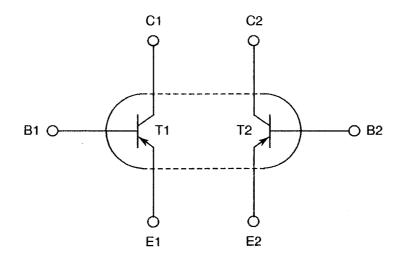
NOTES

1. Pins 3, 6, 8 and 10 are omitted.

NOTES

1. Pins 4 and 8 are omitted.

FIGURE 3(b) - FUNCTIONAL DIAGRAM





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4. **REQUIREMENTS**

4.1 GENERAL

The complete requirements for procurement of the transistors specified herein are stated in this specification and ESA/SCC Generic Specification No. 5000. Deviations from the Generic Specification, applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESA/SCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION

4.2.1 <u>Deviations from Special In-process Controls</u>

None.

4.2.2 Deviations from Final Production Tests (Chart II)

(a) Para. 9.8.2, Seal Test (Gross Leak): For Variant 01, this test to be performed to Step 1 only.

4.2.3 Deviations from Burn-in and Electrical Measurements (Chart III)

(a) Para. 9.8.2, Seal Test (Gross Leak): For Variant 01, this test to be performed to Step 1 only.

4.2.4 Deviations from Qualification Tests (Chart IV)

(a) Para. 9.8.2, Seal Test (Gross Leak): For Variant 01, this test to be performed to Step 1 only.

4.2.5 Deviations from Lot Acceptance Tests (Chart V)

(a) Para. 9.8.2, Seal Test (Gross Leak): For Variant 01, this test to be performed to Step 1 only.

4.3 MECHANICAL REQUIREMENTS

4.3.1 Dimension Check

The dimensions of the transistors specified herein shall be checked. They shall conform to those shown in Figure 2.

4.3.2 Weight

The maximum weight of the transistors specified herein shall be 0.32 grammes for the flat package and 2.8 grammes for the 6-Pin can.

4.3.3 Terminal Strength

The requirements for terminal strength testing are specified in Section 9 of ESA/SCC Generic Specification No. 5000. The test conditions shall be as follows:-

Variants 01 and 03

Test Condition:

'E' (Lead Fatigue).

Applied Force:

 1.0 ± 0.1 Newtons, 3 bends at 45°.

Variants 02 and 04

Test Condition:

'A' (Tension).

Applied Force:

7.5 Newtons.

Duration:

15 seconds.



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4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the transistors specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 <u>Case</u>

The case shall be hermetically sealed and have a metal or ceramic body with hard glass seals and the lid shall be welded, brazed, preform soldered or glass frit sealed.

4.4.2 Lead Material and Finish

The lead material shall be either Type 'D' or Type 'G' with either Type '2' or Type '3 or 4' finish in accordance with the requirements of ESA/SCC Basic Specification No. 23500. (See Table 1(a) for Type Variants).

4.5 MARKING

4.5.1 General

The marking of all components delivered to this specification shall be in accordance with the requirements of ESA/SCC Basic Specification No. 21700. Each component shall be marked in respect of:-

- (a) Lead Identification.
- (b) The SCC Component Number.
- (c) Traceability Information.

4.5.2 Lead Identification

Lead identification shall be as shown in Figures 2 and 3.

4.5.3 The SCC Component Number

Each component shall bear the SCC Component Number which shall be constituted and marked as follows:-

	<u>520701301B</u>
Detail Specification Number ————————————————————————————————————	
Type Variant (see Table 1(a))	
Testing Level (B or C, as applicable) ————————————————————————————————————	

4.5.4 Traceability Information

Each component shall be marked in respect of traceability information in accordance with the requirements of ESA/SCC Basic Specification No. 21700.



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4.5.5 Marking of Small Components

When it is considered that the component is too small to accommodate the marking as specified above, as much as space permits shall be marked. The order of precedence shall be as follows:-

- (a) Lead Identification.
- (b) The SCC Component Number.
- (c) Traceability Information.

The marking information in full shall accompany each component in its primary package.

4.6 <u>ELECTRICAL MEASUREMENTS</u>

4.6.1 Electrical Measurements at Room Temperature

The parameters to be measured at room temperature are scheduled in Table 2. Unless otherwise specified, measurements shall be performed at T_{amb} = +22 ±3 °C.

4.6.2 <u>Electrical Measurements at High and Low Temperatures</u>

The parameters to be measured at high and low temperatures are scheduled in Table 3. The measurements shall be performed at $T_{amb} = -55(+5-0)$ and +150(+0-5) °C respectively.

4.6.3 <u>Circuits for Electrical Measurements</u>

Circuits for use in performing the electrical measurements listed in Table 2 of this specification are shown in Figure 4.

4.7 BURN-IN TESTS

4.7.1 Parameter Drift Values

The parameter drift values applicable to burn-in are specified in Table 4 of this specification. Unless otherwise stated, measurements shall be performed at T_{amb} = +22±3 °C. The parameter drift values (Δ) applicable to the parameters scheduled shall not be exceeded. In addition to these drift value requirements, the appropriate limit value specified for a given parameter in Table 2 shall not be exceeded.

4.7.2 Conditions for High Temperature Reverse Bias Burn-in

The requirements for high temperature reverse bias burn-in are specified in Section 7 of ESA/SCC Generic Specification No. 5000. The conditions for high temperature reverse bias burn-in shall be as specified in Table 5 of this specification.

4.7.3 Conditions for Power Burn-in

The requirements for power burn-in are specified in Section 7 of ESA/SCC Generic Specification No. 5000. The conditions for power burn-in shall be as specified in Table 5 of this specification.

4.7.4 <u>Electrical Circuits for High Temperature Reverse Bias and Power Burn-in</u>

Electrical circuits for use in performing the high temperature reverse bias and power burn-in tests is shown in Figure 5 of this specification.



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TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE - d.c. PARAMETERS

<u> </u>	OLIA DA OTERIOTIO	0)44501	MIL-STD-750	TEGT CONDITIONS	LIM	ITS	
No.	CHARACTERISTICS	SYMBOL	TEST METHOD	TEST CONDITIONS	MIN	MAX	UNIT
1 to 2	Collector-Base Breakdown Voltage	V _(BR) CBO	3001	I _C = -10μA I _E = 0A	- 60	-	V
3 to 4	Collector-Emitter Breakdown Voltage	V _{(BR)CEO}	3011	I _C = - 10mA I _B = 0A Note 1	-60	-	٧
5 to 6	Emitter-Base Breakdown Voltage	V _{(BR)EBO}	3026	I _E = -10μA I _C = 0A	-5.0	-	٧
7 to 8	Collector-Emitter Cut-off Current	I _{CEX}	3041	V _{CE} = -30V V _{BE} = 0.5V	<u>-</u>	-50	nA
9 to 10	Emitter-Base Cut-off Current	I _{EBO}	3061	V _{EB} = -4.0V I _C = 0A	-	- 30	nA
11 to 12	D.C. Forward Current Transfer Ratio 1	h _{FE1}	3076	I _C = -100μA V _{CE} = -10V	75	<u>-</u>	-
13 to 14	D.C. Forward Current Transfer Ratio 2	h _{FE2}	3076	I _C = -1.0mA V _{CE} = -10V	100	-	-
15 to 16	D.C. Forward Current Transfer Ratio 3	h _{FE3}	3076	I _C = -10mA V _{CE} = -10V	100	-	-
17 to 18	D.C. Forward Current Transfer Ratio 4	h _{FE4}	3076	I _C = -150mA V _{CE} = -10V Note 1	100	300	-
19 to 20	D.C. Forward Current Transfer Ratio 5	h _{FE5}	3076	I _C = -500mA V _{CE} = -10V Note 1	50	<u>-</u>	-
21 to 22	Collector-Emitter Saturation Voltage 1	V _{CE(sat)1}	3071	I _C = - 150mA I _B = - 15mA Note 1	-	-0.4	٧
23 to 24	Collector-Emitter Saturation Voltage 2	V _{CE(sat)2}	3071	I _C = -500mA I _B = -50mA Note 1	-	- 1.6	٧

NOTES: See Page 15.



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TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE - d.c. PARAMETERS (CONT'D)

No. CHARACTERIS	CHARACTERISTICS	SYMBOL	MIL-STD-750	TEST CONDITIONS	LIMITS		UNIT
INO.	CHARACTERISTICS	STIVIDOL	TEST METHOD	TEST CONDITIONS	MIN	MAX	CIVIT
25 to 26	Base-Emitter Saturation Voltage 1	V _{BE(sal)1}	3066	I _C = - 150mA I _B = - 15mA Note 1		- 1.3	V
27 to 28	Base-Emitter Saturation Voltage 2	V _{BE(sat)2}	3066	I _C = -500mA I _B = -50mA Note 1	-	-2.6	V
29 to 30	Collector-Base Cut-off Current	I _{CBO}	3036	V _{CB} = -50V I _E = 0A	-	- 10	nA

TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE - a.c. PARAMETERS

No.	CHARACTERISTICS	SYMBOL	MIL-STD-750	TEST	TEST CONDITIONS	LIMITS		UNIT
No. CHARACTERISTICS		STIVIDUL	TEST METHOD	FIG.	(NOTE 2)	MIN	MAX	
31 to 32	Current Gain Bandwidth Product	f _l	3301	-	$I_C = -50$ mA $V_{CE} = -20$ V f = 100MHz	200	-	MHz
33 to 34	Saturated Turn-on Switching Time	t _{on}	-	4(a)	$V_{CC} = -30V$ $I_{C} = -150mA$ $I_{B} = -15mA$	-	45	ns
35 to 36	Saturated Turn-off Switching Time	t _{off}	-	4(b)	$V_{CC} = -30V$ $I_{C} = -150mA$ $I_{B_1} = I_{B_2} = -15mA$	-	300	ns
37 to 38	Output Capacitance	C _{obo}	3236	-	$V_{CB} = -10V$ $I_E = 0A$ 100kHz < f < 1.0MHz	-	8.0	рF
39 to 40	Input Capacitance	C _{ibo}	3240	-	V _{BE} = -2.0V I _C = 0A 100kHz < f < 1.0MHz	-	30	pF

NOTES

- 1. Pulsed measurement: Puise Width ≤300µs, Duty Cycle ≤2.0%.
- 2. Measurements shall be performed on a sample basis, LTPD7 or less.



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TABLE 3 - ELECTRICAL MEASUREMENTS AT HIGH AND LOW TEMPERATURES

No.	CHARACTERISTICS	SYMBOL	MIL-STD-750 TEST METHOD	TEST CONDITIONS	LIMITS		UNIT
				TEST CONDITIONS	MIN	MAX	ONIT
7 to 8	Collector-Emitter Cut-off Current	I _{CEX}	3041	T _{amb} = + 150°C V _{CE} = -30V V _{BE} = 0.5V	-	-30	μА
9 to 10	Emitter-Base Cut-off Current	l _{EBO}	3061	T _{amb} = +150°C V _{BE} = -4.0V I _C = 0A		-50	μА
13 to 14	D.C. Forward Current Transfer 2	h _{FE2}	3076	$T_{amb} = -55^{\circ}C$ $V_{CE} = -10V$ $I_{C} = -1.0mA$	50	-	-

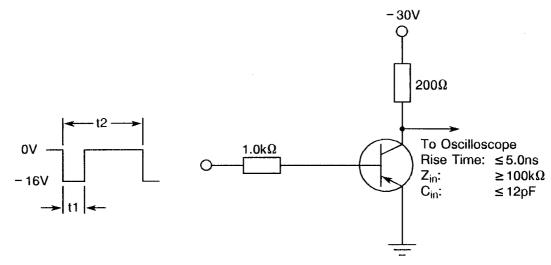


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FIGURE 4 - CIRCUITS FOR ELECTRICAL MEASUREMENTS

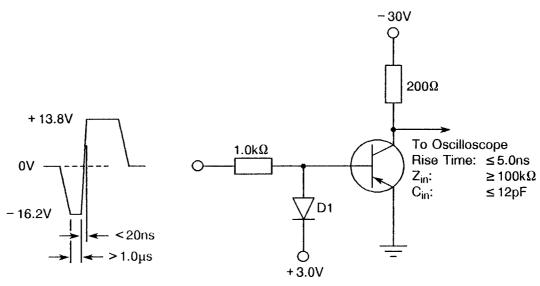
FIGURE 4(a) - SATURATED TURN-ON SWITCHING TIME



Input:

Rise time \leq 2.0ns Duty Cycle \leq 2.0% = $\frac{t1}{t2}$ t1 > 200ns.

FIGURE 4(b) - SATURATED TURN-OFF SWITCHING TIME



Duty Cycle ≤ 2.0%

NOTES

1. D1 similar to 1N916, t_{rr}≤5.0ns.



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TABLE 4 - PARAMETER DRIFT VALUES

No.	CHARACTERISTICS	SYMBOL	SPEC. AND/OR TEST METHOD	TEST CONDITIONS	CHANGE LIMITS (Δ)	UNIT
7 to 8	Collector-Emitter Cut-off Current	ICEX	As per Table 2	As per Table 2	±8.0 or (1) ±100	nA %
17 to 18	D.C. Forward Current Transfer Ratio 4	h _{FE4}	As per Table 2	As per Table 2	± 10	%
21 to 22	Collector-Emitter Saturation Voltage 1	V _{CE(sat)1}	As per Table 2	As per Table 2	±50 or (1) ±10	mV %

NOTES

1. Whichever is greater, referred to the initial value.

TABLE 5 - CONDITIONS FOR HIGH TEMPERATURE REVERSE BIAS AND POWER BURN-IN AND OPERATING LIFE TESTS

HIGH TEMPERATURE REVERSE BIAS BURN-IN

No.	CHARACTERISTICS	SYMBOL	CONDITIONS	UNIT
1	Ambient Temperature	T _{amb}	+ 150(+ 0 - 3)	°C
2	Collector-Base Voltage	V _{CB}	- 40	٧
3	Duration	t	72	Hrs

POWER BURN-IN AND OPERATING LIFE TESTS

No.	CHARACTERISTICS	SYMBOL	CONDITIONS	UNIT
1	Ambient Temperature	T _{amb}	+ 25 ± 3	°C
2	Collector-Base Voltage	V _{CB}	- 40	٧
3	Power Dissipation	P _{tol}	Variant 01: 0.40 Variant 02: 0.625 (Note 1)	W

NOTES

1. Total power dissipation both sections.

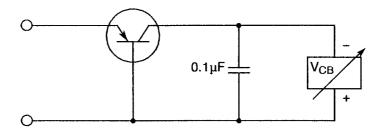


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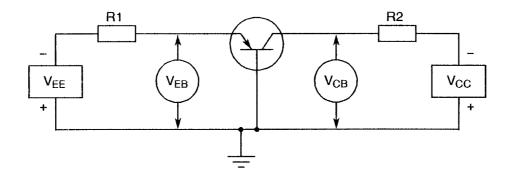
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FIGURE 5 - ELECTRICAL CIRCUIT FOR HIGH TEMPERATURE REVERSE BIAS AND POWER BURN-IN AND OPERATING LIFE TESTS

HIGH TEMPERATURE REVERSE BIAS BURN-IN



POWER BURN-IN AND OPERATING LIFE TESTS





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4.8 <u>ENVIRONMENTAL AND ENDURANCE TESTS (CHARTS IV AND V OF ESA/SCC GENERIC SPECIFICATION NO. 5000)</u>

4.8.1 Electrical Measurements on Completion of Environmental Tests

The parameters to be measured on completion of environmental tests are scheduled in Table 2. The measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

4.8.2 Electrical Measurements at Intermediate Points and on Completion of Endurance Tests

The parameters to be measured at intermediate points and on completion of endurance testing are scheduled in Table 6 of this specification. The measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

4.8.3 Conditions for Operating Life Tests (Part of Endurance Testing)

The requirements for operating life testing are specified in Section 9 of ESA/SCC Generic Specification No. 5000. The conditions for operating life testing shall be the same as specified in Table 5 for the power burn-in test.

4.8.4 Electrical Circuit for Operating Life Tests

The circuit to be used for performance of the operating life test shall be the same as shown in Figure 5 for the power burn-in.

4.8.5 Conditions for High Temperature Storage Test (Part of Endurance Testing)

The requirements for the high temperature storage test are specified in ESA/SCC Generic Specification No. 5000. The temperature to be applied shall be the maximum storage temperature specified in Table 1(b) of this specification.



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TABLE 6 - ELECTRICAL MEASUREMENTS AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING

No.	CHARACTERISTICS	SYMBOL	SPEC. AND/OR	TEST	LIMITS		UNIT
		STWIDOL	TEST METHOD	CONDITIONS	MIN.	MAX.	CIVIT
7 to 8	Collector-Emitter Cut-off Current	I _{CEX}	As per Table 2	As per Table 2	-	- 50	nA
9 to 10	Emitter-Base Cut-off Current	l _{EBO}	As per Table 2	As per Table 2	-	-30	nA
17 to 18	D.C. Forward Current Transfer Ratio 4	h _{FE4}	As per Table 2	As per Table 2	100	300	-
21 to 22	Collector-Emitter Saturation Voltage 1	V _{CE(sat)1}	As per Table 2	As per Table 2	-	-0.4	V