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# TRANSISTORS, MICROWAVE, SILICON, BIPOLAR, SMALL SIGNAL

# BASED ON TYPES BFY181, BFY182, BFY183, BFY193, BFY193C AND BFY196

ESCC Detail Specification No. 5611/006

Issue 7 November 2016





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# **DOCUMENTATION CHANGE NOTICE**

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1025	Specification upissued to incorporate changes per DCR.



# ESCC Detail Specification

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#### 1 **GENERAL**

#### 1.1 SCOPE

This specification details the ratings, physical and electrical characteristics and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

#### 1.2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 5010
- (b) MIL-STD-750, Test Methods and Procedures for Semiconductor Devices

#### 1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

#### 1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

#### 1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 561100603

Detail Specification Reference: 5611006

Component Type Variant Number: 03 (as required)

#### 1.4.2 Component Type Variants

The component type variants applicable to this specification are as follows:

Variant Number	Based on Type	Case	Lead Material and Finish	Weight max g
03	BFY181	Micro-X1	G2	0.03
04	BFY182	Micro-X1	G2	0.03
05	BFY183	Micro-X1	G2	0.03
06	BFY193	Micro-X1	G2	0.03
07	BFY196	Micro-X1	G2	0.03
08	BFY193C	Micro-X1	G2	0.03

The lead material and finish shall be in accordance with the requirements of ESCC Basic Specification No. 23500.



#### 1.5 MAXIMUM RATINGS

The maximum ratings shall not be exceeded at any time during use or storage.

Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

Characteristics	Symbols	Maximum Ratings	Units	Remarks
Collector-Emitter Voltage	V <sub>CEO</sub>	12	V	
Collector-Emitter Voltage	Vces	20	V	
Collector-Base Voltage	V <sub>CBO</sub>	20	V	
Emitter-Base Voltage	V <sub>EBO</sub>	2	V	
Collector Current Variant 03 Variant 04 Variant 05 Variants 06, 08 Variant 07	lc	20 35 65 80 100	mA	
Base Current Variant 03 Variant 04 Variant 05 Variants 06, 08 Variant 07	Ів	2 4 5 10 12	mA	Note 1
Power Dissipation Variant 03 Variant 04 Variant 05 Variants 06, 08 Variant 07	P <sub>tot</sub>	175 250 450 580 700	mW	$T_{s} \le +137^{\circ}C$ $T_{s} \le +136^{\circ}C$ $T_{s} \le +99^{\circ}C$ $T_{s} \le +104^{\circ}C$ $T_{s} \le +105^{\circ}C$ Note 2
Operating Temperature Range	Тор	-65 to +200	°C	Ts
Storage Temperature Range	T <sub>stg</sub>	-65 to +200	°C	
Junction Temperature	Tj	+200	°C	
Thermal Resistance, Junction-to-Soldering Point Variant 03 Variant 04 Variant 05 Variants 06, 08 Variant 07	R <sub>th(j-s)</sub>	360 255 225 165 135	°C/W	
Soldering Temperature	T <sub>sol</sub>	+250	°C	Note 3

#### **NOTES:**

- 1. Maximum ratings must not be exceeded under any combination of DC ratings and RF voltage/current swings except as specified in Room Temperature Electrical Measurements herein.
- 2.  $T_S$  is measured on the collector lead at the soldering point to the PCB. For  $T_S$  greater than specified,  $P_{tot}$  derates linearly to 0W at  $T_S = +200^{\circ}$ C.
- 3. Duration 5 seconds maximum at a distance of not less than 0.5mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.

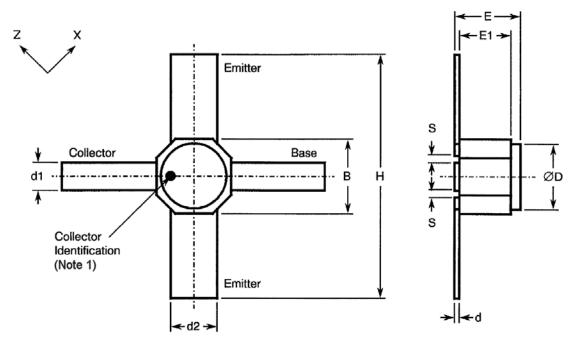


#### 1.6 HANDLING PRECAUTIONS

These devices are susceptible to damage by electrostatic discharge. Therefore suitable precautions shall be employed for protection during all phases of manufacture test, packaging, shipping and handling.

These components are categorised as Class 1 per ESCC Basic Specification No. 23800 with a Minimum Critical Path Failure Voltage of 500V for Variant 03 and 1000V for Variants 04 to 08.

# 1.7 PHYSICAL DIMENSIONS AND TERMINAL IDENTIFICATION Micro-X1 Package



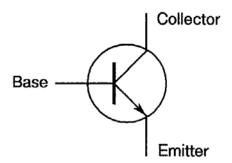
Cymbolo	Dimensi	Notos	
Symbols	Min	Max	Notes
В	1.68	1.88	2
d	0.07	0.15	3
d1	0.4	0.6	2
d2	0.92	1.12	2
ØD	1.55	1.85	
Е	0.85	1.25	3
E1	0.66	0.86	3
Н	4	4.4	2
S	0.08	0.3	4

#### NOTES:

- 1. The Collector terminal is identified by means of a black dot marked on the lid, with the three other terminals identifiable by the component's geometry.
- 2. Applies in two places.
- 3. Applies to all leads.
- 4. Applies in four places.



#### 1.8 FUNCTIONAL DIAGRAM



#### **NOTES:**

1. The lid is connected to the Emitter terminal.

#### 1.9 MATERIALS AND FINISHES

Materials and finishes shall be as follows:

- - The case shall be hermetically sealed and have a ceramic body with a metal lid.
- (b) Leads
   As specified in Component Type Variants.

#### 2 **REQUIREMENTS**

#### 2.1 GENERAL

(a)

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

#### 2.1.1 <u>Deviations from the Generic Specification</u>

#### 2.1.1.1 Deviations from Screening Tests (Chart F3)

- (a) Radiographic Inspection: shall be performed in the X and Z axes only.
- 2.1.1.2 Deviations from Qualification and Periodic Tests for Packaged Components (Chart F4A)
  - (a) Mechanical Shock: Not applicable.
  - (b) Vibration: Not applicable.
  - (c) Constant Acceleration: Not applicable.

#### 2.2 MARKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700. The information to be marked and the order of precedence shall be as follows:

- (a) Terminal identification.
- (b) The ESCC qualified components symbol (for ESCC qualified components only).
- (c) The ESCC Component Number.
- (d) Traceability information.



#### 2.3 <u>DIE SHEAR</u>

In those cases where package clearances are such that a die shear test is not practicable, the die shall be pushed away with a suitable tool. The force required to remove the die need not be recorded. The die attachment area shall be inspected and the component shall be considered acceptable if more than 50% of the semiconductor material remains.

#### 2.4 TERMINAL STRENGTH

The test conditions for terminal strength, tested as specified in the ESCC Generic Specification, shall be as follows:

• Test Condition A, tension, with a force of 2.23N and a duration of 5s.

#### 2.5 ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES

#### 2.5.1 Room Temperature Electrical Measurements

The measurements shall be performed at  $T_{amb} = +25 \pm 3^{\circ}C$ .

Characteristics	Symbols	MIL-STD-750	Test Conditions		nits	Units
		Test Method		Min	Max	
Collector-Base Cut-off Current 1	Ісво1	3036	Bias Condition D V <sub>CB</sub> = 20V	-	100	μA
Collector-Base Cut-off Current 2	Ісво2	3036	Bias Condition D V <sub>CB</sub> = 10V	-	50	nA
Emitter-Base Cut-off Current 1	<b>І</b> ЕВО1	3061	Bias Condition D V <sub>EB</sub> = 2V	-	25	μA
Emitter-Base Cut-off Current 2	I <sub>EBO2</sub>	3061	Bias Condition D V <sub>EB</sub> = 1V	-	500	nA
Collector-Emitter Cut-off Current (Note 1)	I <sub>CEX</sub>	3041	$V_{CE}=12V$ $Variant~03:~I_{B}=0.1\mu A$ $Variant~04:~I_{B}=0.2\mu A$ $Variant~05:~I_{B}=0.3\mu A$ $Variants~06,~08:~I_{B}=0.5\mu A$ $Variant~07:~I_{B}=1\mu A$	- - - -	100 200 300 600 1000	μА
Forward-Current Transfer Ratio	h <sub>FE</sub>	3076	$V_{CE}$ = 6V; $I_C$ = 5mA Variant 03 Variant 04 Variant 05 $V_{CE}$ = 8V; $I_C$ = 30mA Variants 06, 08 $V_{CE}$ = 5V; $I_C$ = 50mA Variant 07	55 55 55 50	175 170 160 175	-
Base-Emitter Forward Voltage	V <sub>FBE</sub>	4011	$I_C$ = 0A Variant 03: $I_E$ = 15mA Variant 04: $I_E$ = 20mA Variants 05, 06, 08: $I_E$ = 30mA Variant 07: $I_E$ = 50mA Note 2	-	1	V





Characteristics	Symbols	MIL-STD-750	Test Conditions	Lim	nits	Units
		Test Method		Min	Max	
Collector-Base Capacitance	Ссв	3236	I <sub>E</sub> = 0A, V <sub>CB</sub> = 10V, f = 1MHz Variant 03 Variant 04 Variant 05 Variants 06, 08 Variant 07 Note 3	- - - -	0.29 0.36 0.44 0.75 1.3	pF
Emitter-Base Capacitance	СЕВ	3236	V <sub>EB</sub> = 500mV, I <sub>C</sub> = 0A, f = 1MHz Variant 03 Variant 04 Variant 05 Variants 06, 08 Variant 07 Note 4	- - - -	0.6 1.1 1.4 2.4 4.3	pF
Insertion Power Gain	S <sub>21</sub>   <sup>2</sup>	-	$V_{CE}$ = 5V, f = 2GHz Variant 03: $I_{C}$ = 10mA Variant 04: $I_{C}$ = 15mA Variant 05: $I_{C}$ = 20mA Variants 06, 08: $I_{C}$ = 40mA Variant 07: $I_{C}$ = 70mA Notes 5, 6	10 10 9 8 4	- - - -	dB
Noise Figure	NF	-	Vce = 5V, f = 2GHz  Variant 03: Ic = 4mA  Variant 04: Ic = 5mA  Variant 05: Ic = 8mA  Variants 06, 08: Ic = 15mA  Variant 07: Ic = 20mA  Notes 7, 10	- - - -	2.9 2.9 2.9 2.9 2.9 3.5	dB
Maximum Available / Stable Gain	MAG / MSG	-	Vce = 5V, f = 2GHz	13.5 13.5 12.5 12.5 10	- - - -	dB
Gain Bandwidth Product	f⊤	-	Vce = 5V, f = 500MHz	6.5 6.5 6.5 6.5	- - - -	GHz
Output Power	Pout	-	$\label{eq:Vce} \begin{array}{l} \text{Vce} = 5\text{V, f} = 2\text{GHz} \\ \text{Variant 05: I}_{\text{C}} = 30\text{mA, P}_{\text{in}} = 7\text{dBm} \\ \text{Variants 06, 08: I}_{\text{C}} = 50\text{mA,} \\ \text{P}_{\text{in}} = 10\text{dBm} \\ \text{Variant 07: I}_{\text{C}} = 80\text{mA, P}_{\text{in}} = 15\text{dBm} \\ \text{Notes 5, 11} \end{array}$	13.5 16.5 18.5	- - -	dBm
1/f Noise	F <sub>10Hz</sub>	-	$V_{CE}$ = 3V, f = 10Hz, Ic = 8mA, R = 2k $\Omega$ Variant 08 Notes 12, 13	-	300	nV/√H z



#### **NOTES:**

- Verification of the minimum Collector-Emitter Breakdown Voltage, V(BR)CEO.
- 2. Pulsed measurement, pulse duration < 1s, single pulse. I<sub>B</sub> may exceed that specified in Maximum Ratings.
- 3. The emitter is connected to the ground terminal.
- 4. The collector is connected to the ground terminal.
- 5. Measured in a  $50\Omega$  system using a suitable network analyser.
- 6. Small signal measurement.
- 7. Input tuned for NF<sub>min</sub>.
- 8. MAG if  $K \ge 1$ ; MSG if K < 1.
- 9.  $f_T = f \mathbf{x} |h_{21}|, h_{21} = \frac{-2.S_{21}}{(1-S_{11})(1+S_{22}) + (S_{12}.S_{21})}$
- 10. Measurements shall be performed on a sample of 15 components with the maximum allowed limit reduced by 0.2dB. In the event of any failure a 100% inspection shall be performed and the specified limit shall apply.
- 11. Measurements shall be performed on a sample of 15 components with the minimum allowed limit increased by 0.5dB. In the event of any failure a 100% inspection shall be performed and the specified limit shall apply.
- 12. Measurements shall be performed on a sample of 15 assembled components per wafer. In the event of any failure a 100% inspection shall be performed.
- 13. Measured using a suitable noise analyser.

#### 2.5.2 <u>High and Low Temperatures Electrical Measurements</u>

Characteristics	Symbols	MIL-STD-750	Test Conditions	Lim	nits	Units
		Test Method		Min	Max	
Collector-Base Cut- off Current 2	I <sub>CBO2</sub>	3036	T <sub>amb</sub> = +150 (+0 -5)°C Bias Condition D V <sub>CB</sub> = 10V, Note 1	-	10	μA
Forward-Current Transfer Ratio	hfE	3076	T <sub>amb</sub> = -55 (+5 -0)°C Note 2 V <sub>CE</sub> = 6V; I <sub>C</sub> = 5mA, Variants 03, 04, 05 V <sub>CE</sub> = 8V; I <sub>C</sub> = 30mA	30	-	-
			Variants 06, 08 $V_{CE} = 5V$ ; $I_C = 50mA$ Variant 07	30	-	-

#### NOTES:

- 1. Measurements shall be performed on a sample of 5 components. In the event of any failure a 100% inspection shall be performed.
- 2. Measurements shall be performed on a sample of 5 assembled components per wafer. In the event of any failure a 100% inspection shall be performed.



#### 2.6 PARAMETER DRIFT VALUES

Unless otherwise specified, the measurements shall be performed at  $T_{amb} = +25 \pm 3$ °C.

The test methods and test conditions shall be as per the corresponding test defined in Room Temperature Electrical Measurements.

The drift values ( $\Delta$ ) shall not be exceeded for each characteristic specified. The corresponding absolute limit values for each characteristic shall not be exceeded.

Characteristics	Symbols		Limits		Units
		Drift	Abso	olute	
		Value (1) Δ	Min	Max	
Collector-Base Cut-off Current 2	Ісво2	±10 or (2) +100/-50%	1	50	nA
Emitter-Base Cut-off Current 2	I <sub>EBO2</sub>	±10 or (2) +100/-50%	-	500	nA
Forward-Current Transfer Ratio Variant 03 Variant 04 Variant 05 Variants 06, 07, 08	h <sub>FE</sub>	±10%	55 55 55 50	175 170 160 175	-
Base-Emitter Forward Voltage	$V_{FBE}$	±10%	-	1	V

#### NOTES:

- $\overline{1.}$   $\Delta 1 = \Delta 2.$
- 2. Whichever is greater.

### 2.7 <u>INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS</u>

Unless otherwise specified, the measurements shall be performed at  $T_{amb} = +25 \pm 3$ °C.

The test methods and test conditions shall be as per the corresponding test defined in Room Temperature Electrical Measurements.

The limit values for each characteristic shall not be exceeded.

Characteristics	Symbols	Limits		Units
		Min	Max	
Collector-Base Cut-off Current 1	I <sub>CBO1</sub>	-	120	μΑ
Collector-Base Cut-off Current 2	I <sub>CBO2</sub>	-	60	nA
Emitter-Base Cut-off Current 2	I <sub>EBO2</sub>	-	600	nA
Forward-Current Transfer Ratio	h <sub>FE</sub>			-
Variant 03		50	190	
Variant 04		50	185	
Variant 05		50	175	
Variants 06, 07, 08		45	190	
Base-Emitter Forward Voltage	$V_{FBE}$	-	1.1	V



#### 2.8 BURN-IN 1 CONDITIONS

Characteristics	Symbols	Test Conditions	Units
Soldering Point Temperature	Ts	+150 (+0 -5)	°C
Collector-Emitter Voltage	Vces	16	V
Base-Emitter Voltage	V <sub>BE</sub>	0	V

#### 2.9 BURN-IN 2 CONDITIONS

Characteristics	Symbols	Test Conditions (Notes 1, 2)	Units
Soldering Point Temperature Variant 03 Variant 04 Variant 05 Variants 06, 08 Variant 07	Ts	≥ +137 ≥ +136 ≥ +99 ≥ +104 ≥ +105	°C
Junction Temperature	Tj	+200 (+0 -5)	°C
Power Dissipation	P <sub>tot</sub>	≤ P <sub>tot</sub> given in Maximum Ratings	mW
Collector-Emitter Voltage	V <sub>CE</sub>	9.6	V

## NOTES:

- 1. Maximum ratings shall not be exceeded during power up and power down sequences.
- 2. Ts and/or Ptot shall be adjusted to attain the specified Tj.

### 2.10 OPERATING LIFE CONDITIONS

The conditions shall be as specified for Burn-in 2.



# <u>APPENDIX A</u> AGREED DEVIATIONS FOR INFINEON TECHNOLOGIES AG (D)

Items Affected	Description of Deviations
Deviations from Generic Specification: Special In- Process Controls (Chart F2)	Bond Strength: The following pre-seal bond strengths shall apply:  Variants 03, 04, 05: 0.015N minimum  Variants 06, 07, 08: 0.03N minimum
	Die Shear: If Para. 2.3 does not apply the following shear strengths may be applied:  Variants 03, 04, 05, 06, 08: 0.5N minimum  Variant 07: 0.7N minimum
	Dimension Check: May be performed during Chart F3 testing.
Deviations from Generic Specification: Screening Tests (Chart F3)	Temperature Cycling: Shall be replaced by a Thermal Shock test in accordance with MIL-STD-202, Test Method 107, Test Condition B, 20 cycles.
Deviations from Generic Specification: Qualification and Periodic Tests (Chart F4)	Temperature Cycling: Shall be replaced by a Thermal Shock test in accordance with MIL-STD-202, Test Method 107, Test Condition B, 100 cycles.
	Assembly Capability Subgroup tests: In addition to the permitted use of empty packages or electrical rejects as test samples, components rejected during the following Screening Tests:  Radiographic Inspection  Seal  External Visual Inspection may be used on the condition that the cause for rejection has no possible impact on the tests, and they have been subjected to the same screening as the packages of the assembly lot with which they are associated.
	Bond Strength: The following post–seal bond strengths shall apply:  Variants 03, 04, 05: 0.012N minimum  Variants 06, 07, 08: 0.025N minimum
	Die Shear: If Para. 2.3 does not apply the following shear strengths may be applied:  Variants 03, 04, 05, 06, 08: 0.5N minimum  Variant 07: 0.7N minimum
Deviations from Generic Specification: Final Customer Source Inspection	Final Customer Source Inspection shall be limited to witnessing of the DC and 1MHz parameters specified in Room Temperature Electrical Measurements.
Deviations from Generic Specification: Data Documentation	Additional Documentation and Wafer Lot Acceptance Data: If Wafer Lot Acceptance Data is stipulated in the Purchase Order, such data will not be delivered but will be available for review at Infineon Technologies AG.