



**ACCESSORIES FOR CONNECTORS,
MICROMINIATURE 3401/029, 3401/077 AND
CONNECTOR SAVERS 3401/041**

ESCC Detail Specification No. 3401/032

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DCR No.	CHANGE DESCRIPTION
939, 951, 952, 953	Specification upissued to include technical changes per DCR.

TABLE OF CONTENTS

1	GENERAL	5
1.1	SCOPE	5
1.2	COMPONENT TYPE VARIANTS	5
1.3	MAXIMUM RATINGS	5
1.4	PARAMETER DERATING INFORMATION	5
1.5	PHYSICAL DIMENSIONS	5
1.6	FUNCTIONAL DIAGRAM	5
2	APPLICABLE DOCUMENTS	15
3	TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS	15
4	REQUIREMENTS	15
4.1	GENERAL	15
4.2	DEVIATIONS FROM GENERIC SPECIFICATION	15
4.2.1	Deviations from Special In-process Controls	15
4.2.2	Deviations from Final Production Tests (Chart II)	15
4.2.3	Deviations from Burn-in and Electrical Measurements (Chart III)	15
4.2.4	Deviations from Qualification, Environmental and Endurance Tests (Chart IV)	15
4.2.5	Deviations from Lot Acceptance Tests (Chart V)	15
4.3	MECHANICAL REQUIREMENTS	16
4.3.1	Dimension Check	16
4.3.2	Weight	16
4.3.3	Torque Value	16
4.4	MATERIALS AND FINISHES	16
4.4.1	Screw Lock Assemblies and Brackets	16
4.4.2	Interfacial Seals	16
4.5	MARKING	16
4.5.1	General	16
4.5.2	The ESCC Component Number	16
4.5.3	Traceability Information	16
4.6	ELECTRICAL MEASUREMENTS	17
4.7	SCREENING TESTS (TABLES 4 AND 5)	17
4.8	ENVIRONMENTAL AND ENDURANCE TESTS	17

1 GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, test and inspection data of Accessories for Microminiature Connectors 3401/029 (Type MDM), Connector Savers 3401/041 and Microminiature Connectors with Removable Contacts 3401/077 (Type MDMA).

It shall be read in conjunction with:

- ESCC Generic Specification No. 3401, Connectors, Electrical, Circular and Rectangular.
- ESCC Detail Specification No. 3401/029, Connectors, Electrical, Rectangular, Microminiature, based on Type MDM.
- ESCC Detail Specification No. 3401/041, Connector Savers, Electrical, Rectangular, Microminiature, based on type MDM.
- ESCC Detail Specification No. 3401/077, Connectors, Electrical, Rectangular, Microminiature, Removable Contacts, based on type MDMA.
- ESCC Detail Specification No. 3401/087, Lightweight Accessories for Rectangular, Microminiature Connectors, 3401/029 and 3401/077

the requirements of which are supplemented herein.

1.2 COMPONENT TYPE VARIANTS

The type variants of accessories covered by this specification are given in Table 1(a).

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the accessories specified herein, are as scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION

Not applicable.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the accessories specified herein are shown in Figure 2.

1.6 FUNCTIONAL DIAGRAM

Not applicable.

TABLE 1(a) – TYPE VARIANTS

Variant	Description (1)	For Use With
03	90° Mounting Bracket, Shell Sizes 9 to 37	ESCC3401/029 Variants 01, 02 ESCC3401/077 Variants 01, 02
04	90° Mounting Bracket, Shell Size 51	ESCC3401/029 Variants 01, 02
07	Screw Sub-Assembly	ESCC3401/029 Variants 01, 02 ESCC3401/077 Variants 01, 02
08	Screwlock Sub-Assembly (Front Panel Mounting)	ESCC3401/029 Variants 01, 02 ESCC3401/077 Variants 01, 02
09	Screwlock Sub-Assembly (Rear Panel Mounting)	ESCC3401/029 Variants 01, 02 ESCC3401/077 Variants 01, 02
10	Screwlock Assembly for Connector Savers	ESCC3401/041 Variants 01 to 07
11	Screwlock for Connectors FR136/FR139	ESCC3401/029 Variants 01, 02
12	Interfacial Seals for MDMA Female Connectors, Shell Size 9	ESCC3401/077 Variants 01, 02
13	Interfacial Seals for MDMA Female Connectors, Shell Size 15	ESCC3401/077 Variants 01, 02
14	Interfacial Seals for MDMA Female Connectors, Shell Size 21	ESCC3401/077 Variants 01, 02
15	Interfacial Seals for MDMA Female Connectors, Shell Size 25	ESCC3401/077 Variants 01, 02
16	Interfacial Seals for MDMA Female Connectors, Shell Size 31	ESCC3401/077 Variants 01, 02
17	Interfacial Seals for MDMA Female Connectors, Shell Size 37	ESCC3401/077 Variants 01, 02
18	Screw Sub-Assembly for Lightweight Backshell	ESCC3401/087 Variants 01 to 56

NOTES:

1. See Figure 2 for Details.

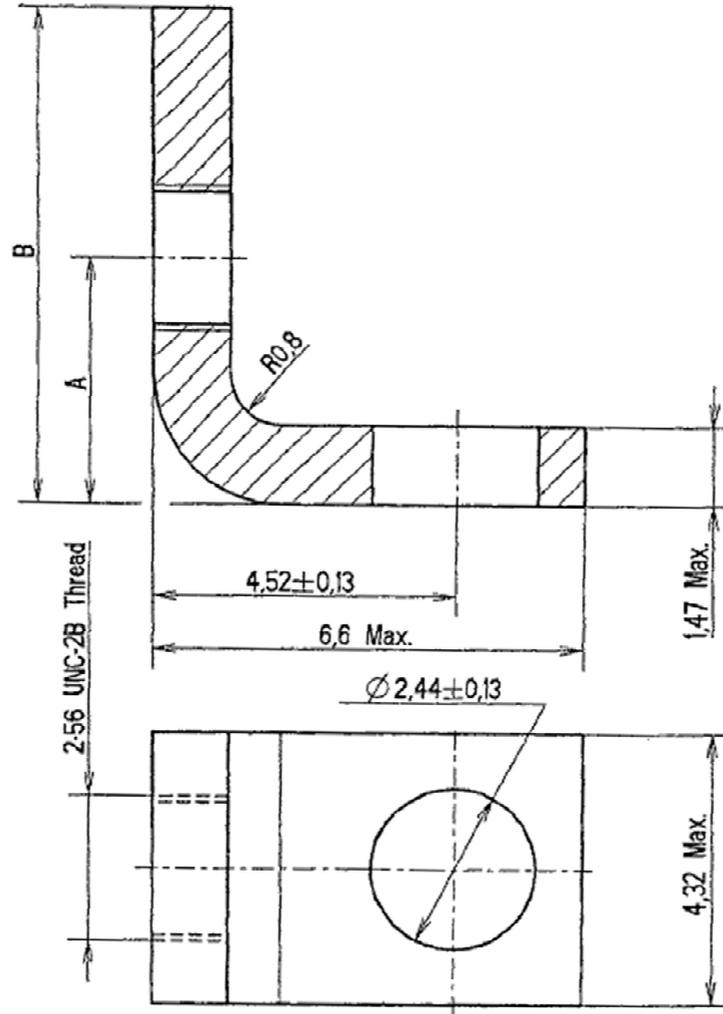
TABLE 1(b) - MAXIMUM RATINGS

No.	Characteristics	Symbol	Maximum Ratings	Unit
1	Operating Temperature Range	T _{op}	-55 to +125	°C
2	Storage Temperature Range	T _{stg}	-55 to +125	°C
3	Torque Value	T	See Figure 2	Nm

FIGURE 1

Not applicable.

FIGURE 2 - PHYSICAL DIMENSIONS
VARIANTS 03 AND 04 - 90° MOUNTING BRACKET



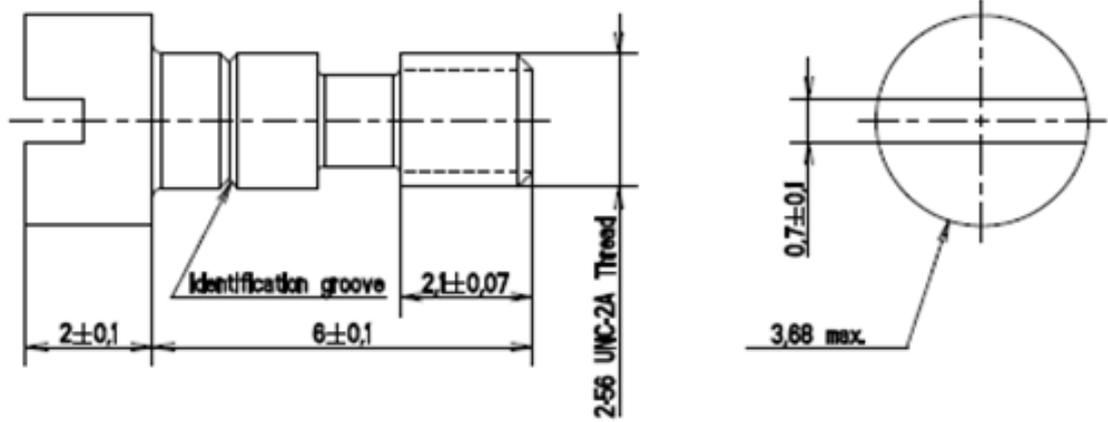
Variant	Sizes	A ± 0.13	B Max
03	9 to 37	3.73	7.82
04	51	4.29	8.89

NOTES:

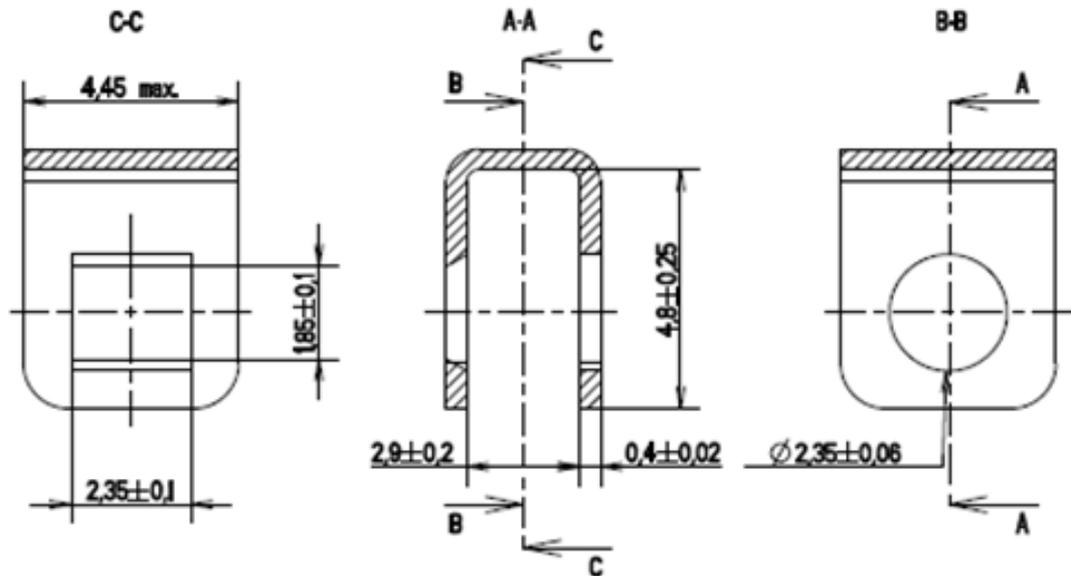
2. All dimensions in mm.
3. Weight:
 Variant 03 0.42g
 Variant 04 0.45g
4. Variant 04 is not applicable to MDMA connectors.

VARIANT 07 - SCREW SUB-ASSEMBLY

Screw



Clip



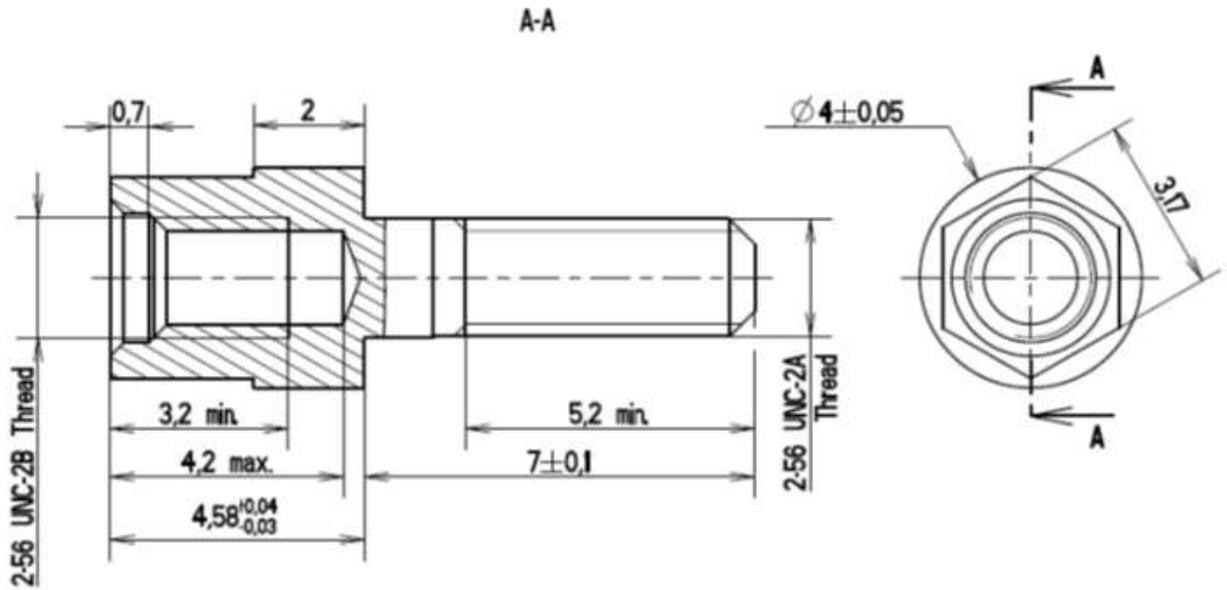
NOTES:

1. All dimensions in mm.
2. Weight:
Screw 0.3g
Clip 0.14g
- 3.

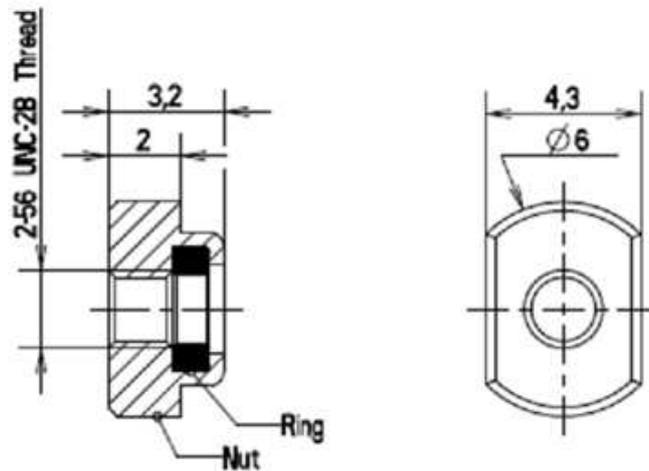
Torque Values	Min (Nm)	Max (Nm)
Screw	0.28	0.32

VARIANT 08 - SCREWLOCK SUB-ASSEMBLY (FRONT PANEL MOUNTING)

Screwlock



Self-locking nut



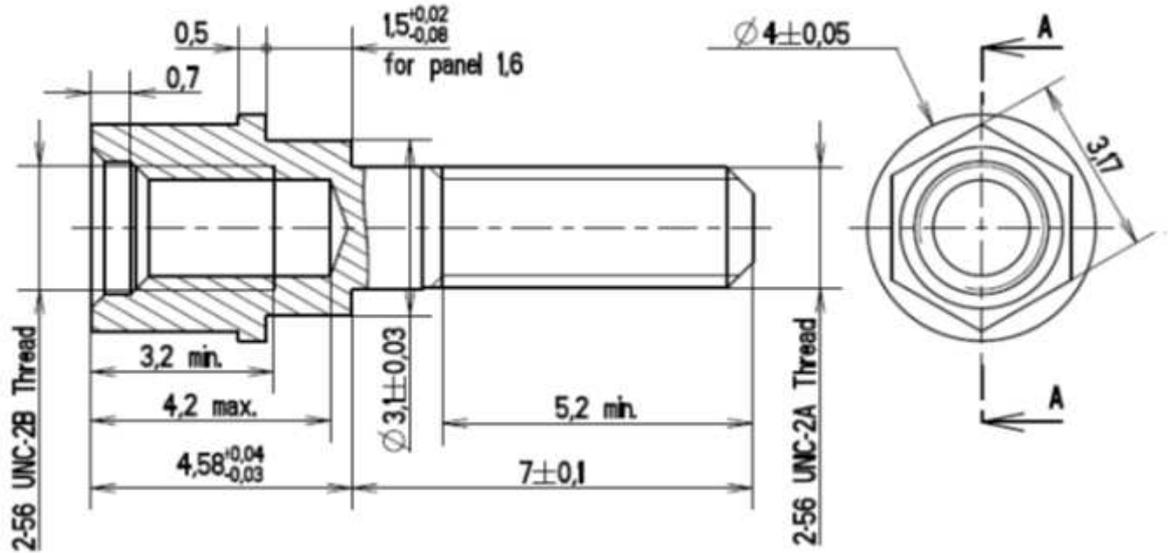
NOTES:

1. All dimensions in mm.
2. Weight:
Screwlock 0.51g
Self-locking Nut 0.4 g
- 3.

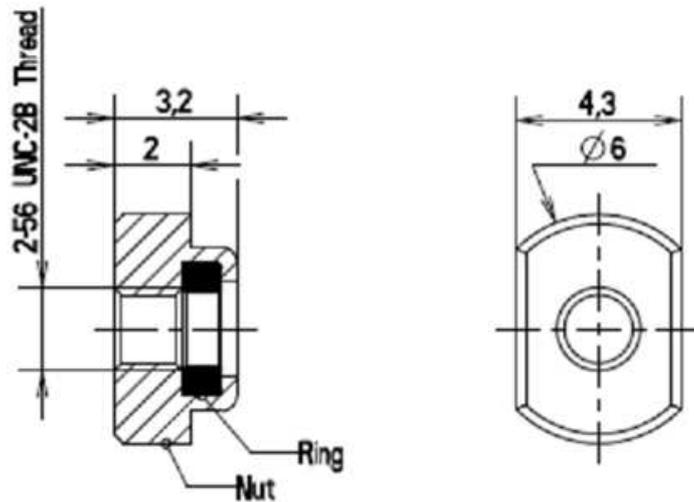
Torque Values	Min (Nm)	Max (Nm)
Screwlock male side	0.44	0.48
Screwlock female side	0.28	0.32
Self-locking Nut	0.44	0.48

VARIANT 09 - SCREWLOCK SUB-ASSEMBLY (REAR PANEL MOUNTING)

Screwlock



Self-locking nut



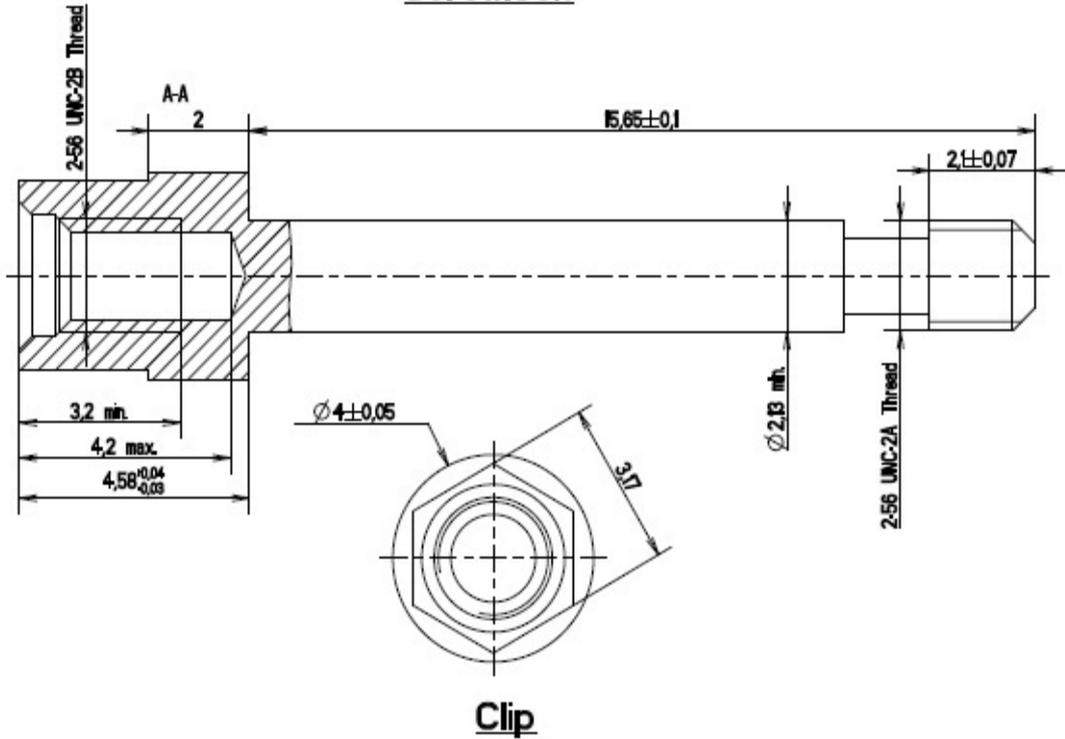
NOTES:

1. All dimensions in mm.
2. Weight:
Screwlock 0.45g
Self-Locking Nut 0.4 g
- 3.

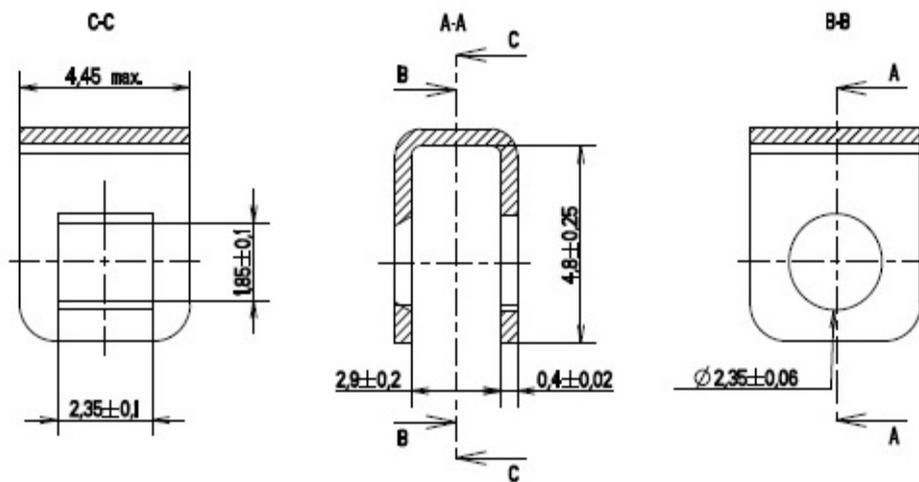
Torque Values	Min (Nm)	Max (Nm)
Screwlock male side	0.44	0.48
Screwlock female side	0.28	0.32
Self-locking Nut	0.44	0.48

VARIANT 10 - SCREWLOCK ASSEMBLY FOR CONNECTOR SAVERS

Screwlock



Clip

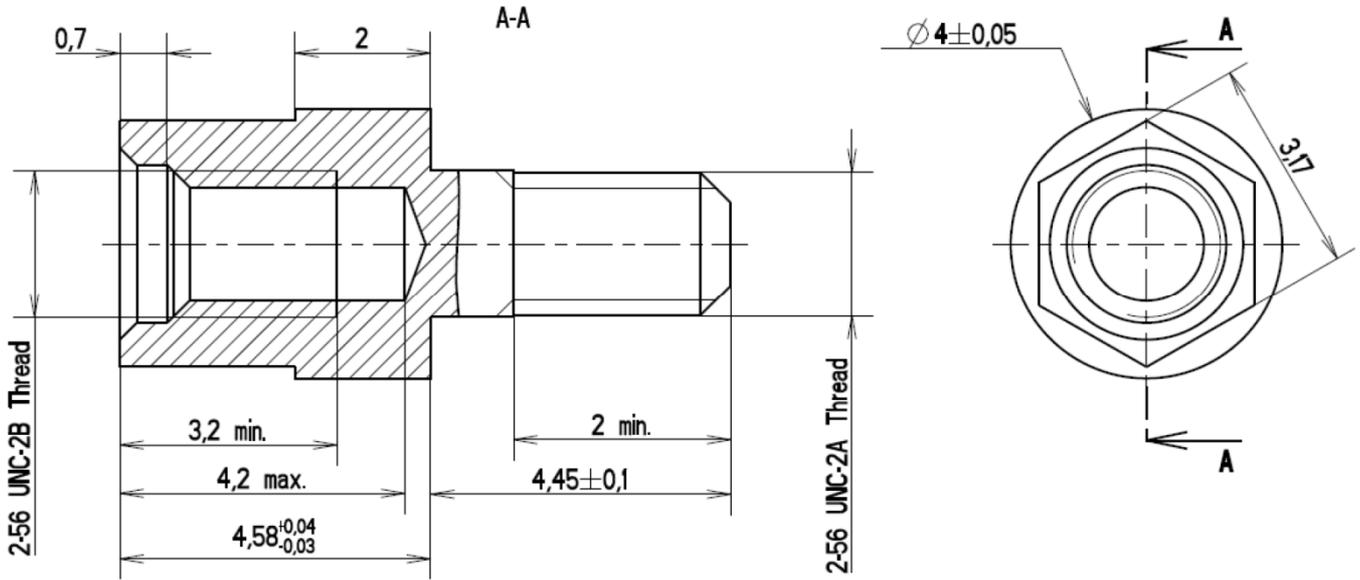


NOTES:

1. All dimensions in mm.
2. Weight:
Screwlock 0.79g
Clip 0.14g
- 3.

Torque Values	Min (Nm)	Max (Nm)
Screwlock male side	0.36	0.4
Screwlock female side	0.28	0.32

VARIANT 11 - SCREWLOCK FOR CONNECTORS FR136/FR139



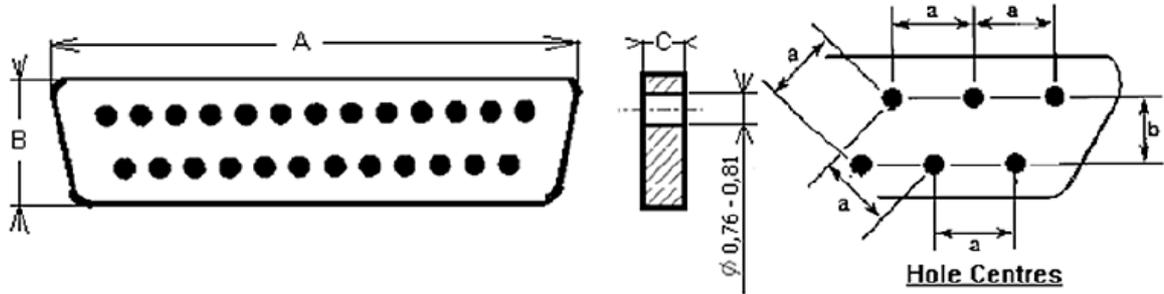
NOTES:

1. All dimensions in mm.
2. Weight:
Screwlock 0.43g
- 3.

Torque Values	Min (Nm)	Max (Nm)
Screwlock male side	0.44	0.48
Screwlock female side	0.28	0.32

VARIANTS 12 TO 17 - INTERFACIAL SEALS FOR MDMA FEMALE CONNECTORS

Variant 15 (shell size 25) shown for illustrative purposes



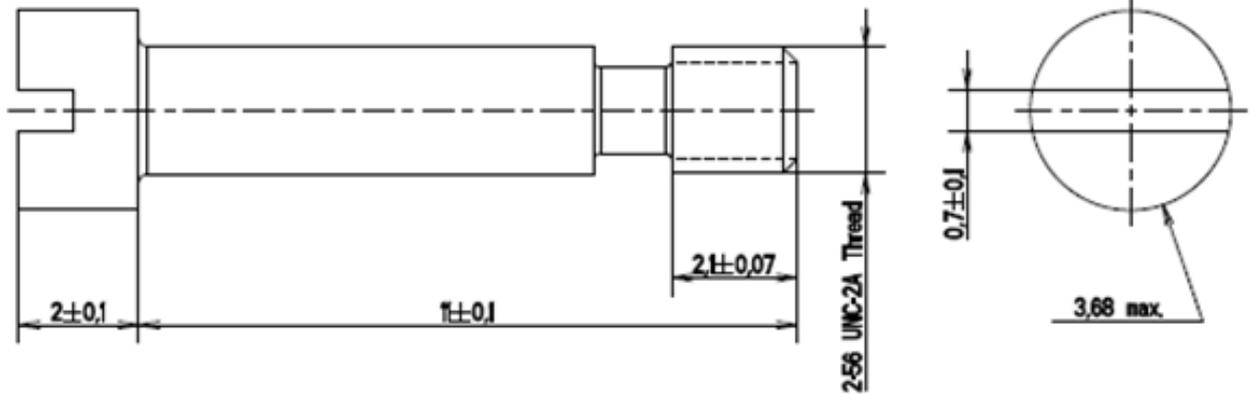
NOTES:

1. a = Distance between hole centres: 1.27mm typical.
2. b = Distance between rows: 1.09mm typical.

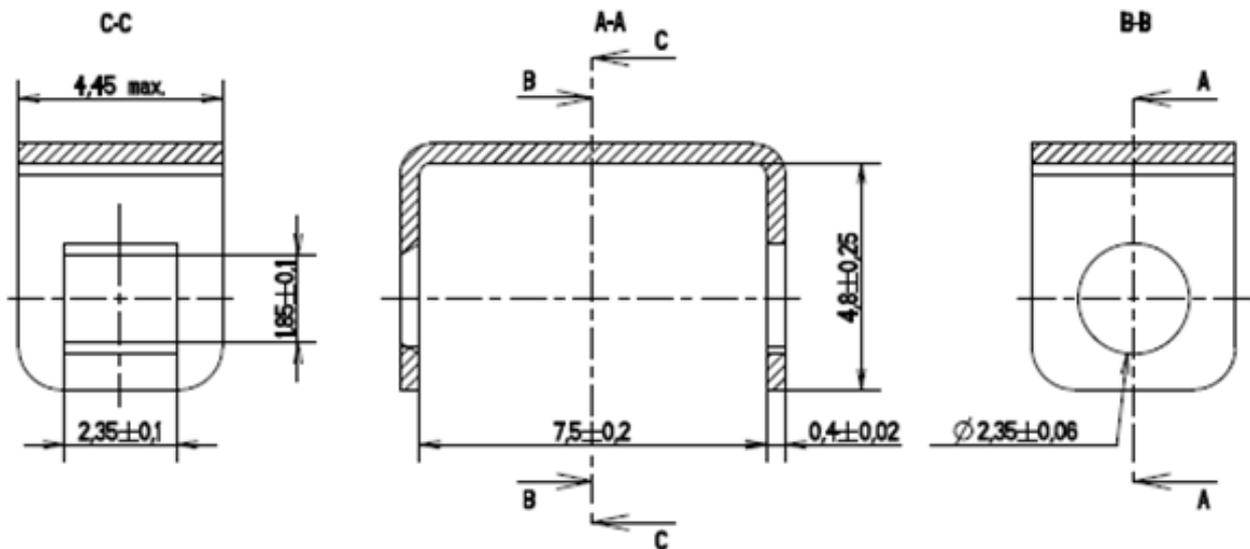
Variant No.	Shell Size	Dimensions (mm)						Weight Max. (g)
		A		B		C		
		Min.	Max.	Min.	Max.	Min.	Max.	
12	9	8.33	8.73	4.6	4.8	0.6	0.7	0.02
13	15	12.14	12.54	4.6	4.8	0.6	0.7	0.03
14	21	15.95	16.35	4.6	4.8	0.6	0.7	0.04
15	25	18.49	18.89	4.6	4.8	0.6	0.7	0.05
16	31	22.3	22.7	4.6	4.8	0.6	0.7	0.07
17	37	26.11	26.51	4.6	4.8	0.6	0.7	0.08

VARIANT 18 – SCREW SUB-ASSEMBLY FOR LEIGHTWEIGHT BACKSHELL

Screw



Clip



NOTES:

1. All dimensions in mm.
2. Weight:
Screw 0.6g
Clip 0.2g
- 3.

Torque Values	Min (Nm)	Max (Nm)
Screw	0.28	0.32

2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 3401, Connectors, Electrical, Circular and Rectangular.
- (b) ESCC Detail Specification No. 3401/029, Connectors, Electrical, Rectangular, Microminiature, based on Type MDM.
- (c) ESCC Detail Specification No. 3401/041, Connector Savers, Electrical, Rectangular, Microminiature, based on type MDM.
- (d) ESCC Detail Specification No. 3401/077, Connectors, Electrical, Rectangular, Microminiature, Removable Contacts, based on Type MDMA.
- (e) ESCC Detail Specification No. 3401/087, Lightweight Accessories for Rectangular, Microminiature Connectors, 3401/029 and 3401/077.

3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

4 REQUIREMENTS

4.1 GENERAL

The complete requirements for procurement of the accessories specified herein are stated in this specification and ESCC Generic Specification No. 3401. Deviations from the Generic Specification, applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION

4.2.1 Deviations from Special In-process Controls

Only Para. 5.2.1 shall apply.

4.2.2 Deviations from Final Production Tests (Chart II)

Only the following tests shall be performed:

- Para. 9.6, Dimension Check.
- Para. 9.7, External Visual Inspection. The magnification shall be x3.

4.2.3 Deviations from Burn-in and Electrical Measurements (Chart III)

Chart III is not applicable.

4.2.4 Deviations from Qualification, Environmental and Endurance Tests (Chart IV)

Chart IV is not applicable.

4.2.5 Deviations from Lot Acceptance Tests (Chart V)

Chart V is not applicable.

4.3 MECHANICAL REQUIREMENTS

4.3.1 Dimension Check

The dimensions of the accessories specified herein shall be verified in accordance with the requirements set out in Para. 9.6 of ESCC Generic Specification No. 3401 and Para. 4.2.2 of this specification; they shall conform to those shown in Figure 2.

4.3.2 Weight

The maximum weight of the accessories specified herein shall be as specified in Figure 2.

4.3.3 Torque Value

The torque value to be used for tightening the screws of the accessories specified herein shall be as specified in Table 1(b).

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the components specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 Screw Lock Assemblies and Brackets

These shall be made of passivated stainless steel, type 303.

4.4.2 Interfacial Seals

These shall be made of silicon base rubber.

4.5 MARKING

4.5.1 General

The marking of components delivered to this specification shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and the following paragraphs. Each component shall be marked in respect of:

- (a) The ESCC qualified components symbol (for ESCC qualified components only).
- (b) The ESCC Component Number.
- (c) Traceability Information.

These components being too small to accommodate the marking specified above, the ESCC marking information shall accompany the component in its primary package.

4.5.2 The ESCC Component Number

The ESCC Component Number shall be constituted and marked as follows:

Example: 340103203B

- Detail Specification Number: 3401032
- Type Variant (See Figure 2): 03
- Testing Level: B

4.5.3 Traceability Information

Traceability information shall be marked in accordance with ESCC Basic Specification No. 21700.

- 4.6 ELECTRICAL MEASUREMENTS
Not applicable.

- 4.7 SCREENING TESTS (TABLES 4 AND 5)
Not applicable.

- 4.8 ENVIRONMENTAL AND ENDURANCE TESTS
Not applicable.