

Pages 1 to 21

RF COAXIAL ADAPTORS AND CONNECTING PIECES, TYPE SMA 2.9, 50 OHMS

ESCC Detail Specification No. 3402/023

ISSUE 1 July 2003





PAGE

ISSUE 1

i

LEGAL DISCLAIMER AND COPYRIGHT

European Space Agency, Copyright @ 2003. All rights reserved.

The European Space Agency disclaims any liability or responsibility, to any person or entity, with respect to any loss or damage caused, or alleged to be caused, directly or indirectly by the use and application of this ESCC publication.

This publication, without the prior permission of the European Space Agency and provided that it is not used for a commercial purpose, may be:

- copied in whole in any medium without alteration or modification.
- copied in part, in any medium, provided that the ESCC document identification, comprising the ESCC symbol, document number and document issue, is removed.



PAĢE 2

ISSUE 1

DOCUMENTATION CHANGE NOTICE

(Refer to https://escies.org for ESCC DCR content)

DCR No.	CHANGE DESCRIPTION
1	
	i



PAĢE 3 ISSUE 1

TABLE OF CONTENTS

1.	GENERAL	<u>Page</u> 5
1.1	Scope	- 5
1.2	Type Variants	5
1.3	Maximum Ratings	5
1.4	Parameter Derating Information	5
1.5	Physical Dimensions	5
1.6	Standard Test Connector Interface	5
2.	APPLICABLE DOCUMENTS	11
3.	TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS	11
4.	REQUIREMENTS	11
4.1	General	11
4.2	Deviations from Generic Specification	11
4.2.1	Deviations from Special In-process Controls	11
4.2.2	Deviations from Final Production Tests	11
4.2.3	Deviations from Burn-in Tests	11
4.2.4	Deviations from Qualification Tests	11
4.2.5	Deviations from Lot Acceptance Tests	11
4.3	Mechanical Requirements	12
4.3.1	Dimension Check	12
4.3.2	Weight	12
4.3.3	Coupling Proof Torque	12
4.3.4	Cable Retention Force	12
4.3.5	Mating and Unmating Forces	12
4.3.6	Endurance	12
4.3.7	Residual Magnetism	12
4.3.8	Contact Engagement and Separation Forces	13
4.3.9	Contact Retention	13
4.4	Materials and Finishes	13
4.4.1	Passivated Amagnetic Stainless Steel Connector	14
4.5	Marking	14
4.5.1	General	14
4.5.2	The ESCC Component Number	14
4.5.3	Characteristics	15
4.5.4	Traceability Information	15
4.5.5	Marking of Small Components	15
4.6	Electrical Measurements	15
4.6.1	Electrical Measurements at Room Temperature	15
4.6.2	Electrical Measurements at High and Low Temperatures	15
4.6.3	Circuits for Electrical Measurements	15
4.7	Burn-in Tests	15
4.8	Environmental and Endurance Tests	16
4.8.1	Measurements and Inspections on Completion of Environmental Tests	16
4.8.2	Measurements and Inspections at Intermediate Points during Endurance Tests	16
4.8.3	Measurements and Inspections on Completion of Endurance Tests	16
4.8.4	Conditions for Operating Life Test	16
4.8.5	Electrical Circuits for Operating Life Test	16
4.8.6	Conditions for High Temperature Storage Test	16



PAGE 4 ISSUE 1

TABLES	<u> </u>	Page
1(a) 1(b) 2 3 4 5	Type Variants Maximum Ratings Electrical Measurements at Room Temperature Not applicable Not applicable Not applicable Not applicable Measurements and Inspections on Completion of Environmental and Endurance Tests	6 16 N/A N/A N/A
FIGURE	<u>:S</u>	
1 2 2(a) 2(b) 3 4	Parameter Derating Information Physical Dimensic ns Connector Interface - Male Contact and Female Contact Variants Standard Test Connector Interface - Male Contact and Female Contact Test Pin Configuration	7 8 8 19 10 13

APPENDICES (Applicable to specific Manufacturers only) None.



PAGE

ISSUE 1

5

1. **GENERAL**

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, test and inspection data for RF coaxial adaptors and connecting pieces, Type SMA 2.9, 50 Ohms. It shall be read in conjunction with ESCC Generic Specification No. 3402, the requirements of which are supplemented herein.

1.2 <u>TYPE VARIANTS</u>

A list of the type variants of the connectors specified herein, which are also covered by this specification, is given in Table 1(a).

For each type variant, the full electrical and physical characteristics are given in individual Figures 2(b) at the end of this specification.

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the connectors specified herein, are as scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION (FIGURE 1)

The derating information applicable to the connectors specified herein is shown in Figure 1.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the connectors specified herein are shown in Figures 2(a) and 2(b).

1.6 <u>STANDARD TEST CONNECTOR INTERFACE</u>

Whenever gauges are required for mating with the connectors under test, their physical dimensions shall be in accordance with those specified in Figure 3.



PAĢE 6

ISSUE 1

TABLE 1(a) - TYPE VARIANTS

VARIANT	DE	SCRIPTION
01	Straight Male-Male Adaptor	
02	Straight Female-Female Adaptor	
03	Straight Male-Fernale Adaptor	

NOTES:

1. Each variant is detailed in Figure 2(b).

TABLE 1(b) - MAXIMUM RATINGS

No.	CHARACTERIS TICS	SYMBOL	MAXIMUM RATINGS	UNIT	REMARKS
1	Power	Р	See Figures 1(a) and 1(b)	W	For information
2	Nominal Impedance	Z	50	Ω	-
3	Frequency Range	f	See Figure 2(b)	GHz	-
4	Dielectric Withstanding Voltage at ambient pressure	$V_{\sf dw}$	See Figure 2(b)	Vrms	Voltage Proof test. At sea level
5	Dielectric Withstanding Voltage at low pressure	V _{Ip}	10% of V _{dw}	Vrms	At 44mb
6	Rated Operating Voltage	V _{op}	50% of V _{dw}	Vrms	-
7	Corona Level	V_{co}	8.5% of V _{dw}	Vrms	-
8	Operating Temperature Range	T _{op}	See Figure 2(b)	°C	
9	Storage Temperature Range	T _{stg}	As per Operating Temperature Range	°C	-



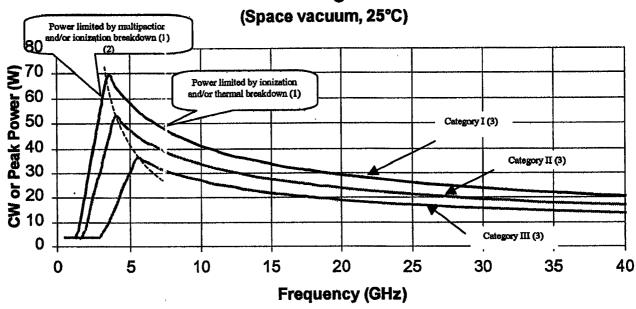
PAĢE 7

ISSUE 1

FIGURE 1 - PARAMETER DERATING INFORMATION

FIGURE 1(a) - POWER VERSUS FREQUENCY

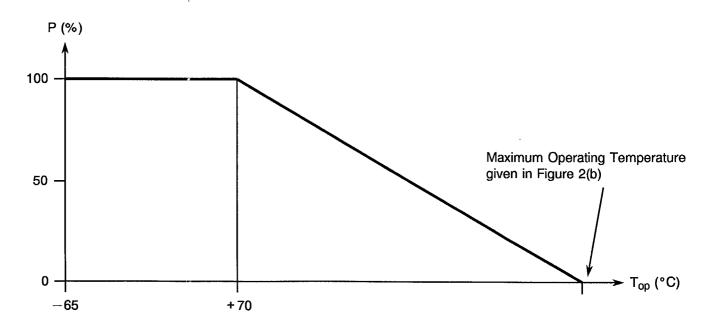
Maximum Power Handling: SMA 2.9 connectors



NOTES:

- 1. Load VSWR is better than 1.30:1.
- 2. The part of the curve limited by multipaction takes into account a 6dB margin.
- 3. See Figure 2(b) to know applicability of power handling categories to the different variants.

FIGURE 1(b) - POWER VERSUS OPERATING TEMPERATURE



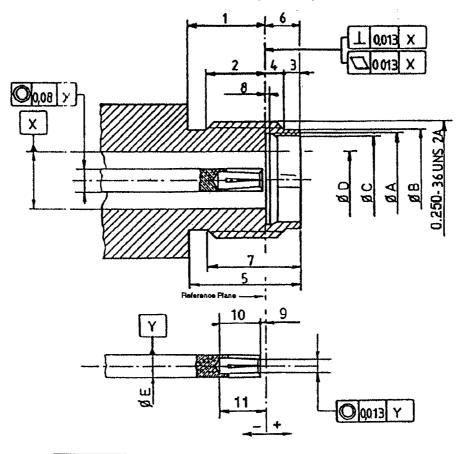


PAGE 8

ISSUE 1

FIGURE 2 - PHYSICAL DIMENSIONS

FIGURE 2(a) - CONNECTOR INTERFACE - FEMALE CONTACT



SYMBOL	MILLIM	ETRES	NOTES
JOHNOCE	MIN.	MAX.	NOTES
1	3.82	4.32	
2	2.87	3.27	
3	0.65	0.95	
4	0.93	1.33	
5	5.8	6.2	
6	1.88	1.98	
7	4.85	5.15	,
8	0.3	0.5	
9	0.0	0.08	
10	2.4	2.6	
11	2.4	2.68	
ØA	4.8	5.0	
⊘B	5.3	5.35	
⊘C	4.6	4.63	
⊘D	2.905	2.945	
ØE	1.26	1.28	

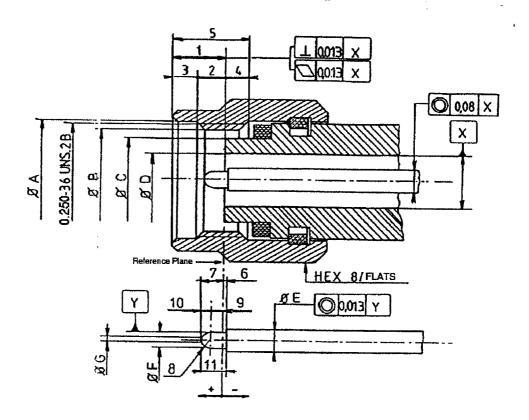


PAĢE

ISSUE 1

FIGURE 2 - PHYSICAL DIMENSIONS

FIGURE 2(3) (CONTINUED) - CONNECTOR INTERFACE - MALE CONTACT



SYMBOL	MILLIM	ETRES	NOTES
STWIDGE	MIN.	MAX.	NOTES
1	2.63	3.25	
2	1.58	2.2	
3	0.75	1.15	
4	0.85	1.47	
5	3.8	4.2	
, 6	0.0	0.08	
7	1.22	1.4	
8	R 0.8	R 0.9	Radius
9	0.493	0.784	
10	0.616	0.727	
11	1.3	1.4	
ØA	6.6	6.7	
ØB	5.59	-	
⊘c	4.55	4.58	
⊘D	2.905	2.94	
ØE	1.26	1.28	
ØF	0.92	0.94	
⊘G	0.2	0.34	



PAGE 10

ISSUE 1

FIGURE 3 - STANDARD TEST CONNECTOR INTERFACE - MALE CONTACT AND FEMALE CONTACT

SEE FIGURE 2(a)



PAGE 11

ISSUE 1

2. APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:-

- (a) ESCC Generic Specification No. 3402 for RF Coaxial Connectors.
- (b) MIL-G-45204, Gold Plating, Electrodeposited.

3. TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

In addition the following shall apply:-

V_{dw} Dielectric Vithstanding Voltage at ambient pressure (sea level)

V_{Ip} Dielectric Withstanding Voltage at low pressure (44mb)

V_{co} Corona Level Voltage R_i Insulation Fesistance I_L Leakage Current.

4. **REQUIREMENTS**

4.1 GENERAL

The complete requirements for procurement of the connectors specified herein are stated in this specification and ESCC Generic Specification No. 3402. Deviations from the Generic Specification applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION

4.2.1 Deviations from Special In-process Controls

None.

4.2.2 <u>Deviations from Final Production Tests (Chart II)</u>

None.

4.2.3 <u>Deviations from Burn-in Tests (Chart III)</u>

Not applicable.

4.2.4 Deviations from Qualification Tests (Chart IV)

None.

4.2.5 <u>Deviations from Lot Acceptance Tests (Chart V)</u>

None.



PAGE 12

ISSUE 1

4.3 <u>MECHANICAL REQUIREMENTS</u>

4.3.1 <u>Dimension Check</u>

The dimensions of the connectors specified herein shall be verified in accordance with the requirements set out in Para. 9.25 of ESCC Generic Specification No. 3402 and shall conform to those shown in Figures 2(a) and 2(b) of this specification.

4.3.2 Weight

The maximum we ght of the connectors specified herein shall be as specified in Figure 2(b).

4.3.3 Coupling Proof Torque

The requirements for testing of the coupling proof torque are specified in Section 9 of ESCC Generic Specification No. 3402. The applied torque shall be 170N.cm.

4.3.4 Cable Retention Force

Not applicable.

4.3.5 Mating and Unmating Forces

The applicable measurement requirements are specified in Section 9 of ESCC Generic Specification No. 3402. The maximum torque during mating and unmating shall not exceed 23N.cm.

Whenever a test is performed on mated pairs of connectors, the pairs shall be torqued at 80-115N.cm.

4.3.6 Endurance

The applicable test requirements are specified in Section 9 of ESCC Generic Specification No. 3402. The test conditions shall be as follows:-

(a) Number of cycles : 500 for qualification; 100 for lot acceptance.

(b) Rate : 12 cycles maximum/minute.

4.3.7 Residual Magnetism

The applicable measurement requirements are specified in Section 9 of ESCC Generic Specification No. 3402. Residual magnetism is not applicable to stainless steel connectors.



PAGE 13

ISSUE 1

4.3.8 <u>Contact Engagement and Separation Forces</u>

The requirements for these measurements are specified in Section 9 of ESCC Generic Specification No. 3402 and apply to female contacts only.

(a) Oversize Pin

Steel test pin diameter

: 0.95/0.955 mm.

Insertion depth

: 0.76/1.14 mm.

Number of insertions

· 3

(b) Engagement i orce Test (Maximum Diameter Test Pin)

Steel test pir diameter

: 0.94/0.946 mm.

Engagement (lepth

: 1.27/1.9 mm.

Engagement force

: 1380g max.

(c) Separation Force Test (Minimum Diameter Test Pin)

Steel test pin diameter

: 0.89/0.902 mm.

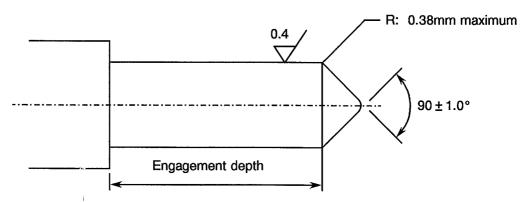
Separation death

: 1.27/1.9 mm.

Separation force

: 28g min.

FIGURE 4 - TEST PIN CONFIGURATION



4.3.9 Contact Retention

The requirements for this test are specified in Section 9 of ESCC Generic Specification No. 3402. The test conditions are given in Figure 2(b). After testing, the connector interface dimensions shall be within the limits of Figure 2(a).

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the connectors specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.



ESCC Detail Specification

No. 3402/023

PAGE 14

ISSUE 1

4.4.1 Passivated Amagnetic Stainless Steel Connectors

(a) Shell, Coupling Nut

Material : Amagnetic stainless steel, electro-passivated.

(b) Centre Contact

Material

Beryllium copper.

Underplate

Nickel, 2.0µm minimum.

Plating:

Gold, 1.3µm minimum, Type II of MIL-G-45204.

(c) Insers

Mater[,]al

ULTEM 1000.

(d) Gaskets

Mater al

Silicone rubber.

(e) Accessories

- Crimping or soldering elements

Material

Brass or beryllium copper. Copper 0.5µm minimum.

Underplate Plating

Silver, 5.0µm minimum.

- Insert ring

Material

Brass.

Underplate Plating Nickel, 2.0µm minimum. Gold, 1.3µm minimum.

- Washers

Material

Beryllium copper.

Plating

Nickel, 2.0µm minimum.

4.5 MARKING

4.5.1 General

The marking of all components delivered to this specification shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and the following paragraphs. Each component shall be marked in respect of:-

- (a) The ESCC Component Number.
- (b) Characteristics.
- (c) Traceability Information.

4.5.2 The ESCC Component Number

Each component shall bear the ESCC Component Number which shall be constituted and marked as follows:-

	<u>340202301</u> 1	C
Detail Specification Number		Ī
Type Variant (see Table 1(a))		
Testing Level		ı



PAGE 15

ISSUE 1

4.5.3 Characteristics

Characteristics cover the type of plating/material. Each component shall be marked in respect of:-

- (a) Type of plating/material (shell).
- (b) Number.

The information shall be constituted as follows:

Type of plating/material (see Para. 4.5.3.1)	30
Number (shall always be 01)	

4.5.3.1 Type of Plating/Material

The type of plating material shall be identified by means of the following code:-

CODE	TYPE OF PLATING/MATERIAL	PARA.
3	Passivated amagnetic stainless steel	4.4.1

NOTE: Codes 1, 2 and 4 are not used.

4.5.4 Traceability Information

Each component shall be marked in respect of traceability information in accordance with the requirements of ESCC Basic Specification No. 21700.

4.5.5 Marking of Small Components

When it is considered that the component is too small to accommodate the marking as specified above, as much as space permits shall be marked. The order of precedence shall be as specified in Para. 4.5.1. The marking information in full shall accompany each component in its primary package.

4.6 <u>ELECTRICAL MEASUREMENTS</u>

4.6.1 <u>Electrical Measurements at Room Temperature</u>

The parameters to be measured in respect of electrical characteristics are scheduled in Table 2. Unless otherwise specified, the measurements shall be performed at $T_{amb} = +22\pm3$ °C.

4.6.2 <u>Electrical Measurements at High and Low Temperatures</u> (Table 3)

Not applicable.

4.6.3 Circuits for Electrical Measurements

Not applicable.

4.7 BURN-IN TESTS (TABLES 4 AND 5)

Not applicable.



PAGE 16

1

ISSUE

TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE

No.	CHARACTERISTICS	ICS SYMBOL	SPEC. AND/OR TEST METHOD	TEST CONDITIONS	LIMITS		UNIT
					MIN	MAX	UNIT
1	Insulation Resistance	R _i	ESCC 3402, Para. 9.1	500 Vdc	5000	-	МΩ
2	Leakage Current	ĺL	ESCC 3402, Para. 9.2	Per Voltage Proof test voltage in Figure 2(b)	1	2.0	mA

TABLES 3, 4 AND 5

Not applicable.

4.8 <u>ENVIRONMENTAL AND ENDURANCE TESTS (CHARTS IV AND V OF ESCC GENERIC SPECIFICATION No. 3402)</u>

4.8.1 Measurements and Inspections on Completion of Environmental Tests

The parameters to be measured on completion of environmental tests are scheduled in Table 6 of this specification. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +22\pm3$ °C:

4.8.2 <u>Measurements and Inspections at Intermediate Points during Endurance Tests</u>

Not applicable.

4.8.3 <u>Measurements and Inspections on Completion of Endurance Tests</u>

The parameters to be measured on completion of endurance tests are scheduled in Table 6 of this specification. Unless otherwise stated, the measurements shall be performed at T_{amb} = +22±3 °C.

4.8.4 Conditions for Operating Life Test (Part of Endurance Testing)

Not applicable.

4.8.5 <u>Electrical Circuits for Operating Life Test</u>

Not applicable.

4.8.6 <u>Conditions for High Temperature Storage Test (Part of Endurance Testing)</u>

The requirements for the high temperature storage test are specified in Section 9 of ESCC Generic Specification No. 3402. The conditions for high temperature storage shall be the maximum operating temperature as specified in Figure 2(b).



PAGE 17

ISSUE 1

TABLE 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL AND ENDURANCE TESTS

	T	-	I I I I I I I I I I I I I I I I I I I					
	ESCC GENERIC SF	PEC. NO. 3402	MEASUREMENTS AND INSPECTIONS			LIMITS		
NO.	ENVIRONMENTAL AND ENDURANCE TESTS (1)	TEST METHOD AND CONDITIONS	IDENTIFICATION	CONDITIONS	SYMBOL	MIN.	MAX.	UNIT
01	Coupling Proof Torque	Para. 9.4	Final Measurements Interface Dimensions Visual Examination	- Para. 9.4 of ESCC 3402	- -	Figur -	e 2(a) -	
02	Mating and Unmating Forces	Para. 9.5	During Test Torque	Para. 4.3.5 of this spec.	-	-	23	N.cm
03	Seal Test	Para. 9.7	Hermeticity Leakage	Not applicable As applicable	<u>-</u> -	- No Bi	- ubbles	-
04	External Visual Inspection	Para. 9.8	External Visual Inspection	Para. 9.8 of ESCC 3402	~	-	-	-
05	Contact Resistance	Para. 9.9	During Test Contact Resistance	Para. 9.9 of ESCC 3402 Centre Contact Shell	-	- -	3.0 2.0	$m\Omega$
06	Vibration	Para. 9.10 Full Engagement	During Test Electrical Measurements Final Measurements Visual Examination Contact Resistance	Last cycle in each direction No open or short circuits No evidence of damage Para. 9.9 of ESCC 3402 Centre Contact	-	-	- - 3.0	- - mΩ
07	Shock or Bump	Para. 9.11 Full Engagement	Final Measurements Interface Dimensions Visual Examination Contact Resistance	No evidence of damage Para. 9.9 of ESCC 3402 Centre Contact	-	Figure -	2(a) - 3.0	- - mΩ
80	Rapid Change of Temperature	Para. 9.12	Final Measurements Contact Resistance Leakage Current Visual Examination	After a recovery period of 24±2 hrs Para. 9.9 of ESCC 3402 Centre Contact Table 2 Item 2	- _L		3.0 2.0	mΩ mA
09	Climatic Sequence	Para. 9.13	During Test Dielectric Withstanding Voltage at low pressure (44mb) Final Measurements	Table 1(b) Item 5 After final Damp Heat	V _{Ip}		hover or kdown	
			External Visual Inspection Insulation Resistance Leakage Current	cycle (within 1 to 24 hrs recovery) Para. 9.8 of ESCC 3402 Table 2 Item 1 Table 2 Item 2	։ Ri Լլ	- 200 -	- - 2.0	- MΩ mA
10	Cable Retention Force	Paras. 9.14 and 4 3 4 of this spec.	During Test Continuity	-	-	_	-	_
11	Cabling and Crimping Capability	Para. 9.15	Visual Examination Dimensions	Para. 9.15 of ESCC 3402 Para. 9.15 of	-	- Fig. 2(a	- ı) & 2(b)	-
			Insulation Resistance Leakage Current	ESCC 3402 Table 2 Item 1 Table 2 Item 2	R _i Լ	5000	- 2.0	MΩ mA

NOTES: See page 18.



PAGE 18

ISSUE 1

TABLE 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL AND ENDURANCE TESTS (CONT'D)

	ESCC GENERIC SPEC. NO. 3402		MEASUREMENTS AND INSPECTIONS			LIMITS		
NO.	ENVIRONMENTAL AND ENDURANCE TESTS (1)	TEST METHOD AND CONDITIONS	IDENTIFICATION	CONDITIONS	SYMBOL	MIN.	MAX.	UNIT
12	VSWR or Reflection Coefficient	Para. 9.16	VSWR	Para. 9.16 of ESCC 3402	-	Figur	e 2(b)	-
13	Corona Level	Para. 9.17	Corona	Para. 9.17 of ESCC 3402	-	Table	I Item 7	-
14	Endurance	F'aras. 9.18 and 4 3.6 of this spec.	Final Measurements Mating/Unmating Forces Contact Resistance Visual Examination	Para. 4.3.5 of this spec. Para 9.9 of ESCC 3402 Centre Contact Shell Para. 9.18 of ESCC 3402	, , ,		23 4.0 3.0	N.cm mΩ mΩ
15	RF Insertion Loss	Para. 9.19	Insertion Loss	Para. 9.19 of ESCC 3402	-	Figur	e 2(b)	dB
16	Corrosion	Para. 9.20	Visual Examination	Para. 9.20 of ESCC 3402 No exposure of base metal	-	ı	-	*
17	Residual Magnetism	Para. 9.21	Magnetism	Not applicable	-	-	•	-
18	Soldering Proof	Para. 9.22	Final Measurements Interface Dimensions Mating/Unmating Forces Insulation Resistance Leakage Current Contact Resistance External Visual Inspection	Para. 4.3.5 of this spec. Table 2 Item 1 Table 2 Item 2 Para 9.9 of ESCC 3402 Centre Contact Shell Para. 9.8 of ESCC 3402	- - R _i I _L - -	Figur - 5000 - - - -	2(b) 23 - 2.0 3.0 2.0	- N.cm MΩ mA mΩ mΩ
19	RF Leakage	Para. 9.23	Leakage	Para. 9.23 of ESCC 3402	-	Figur	e 2(b)	dB
20	High Temperature Storage	Paras. 9.24 and 4.8.6 of this spec.	Final Measurements Mating/Unmating Forces Insulation Resistance Leakage Current Contact Retention Visual Examination Contact Resistance External Visual Inspection	Para. 4.3.5 of this spec. Table 2 Item 1 Table 2 Item 2 Para. 4.3.9 of this spec Para 9.9 of ESCC 3402 Centre Contact Shell Para. 9.8 of ESCC 3402	- R _i I _L	- 5000 - Para. - - -	23 - 2.0 4.3.9 - - 8.0 7.5	N.cm MΩ mA - - mΩ mΩ
21	Permanence of Marking	Para. 9.27	Marking Permanence	Para. 9.27 of ESCC 3402	-	-	-	-
22	Plating Thickness (Hermetic Types Only)	Para. 9.8	Plating Thickness	Not Applicable	-	-	-	-

NOTES

1. The tests in this table refer to either Chart IV or V and shall be used as applicable.

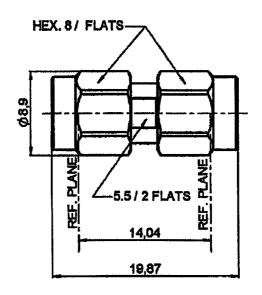


PAGE 19

ISSUE 1

FIGURE 2(b) - TYPE VARIANTS

VARIANT 01 - STRAIGHT MALE- MALE ADAPTOR



All dimensions are in mm

ELECTRICAL CHARACTERISTICS	VALUES	UNITS
Frequency Range	0-40	GHz
Maximum VSWR	1.03 + 0.003 x f (GHz)	-
Maximum Insertion Loss	0.03 x √f (GHz)	dB
RF Leakage	-(90 -f (GHz))	dB
Dielectric Withstanding Voltage (Sea level) (Voltage Proof Test)	750	Vrms
Power Handling Category (Figure 1(a))	Category I	

MECHANICAL CHARACTERISTICS	VALUES	UNITS
Minimum Centre Contact Retention Force (axial)	27	N
Minimum Centre Contact Retention Torque	Not applicable	N.cm
Minimum Cable Retention Force	Not applicable	N
Minimum Cable Retention Torque Value	Not applicable	N.cm
Maximum weight	5.5	g

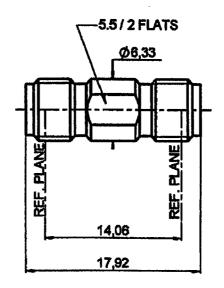
OTHER CHARACTERISTICS	VALUÉS	UNITS
Rapid Change of Temperature - peak value	165	°C
Operating Temperature Range	-65 to +165	°C
Maximum Leakage (panel sealed connectors)	Not applicable	-
Maximum Leakage (hermetically sealed connectors)	Not applicable	*
Solderability	Not applicable	-
Soldering proof	Not applicable	-
Cables used	Not applicable	-



PAGE 20 ISSUE 1

FIGURE 2(b) - TYPE VARIANTS

VARIANT 01 - STRAIGHT FEMALE- FEMALE ADAPTOR



All dimensions are in mm

ELECTRICAL CHARACTERISTICS	VALUES	UNITS
Frequency Range	0-40	GHz
Maximum VSWR	1.03 + 0.003 x f (GHz)	_
Maximum Insertion Loss	0.03 x √f (GHz)	dB
RF Leakage	-(90 -f (GHz))	dB
Dielectric Withstanding Voltage (Sea level) (Voltage Proof Test)	750	Vrms
Power Handling Category (Figure 1(a))	Category I	-

MECHANICAL CHARACTERISTICS	VALUES	UNITS
Minimum Centre Contact Retention Force (axial)	27	N
Minimum Centre Contact Retention Torque	Not applicable	N.cm
Minimum Cable Retention Force	Not applicable	N
Minimum Cable Retention Torque Value	Not applicable	N.cm
Maximum weight	3.0	g

OTHER CHARACTERISTICS	VALUES	UNITS
Rapid Change of Temperature - peak value	165	°C
Operating Temperature Range	-65 to +165	°C
Maximum Leakage (panel sealed connectors)	Not applicable	-
Maximum Leakage (hermetically sealed connectors)	Not applicable	-
Solderability	Not applicable	-
Soldering proof	Not applicable	-
Cables used	Not applicable	-

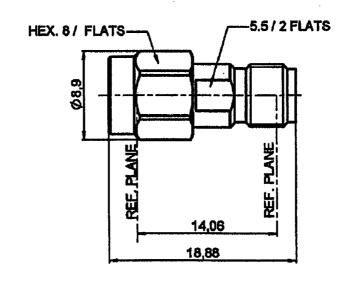


PAGE 21

ISSUE 1

FIGURE 2(b) - TYPE VARIANTS

VARIANT 01 - STRAIGHT MALE- FEMALE ADAPTOR



All dimensions are in mm

ELECTRICAL CHARACTERISTICS	VALUES	UNITS
Frequency Range	0-40	GHz
Maximum VSWR	1.03 + 0.003 x f (GHz)	-
Maximum Insertion Loss	0.03 x √f (GHz)	dB
RF Leakage	-(90 -f (GHz))	dB
Dielectric Withstanding Voltage (Sea level) (Voltage Proof Test)	750	Vrms
Power Handling Category (Figure 1(a))	Category I	-

MECHANICAL CHARACTERISTICS	VALUES	UNITS
Minimum Centre Contact Retention Force (axial)	27	N
Minimum Centre Contact Retention Torque	Not applicable	N.cm
Minimum Cable Retention Force	Not applicable	N
Minimum Cable Retention Torque Value	Not applicable	N.cm
Maximum weight	4.1	g

OTHER CHARACTERISTICS	VALUES	UNITS
Rapid Change of Temperature - peak value	165	°C
Operating Temperature Range	-65 to +165	°C
Maximum Leakage (panel sealed connectors)	Not applicable	-
Maximum Leakage (hermetically sealed connectors)	Not applicable	-
Solderability	Not applicable	-
Soldering proof	Not applicable	-
Cables used	Not applicable	-