



RESISTOR, FIXED, FILM, NON-HERMETICALLY SEALED

BASED ON TYPE RNC90

ESCC Detail Specification No. 4001/011

| | |
|---------|-----------|
| Issue 3 | June 2014 |
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DOCUMENTATION CHANGE NOTICE

(Refer to <https://escies.org> for ESCC DCR content)

| DCR No. | CHANGE DESCRIPTION |
|---------|--|
| 859 | Specification upissued to incorporate editorial changes per DCR. |

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1 GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. [4001](#).

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 40010110333R2B

- Detail Specification Reference: 4001011
- Component Type Variant Number: 03 (as required)
- Characteristic code: Resistance Value (33.2 Ω): 33R2(as required)
- Characteristic code: Resistance Tolerance ($\pm 0.1\%$): F (as required)

1.4.1.1 *Characteristics and/or Ratings Codes*

Characteristics and/or ratings to be codified as part of the ESCC Component Number shall be as follows:

- (a) Resistance Value expressed by means of the following codes in accordance with ESCC Basic Specification No. [21700](#). The unit quantity shall be ohm (Ω):

| Resistance Value (Ω) | Code |
|-------------------------------|------|
| XX.X | XXRX |
| XXX | XXX0 |
| XXX 101 | XXX1 |
| XXX 102 | XXX2 |
| XXX 103 | XXX3 |

(b) Resistance Tolerance expressed by the following codes:

| Tolerance (\pm %) | Code Letter |
|----------------------|-------------|
| 0.02 | P |
| 0.05 | W |
| 0.1 | B |
| 0.2 | C |
| 0.5 | D |
| 1 | F |

1.4.2 Component Type Variants and Range of Components

The component type variants and range of components applicable to this specification are as follows:

| Variant Number | Physical Configuration (Note 1) | Resistance Range R_n (Note 2, 3) | | Tolerance (\pm %) | Temperature Coefficient TC ($\pm 10^{-6}/^{\circ}\text{C}$) | Terminal Material and Finish | Weight max (g) |
|----------------|---|------------------------------------|-------------------|------------------------------|--|------------------------------|----------------|
| | | Min (Ω) | Max (k Ω) | | | | |
| 03 | Lead Spacing: 5.08mm Lead Length: 6mm min | 33.2 | 100 | 0.02, 0.05, 0.1, 0.2, 0.5, 1 | 5 (-55 $^{\circ}\text{C}$ to +125 $^{\circ}\text{C}$) 10 (+125 $^{\circ}\text{C}$ to +175 $^{\circ}\text{C}$) | A3 or A4 | 1 |
| 04 | Lead Spacing: 3.81mm Lead Length: 6mm min | 33.2 | 100 | 0.02, 0.05, 0.1, 0.2, 0.5, 1 | 5 (-55 $^{\circ}\text{C}$ to +125 $^{\circ}\text{C}$) 10 (+125 $^{\circ}\text{C}$ to +175 $^{\circ}\text{C}$) | A3 or A4 | 1 |
| 07 | Lead Spacing: 5.08mm Lead Length: 20mm min | 33.2 | 100 | 0.02, 0.05, 0.1, 0.2, 0.5, 1 | 5 (-55 $^{\circ}\text{C}$ to +125 $^{\circ}\text{C}$) 10 (+125 $^{\circ}\text{C}$ to +175 $^{\circ}\text{C}$) | A3 or A4 | 1 |
| 08 | Lead Spacing: 3.81mm Lead Length: 20mm min | 33.2 | 100 | 0.02, 0.05, 0.1, 0.2, 0.5, 1 | 5 (-55 $^{\circ}\text{C}$ to +125 $^{\circ}\text{C}$) 10 (+125 $^{\circ}\text{C}$ to +175 $^{\circ}\text{C}$) | A3 or A4 | 1 |

NOTES:

1. See Physical Dimensions.
2. Value series: E192.
3. Critical resistance: 180k Ω .

1.5 MAXIMUM RATINGS

The maximum ratings shall not be exceeded at any time during use or storage.

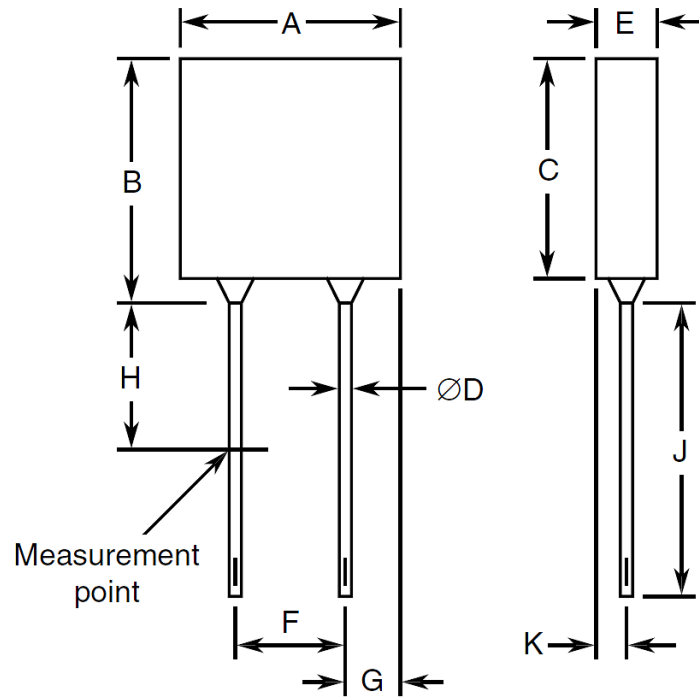
Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

| Characteristics | Symbols | Limits | Units | Remarks |
|-----------------------------|-----------|---------------------------|------------------|-----------|
| Rated Dissipation | P_n | 500 | mW | Note 1 |
| Limiting Element Voltage | U_L | 300 | V | - |
| Rated Voltage | U_R | $\sqrt{(P_n \times R_n)}$ | V | Note 2 |
| Isolation Voltage | U_i | 300 | V _{rms} | - |
| Operating Temperature Range | T_{op} | -55 to +175 | °C | T_{amb} |
| Storage Temperature Range | T_{stg} | -65 to +175 | °C | - |
| Soldering Temperature | T_{sol} | +260 | °C | Note 3 |

NOTES:

1. For $+70\text{ °C} \leq T_{amb} \leq +125\text{ °C}$, derate linearly to 300mW. For $T_{amb} > +125\text{ °C}$, derate linearly to 0W at $T_{amb} = +175\text{ °C}$.
2. Shall never exceed Limiting Element Voltage. R_n = Rated Resistance.
3. Duration 10 seconds maximum at a distance of not less than 1.6 mm from the body.

1.6 PHYSICAL DIMENSIONS

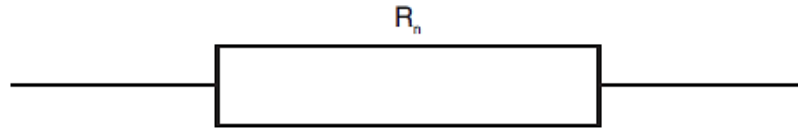


| Symbols | Dimensions (mm) | | Notes |
|---------|-----------------|------|-----------------|
| | Min. | Max. | |
| A | - | 7.5 | |
| B | - | 8 | |
| C | - | 7.5 | |
| ØD | 0.55 | 0.65 | |
| E | - | 2.5 | |
| F | 4.8 | 5.35 | Variants 03, 07 |
| | 3.55 | 4.1 | Variants 04, 08 |
| G | 1 | 1.5 | Variants 03, 07 |
| | 1.6 | 2.1 | Variants 04, 08 |
| H | 4 | 6 | |
| J | 6 | - | Variants 03, 04 |
| | 20 | - | Variants 07, 08 |
| K | - | 1.5 | |

NOTES:

1. Slight variations in the shape of the package are allowed provided they remain within the dimensions of A, B and E.

1.7 FUNCTIONAL DIAGRAM



1.8 MATERIALS AND FINISHES

1.8.1 Body

As a minimum, a thermo-setting resin moulding shall ensure the protection of the resistor.

1.8.2 Terminations

The terminal material and finish shall be as specified in Component Type Variants and Range of Components in accordance with the requirements of ESCC Basic Specification No. [23500](#).

2 REQUIREMENTS

2.1 GENERAL

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

2.1.1 Deviations from the Generic Specification

2.1.1.1 Deviations from Screening Tests (Chart F3)

- (a) Para. 8.3.2, Room Temperature Electrical Measurements (after Burn-in):
 Additional limits to be applied during measurement of Resistance, calculated from the applicable tolerance plus an additional $\pm 0.015\%$, shall be as follows:

| Tolerance (\pm %) | Post Burn-in Resistance Limits | |
|----------------------|--------------------------------|------------|
| | Min | Max |
| 0.02 | 0.99965 Rn | 1.00035 Rn |
| 0.05 | 0.99935 Rn | 1.00065 Rn |
| 0.1 | 0.99885 Rn | 1.00115 Rn |
| 0.2 | 0.99785 Rn | 1.00215 Rn |
| 0.5 | 0.99485 Rn | 1.00515 Rn |
| 1 | 0.98985 Rn | 1.01015 Rn |

Electrical parameter failures to these additional limits shall be rejected and shall count towards the Check for Lot Failure during Chart F3. Electrical parameter failures to the original tolerance limits specified in Room Temperature Electrical Measurements herein, that meet these additional limits, shall still be rejected but shall not count towards the Check for Lot Failure during Chart F3.

2.2 MARKING

The marking of all components delivered to this specification shall be in accordance with the requirements of ESCC Basic Specification No. 21700. When the component is too small to accommodate all of the marking specified, as much as space permits shall be marked and the marking information, in full, shall accompany each component in its primary package.

The information to be marked and the order of precedence, shall be as follows:

- (a) The ESCC qualified components symbol (for ESCC qualified components only).
- (b) The ESCC Component Number.
- (c) Traceability information.

2.3 OVERLOAD

The test conditions for Overload, tested as specified in the ESCC Generic Specification, shall be as follows:

- Voltage : $\sqrt{4P_n \times R_n}$ or 450V, whichever is less.
- Duration : 5s minimum.

2.4 ROBUSTNESS OF TERMINATIONS - SUBSTRATE BENDING TEST

The test conditions for the Tensile Test, tested as specified in the ESCC Generic Specification, shall be as follows:

Force : 10N

Duration : 5 to 10s

2.5 RESISTANCE TO SOLDERING HEAT

The test conditions for Resistance to Soldering Heat, tested as specified in the ESCC Generic Specification, shall be as follows:

Temperature : 260 °C

Duration : 10 (+0 -1) s

2.6 ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES

2.6.1 Room Temperature Electrical Measurements

The measurements shall be performed at $T_{amb} = +22 \pm 3 \text{ }^\circ\text{C}$.

| Characteristics | Symbols | ESCC 4001 Test Method and Conditions | Tolerance (\pm %) | Limits | | Units |
|-----------------------|----------------|--------------------------------------|----------------------|-----------------------|-----------------------|------------|
| | | | | Min | Max | |
| Resistance | R _A | Para. 8.3.1.1 | 0.02 | 0.9998 R _n | 1.0002 R _n | Ω |
| | | | 0.05 | 0.9995 R _n | 1.0005 R _n | |
| | | | 0.1 | 0.999 R _n | 1.001 R _n | |
| | | | 0.2 | 0.998 R _n | 1.002 R _n | |
| | | | 0.5 | 0.995 R _n | 1.005 R _n | |
| | | | 1 | 0.99 R _n | 1.01 R _n | |
| Insulation Resistance | R _I | Para. 8.3.1.2 V = 100V Note 1 | All | 1000 | - | M Ω |
| Voltage Proof | U _p | Para. 8.3.1.3 | All | 420 | - | Vrms |

NOTES:

1. The measurements shall be performed on a sample of 5 components with 0 failures permitted. In the event of any failure a 100% inspection may be performed.

2.6.2 High and Low Temperatures Electrical Measurements

| Characteristics | Symbols | ESCC 4001 Test Method and Conditions (Note 1) | Limits | | Units |
|---|------------------|---|---------|---------|-------|
| | | | Min | Max | |
| Resistance Change between -55 (+3 -0) °C and +22 ±3 °C | $\Delta R_A/R_A$ | Para. 8.3.1.1 | -0.04 | +0.04 | % |
| Resistance Change between +125 ±3 °C and +22 ±3 °C | $\Delta R_A/R_A$ | Para. 8.3.1.1 | -0.0545 | +0.0545 | % |
| Resistance Change between +175 (+0 -3) °C and +22 ±3 °C | $\Delta R_A/R_A$ | Para. 8.3.1.1 | -0.103 | +0.103 | % |

NOTES:

- The measurements shall be performed on a sample of 5 components selected from the total production lot.

2.7 INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS

The components shall be mounted as specified in the ESCC Generic Specification.

Unless otherwise specified, the measurements shall be performed at $T_{amb} = +22 \pm 3 \text{ }^\circ\text{C}$.

Unless otherwise specified the test methods and test conditions shall be as per the corresponding test defined in Room Temperature Electrical Measurements.

| Test Reference per ESCC No. 4001 | Characteristics | Symbols | Limits | | Units |
|---|------------------------------------|---------------------------|---|-----|-------|
| | | | Min | Max | |
| Rapid Change of Temperature Initial Measurement Final Measurement | Resistance Change in Resistance | R_A $\Delta R_A/R_A$ | Record Values $\pm (0.05 + 0.01\Omega \times 100 / R_n)$ | | % |
| Vibration Initial Measurement Final Measurement | Resistance Change in Resistance | R_A $\Delta R_A/R_A$ | Record Values $\pm (0.02 + 0.01\Omega \times 100 / R_n)$ | | % |
| Robustness of Terminations Initial Measurement Final Measurement | Resistance Change in Resistance | R_A $\Delta R_A/R_A$ | Record Values $\pm (0.02 + 0.01\Omega \times 100 / R_n)$ | | % |

| Test Reference per ESCC No. 4001 | Characteristics | Symbols | Limits | | Units |
|---|--|------------------|--|-----|------------|
| | | | Min | Max | |
| Resistance to Soldering Heat Initial Measurement Final Measurement | Resistance | R_A | Record Values | | % |
| | Change in Resistance | $\Delta R_A/R_A$ | $\pm (0.02 + 0.01\Omega \times 100 / R_n)$ | | |
| Solderability Initial Measurement Final Measurement | Resistance | R_A | Record Values | | % |
| | Change in Resistance | $\Delta R_A/R_A$ | $\pm (0.02 + 0.01\Omega \times 100 / R_n)$ | | |
| Climatic Sequence Initial Measurements (Procedure 1) Final Measurements | Resistance (after drying) | R_A | Record Values | | % |
| | Change in Resistance | $\Delta R_A/R_A$ | $\pm (0.05 + 0.01\Omega \times 100 / R_n)$ | | |
| | Insulation Resistance ($V_T = 100V$) | R_i | 100 | - | M Ω |
| Operating Life Initial Measurement (0 hour) Intermediate Measurements (1000 hours) Final Measurements (2000 hours) | Resistance | R_A | Record Values | | % |
| | Change in Resistance | $\Delta R_A/R_A$ | $\pm (0.05 + 0.01\Omega \times 100 / R_n)$ | | |
| | Change in Resistance | $\Delta R_A/R_A$ | $\pm (0.05 + 0.01\Omega \times 100 / R_n)$ | | % |
| | Insulation Resistance ($V_T = 100V$) | R_i | 1000 | - | |

2.8

BURN-IN CONDITIONS

| Characteristics | Symbols | Test Conditions | Units |
|---------------------|-----------|--|-------------|
| Ambient Temperature | T_{amb} | $+70 \pm 3$ | $^{\circ}C$ |
| Test Voltage | V_T | $\sqrt{(P_n \times R_n)}$ or U_L , whichever is less | V |

NOTES:

1. After Burn-in, the components shall be removed from the chamber and allowed to cool under normal atmospheric conditions for a minimum of 4 hours.



- 2.9 OPERATING LIFE CONDITIONS
The conditions shall be as specified for Burn-in.

APPENDIX 'A'**AGREED DEVIATIONS FOR VISHAY S.A. DIVISION SFERNICE (F)**

| Items Affected | Description of Deviations |
|---|---|
| Specification Title / Based on Type Designation | The Manufacturer's part type designation is: RCK02 HR |
| High and Low Temperatures Electrical Measurements (Para. 2.6.2, Note 1) | The measurements of Resistance Change over temperature may be performed on a sample of 5 prevalues selected from the total production prevalue lot. |