CONNECTORS, ELECTRICAL, FILTERED, RECTANGULAR, NON-REMOVABLE SOLDER BUCKET CONTACTS

BASED ON TYPE D*J

ESCC Detail Specification No. 3405/001

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779	Specification updated to incorporate editorial changes per DCR.

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1 GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, test and inspection data for Connectors, Electrical, Filtered, Rectangular, with Non-Removable Solder Bucket Contacts, Based on Type D*J. It shall be read in conjunction with:

- ESCC Generic Specification No. 3405, Connectors, Electrical, Filtered, Circular and Rectangular,
- ESCC Detail Specification No. 3401/022, Accessories for Rectangular Connectors 3401/001, 3401/002 and Connector Savers 3401/020,

the requirements of which are supplemented herein.

1.2 TYPE VARIANTS

The different sizes of the connectors specified herein, which are also covered by this specification, together with their electrical and mechanical characteristics, are given in Table 1(a).

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the connectors specified herein, are scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION

The applicable derating information for the connectors specified herein is shown in Figure 1.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the connectors specified herein are shown in Figure 2.

TABLE 1(a) – TYPE VARIANTS

Type Variant	No. of Contacts	Shell Size	Contact Type	Max. Weight (g)	Mating Force (N Max.)	Unmating Force	
						N Min.	N Max.
01	9	E	Male	12	30	3.5	20
02	9	E	Female	13.5	30	3.5	20
03	15	A	Male	18.5	50	4.5	34
04	15	A	Female	20.5	50	4.5	34
05	25	B	Male	28	83	8	55
06	25	B	Female	31	83	8	55
07	37	C	Male	38.5	123	11	83
08	37	C	Female	42	123	11	83
09	50	D	Male	47	166	14.5	120
10	50	D	Female	51	166	14.5	120

FILTER ARRANGEMENTS – VARIANTS 01, 02

Sub-Variants	Contact Position								
	1	2	3	4	5	6	7	8	9
100	L	L	L	L	L	L	L	L	L
101	M	M	M	M	M	M	M	M	M
102	S	S	S	S	S	S	S	S	S
103	H	H	H	H	H	H	H	H	H
104	G	NF	G	NF	G	NF	G	NF	G
105	L	L	M	S	S	L	M	M	H

NOTES:
1. L = Low Frequency, M = Medium Frequency, S = Standard Frequency, H = High Frequency, NF = Non-filtered Contact, G = Grounded Contact.

FILTER ARRANGEMENTS – VARIANTS 03, 04

Sub-Variants	Contact Position														
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
100	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
101	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
102	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
103	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H

NOTES:
1. L = Low Frequency, M = Medium Frequency, S = Standard Frequency, H = High Frequency.

FILTER ARRANGEMENTS – VARIANTS 05, 06

Sub-Variants	Contact Position																								
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
100	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
101	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
102	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
103	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H
104	L	L	L	L	M	M	M	M	M	S	S	H	H	L	L	L	L	M	M	M	M	S	S	H	H

NOTES:

1. L = Low Frequency, M = Medium Frequency, S = Standard Frequency, H = High Frequency.

FILTER ARRANGEMENTS – VARIANTS 07, 08

Sub-Variants	Contact Position																			
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
100	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
101	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
102	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
103	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H

Sub-Variants	Contact Position																
	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37
100	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
101	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
102	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
103	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H

NOTES:

1. L = Low Frequency, M = Medium Frequency, S = Standard Frequency, H = High Frequency.

FILTER ARRANGEMENTS – VARIANTS 09, 10

Sub-Variants	Contact Position																								
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
100	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
101	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
102	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
103	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H
104	L	L	L	L	L	L	M	M	M	M	M	M	S	S	H	H	H	L	L	L	L	L	M	M	M

Sub-Variants	Contact Position																								
	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50
100	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L	L
101	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M	M
102	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
103	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H	H
104	M	M	S	S	S	H	H	H	L	L	L	L	L	L	M	M	M	M	M	S	S	S	H	H	H

NOTES:

1. L = Low Frequency, M = Medium Frequency, S = Standard Frequency, H = High Frequency.

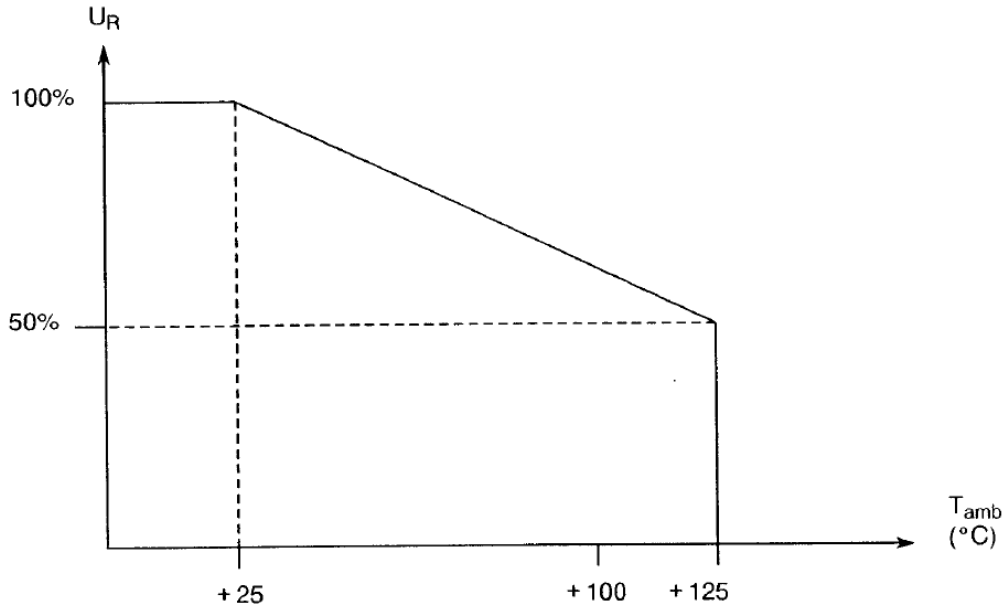
TABLE 1(b) – MAXIMUM RATINGS

No.	Characteristics	Symbol	Maximum Rating		Unit
			Min.	Max.	
1	Rated/Working Voltage	U_R			Vdc
	Low Frequency		-	100	
	Medium, Standard, High Frequency		-	200	
	Non-filtered		-	300	
	Grounded		Not applicable		
2	Rated Current	I_R	-	5	Adc
3	Capacitor ac Rated Current	I_{Rac}	-	250	mArms
4	Operating Temperature Range	T_{op}	-55	+125	°C
5	Storage Temperature Range	T_{stg}	-65	+125	°C
6	Soldering Temperature	T_{sol}	-	+260 (1)	°C

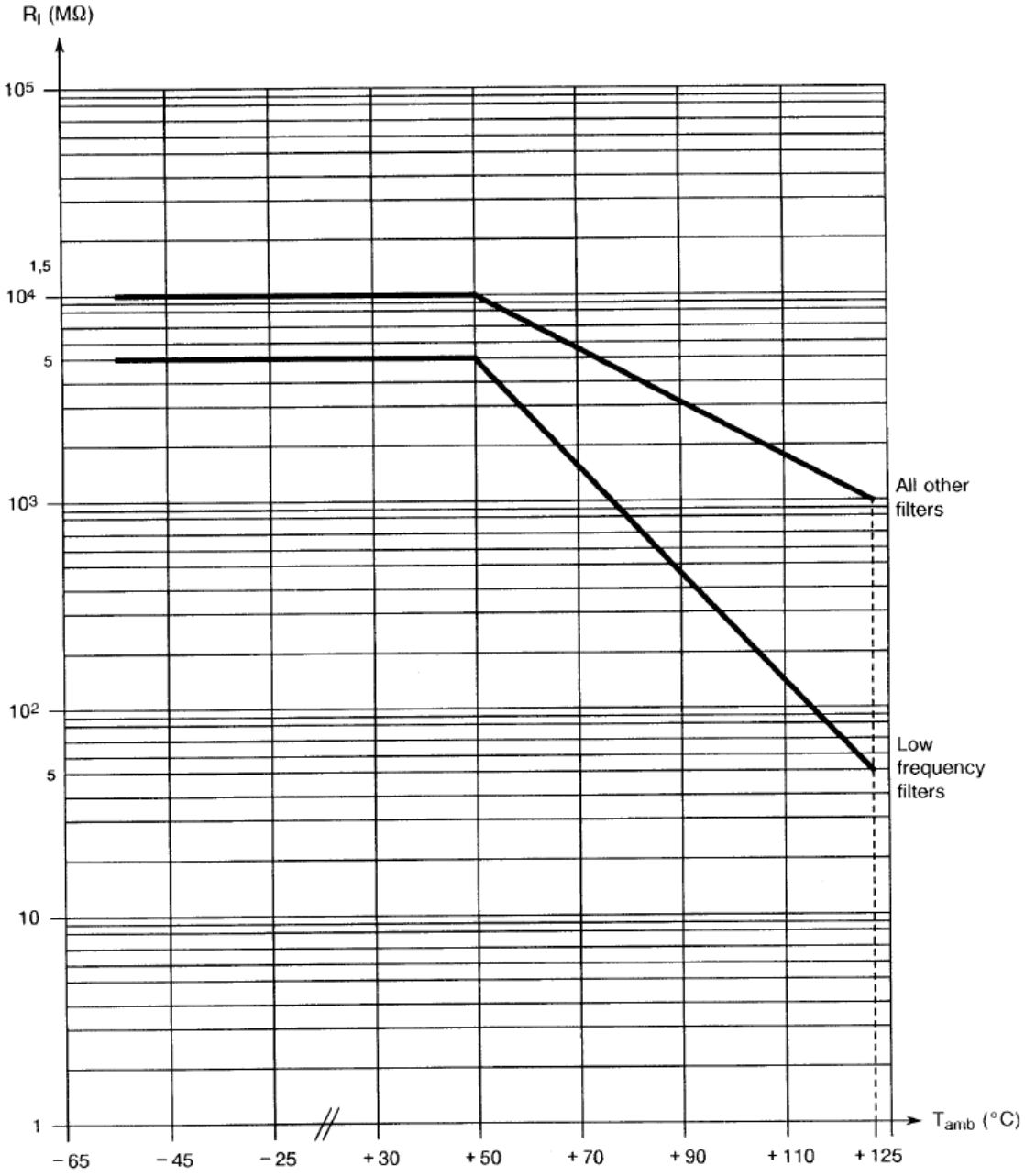
NOTES:

1. Duration 10 seconds minimum and the same contact shall not be resoldered until 3 minutes have elapsed.

FIGURE 1 – PARAMETER DERATING INFORMATION



Filtered Contacts Rated Voltage versus Temperature

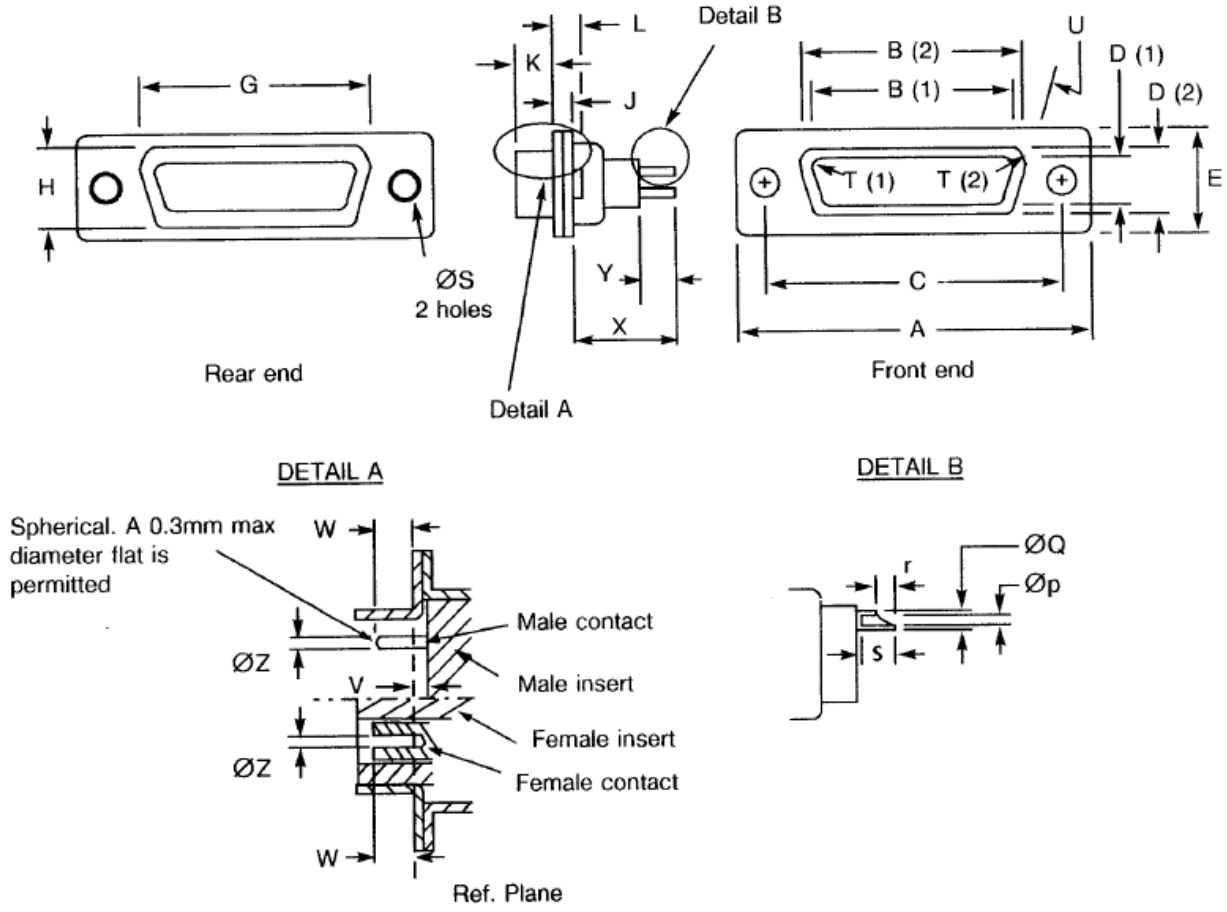


Filtered Contacts Insulation Resistance versus Temperature

FIGURE 2 – PHYSICAL DIMENSIONS

FIGURE 2(a) – RECEPTACLES AND PLUGS

VARIANTS 01, 02 – SHELL SIZE E

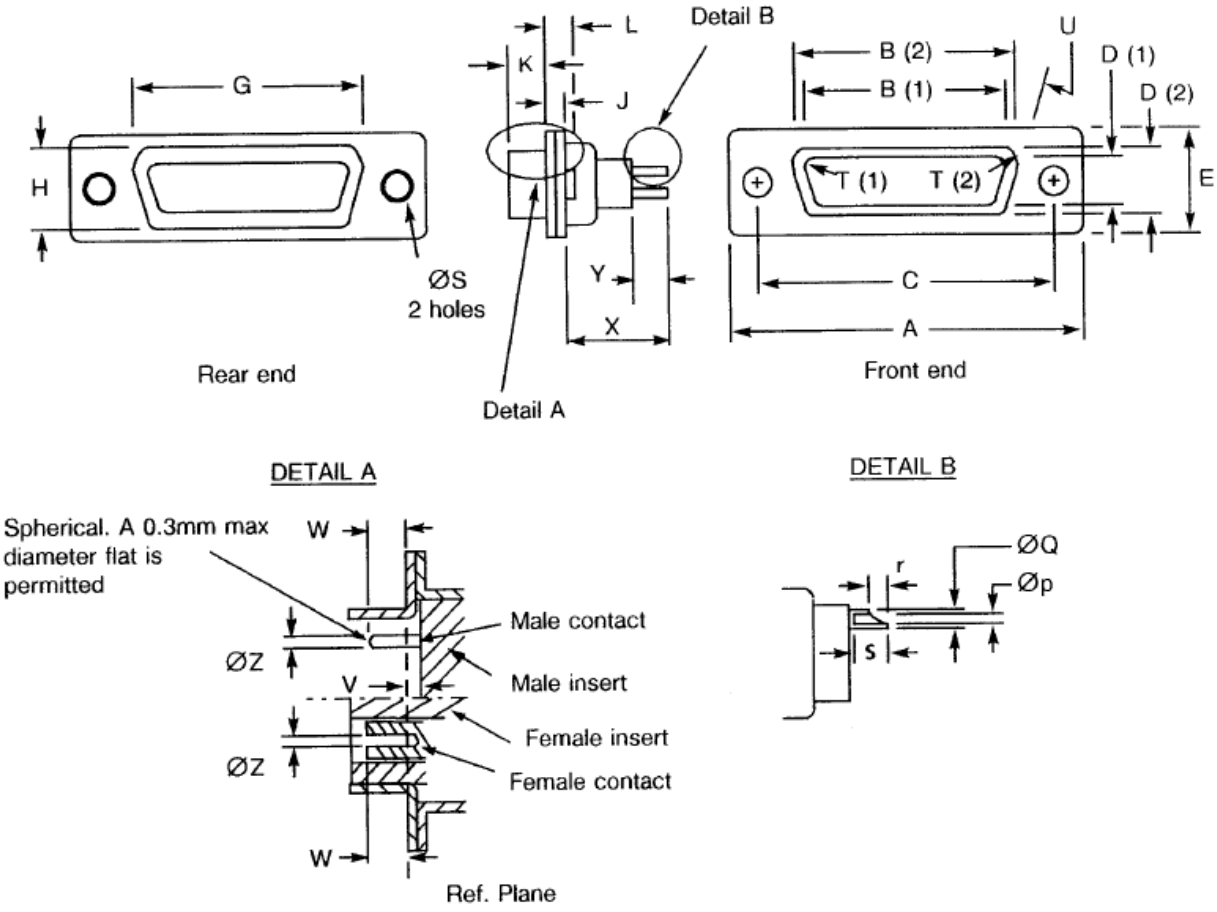


NOTES:

1. Inside dimension for connectors with male contacts.
2. Outside dimension for connectors with female contacts.
3. All dimensions are in millimetres (angles in degrees).
4. Underlined dimensions, in table, are critical to ensure intermateability.

Variants	Symbol/ Dim.	A	B	C	D	E	G	H	J	K	L	ØS	T	U°	V	W	X	Y	ØZ	Øp	ØQ	r	s
01	Min.	30.43	16.79	24.87	8.23	12.17	19.02	10.46	0.51	5.82	0.89	2.92	2.59	9	0	4.03	-	4.5	0.99	1.1	1.45	1.85	2.4
	Max.	31.19	17.04	25.12	8.48	12.93	19.53	10.97	1.02	6.13	1.52	3.2	2.69	11	0.4	-	22	-	1.04	1.15	1.51	2.15	-
02	Min.	30.43	16.21	24.87	7.77	12.17	19.02	10.46	0.51	5.87	0.89	2.92	2.46	9	-	3.63	-	4.5	1.07	1.1	1.45	1.85	2.4
	Max.	31.19	16.46	25.12	8.03	12.93	19.53	10.97	1.02	6.3	1.52	3.2	2.62	11	-	-	22	-	1.14	1.15	1.51	2.15	-

VARIANTS 03, 04 – SHELL SIZE A

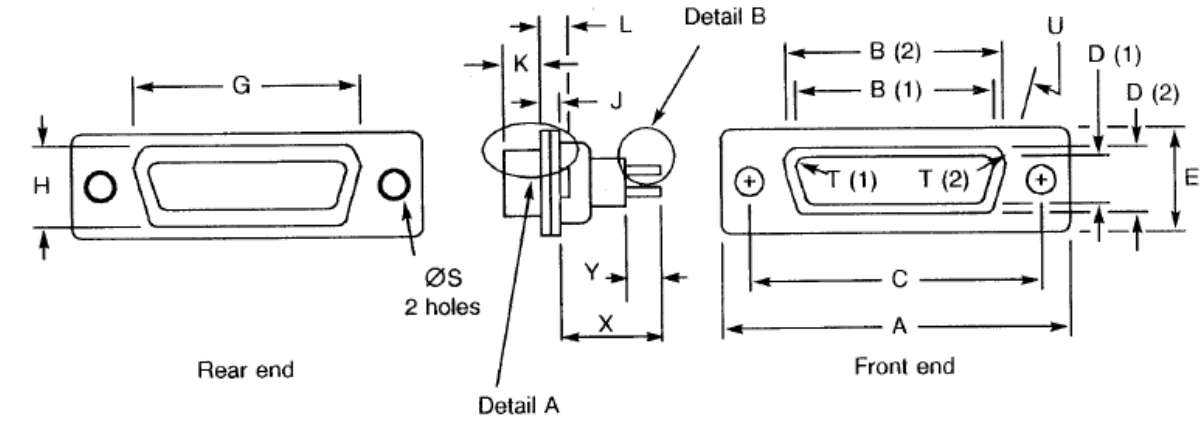


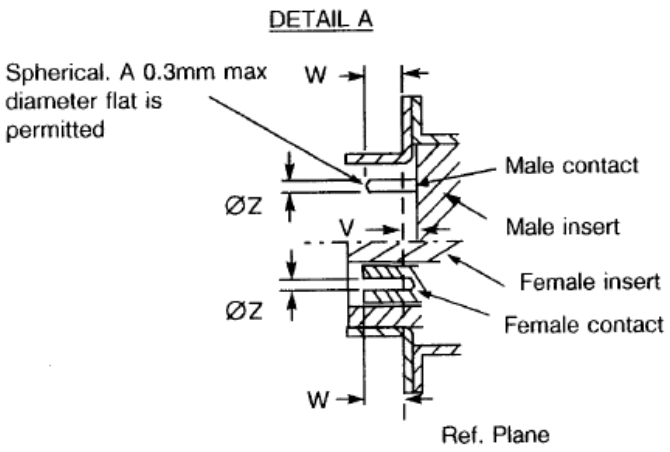
NOTES:

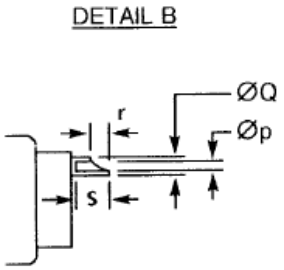
1. Inside dimension for connectors with male contacts.
2. Outside dimension for connectors with female contacts.
3. All dimensions are in millimetres (angles in degrees).
4. Underlined dimensions, in table, are critical to ensure intermateability.

Variants	Symbol/ Dim.	A	B	C	D	E	G	H	J	K	L	ØS	T	U°	V	W	X	Y	ØZ	Øp	ØQ	r	s
03	Min.	38.76	25.12	33.2	8.23	12.17	27.25	10.46	0.51	5.82	0.89	2.92	2.59	9	0	4.03	-	4.5	0.99	1.1	1.45	1.85	2.4
	Max.	39.52	25.37	33.45	8.48	12.93	27.76	10.97	1.02	6.13	1.52	3.2	2.69	11	0.4	-	22	-	1.04	1.15	1.51	2.15	-
04	Min.	38.76	24.54	33.2	7.77	12.17	27.25	10.46	0.51	5.87	0.89	2.92	2.46	9	-	3.63	-	4.5	1.07	1.1	1.45	1.85	2.4
	Max.	39.52	24.79	33.45	8.03	12.93	27.76	10.97	1.02	6.3	1.52	3.2	2.62	11	-	-	22	-	1.14	1.15	1.51	2.15	-

VARIANTS 05, 06 – SHELL SIZE B





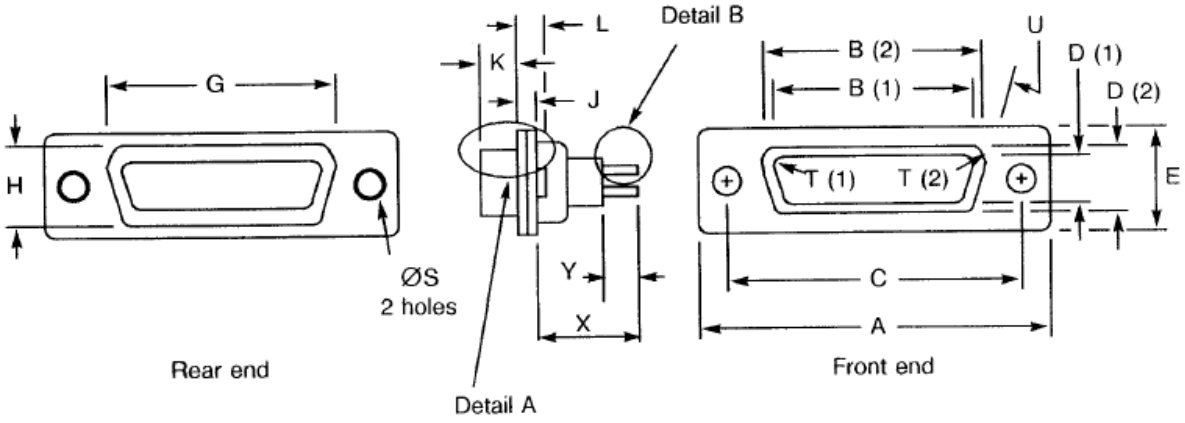


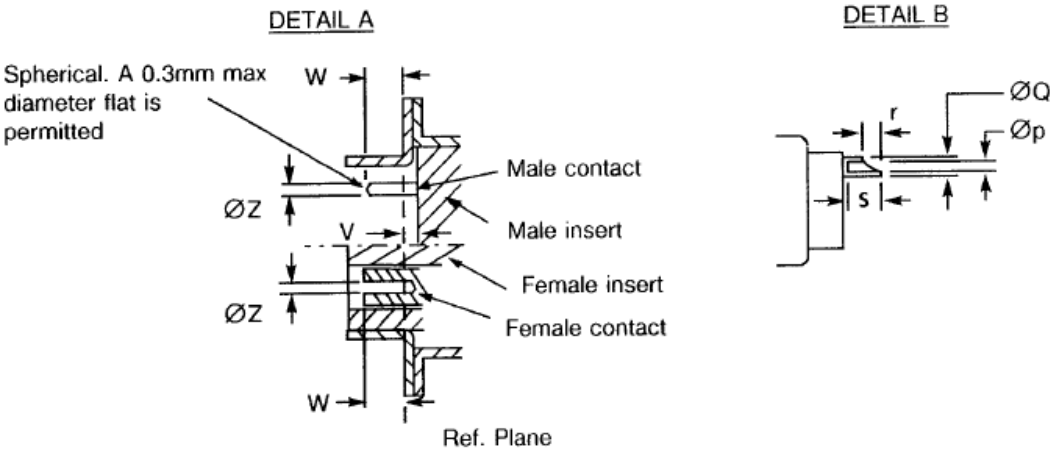
NOTES:

1. Inside dimension for connectors with male contacts.
2. Outside dimension for connectors with female contacts.
3. All dimensions are in millimetres (angles in degrees).
4. Underlined dimensions, in table, are critical to ensure intermateability.

Variants	Symbol/ Dim.	A	B	C	D	E	G	H	J	K	L	ØS	T	U°	V	W	X	Y	ØZ	Øp	ØQ	r	s
05	Min.	52.65	38.84	46.91	8.23	12.17	41.02	10.46	0.51	5.69	1.05	2.92	2.59	9	0	3.81	-	4.5	0.99	1.1	1.45	1.85	2.4
	Max.	53.42	39.09	47.17	8.48	12.93	41.53	10.97	1.24	6.13	1.78	3.2	2.69	11	0.6	-	22	-	1.04	1.15	1.51	2.15	-
06	Min.	52.65	38.25	46.91	7.77	12.17	41.02	10.46	0.51	5.87	0.89	2.92	2.46	9	-	3.63	-	4.5	1.07	1.1	1.45	1.85	2.4
	Max.	53.42	38.51	47.17	8.03	12.93	41.53	10.97	1.02	6.3	1.52	3.2	2.62	11	-	-	22	-	1.14	1.15	1.51	2.15	-

VARIANTS 07, 08 – SHELL SIZE C



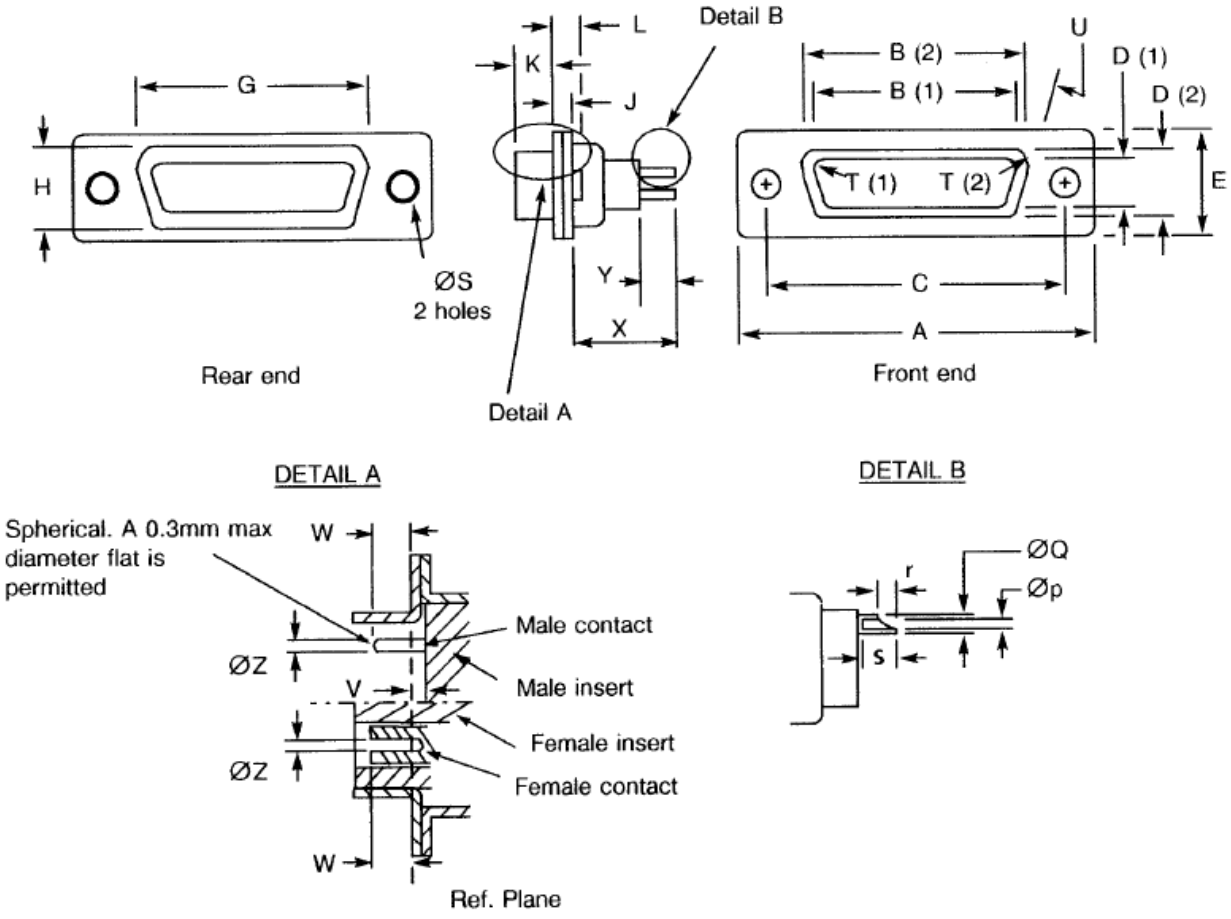


NOTES:

1. Inside dimension for connectors with male contacts.
2. Outside dimension for connectors with female contacts.
3. All dimensions are in millimetres (angles in degrees).
4. Underlined dimensions, in table, are critical to ensure intermateability.

Variants	Symbol/ Dim.	A	B	C	D	E	G	H	J	K	L	ØS	T	U°	V	W	X	Y	ØZ	Øp	ØQ	r	s
07	Min.	68.94	55.3	63.37	8.23	12.17	57.45	10.46	0.51	5.69	1.05	2.92	2.59	9	0	3.81	-	4.5	0.99	1.1	1.45	1.85	2.4
	Max.	69.7	55.55	63.63	8.48	12.93	57.96	10.97	1.24	6.13	1.78	3.2	2.69	11	0.6	-	22	-	1.04	1.15	1.51	2.15	-
08	Min.	68.94	54.71	63.37	7.77	12.17	57.45	10.46	0.51	5.87	0.89	2.92	2.46	9	-	3.63	-	4.5	1.07	1.1	1.45	1.85	2.4
	Max.	69.7	54.97	63.63	8.03	12.93	57.96	10.97	1.02	6.3	1.52	3.2	2.62	11	-	-	22	-	1.14	1.15	1.51	2.15	-

VARIANTS 09, 10 – SHELL SIZE D

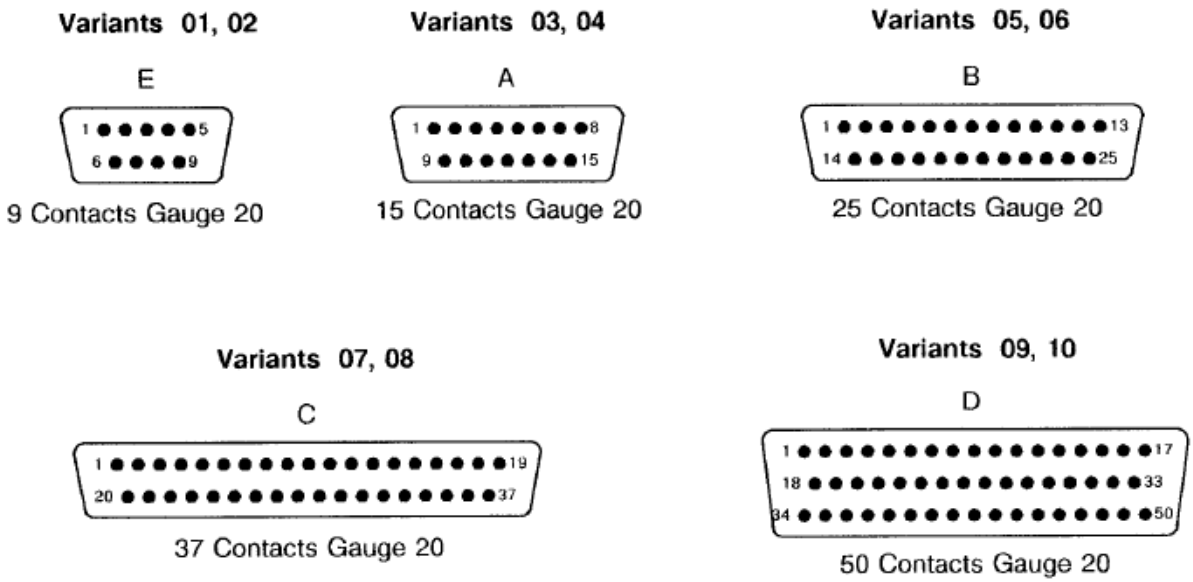


NOTES:

1. Inside dimension for connectors with male contacts.
2. Outside dimension for connectors with female contacts.
3. All dimensions are in millimetres (angles in degrees).
4. Underlined dimensions, in table, are critical to ensure intermateability.

Variants	Symbol/ Dim.	A	B	C	D	E	G	H	J	K	L	ØS	T	U°	V	W	X	Y	ØZ	Øp	ØQ	r	s
09	Min.	66.55	52.68	60.99	10.95	14.99	55.07	13.31	0.51	5.69	1.05	2.92	2.59	9	0	3.81	-	4.5	0.99	1.1	1.45	1.85	2.4
	Max.	67.31	52.93	61.24	11.33	15.75	55.58	13.82	1.24	6.13	1.78	3.2	2.69	11	0.6	-	22	-	1.04	1.15	1.51	2.15	-
10	Min.	66.55	52.3	60.99	10.62	14.99	55.07	13.31	0.51	5.87	0.89	2.92	2.46	9	-	3.63	-	4.5	1.07	1.1	1.45	1.85	2.4
	Max.	67.31	52.55	61.24	10.87	15.75	55.58	13.82	1.02	6.3	1.52	3.2	2.62	11	-	-	22	-	1.14	1.15	1.51	2.15	-

FIGURE 2(b) – CONTACT ARRANGEMENTS
FRONT VIEW MALE INSERT



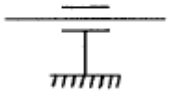
NOTES:

1. Contact locations are in conformity with MIL-C-24308 specification sheets and shall not be checked during procurement.
2. Both sides of inserts shall be marked with the minimum marking shown.

FIGURE 3 – CONTACT FUNCTIONAL DIAGRAMS

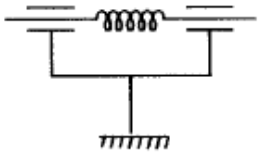
FILTER TYPE L

Equivalent Circuit for Low Frequency Filter Contacts



FILTER TYPES M, S AND H

Equivalent Circuit for Medium, Standard and High Frequency Filter Contacts

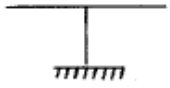


FILTER TYPE NF

Equivalent Circuit for Non-Filtered Contact

FILTER TYPE G

Equivalent Circuit for Grounded Contact



2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

(a) ESCC Generic Specification No. 3405, Connectors, Electrical, Filtered, Circular and Rectangular.
(b) ESCC Detail Specification No. 3401/022, Accessories for Rectangular Connectors 3401/001, 3401/002 and Connector Savers 3401/020.
(c) QQ-B-613, Brass Material.
(d) MIL-G-45204, Gold Plating, Electro-deposited.
(e) MIL-C-14550, Copper Plating, Electro-deposited.
(f) MIL-P-19833, Glass-Fibre-Filled Diallylphthalate Resin.
(g) MIL-C-24308, Rack and Panel Connectors, Miniature.
(h) MIL-M-14, Moulding Plastics and Moulded Plastic Parts, Thermosetting.

3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

4 REQUIREMENTS

4.1 GENERAL

The complete requirements for procurement of the connectors specified herein are stated in this specification and ESCC Generic Specification No. 3405. Deviations from the Generic Specification, applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION

4.2.1 Deviations from Special In-process Controls

(a) Para. 5.2.2, Operating Life Test for Filter Elements: not applicable to non-filtered and grounded contacts.

4.2.2 Deviations from Final Production Tests (Chart II)

None.

4.2.3 Deviations from Burn-in and Electrical Measurements (Chart III)

(a) Para. 9.3.2, Parameter Drift Values: Not applicable to non-filtered and grounded contacts.
(b) Para. 9.3.3, Electrical Measurements at High and Low Temperatures: Not applicable to non-filtered and grounded contacts.
(c) Para. 9.6, Burn-in: Not applicable to non-filtered and grounded contacts.

4.2.4 Deviations from Qualification Tests (Chart IV)

(a) Para. 9.21, Operating Life: Not applicable to non-filtered and grounded contacts.

4.2.5 Deviations from Lot Acceptance Tests (Chart V)

(a) Para. 9.21, Operating Life: Not applicable to non-filtered and grounded contacts.

4.3 MECHANICAL REQUIREMENTS

4.3.1 Dimension Check

The dimensions of the connectors specified herein shall be verified in accordance with the requirements set out in Para. 9.4 of ESCC Generic Specification No. 3405 and shall conform to those shown in Figure 2 of this specification.

4.3.2 Weight

The maximum weight of the connectors specified herein, with contacts, shall be as specified in Table 1(a).

4.3.3 Contact Capability
For the purpose of this test, the pick-up and drop weights shall be as follows:

	Pick-Up Weight	Drop Weight
Weight (g)	28.35	226.8
Pin diameter (mm)	0.99 - 0.993	1.039 - 1.04
Insertion depth (mm)	4	4

4.3.4 Contact Retention (In Insert)
The contact retention force within the insert shall be 40N.

4.3.5 Mating and Unmating Forces
The forces applied for mating and unmating of the connectors shall conform to the values specified in Table 1(a).

4.3.6 Insert Retention (In Shell)
Connector inserts shall withstand a pressure of 42.8N/cm^2 without being dislodged from the shell.

4.3.7 Engagement and Separation Forces
The engagement and separation forces of the female contacts shall be tested with the applicable test pin and shall not exceed the values of the table hereunder.

	Diameter (mm)		Engagement Max (N)	Separation (N)	
	Min	Max		Min	Max
Max Ø Test Pin	1.039	1.04	3.33	-	2.22
Min Ø Test Pin	0.99	0.993	-	0.28	-

4.3.8 Oversize Pin Exclusion
The diameter of the test pin shall be 1.166mm min. and 1.17mm max., and the force applied to it shall be 3.33N.

4.3.9 Probe Damage
The probe diameter shall be 1.007mm min. and 1.033mm max., and the moment at the end of the probe shall be 5.65N.cm.

4.3.10 Solderability
Size A soldering iron shall be used.

4.4 MATERIALS AND FINISHES
The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the components specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 Shells
Shells shall be made of brass in accordance with QQ-B-613, Composition II. They shall be plated as specified in MIL-G-45204, Type II, Grade 'C' Class 1, gold over copper in accordance with MIL-C-14550.

4.4.2 Inserts

Inserts shall be made of glass-fibre filled diallylphthalate resin in accordance with MIL-P-19833, Type GDI-30 or GDI-30-F or in accordance with MIL-M-14, Type SGDF.

4.4.3 Contacts

4.4.3.1 Body

The contact body shall be made of copper alloy. The contacts shall be gold-plated as specified in MIL-G-45204, Type II, Grade C, Class 1, thickness 1.27µm minimum over 2µm minimum of nickel.

The minimum plating thickness in the solder bucket shall be 0.2µm gold over 0.8µm nickel.

4.4.3.2 Filter

- Capacitor: Ceramic dielectric.
- Ferrite: Sintered iron oxide.

4.4.4 Ground Plane

The ground plane shall be made of copper alloy, gold plated. Gold plating thickness shall be 2.5µm minimum over 1µm minimum of copper.

4.4.5 Guiding and Locking Devices

As specified in ESCC Detail Specification No. 3401/022.

4.5 MARKING

4.5.1 General

The marking of all components delivered to this specification shall be in accordance with the requirements of ESCC Basic Specification No. 21700. Each component shall be marked in respect of:

(a) Contact Identification.
(b) The ESCC Component Number.
(c) Characteristics.
(d) Traceability information.

4.5.2 Contact Identification

Contact identification shall be marked in accordance with Figure 2.

4.5.3 The ESCC Component Number

Each component shall bear the ESCC Component Number which shall be constituted and marked as follows:

Example: 340500101B

- Detail Specification Number: 3405001
- Type Variant (see Table 1(a)): 01
- Testing Level: B

4.5.4 Characteristics

The characteristics to be marked shall consist of the applicable filter arrangement subvariant number as specified in Table 1(a).

Example: 100

4.5.5 Traceability Information
Traceability information shall be marked in accordance with the requirements of ESCC Basic Specification No. 21700.

4.6 ELECTRICAL MEASUREMENTS

4.6.1 Electrical Measurements at Room Temperature
The parameters to be measured in respect of electrical characteristics are scheduled in Table 2. Unless otherwise specified, these measurements shall be performed at T_{amb} = +22±3 °C.

4.6.2 Electrical Measurements at High and Low Temperatures (Table 3)
The parameters to be measured at high and low temperatures are scheduled in Table 3.

4.6.3 Circuits for Electrical Measurements (Figure 4)
Not applicable.

4.7 BURN-IN AND ELECTRICAL MEASUREMENTS (TABLES 4 AND 5)

4.7.1 Parameter Drift Values
The parameter drift values applicable to burn-in are specified in Table 4 of this specification. Unless otherwise stated, measurements shall be performed at T_{amb} = + 22 ± 3 ºC. The parameter drift values (Δ) applicable to the scheduled parameters shall not be exceeded. In addition to these drift value requirements tor a given parameter, the appropriate limit value specified in Table 2 shall not be exceeded.

4.7.2 Conditions for Burn-in
The requirements for burn-in are specified in Section 7 of ESCC Generic Specification No. 3405. The conditions for burn-in shall be as specified in Table 5 of this specification.

4.7.3 Electrical Circuits tor Burn-in
Not applicable.

TABLE 2 – ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE

No.	Characteristic	Symbol	Spec. and/or Test Method	Limits						Unit
				Grounded	Non-filtered	Low Freq.	Med. Freq.	Std. Freq.	High Freq.	
1	Insulation Resistance	R_i min.	ESCC No. 3405 Para. 9.3.1.1	-	5000 (1)	5000 (2)	10000 (2)	10000 (2)	10000 (2)	MΩ
2	Voltage Proof	V_p min.	ESCC No. 3405 Para. 9.3.1.2 I_L = 500µA	-	1250	300	500	500	500	Vdc
3	Mated Shell Conductivity (Voltage Drop)	V_d max.	ESCC No. 3405 Para. 9.3.1.4	Not applicable						mV
4	Contact Resistance (Low Level Current)	Rcl max.	ESCC No. 3405 Para. 9.3.1.3	6	6	8.5	8.5	8.5	8.5	mΩ
5	Contact Resistance (Rated Current)	Rcr max.	ESCC No. 3405 Para. 9.3.1.3	-	5	6	6	6	6	mΩ
6	Ground Resistance	Rcg	ESCC No. 3405 Para. 9.3.1.5	3	-	-	-	-	-	mΩ
7	Capacitance		ESCC No. 3405 Para. 9.3.1.6 CONDITION:							pF
		C min.	0.1Vrms/1kHz	-	-	50000	4000	2300	500	
		C max.	0.1Vrms/1kHz	-	-	-	12000	5000	1300	
8	Insertion Loss (no applied current or voltage)	I_L min.	ESCC No. 3405 Para. 9.3.1.7 CONDITION:							dB
			1MHz	-	-	13 (3)	2 (3)	-	-	
			2MHz	-	-	19	5	2 (3)	-	
			10MHz	-	-	30 (3)	13 (3)	8	2 (3)	
			30MHz	-	-	40	28	20 (3)	8	
			100MHz	-	-	45 (3)	50 (3)	41	25 (3)	
			500MHz	-	-	-	-	55 (3)	45	
			1000MHz	-	-	-	-	-	50 (3)	

NOTES:
1. 500Vdc applied.
2. 100Vdc applied.
3. Values to be measured during Charts II, III and V testing.

TABLE 3 – ELECTRICAL MEASUREMENTS AT HIGH AND LOW TEMPERATURES (1)

No.	Characteristic	Symbol	Spec. and/or Test Method	Test Conditions	Filter	Limits		Unit
						Min.	Max.	
1	Insulation Resistance	R_i	ESCC No. 3405 Para. 9.3.1.1	T_{amb} = +125(+0 -5)°C V = 100Vdc	Low Freq.	50	-	MΩ
					Med. Freq.	50	-	
					Std. Freq.	1000	-	
					High Freq.	1000	-	
				T_{amb} = -55(+5 -0)°C V = 100Vdc	Low Freq.	5000	-	
					Med. Freq.	5000	-	
					Std. Freq.	10000	-	
					High Freq.	10000	-	

NOTES:
1. Not applicable to non-filtered and grounded contacts.

TABLE 4 – PARAMETER DRIFT VALUES (1)

No.	Characteristics	Symbol	Spec. and/or Test Method	Test Conditions	Change Limits	Unit
1	Insulation Resistance Drift	$\frac{\Delta Ri}{Ri}$	As per Table 2	As per Table 2	-50	%
7	Capacitance Drift	$\frac{\Delta C}{C}$	As per Table 2	As per Table 2	±20	%

NOTES:
1. Not applicable to non-filtered and grounded contacts.

TABLE 5 – CONDITIONS FOR BURN-IN AND OPERATING LIFE TEST (1)

No.	Characteristics	Symbol	Condition	Unit
1	Ambient Temperature	T_{amb}	+125(+0 -3)	°C
2	Voltage (2)	V_T	See Table 1(b)	Vdc

NOTES:
1. Not applicable to non-filtered and grounded contacts.
2. Applied between contact and ground.

4.8 ENVIRONMENTAL AND ENDURANCE TESTS

4.8.1 Measurements and Inspections on Completion of Environmental Tests

The parameters to be measured and inspections to be performed on completion of environmental testing shall be those specified in Table 6. Unless otherwise specified, the measurements shall be performed at T_{amb} = +22±3 °C.

4.8.2 Measurements and Inspections at Intermediate Points during Endurance Tests
The parameters to be measured and inspections to be performed at intermediate points during endurance tests are scheduled in Table 6. Unless otherwise specified, measurements shall be performed at T_{amb} = +22±3 °C.

4.8.3 Measurements and Inspections on Completion of Endurance Tests
The parameters to be measured and inspections to be performed on completion of endurance tests shall be those specified in Table 6. Unless otherwise specified, the measurements shall be performed at T_{amb} = +22±3 °C.

4.8.4 Conditions for Operating Life Test (Part of Endurance Testing)
As per Table 5.

4.8.5 Electrical Circuits for Operating Life Test
Not applicable.

4.8.6 Conditions for High Temperature Storage Test (Part of Endurance Testing)
The requirements for the high temperature storage test are specified in Section 9 of ESCC Generic Specification No. 3405. The conditions for high temperature storage testing shall be the maximum storage temperature specified in Table 1(b) of this specification.

TABLE 6 – MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTS

No.	ESCC Generic No. 3405		Measurements and Inspections		Symbol	Limits		Unit
	Environmental and Endurance Tests (1)	Test Method and Conditions	Identification	Conditions		Min.	Max.	
01	Wiring	Para. 9.10	Insertion Loss	Table 2 Item 8	IL	Table 2 Item 8		
02	Vibration	Para. 9.11	**Initial Measurements** Coupling Screw(s) Unlocking Torque	-	-	Record Values		
			Final Measurements Coupling Screw(s) Unlocking Torque Drift	-	Δ	-25	+25	%
			Visual Examination	-	-	-	-	
03	Shock or Bump	Para. 9.12	Visual Examination	-	-	-	-	
04	Climatic Sequence	Para. 9.13	**Low Air Pressure** Voltage Proof	Figure 1	Vp	ESCC 3405 Para. 9.13.5		
			Damp Heat Insulation Resistance	**Immediately after test** Table 2 Item 1	Ri	1/10 of Table 3 values		
			Final Measurements External Visual Inspection	ESCC 3405 Para. 9.5	-	ESCC 3405 Para. 9.5		
			Insertion Loss	Table 2 Item 8	IL	Table 2 Item 8		
			Capacitance	Table 2 Item 7	C	Table 2 Item 7		
			Insulation Resistance	Table 2 Item 1	Ri	Table 2 Item 1		
			Voltage Proof	Table 2 Item 2	Vp	Table 2 Item 2		

No.	ESCC Generic No. 3405		Measurements and Inspections		Symbol	Limits		Unit
	Environmental and Endurance Tests (1)	Test Method and Conditions	Identification	Conditions		Min.	Max.	
05	Rapid Change of Temperature	Para. 9.9.3	Visual Examination	-	-	-	-	
			Insertion Loss	Table 2 Item 8	IL	Table 2 Item 8		
			Capacitance	Table 2 Item 7	C	Table 2 Item 7		
			Insulation Resistance	Table 2 Item 1	Ri	Table 2 Item 1		
			Voltage Proof	Table 2 Item 2	Vp	Table 2 Item 2		
06	Contact Retention in Insert	Para. 9.14 & Para. 4.3.4 of spec.	Contact Displacement	-	-	ESCC 3405 Para. 9.14		
07	Endurance	Para. 9.15	**Initial Measurements**					
			Mating/Unmating Forces	-	-	Para. 4.3.5 of this spec.		
			Low Level Contact Resistance	Table 2 Item 4	Rcl	Record Values		mΩ
			Ground Resistance	Table 2 Item 6	Rcg	Table 2 Item 6		
			Mated Shell Conductivity	Table 2 Item 3	Vd	Table 2 Item 3		
			Capacitance	Table 2 Item 7	C	Table 2 Item 7		
			Insulation Resistance	Table 2 Item 1	Ri	Table 2 Item 1		
			Final Measurements					
			Visual Examination	-	-	-	-	
			Mating/Unmating Forces	-	-	Para. 4.3.5 of this spec.		
			Low Level Contact Resistance Drift	Table 2 Item 4	ΔRcl	-	3	mΩ
			Ground Resistance	Table 2 Item 6	Rcg	Table 2 Item 6		
			Mated Shell Conductivity	Table 2 Item 3	Vd	Table 2 Item 3		
			Insertion Loss	Table 2 Item 8	IL	Table 2 Item 8		
			Capacitance Drift	Table 2 Item 7	ΔC/C	Table 4 Item 7		
			Insulation Resistance Drift	Table 2 Item 1	ΔRi/Ri	Table 4 Item 1		
			Voltage Proof	Table 2 Item 2	Vp	Table 2 Item 2		
08	Permanence of Marking	Para. 9.16	As applicable					
09	Mating/Unmating Forces	Para. 9.27	Force			Para. 4.3.5 of this spec.		

No.	ESCC Generic No. 3405		Measurements and Inspections		Symbol	Limits		Unit
	Environmental and Endurance Tests (1)	Test Method and Conditions	Identification	Conditions		Min.	Max.	
10	High Temperature Storage	Para. 9.18	**Initial Measurements**					
			Low Level Contact Resistance	Table 2 Item 4	Rcl	Record Values		mΩ
			Ground Resistance	Table 2 Item 6	Rcg	Table 2 Item 6		
			Mated Shell Conductivity	Table 2 Item 3	Vd	Table 2 Item 3		
			Capacitance	Table 2 Item 7	C	Table 2 Item 7		
			Insulation Resistance	Table 2 Item 1	Ri	Table 2 Item 1		
			Final Measurements					
			Visual Examination	-	-	-	-	
			Mating/Unmating Forces	-	-	Para. 4.3.5 of this spec.		
			Low Level Contact Resistance Drift	Table 2 Item 4	ΔRcl	-	3	mΩ
			Ground Resistance	Table 2 Item 6	Rcg	Table 2 Item 6		
			Mated Shell Conductivity	Table 2 Item 3	Vd	Table 2 Item 3		
			Insertion Loss	Table 2 Item 8	IL	Table 2 Item 8		
			Capacitance Drift	Table 2 Item 7	ΔC/C	Table 4 Item 7		
			Insulation Resistance Drift	Table 2 Item 1	ΔRi/Ri	Table 4 Item 1		
			Voltage Proof	Table 2 Item 2	Vp	Table 2 Item 2		
			Contact Retention in Insert	Para. 4.3.4 of this spec.	-	Para. 4.3.4 of this spec.		
11	Corrosion	Para. 9.19	Visual Examination	-	-	-	-	
12	Insert Retention in Shell	Para. 9.20 & Para. 4.3.6 of this spec.	Visual Examination	-	-	Para. 4.3.6 of this spec.		
13	Operating Life	Para. 9.21	**Initial Measurements**					
			Capacitance	Table 2 Item 7	C	Table 2 Item 7		
			Insulation Resistance	Table 2 Item 1	Ri	Table 2 Item 1		
			Intermediate and Final Measurements					
			Insulation Resistance	Table 3 Item 1	Ri	Table 3 Item 1		
			After 24hrs Max. Recovery					
			Insertion Loss	Table 2 Item 8	IL	Table 2 Item 8		
			Capacitance Drift	Table 2 Item 7	ΔC/C	Table 4 Item 7		
			Insulation Resistance Drift	Table 2 Item 1	ΔRi/Ri	Table 4 Item 1		
			Voltage Proof	90% of Table 2 Item 2	Vp	Table 2 Item 2		
14	Resistance to Soldering Heat	Para. 9.22	**After 1-2 hrs recovery**					
			Visual Examination	-	-	-	-	
			Insulation Resistance	Table 3 Item 1	Ri	Table 3 Item 1		
			Insertion Loss	Table 2 Item 8	IL	Table 2 Item 8		
15	Engage/Separation Forces	Para. 9.23 & Para. 4.3.7 of this spec.	Force	-	-	Para. 4.3.7 of this spec.		
16	Oversize Pin Exclusion	Para. 9.24 & Para. 4.3.8 of this spec.	-	-	-	ESCC 3405 Para. 9.24		

No.	ESCC Generic No. 3405		Measurements and Inspections		Symbol	Limits		Unit
	Environmental and Endurance Tests (1)	Test Method and Conditions	Identification	Conditions		Min.	Max.	
17	Probe Damage	Para. 9.25 & Para. 4.3.9 of this spec.	Contact Separation Force	Para. 4.3.7 of this spec.	-	Para. 4.3.7 of this spec.		
18	Solderability	Para. 9.26 & Para. 4.3.10 of this spec.	-	-	-	ESCC 3401 Para. 9.26		
19	Pin Bending Test	Para. 9.27	Visual Examination Capacitance Drift Insulation Resistance Drift	- Table 2 Item 7 Table 2 Item 1	- ΔC ΔRi	- Table 4 Item 7 Table 4 Item 1	-	
20	Plating Thickness	Para. 9.28	Thickness	-	-	Para. 4.4.3.1 of this spec.		
21	External Visual Inspection	Para. 9.5	External Visual Inspection	ESCC 3405 Para. 9.5	-	ESCC 3405 Para. 9.5		
22	Contact Capability	Para. 9.2 & Para. 4.3.3 of this spec.	Go-No-Go Weights	-	-	ESCC 3405 Para. 9.2		
23	Mating Verification	Para. 9.8	-	-	-	ESCC 3405 Para. 9.8		

NOTES:

1. The tests in this Table refer to either Chart IV or V and shall be used as applicable.