



**CAPACITORS, FIXED, SURFACE MOUNT, DC  
SELF-HEALING, NON-INDUCTIVE,  
POLYTEREPHTALATE DIELECTRIC**

**BASED ON TYPE PM94S**

**ESCC Detail Specification No. 3006/024**

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**TABLE OF CONTENTS**

1	GENERAL	6
1.1	SCOPE	6
1.2	RANGE OF COMPONENTS AND SIZE VARIANTS	6
1.3	MAXIMUM RATINGS	6
1.4	PARAMETER DERATING INFORMATION	6
1.5	PHYSICAL DIMENSIONS	6
1.6	FUNCTIONAL DIAGRAM	6
2	APPLICABLE DOCUMENTS	6
3	TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS	6
4	REQUIREMENTS	14
4.1	GENERAL	14
4.2	DEVIATIONS FROM GENERIC SPECIFICATION	14
4.2.1	Deviations from Special In-Process Controls	14
4.2.2	Deviations from Final Production Tests (Chart II)	14
4.2.3	Deviations from Burn-in and Electrical Measurements (Chart III)	14
4.2.4	Deviations from Qualification Tests (Chart IV)	14
4.2.5	Deviations from Lot Acceptance Tests (Chart V)	15
4.3	MECHANICAL REQUIREMENTS	15
4.3.1	Dimension Check	15
4.3.2	Weight	15
4.3.3	Robustness of Terminations	15
4.4	MATERIALS AND FINISHES	15
4.4.1	Case	15
4.4.2	Lead Material and Finish	15
4.5	MARKING	15
4.5.1	General	15
4.5.2	Polarity	15
4.5.3	The ESCC Component Number	16
4.5.4	Electrical Characteristics and Ratings	16
4.5.4.1	Capacitance Values	16
4.5.4.2	Tolerances	16
4.5.4.3	Rated Voltage	17
4.5.5	Traceability Information	17
4.6	ELECTRICAL MEASUREMENTS	17
4.6.1	Electrical Measurements at Room Temperature	17
4.6.2	Electrical Measurements at High and Low Temperatures	17

4.6.3	Circuits for Electrical Measurements (Figure 4)	17
4.7	BURN-IN TESTS	17
4.7.1	Parameter Drift Values	17
4.7.2	Conditions for Burn-in	17
4.8	ENVIRONMENTAL AND ENDURANCE TESTS (CHART IV AND V OF ESCC GENERIC SPECIFICATION NO. 3006)	19
4.8.1	Measurements and Inspections on Completion of Environmental Tests	19
4.8.2	Measurements and Inspections at Intermediate Points during Endurance Tests	19
4.8.3	Measurements and Inspections on Completion of Endurance Tests	19
4.8.4	Conditions for Operating Life Tests (Part of Endurance Testing)	19
4.8.5	Electrical Circuit for Operating Life Tests (Figure 5)	19

## **1 GENERAL**

### **1.1 SCOPE**

This specification details the ratings, physical and electrical characteristics, test and inspection data for Capacitors, Fixed, Surface Mount, DC Self-Healing, Non-inductive, Polyterephthalate Dielectric, based on Type PM94S. It shall be read in conjunction with ESCC Generic Specification No. 3006, the requirements of which are supplemented herein.

### **1.2 RANGE OF COMPONENTS AND SIZE VARIANTS**

The range of capacitors and size variants covered by this specification are scheduled in Table 1(a).

### **1.3 MAXIMUM RATINGS**

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the capacitors specified herein, are scheduled in Table 1(b).

### **1.4 PARAMETER DERATING INFORMATION**

The parameter derating information applicable to the capacitors specified herein, is shown in Figure 1.

### **1.5 PHYSICAL DIMENSIONS**

The physical dimensions of the capacitors specified herein are shown in Figure 2.

### **1.6 FUNCTIONAL DIAGRAM**

The functional diagram for the capacitors specified herein is shown in Figure 3.

## **2 APPLICABLE DOCUMENTS**

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 3006 for Capacitors, Fixed, Film Dielectric.
- (b) IEC Publication No. 68-2-58, Environmental Testing.

## **3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS**

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

**TABLE 1(a) – RANGE OF COMPONENTS AND SIZE VARIANTS**

(1) Item No.	(2) Capacitance Value C (μF) (Note 1)	(3) DC Rated Voltage U <sub>R</sub> (V)	(4) AC Rated Current I <sub>RA</sub> (A)	(5) Size Variant (Note 2)	(6) Weight (g)	(7) B (mm) Max
01	2.2	50	1.3	01	1	6
02	2.7	50	1.6	01	1	6
03	3.3	50	1.9	01	1	6
04	3.9	50	2.3	01	1.3	8
05	4.7	50	2.8	01	1.3	8
06	4.7	50	1.4	02	1.6	6
07	5.6	50	3.3	01	1.7	10
08	5.6	50	1.7	02	1.6	6
09	6.8	50	4.1	01	1.7	10
10	6.8	50	2.1	02	1.6	6
11	6.8	50	1.9	03	2.2	6
12	8.2	50	4.9	01	1.9	12
13	8.2	50	2.5	02	2.1	8
14	8.2	50	2.3	03	2.2	6
15	10	50	6	01	2	12
16	10	50	3.1	02	2.1	8
17	10	50	2.9	03	2.2	6
18	10	50	2.6	04	2.7	6
19	12	50	3.7	02	2.1	8
20	12	50	3.4	03	2.2	6
21	12	50	3.1	04	2.7	6
22	15	50	4.6	02	2.6	10
23	15	50	4.3	03	3	8
24	15	50	3.9	04	2.7	6
25	18	50	5.2	03	3	8
26	18	50	4.6	04	3.6	8
27	22	50	6.3	03	3.7	10
28	22	50	5.7	04	3.6	8
29	27	50	7.8	03	4.7	12
30	27	50	7	04	4.6	10
31	33	50	9.5	03	5.2	14
32	33	50	8.5	04	5.5	12
33	39	50	10	04	6.8	15
34	47	50	12.2	04	6.8	15
35	1.5	63	1.7	01	1	6
36	1.8	63	2.1	01	1	6
37	2.2	63	2.3	01	1.3	8
38	2.7	63	3.1	01	1.7	10
39	3.3	63	3.8	01	1.7	10

(1) Item No.	(2) Capacitance Value C (μF) (Note 1)	(3) DC Rated Voltage U <sub>R</sub> (V)	(4) AC Rated Current I <sub>RA</sub> (A)	(5) Size Variant (Note 2)	(6) Weight (g)	(7) B (mm) Max
40	3.3	63	1.9	02	1.6	6
41	3.9	63	4.9	01	1.9	12
42	3.9	63	2.3	02	1.6	6
43	4.7	63	6	01	2	12
44	4.7	63	2.8	02	2.1	8
45	4.7	63	2.6	03	2.2	6
46	5.6	63	3.3	02	2.6	10
47	5.6	63	3.1	03	2.2	6
48	6.8	63	3.7	03	3	8
49	6.8	63	3.4	04	2.7	6
50	8.2	63	4.5	03	3	8
51	8.2	63	4	04	3.6	8
52	10	63	5.5	03	3.7	10
53	10	63	4.9	04	4.6	8
54	12	63	6.6	03	4.7	12
55	12	63	5.9	04	4.6	10
56	15	63	8.3	03	5.2	14
57	15	63	7.4	04	5.5	12
58	18	63	8.9	04	6.8	15
59	22	63	10.9	04	6.8	15
60	0.56	100	0.8	01	1	6
61	0.68	100	1	01	1	6
62	0.82	100	1.1	01	1	6
63	1	100	1.8	01	1	6
64	1.2	100	1.8	01	1.3	8
65	1.5	100	2.2	01	1.3	8
66	1.5	100	1.1	02	1.6	6
67	1.8	100	2.7	01	1.7	10
68	1.8	100	1.4	02	1.6	6
69	2.2	100	3.5	01	1.9	12
70	2.2	100	1.7	02	1.6	6
71	2.2	100	1.6	03	2.2	6
72	2.7	100	2.1	02	2.1	8
73	2.7	100	1.9	03	2.2	6
74	3.3	100	2.5	02	2.6	10
75	3.3	100	2.4	03	2.2	6
76	3.3	100	2.1	04	2.7	6
77	3.9	100	2.8	03	3	8
78	3.9	100	2.5	04	2.7	6
79	4.7	100	3.4	03	3	8



(1) Item No.	(2) Capacitance Value C (μF) (Note 1)	(3) DC Rated Voltage U <sub>R</sub> (V)	(4) AC Rated Current I <sub>RA</sub> (A)	(5) Size Variant (Note 2)	(6) Weight (g)	(7) B (mm) Max
80	4.7	100	3	04	3.6	8
81	5.6	100	4	03	3.7	10
82	5.6	100	3.6	04	3.6	8
83	6.8	100	4.9	03	4.7	12
84	6.8	100	4.3	04	4.6	10
85	8.2	100	5.9	03	5.2	14
86	8.2	100	5.2	04	4.6	10
87	10	100	6.4	04	5.5	12
88	12	100	7.7	04	6.8	15
89	0.33	200	0.6	01	1	6
90	0.39	200	0.8	01	1	6
91	0.47	200	1	01	1	6
92	0.56	200	1.1	01	1.3	8
93	0.68	200	1.4	01	1.3	8
94	0.82	200	1.7	01	1.7	10
95	0.82	200	0.8	02	1.6	6
96	1	200	2.1	01	1.9	12
97	1	200	1	02	1.6	6
98	1.2	200	1.2	02	2.1	8
99	1.2	200	1.1	03	2.2	6
100	1.5	200	1.5	02	2.1	8
101	1.5	200	1.4	03	2.2	6
102	1.8	200	1.8	02	2.6	10
103	1.8	200	1.7	03	3	8
104	1.8	200	1.6	04	2.7	6
105	2.2	200	2.1	03	3	8
106	2.2	200	2	04	2.7	6
107	2.7	200	2.6	03	3.7	10
108	2.7	200	2.4	04	3.6	8
109	3.3	200	3.2	03	3.7	10
110	3.3	200	3	04	4.6	10
111	3.9	200	3.8	03	4.7	12
112	3.9	200	3.5	04	4.6	10
113	4.7	200	4.6	03	5.2	14
114	4.7	200	4.3	04	5.5	12
115	5.6	200	5.1	04	6.8	15
116	0.22	250	0.8	01	1	6
117	0.27	250	1.0	01	1	6
118	0.33	250	1.2	01	1	6
119	0.39	250	1.4	01	1.3	8

(1) Item No.	(2) Capacitance Value C (μF) (Note 1)	(3) DC Rated Voltage U <sub>R</sub> (V)	(4) AC Rated Current I <sub>RA</sub> (A)	(5) Size Variant (Note 2)	(6) Weight (g)	(7) B (mm) Max
120	0.47	250	1.7	01	1.3	8
121	0.47	250	0.8	02	1.6	6
122	0.56	250	2	01	1.7	10
123	0.56	250	0.9	02	1.6	6
124	0.68	250	2.4	01	1.9	12
125	0.68	250	1.1	02	1.6	6
126	0.82	250	1.3	02	2.1	8
127	1	250	1.6	02	2.1	8
128	1	250	1.5	03	2.2	6
129	1	250	1.3	04	2.7	6
130	1.2	250	2	02	2.6	10
131	1.2	250	1.8	03	3	8
132	1.2	250	1.6	04	2.7	6
133	1.5	250	2.5	02	2.6	10
134	1.5	250	2.3	03	3	8
135	1.5	250	2	04	2.7	6
136	1.8	250	2.7	03	3.7	10
137	1.8	250	2.4	04	3.6	8
138	2.2	250	3.4	03	3.7	10
139	2.2	250	3	04	3.6	8
140	2.7	250	4.1	03	4.7	12
141	2.7	250	3.6	04	4.6	10
142	3.3	250	5	03	5.2	14
143	3.3	250	4.4	04	4.6	10
144	3.9	250	5.3	04	5.5	12
145	4.7	250	6.3	04	6.8	15
146	0.1	400	0.8	01	1	6
147	0.12	400	1	01	1.3	8
148	0.15	400	1.2	01	1.3	8
149	0.18	400	1.4	01	1.7	8
150	0.22	400	1.7	01	1.7	10
151	0.22	400	0.8	02	1.6	6
152	0.27	400	1	02	1.6	6
153	0.33	400	1.2	02	2.1	8
154	0.39	400	1.4	02	2.1	8
155	0.47	400	1.7	02	2.6	10
156	0.47	400	1.6	03	2.2	6
157	0.56	400	1.9	03	3	8
158	0.68	400	2.3	03	3	8
159	0.68	400	2	04	2.7	6

(1) Item No.	(2) Capacitance Value C ( $\mu$ F) (Note 1)	(3) DC Rated Voltage $U_R$ (V)	(4) AC Rated Current $I_{RA}$ (A)	(5) Size Variant (Note 2)	(6) Weight (g)	(7) B (mm) Max
160	0.82	400	2.8	03	3.7	10
161	0.82	400	2.5	04	3.6	8
162	1	400	3.4	03	4.7	12
163	1	400	3	04	4.6	10
164	1.2	400	4	03	5.2	14
165	1.2	400	3.6	04	4.6	10
166	1.5	400	4.5	04	5.5	12
167	1.8	400	5.4	04	6.8	15

**NOTES**

1. Available in E6 Series (Tolerance  $\pm 20\%$ ) and E12 Series (Tolerance  $\pm 10\%$ )
2. For Size Variants, see Figure 2.

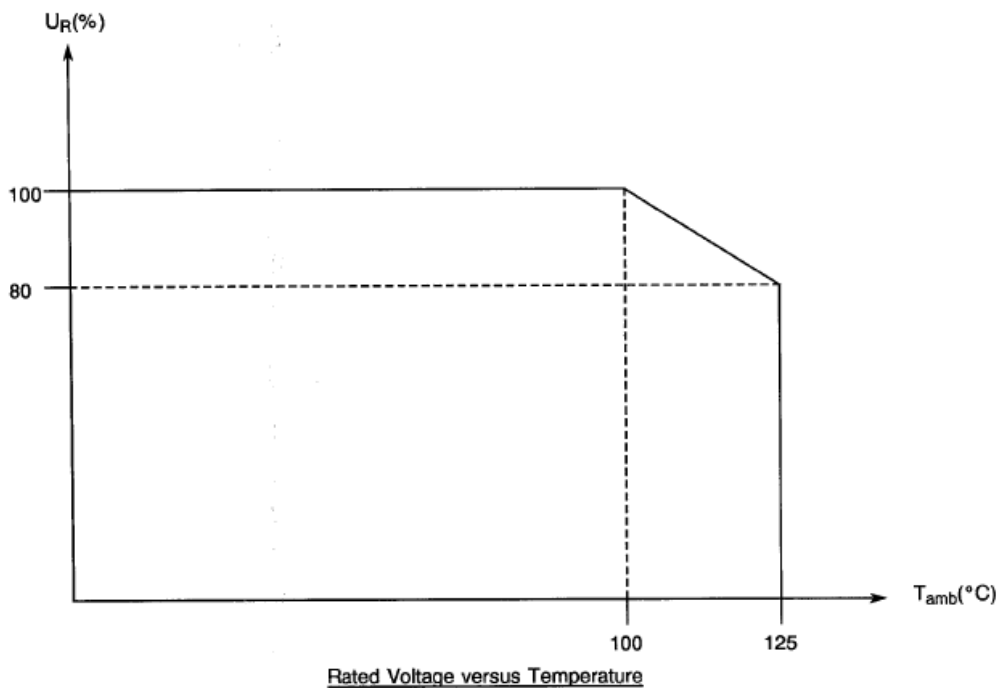
**TABLE 1(b) – MAXIMUM RATINGS**

No.	Characteristics	Symbol	Maximum Ratings	Unit	Remarks
1	Rated Voltage DC	$U_R$	See Table 1(a)	V	
2	Rated Voltage AC (50/60Hz)	$U_A$	35% of $U_R$	V <sub>rms</sub>	
3	Rated Current AC (100kHz)	$I_{RA}$	See Table 1(a)	A <sub>rms</sub>	
4	Operating Temperature Range	$T_{op}$	-55 to +125	°C	$T_{amb}$
5	Storage Temperature Range	$T_{stg}$	-55 to +125	°C	
6	Soldering Temperature	$T_{sol}$	+215	°C	Notes 1 and 2

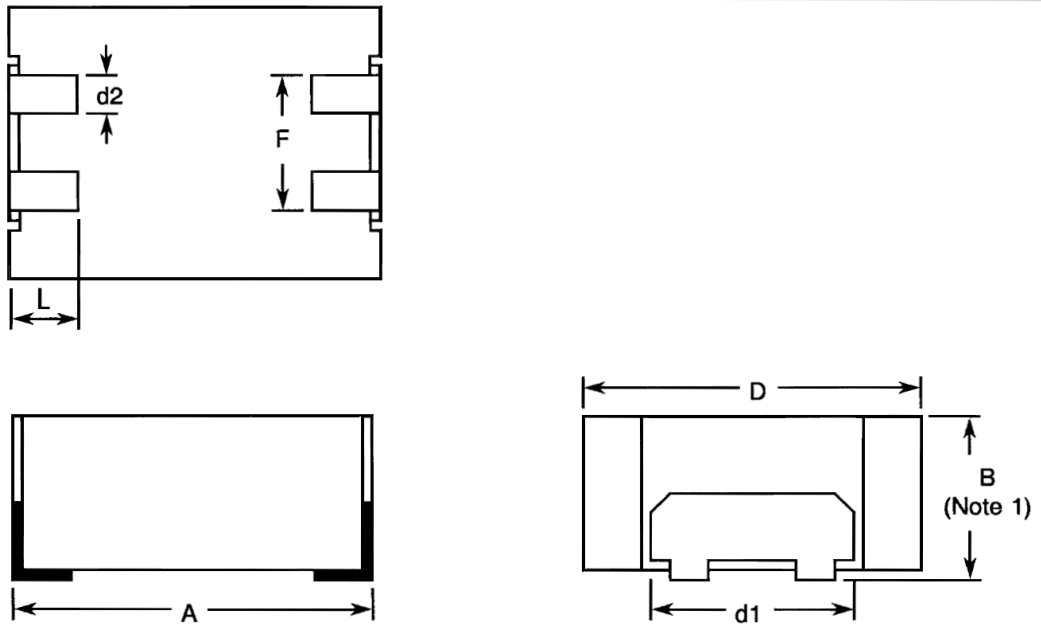
**NOTES**

- For reflow soldering:
  - Temperature: +215°C
  - Duration: 20 to 40 seconds maximum
- For the purposes of Paras. 9.10 and 9.11 of ESCC Generic Specification No. 3006, the minimum and maximum immersion distances shall be 1mm and 2mm respectively, with a duration of 20 to 40 seconds.

**FIGURE 1 - PARAMETER DERATING INFORMATION**



**FIGURE 2 – PHYSICAL DIMENSIONS**

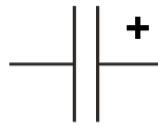


Size Variant	A		D		d1		d2		F		L	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
01	-	10.7	-	10.7	5.5	6.5	1.3	1.7	4.8	5.2	1.5	2.5
02	-	15.5	-	11.5	5.5	6.5	1.3	1.7	4.8	5.2	1.5	2.5
03	-	16.5	-	15.5	7.5	8.5	1.8	2.2	6.8	7.2	1.5	2.5
04	-	18.5	-	17	7.5	8.5	1.8	2.2	6.8	7.2	1.5	2.5

**NOTES**

1. For Dimension B, see Table 1(a).

**FIGURE 3 - FUNCTIONAL DIAGRAM**



**NOTES**

1. These capacitors are not polarised, however, marking includes the voltage polarity symbol indicated above, which should be respected in use.

## 4 REQUIREMENTS

### 4.1 GENERAL

The complete requirements for procurement of the capacitors specified herein are stated in this specification and ESCC Generic Specification No. 3006 for Capacitors, Fixed, Film Dielectric. Deviations from the Generic Specification, applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

### 4.2 DEVIATIONS FROM GENERIC SPECIFICATION

For testing in Charts IV and V, the components may be mounted on a suitable substrate in accordance with IEC Publication No. 384-1, Clause 4.33. After mounting, a force as specified in Para. 4.3.3 of this specification shall be applied normal to a line joining the terminals and in a plane parallel to the substrate for a duration of 10 seconds. There shall be no evidence of damage or loosening of the components from the substrate.

#### 4.2.1 Deviations from Special In-Process Controls

None.

#### 4.2.2 Deviations from Final Production Tests (Chart II)

(a) Para. 9.2, Seal Test: Not applicable

#### 4.2.3 Deviations from Burn-in and Electrical Measurements (Chart III)

(a) Para. 9.2, Seal Test: Not applicable

(b) Para. 9.6.3, Electrical Measurement at High and Low Temperature: This test may be performed at the end of Chart III and parts rejected during external visual inspection or radiographic inspection, but electrically acceptable after burn-in, may be used

(c) Para. 9.19, Sleeving: Not applicable

#### 4.2.4 Deviations from Qualification Tests (Chart IV)

(a) Para. 9.2, Seal Test: Not applicable

(b) Para. 9.9, Robustness of Terminations: Only test U<sub>a</sub> is applicable

(c) Para. 9.10.2, Resistance to Soldering Heat: This test shall be carried out in accordance with IEC Publication No. 68.2.58, with the following conditions:

- Temperature: +215 ±3°C
- Immersion Time: 40 seconds
- The terminations shall be immersed to the minimum soldering distance defined in Table 1(b)

(d) Para. 9.11, Solderability: Shall be carried out in accordance with IEC Publication No. 68.2.58, with the following conditions:

- Temperature: +215 ±3°C
- Immersion Time: 3 ±0.3 seconds
- The terminations shall be immersed to the minimum soldering distance defined in Table 1(b)

(e) Para. 9.16, Operating Life: For Para. 9.16(c), the applied voltage shall be 1.25U<sub>R</sub>

#### 4.2.5 Deviations from Lot Acceptance Tests (Chart V)

- (a) Para. 9.2, Seal Test: As per Para. 4.2.4(a)
- (b) Para. 9.9, Robustness of Terminations: As per Para. 4.2.4(b)
- (c) Para. 9.10.2, Resistance to Soldering Time: As per Para. 4.2.4(c)
- (d) Para. 9.11, Solderability: As per Para. 4.2.4(d)
- (e) Para. 9.15, High and Low Temperature Stability: The parts to be measured shall be selected from the sample tested during Chart III, see Para. 4.2.3(b)
- (f) Para. 9.16, Operating Life: As per Para. 4.2.4(e)

#### 4.3 MECHANICAL REQUIREMENTS

##### 4.3.1 Dimension Check

The dimensions of the capacitors specified herein shall be checked. They shall conform to those shown in Figure 2 and Table 1(a).

##### 4.3.2 Weight

The maximum weight of the capacitors specified herein shall be as specified in Table 1(a).

##### 4.3.3 Robustness of Terminations

Test Condition: 10 Newtons.

#### 4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the capacitors specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

##### 4.4.1 Case

Thermo-plastic with epoxy resin filler.

##### 4.4.2 Lead Material and Finish

The terminal material shall be brass, with a barrier layer of 2.0µm minimum of copper and Type '3 or 4' finish in accordance with the requirements of ESCC Basic Specification No. 23500.

#### 4.5 MARKING

##### 4.5.1 General

The marking of all components delivered to this specification shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and the following paragraphs. When the component is too small to accommodate all of the marking specified, as much as space permits shall be marked and the marking information, in full, shall accompany the component in its primary package.

The information to be marked and the order of precedence shall be as follows:

- (a) Polarity
- (b) The ESCC Component Number
- (c) Electrical Characteristics and Ratings
- (d) Traceability Information

##### 4.5.2 Polarity

Polarity shall be marked in accordance with Figure 3 of this specification.

#### 4.5.3 The ESCC Component Number

The ESCC Component Number shall be constituted and marked as follows:

Example: 300602401B

- Detail Specification Number: 3006024
- Type Variant (see Table 1(a) and Figure 2): 01
- Testing level (B or C, as applicable): B

#### 4.5.4 Electrical Characteristics and Ratings

The electrical characteristics and ratings to be marked in the following order of precedence are:-

- (a) Capacitance Value.
- (b) Tolerance.
- (c) Rated Voltage.

The information shall be constituted and marked as follows:

Example: 155KH

- Capacitance Value (1.5 $\mu$ F): 155
- Tolerance ( $\pm$ 10%): K
- Rated Voltage (250V): H

##### 4.5.4.1 Capacitance Values

The capacitance values shall be coded as follows. The unit quantity for marking shall be picofarads.

Capacitance Value	Code
XX10 <sup>4</sup>	XX4
XX10 <sup>5</sup>	XX5
XX10 <sup>6</sup>	XX6

##### 4.5.4.2 Tolerances

The tolerances on capacitance values shall be indicated by the letter code specified hereafter.

Tolerance ( $\pm$ %)	Code Letter
10	K
20	M



#### 4.5.4.3 Rated Voltage

The rated voltage shall be indicated by the code letters specified hereafter.

Rated Voltage (kV)	Code Letter
50	C
63	D
100	E
200	G
250	H
400	K

#### 4.5.5 Traceability Information

Traceability information shall be marked in accordance with the requirements of ESCC Basic Specification No. 21700.

### 4.6 ELECTRICAL MEASUREMENTS

#### 4.6.1 Electrical Measurements at Room Temperature

The parameters to be measured at room temperature are scheduled in Table 2. Unless otherwise specified, measurements shall be performed at  $T_{amb} = +22 \pm 3^{\circ}\text{C}$ .

#### 4.6.2 Electrical Measurements at High and Low Temperatures

The parameters to be measured at high and low temperatures are scheduled in Table 3.

#### 4.6.3 Circuits for Electrical Measurements (Figure 4)

Not applicable.

### 4.7 BURN-IN TESTS

#### 4.7.1 Parameter Drift Values

The parameter drift values applicable to burn-in are specified in Table 4 of this specification. Unless otherwise stated, measurements shall be performed at  $T_{amb} = +22 \pm 3^{\circ}\text{C}$ . The parameter drift values ( $\Delta$ ) applicable to the parameters scheduled shall not be exceeded. In addition to these drift value requirements for a given parameter, the appropriate limit value specified in Table 2 shall not be exceeded.

#### 4.7.2 Conditions for Burn-in

The requirements for burn-in are specified in Section 7 of ESCC Generic Specification No. 3006. The conditions for burn-in shall be as specified in Table 5 of this specification. On completion of burn-in, a recovery period of  $24 \pm 2$  hours is necessary before performance of the end-measurements.

**TABLE 2 – ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE**

No.	Characteristics	Symbol	ESCC 3006 Test Method	Test Condition	Limits		Unit
					Min	Max	
1	Capacitance	C	Para. 9.6.1.2	Test Frequency: 1kHz	See Table 1(a)		μF
2	Tangent of Loss Angle	Tgδ	Para. 9.6.1.3	Test Frequency: 1kHz	-	100	10 <sup>-4</sup>
3	Insulation Resistance Terminal to Terminal	Ri	Para. 9.6.1.4	Note 1			
				C ≤ 0.33μF; U <sub>R</sub> > 100V	7500	-	MΩ
				C > 0.33μF; U <sub>R</sub> > 100V	2500	-	sec
				U <sub>R</sub> ≤ 100V	1250	-	sec
4	Insulation Resistance Terminal to Case	Ri <sub>B</sub>	Para. 9.6.1.4	-	50	-	GΩ
5	Voltage Proof Terminal to Terminal	VP	Para. 9.6.1.1	Para. 9.6.1.1	1.6U <sub>R</sub>	-	V
6	Voltage Proof Terminals to Case	VP <sub>B</sub>	Para. 9.6.1.1	-	1.6U <sub>R</sub>	-	V

**NOTES**

- Insulation resistance measurement shall be performed as follows:-
  - For U<sub>R</sub> ≤ 100V: Ri measurement under U<sub>R</sub>.
  - For 100V < U<sub>R</sub> < 500V: Ri measurement under 100V.

**TABLE 3 - ELECTRICAL MEASUREMENTS AT HIGH AND LOW TEMPERATURES**

No.	Characteristics	Symbol	ESCC 3006 Test Method	Test Condition (Note1)	Limits		Unit
					Min	Max	
1(a)	Capacitance Change	ΔC/C	Para. 9.6.1.2	T <sub>amb</sub> = -55°C Test Frequency: 1kHz	-	-10 (2)	%
1(b)	Capacitance Change	ΔC/C	Para. 9.6.1.2	T <sub>amb</sub> = +125°C Test Frequency: 1kHz	-	+18 (2)	%

**NOTES**

- These measurements shall be performed on 6 samples. If 1 failure occurs out of 6 parts, then test 100%. 1% reject maximum allowed in the case of 100% testing.
- Related to value recorded at T<sub>amb</sub> = +22°C.

**FIGURE 4 – CIRCUITS FOR ELECTRICAL MEASUREMENTS**

Not applicable.

**TABLE 4 – PARAMETER DRIFT VALUES**

No.	Characteristics	Symbol	Spec. and/or Test Method	Test Conditions	Change Limits (Δ)	Unit
1	Capacitance Change	ΔC/C	As per Table 2	As per Table 2	±3	%

**TABLE 5 – CONDITIONS FOR BURN-IN AND OPERATING LIFE TESTS**

No.	Characteristic	Symbol	Condition	Unit
1	Ambient Temperature	$T_{amb}$	+100 (+0 -5)	°C
2	Test Voltage	$V_T$	$1.25U_R$	V

**FIGURE 5 – ELECTRICAL CIRCUIT FOR BURN-IN AND OPERATING LIFE TESTS**

Not applicable.

4.8 ENVIRONMENTAL AND ENDURANCE TESTS (CHART IV AND V OF ESCC GENERIC SPECIFICATION NO. 3006)

4.8.1 Measurements and Inspections on Completion of Environmental Tests

The parameters to be measured and inspections to be performed on completion of environmental tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at  $T_{amb} = +22 \pm 3^\circ\text{C}$ .

4.8.2 Measurements and Inspections at Intermediate Points during Endurance Tests

The parameters to be measured and inspections to be performed at intermediate points during endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at  $T_{amb} = +22 \pm 3^\circ\text{C}$ .

4.8.3 Measurements and Inspections on Completion of Endurance Tests

The parameters to be measured and inspections to be performed on completion of endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at  $T_{amb} = +22 \pm 3^\circ\text{C}$ .

4.8.4 Conditions for Operating Life Tests (Part of Endurance Testing)

The requirements for operating life testing are specified in Section 9 of ESCC Generic Specification No. 3006. The conditions for operating life testing shall be as specified in Table 5 for the burn-in test.

4.8.5 Electrical Circuit for Operating Life Tests (Figure 5)

Not applicable.

**TABLE 6 – MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING**

No	ESCC Generic Spec. No. 3006		Measurements and Inspections		Symbol	Limits		Unit
	Environmental and Endurance Tests (1)	Test Method and Conditions	Identification	Conditions		Min	Max	
01	Seal Test (Hermetically Sealed)	Para. 9.2	Not applicable					
02	Rapid Change of Temperature	Paras. 9.3	<b>Initial Measurements</b> Capacitance  <b>Final Measurements</b> Visual Examination Capacitance Change Tangent of Loss Angle	Table 2 Item 1  After recovery of 24 ±2 hours No damage Table 2 Item 1 Table 2 Item 2	C  - ΔC/C Tgδ	Record Values  - -3 -	- +3 Table 2	%
03	Corrosion (Hermetically Sealed)	Para. 9.8, Half without sleeving (2)	Not applicable					
04	Robustness of Terminations	Para. 9.9 and Para. 4.2.4, 4.2.5 and 4.3.3 of this spec.	<b>Final Measurements</b> Visual Examination	No damage	-	-	-	
05	Resistance to Soldering Heat	Para. 9.10	<b>Initial Measurements</b> Capacitance  <b>Final Measurements</b> Insulation Resistance Capacitance Change Tangent of Loss Angle	Table 2 Item 1  After recovery of 1 to 2 hours Table 2 Item 3 Table 2 Item 1 Table 2 Item 2	C  Ri ΔC/C Tgδ	Record Values  Table 2 -3 -	- +3 Table 2	%
06	Solderability	Para. 9.11 Method 1	<b>Final Measurements</b> Visual Examination	Solder Bath Method IEC No. 68-2-20 Para. 4.6.4, 4.7.4 or 4.9.3	-	-	-	
07	Vibration	Para. 9.12	<b>Final Measurements</b> Visual Examination	No evidence of damage	-	-	-	
08	Shock or Bump	Para. 9.13	<b>Final Measurements</b> Capacitance Change Visual Examination	Para. 9.6.1.2 No evidence of damage, breakdown, arcing or fractures	ΔC/C -	-5 -	+5 -	%

No	ESCC Generic Spec. No. 3006		Measurements and Inspections		Symbol	Limits		Unit					
	Environmental and Endurance Tests (1)	Test Method and Conditions	Identification	Conditions		Min	Max						
09	Climatic Sequence	Para. 9.14	<b>Initial Measurements</b>	Table 2 Item 1	C	Record values							
			Capacitance										
			<b>Final Measurements</b>						After Recovery of 24 hrs max				
			Visual Examination						No evidence of corrosion or unwrapping or mechanical damage to the sleeve (2)	-	-		
			Voltage Proof (2)						ESCC No. 3006 Para. 9.6.1.1	VP <sub>S</sub>	Not applicable		
			Insulation Resistance (2)						ESCC No. 3006 para. 9.6.1.4	Ri <sub>S</sub>	Not applicable		
			Voltage Proof						Table 2 Item 5	VP	Table 2 (3)	-	
			Voltage Proof						Table 2 Item 6	VP <sub>B</sub>	Table 2 (3)	-	
			Insulation Resistance						Table 2 Item 3	Ri	(4)	-	
			Insulation Resistance						Table 2 Item 4	Ri <sub>B</sub>	(4)	-	
Capacitance Change	Table 2 Item 1	ΔC/C	-3	+3	%								
Tangent of Loss Angle	Table 2 Item 2	Tgδ	-	(5)									
10	Temperature Coefficient	Para. 9.15	<b>Final Measurements</b>	ESCC No. 3006 Para. 9.15									
			Capacitance Change	Table 3 Item 1(a)	ΔC/C	-	-10	%					
				Table 3 Item 1(b)	ΔC/C	-	+18	%					
11	Operating Life	Paras. 9.16, Paras. 4.2.4 and 4.2.5 of this spec.	<b>Initial Measurements</b>	Table 2 Item 1	C	Record Values							
			Capacitance										
			<b>During Tests</b>						125% U <sub>R</sub> (3)				
			<b>Intermediate Measurements</b>						After recovery of 24 ± 2 hours				
			Capacitance Change						Table 2 Item 1	ΔC/C	-5	+5	%
			<b>Final Measurements</b>						After removal of sleeves (2) and after 24 hours recovery				
			Capacitance Change						Table 2 Item 1	ΔC/C	-5	+5	%
			Tangent of Loss Angle						Table 2 Item 2	Tgδ	-	(5)	
Insulation Resistance	Table 2 Item 3	Ri	(4)	-									
Insulation Resistance	Table 2 Item 4	R <sub>B</sub>	25	-	GΩ								
Visual Examination	No evidence of damage or corrosion	-	-	-									
12	Permanence of Marking	Para. 9.17	Not applicable										

**NOTES**

1. The tests in this Table refer to either Chart IV or V and shall be used as applicable.
2. If applicable.
3. For U<sub>R</sub>, see Column 3 of Table 1(a). For VP<sub>B</sub>, minimum 200V.
4. Greater than 50% of the value given in Table 2.
5. Less than 2x the value given in Table 2.

**APPENDIX 'A'**  
**AGREED DEVIATIONS FOR EUROFARAD (F)**

ITEM AFFECTED	DESCRIPTION OF DEVIATIONS
Para. 4.2.4 and 4.2.5	Para. 9.9 Robustness of Terminations shall be performed as follows: Capacitors shall be mounted on a suitable substrate. After mounting, examination shall be made for good tinning as evidenced by flowing of the solder with wetting of the terminations. A force of 10N shall be applied normal to the line joining the terminals and in a plane parallel to the substrate, for a duration of 10 seconds. There shall be no evidence of damage or loosening of the components from the substrate. Robustness of Terminations test shall be performed subsequent to the Resistance to Soldering Heat test in Chart IV and Chart V.