



FUSES, 5 TO 15 AMPS

BASED ON TYPE HCSF

ESCC Detail Specification No. 4008/002

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DCR No.	CHANGE DESCRIPTION

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1 GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 4008.

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 400800224

- Detail Specification Reference: 4008002
- Component Type Variant Number: 24 (as required)

1.4.2 Component Type Variants and Range of Components

The component type variants and range of components applicable to this specification are as follows:

Variant Number	Rated Current I_R at $T_{amb} = +23^\circ\text{C}$ (Note 1) (A)	AC Rated Voltage (V)	DC Rated Voltage (V)	Cold Resistance (m Ω)		Voltage Drop at I_R (mV)		Weight Max (g)
				Min	Max	Min	Max	
24	5	63	125	12.4	15.4	70	140	0.8
26	7.5	63	125	8.6	12.2	75	140	0.8
28	10	63	125	7.5	9.3	75	140	0.8
32	15	63	125	3.9	4.7	75	110	0.8

NOTES:

1. The Rated Current I_R is the maximum continuous current a fuse is capable of carrying without blowing. See Parameter Derating Information.

1.5 MAXIMUM RATINGS

The maximum ratings shall not be exceeded at any time during use or storage.

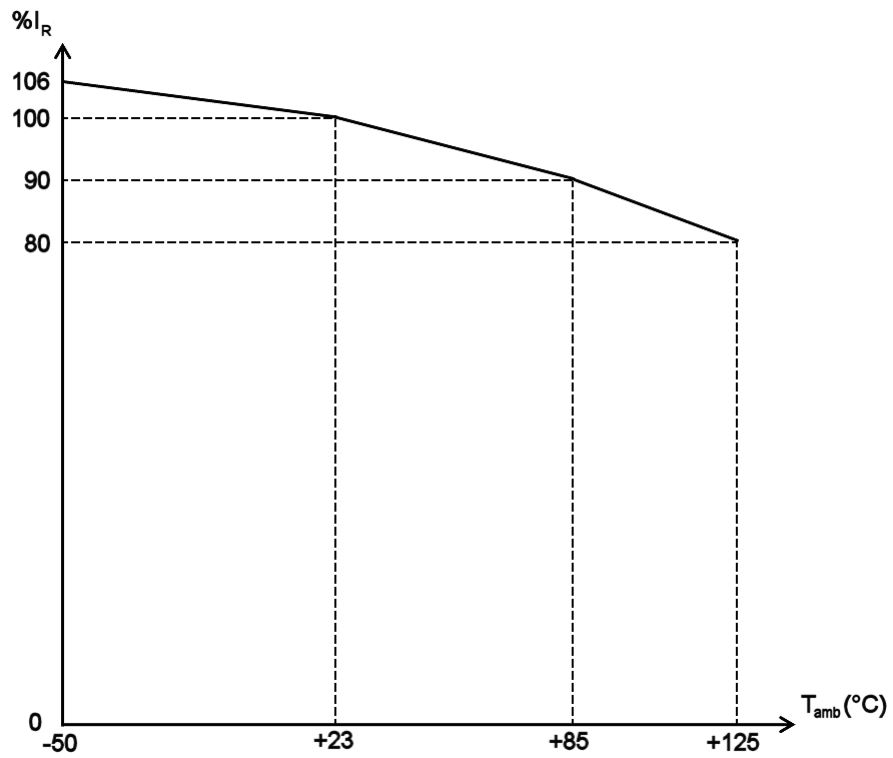
Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

Characteristics	Symbols	Maximum Ratings	Units	Remarks
Rated Current	I_R	Note 1	A	At $T_{amb} = +23^{\circ}C$ AC and DC Note 2
Rated Voltage	U_R	Note 1	V	AC or DC
AC Interrupt Current	-	200	A	At maximum AC Rated Voltage. Power factor > 0.999
DC Interrupt Current	-	1000	A	At maximum DC Rated Voltage. Time Constant $\leq 1ms$
Operating Temperature Range	T_{op}	-50 to +125	$^{\circ}C$	T_{amb} 106% I_R to 80% I_R Note 2
Storage Temperature Range	T_{stg}	-55 to +150	$^{\circ}C$	
Soldering Temperature	T_{sol}	+260	$^{\circ}C$	Note 3

NOTES:

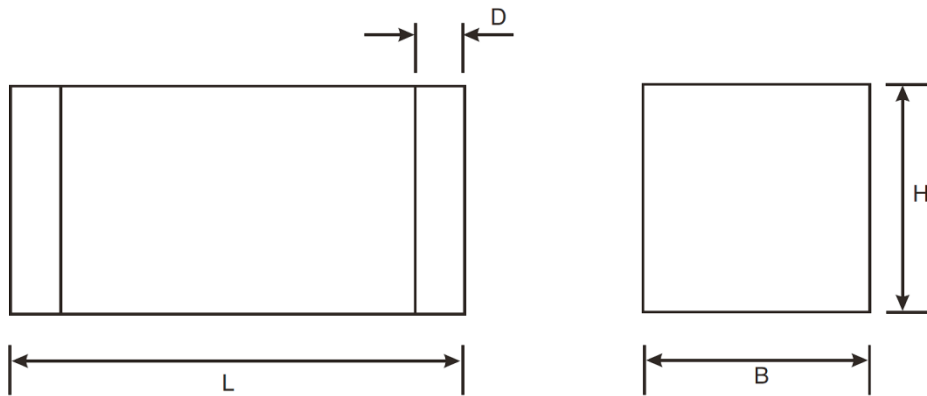
1. The Rated Current and maximum AC and DC Rated Voltage are specified in Component Type Variants and Range of Components.
2. See Parameter Derating Information.
3. 10 seconds maximum and the same terminal may only be resoldered on one more occasion and after a minimum of 10 minutes have elapsed.

1.6 PARAMETER DERATING INFORMATION



Maximum Continuous Current vs. Operating Temperature

1.7 PHYSICAL DIMENSIONS



Symbols	Dimensions mm	
	Min	Max
L	7.9	8.2
B	4.9	5.1
H	4.9	5.1
D	2	2.2

1.8 MATERIALS AND FINISHES

Materials and finishes shall be as follows:

- (a) Body: Ceramic
- (b) Terminal material: Copper alloy
- (c) Terminal plating: Electrolytic nickel of thickness 1µm minimum and 5µm maximum, with an electrolytic tin-lead final finish of thickness 5µm minimum and 15µm maximum. The composition of the tin-lead shall be 65 to 95% tin, remainder lead.

2 REQUIREMENTS

2.1 GENERAL

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

2.1.1 Deviations from the Generic Specification

2.1.1.1 *Deviations from Chart F4 - Qualification and Periodic Tests*

- (a) Vibration: Not applicable.

2.2 MARKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700.

The information to be marked and the order of precedence shall be as follows:

- (a) The ESCC qualified components symbol (for ESCC qualified components only).
- (b) The ESCC Component Number.
- (c) Traceability information.

2.3 TEST CONDITIONS FOR CURRENT CARRYING CAPACITY

Ref. Current Carrying Capacity in the ESCC Generic Specification.

- Test Current: 125% I_R (DC). See Component Type Variants and Range of Components for value of I_R .
- Duration: 1 hour minimum.
- Test temperature: +22 ±3°C.

2.4 TEST CONDITIONS AND LIMITS FOR OVERLOAD OPERATION

Ref. Overload Operation in the ESCC Generic Specification.

Overload current conditions and pre-arcing times shall be as follows:

Sample	Overload Current (DC)	Pre-arcing Time (ms)	
		Min	Max
i	400% I _R (Note 1)	2	50
ii	600% I _R (Note 1)	1	10
iii	1000% I _R (Note 1)	0.1	2

NOTES:

1. See Component Type Variants and Range of Components for value of I_R.

After each fuse has blown, the test circuit shall remain energized for 30 seconds minimum without any indication of closing. The fuses shall be visually examined and there shall be no evidence of damage to the body or terminals.

2.5 TEST CONDITIONS AND LIMITS FOR VERIFICATION OF OVERLOAD OPERATION AT DC RATED VOLTAGE

Ref. Verification of Overload Operation at DC Rated Voltage in the ESCC Generic Specification.

Overload current conditions and pre-arcing times shall be as follows:

At T_{amb} = +22 ±3°C

Sample	Overload Current (DC)	Pre-arcing Time (ms)	
		Min	Max
i	250% I _R (Note 1)	5	5000
ii	400% I _R (Note 1)	2	50
iii	600% I _R (Note 1)	1	10
iv	1000A	N/A	

At T_{amb} = -50 (+5, -0)°C

Sample	Overload Current (DC)	Pre-arcing Time (ms)	
		Min	Max
i	265% I _R (Note 1)	5	5000
ii	424% I _R (Note 1)	2	50
iii	636% I _R (Note 1)	1	10
iv	1000A	N/A	

NOTES:

1. See Component Type Variants and Range of Components for value of I_R.

After each fuse has blown, the test circuit shall remain energized for 30 seconds minimum without any indication of closing. The fuses shall be visually examined and there shall be no evidence of damage to the body or terminals.

2.6 TEST CONDITIONS AND LIMITS FOR INSULATION RESISTANCE

Ref. Insulation Resistance in the ESCC Generic Specification.

- Test Voltage: 250V (DC).
- Test Temperature: $T_{amb} = +22 \pm 3^{\circ}\text{C}$.
- Test Limit: 100k Ω minimum.

2.7 TEST CONDITIONS AND LIMITS FOR THERMAL VACUUM

Ref. Thermal Vacuum in the ESCC Generic Specification.

The maximum limit of the current clearing I^2t value for each component type variant is given below.

Variant Number	Maximum Current Clearing I^2t (A^2s) (Note 1)
24	20
26	45
28	80
32	180

NOTES:

1. Tested at 400% I_R (DC). See Component Type Variants and Range of Components for value of I_R .

2.8 ROOM TEMPERATURE ELECTRICAL MEASUREMENTS

The measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}\text{C}$.

Characteristics	Symbols	Test Method and Conditions	Limits		Units
			Min	Max	
Cold Resistance	R	ESCC No. 4008	Note 1		m Ω
Voltage Drop	VD	ESCC No. 4008	Note 1		mV

NOTES:

1. See Component Type Variants and Range of Components for the applicable limits.

2.9 INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS

Unless otherwise specified, the measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}C$.

Unless otherwise specified, the test methods and test conditions shall be as per the corresponding test defined in Room Temperature Electrical Measurements.

The drift values (Δ) shall not be exceeded for each characteristic where specified. The corresponding absolute limit values for each characteristic shall not be exceeded.

Test Reference per ESCC No. 4008	Characteristics	Symbols	Limits		Units
			Min	Max	
Resistance to Soldering Heat Final Measurements	Cold Resistance	R	Note 1		mΩ
	Voltage Drop	VD	Note 1		mV
Rapid Change of Temperature Final Measurements	Cold Resistance	R	Note 1		mΩ
	Voltage Drop	VD	Note 1		mV
Vibration Final Measurements	Cold Resistance	R	Note 1		mΩ
	Voltage Drop	VD	Note 1		mV
Shock Final Measurements	Cold Resistance	R	Note 1		mΩ
	Voltage Drop	VD	Note 1		mV
Damp Heat, Steady State Final Measurements	Cold Resistance	R	Note 1		mΩ
	Voltage Drop	VD	Note 1		mV
Thermal Vacuum Final Measurements	Insulation Resistance (Note 2)	R_i	Note 2	-	kΩ
			Note 1		
Blown fuses					
Remaining fuses	Cold Resistance	R	Note 1		mΩ

Test Reference per ESCC No. 4008	Characteristics	Symbols	Limits		Units
			Min	Max	
Operating Life Initial Measurements	Cold Resistance (Note 3)	R	Note 1		mΩ
	Voltage Drop (Note 3)	VD	Note 1		mV
Intermediate Measurements (1000h)	Cold Resistance	R	Note 1		mΩ
Final Measurements (2000h)	Cold Resistance	R	Note 1		mΩ
	Voltage Drop	VD	Note 1		mV
	Voltage Drop Drift (from initial measurement)	$\frac{\Delta V}{VD}$	-	±20	%
Robustness of Terminations Final Measurements	Cold Resistance	R	Note 1		mΩ
	Voltage Drop	VD	Note 1		mV

NOTES:

1. See Component Type Variants and Range of Components for the applicable limits.
2. See Test Conditions and Limits for Insulation Resistance.
3. This test need not be repeated. The most recent result from the previous test may be used instead.

2.10 BURN-IN CONDITIONS

Characteristics	Symbols	Test Conditions	Units
Ambient Temperature	T _{amb}	+80 (+0 -3)	°C
Test Current	I	90.8% I _R (DC) (Note 1)	A

NOTES:

1. See Component Type Variants and Range of Components for value of I_R.

2.11 OPERATING LIFE CONDITIONS

Characteristics	Symbols	Test Conditions	Units
Ambient Temperature	T _{amb}	+125 (+0 -3)	°C
Test Current	I	80% I _R (DC) (Note 1)	A

NOTES:

1. See Component Type Variants and Range of Components for value of I_R.

APPENDIX 'A'
AGREED DEVIATIONS FOR SCHURTER (CH)

Items Affected	Description of Deviations
Deviations from Screening Tests - Chart F3	External Visual Inspection: <ul style="list-style-type: none"> • Any void in the ceramic with a maximum surface diameter and depth of $\leq 0.7\text{mm}$ shall be considered acceptable. • Any discoloured areas on the ceramic with a diameter $\leq 0.5\text{mm}$ shall be considered acceptable. • Any metallic particle on the ceramic with an area $\leq 0.02\text{mm}^2$ shall be considered acceptable.
Deviations from Qualification and Periodic Tests - Chart F4	Rapid Change of Temperature: Number of cycles shall be 200.
	External Visual Inspection: <ul style="list-style-type: none"> • Any void in the ceramic with a maximum surface diameter and depth of $\leq 0.7\text{mm}$ shall be considered acceptable. • Any discoloured areas on the ceramic with a diameter $\leq 0.5\text{mm}$ shall be considered acceptable. • Any metallic particle on the ceramic with an area $\leq 0.02\text{mm}^2$ shall be considered acceptable.
	Thermal Vacuum: The vacuum chamber pressure during Thermal Vacuum test shall be $\leq 5 \times 10^{-2}$ torr (6.7Pa).
	Solderability: Any void in the solder which is $\leq 0.3\text{mm}$ deep shall be considered acceptable.