



**CAPACITORS, FIXED,
CERAMIC DIELECTRIC, TYPE I,
BASED ON TYPE CLC 904L
ESCC Detail Specification No. 3001/001**

**ISSUE 1
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**space components
coordination group**

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**SCC**ESA/SCC Detail Specification
No. 3001/001

Rev. 'A'

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ISSUE 4

DOCUMENTATION CHANGE NOTICE

Rev. Letter	Rev. Date	Reference	CHANGE Item	Approved DCR No.
		This Issue supersedes Issue 3 and incorporates all modifications defined in Revision 'A' to Issue 3 and the following DCR's:-		
		Cover page		None
		DCN		None
		Table 1(a)	: Columns rearranged	23720
		Table 1(b)	: Temperature Coefficient entry deleted and Symbols revised	23720
		Figure 1	: Entry added	23720
		Figure 2	: Symbols revised	23720
		Para. 4.2.3	: Title amended	23720
		Para. 4.5	: Entries rewritten, including sub-paragraphs	23720
		Para. 4.6	: Title amended	23720
		Para. 4.7	: Title amended	23720
		Para. 4.7.3	: Paragraph added	23720
		Table 2	: Rewritten (Limits remain unchanged)	23720
		Table 3	: Rewritten (Limits remain unchanged)	23720
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		Figure 5	: Entry added	23720
		Para. 4.8	: Entries rewritten, including sub-paragraphs	23720
		Para. 4.8.5	: Paragraph added	23720
		Table 6	: Reformatted and rewritten (Limits remain unchanged)	23720
'A'	May '96	P1. Cover page		None
		P2. DCN		None
		P12. Table 2	: No. 5, in Remarks, Note reference deleted	221286
			: Note 1 deleted	221286



		<p style="text-align: center;">ESA/SCC Detail Specification No. 3001/001</p>		<p>PAGE 3 ISSUE 4</p>
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5	Electrical Circuit for Burn-in and Operating Life Tests	N/A

APPENDICES (Applicable to specific Manufacturers only)

None.

**1. GENERAL****1.1 SCOPE**

This specification details the ratings, physical and electrical characteristics, test and inspection data for Capacitors, Fixed, Ceramic Dielectric, Temperature Compensating, Type I, based on Type CLC 904L. It shall be read in conjunction with ESA/SCC Generic Specification No. 3001, the requirements of which are supplemented herein.

1.2 RANGE OF COMPONENTS

The range of capacitors covered by this specification is given in Table 1(a).

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the capacitors specified herein are scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION (FIGURE 1)

Not applicable.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the capacitors specified herein are shown in Figure 2.

1.6 FUNCTIONAL DIAGRAM

The functional diagram for the capacitors specified herein is shown in Figure 3.

2. APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:-

- (a) ESA/SCC Generic Specification No. 3001 for Capacitors, Fixed, Ceramic Dielectric, Types I and II.

3. TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESA/SCC Basic Specification No. 21300 shall apply. In addition the following symbols are used:-

V_T = Test Voltage.

**TABLE 1(a) - RANGE OF COMPONENTS**

Capacitance Range (pF)	Capacitance Tolerance (\pm)	Rated Voltage (U_R) (V)	Value Series
4.7 to 9.1	0.5pF	100	E24
10 to 47	5.0%	100	E24
4.7 to 8.2	1.0pF	100	E12
10 to 47	10%	100	E12

TABLE 1(b) - MAXIMUM RATINGS

No.	Characteristics	Symbol	Limits		Unit	Remarks
			Min.	Max.		
1	Rated Voltage	U_R	-	100	V	
2	Operating Temperature Range	T_{op}	- 55	+ 125	$^{\circ}$ C	Without derating
3	Storage Temperature Range	T_{stg}	- 55	+ 125	$^{\circ}$ C	
4	Soldering Temperature	T_{sol}	-	+ 260	$^{\circ}$ C	Note 1

NOTES

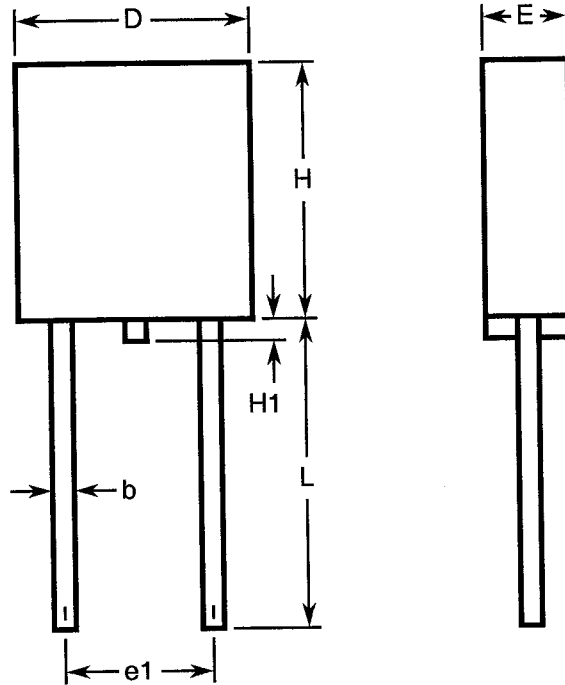
1. Duration 10 seconds maximum at a distance of not less than 3.0mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.

FIGURE 1 - PARAMETER DERATING INFORMATION

Not applicable.

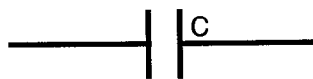


FIGURE 2 - PHYSICAL DIMENSIONS



SYMBOL	DIMENSIONS (mm)	
	MIN.	MAX.
b	0.54	0.66
D	3.00	4.00
e1	2.30	2.70
E	2.30	2.70
H	-	4.50
H1	0.30	-
L	12.00	-

FIGURE 3 - FUNCTIONAL DIAGRAM





4. REQUIREMENTS

4.1 GENERAL

The complete requirements for procurement of the capacitors specified herein are stated in this specification and ESA/SCC Generic Specification No. 3001 for Capacitors, Fixed, Chips, Ceramic Dielectric, Types I and II. Deviations from the Generic Specification, applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESA/SCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 DEVIATIONS FROM GENERIC SPECIFICATION

4.2.1 Deviations from Special In-process Controls

None.

4.2.2 Deviations from Final Production Tests (Chart II)

None.

4.2.3 Deviations from Burn-in and Electrical Measurements (Chart III)

None.

4.2.4 Deviations from Qualification Tests (Chart IV)

None.

4.2.5 Deviations from Lot Acceptance Tests (Chart V)

None.

4.3 MECHANICAL REQUIREMENTS

4.3.1 Dimension Check

The dimensions of the capacitors specified herein shall be verified in accordance with the requirements set out in Para. 9.4 of ESA/SCC Generic Specification No. 3001 and they shall conform to those shown in Figure 2 of this specification.

4.3.2 Weight

The maximum weight of the capacitors specified herein shall be 0.8 grammes.

4.3.3 Robustness of Terminations

The requirements for robustness of terminations are specified in Para. 9.7 of ESA/SCC Generic Specification No. 3001. The test conditions shall be as follows:-

(a) **Applied Force:** 10N, tensile.

(b) **Duration:** 10s.



4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the capacitors specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 Case

As a minimum, a thermo-setting resin moulding, or a pre-formed case shall ensure the protection of the capacitors.

4.4.2 Lead Material and Finish

The lead material shall be Type 'A' with Type '3 or 4' finish in accordance with the requirements of ESA/SCC Basic Specification No. 23500. At any cross-section, the maximum thickness of the sheath shall not exceed twice the minimum thickness of the sheath.

4.5 MARKING

4.5.1 General

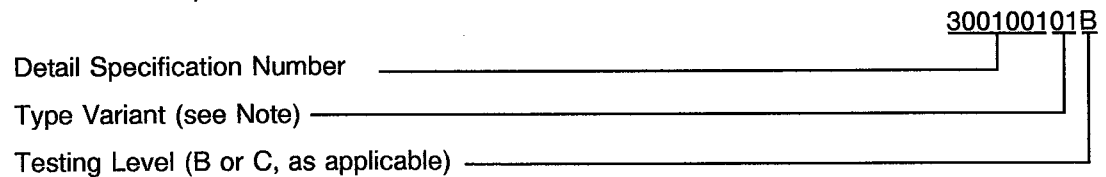
The marking of components delivered to this specification shall be in accordance with the requirements of ESA/SCC Basic Specification No. 21700 and the following paragraphs. When the component is too small to accommodate all of the marking specified, as much as space permits shall be marked and the marking information, in full, shall accompany the component in its primary package.

The information to be marked and the order of precedence, shall be as follows:-

- (a) The SCC Component Number.
- (b) Electrical Characteristics and Ratings.
- (c) Traceability Information.

4.5.2 The SCC Component Number

The SCC Component Number shall be constituted and marked as follows:-



N.B.

Marking of the Type Variant Number is mandatory. No further reference to type variants is made in this specification.

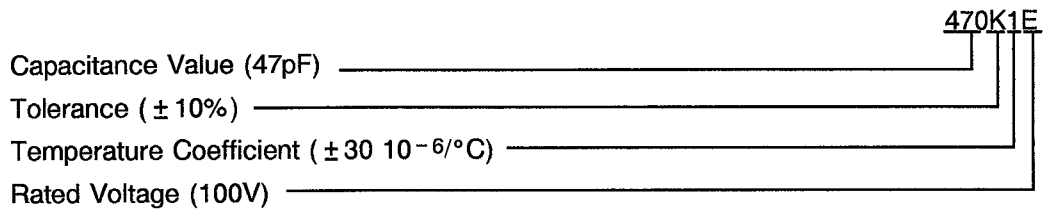


4.5.3 Electrical Characteristics and Ratings

The electrical characteristics and ratings to be marked in the following order of precedence are:-

- (a) Capacitance Value.
- (b) Tolerance.
- (c) Temperature Coefficient.
- (d) Rated Voltage.

The information shall be constituted and marked as follows:-



4.5.3.1 Capacitance Values

The capacitance values shall be expressed by means of the following codes. The unit quantity for marking shall be in picofarads.

Capacitance Value	Code
X.X	XCX
XX	XX

4.5.3.2 Tolerances

The tolerances on capacitance values shall be indicated by the code letters specified hereafter.

Tolerance (\pm)	Code Letter
0.5pF	D
1.0pF	F
5.0%	J
10%	K

4.5.3.3 Temperature Coefficient

The temperature coefficient shall be indicated by the code numbers specified hereafter.

Temp. Coefficient ($10^{-6}/^{\circ}\text{C}$)	Code Number
± 30	1

4.5.3.4 Rated Voltage

The rated voltage shall be indicated by the code letters specified hereafter.

Rated Voltage (U_R)	Code Letter
100	E



4.5.4 Traceability Information

Traceability information shall be marked in accordance with the requirements of ESA/SCC Basic Specification No. 21700.

- (a) Manufacturing Date Code.
- (b) Serial Number.
- (c) Manufacturer's Name.

4.6 ELECTRICAL MEASUREMENTS

4.6.1 Electrical Measurements at Room Temperature

The parameters to be measured at room temperature are scheduled in Table 2. Unless otherwise specified, measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

4.6.2 Electrical Measurements at High and Low Temperatures

The parameters to be measured at high and low temperatures are scheduled in Table 3. The measurements shall be performed at $T_{amb} = +125(+0-5)$ and $-55(+5-0)$ °C respectively.

4.6.3 Circuits for Electrical Measurements

A circuit for use in performing the electrical measurements listed in Table 2 of this specification is shown in ESA/SCC Generic Specification No. 3001.

4.7 BURN-IN TESTS

4.7.1 Parameter Drift Values

The parameter drift values applicable to burn-in are specified in Table 4 of this specification. Unless otherwise stated, measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

The parameter drift values (Δ) applicable to the parameters scheduled shall not be exceeded. In addition to these drift value requirements for a given parameter, the appropriate limit value specified in Table 2 shall not be exceeded.

4.7.2 Conditions for Burn-in

The requirements for burn-in are specified in Section 7 of ESA/SCC Generic Specification No. 3001. The conditions for burn-in shall be as specified in Table 5 of this specification.

On completion of burn-in, a recovery period of 24 ± 2 hours is necessary before performance of the end-measurements.

4.7.3 Electrical Circuit for Burn-in (Figure 5)

Not applicable.



TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE

No.	Characteristics	Symbol	ESA/SCC 3001 Test Conditions	Limits		Unit	Remarks
				Min	Max		
1	Capacitance	C	Para. 9.5.1.1	See Table 1(a)		pF	
2	Tangent of Loss Angle	Tgδ	Para. 9.5.1.2	-	$\frac{100}{C(\text{pF})} + 7$	10 ⁻⁴	
3	Insulation Resistance	Ri	Para. 9.5.1.3	100	-	GΩ	
4	Voltage Proof Dielectric	VP	Para. 9.5.1.4	2.5U _R	-	V	
5	Voltage Proof Body Insulation	VP _B	Para. 9.5.1.4	1300	-	V	

TABLE 3 - ELECTRICAL MEASUREMENTS AT HIGH AND LOW TEMPERATURES

No.	Characteristics	Symbol	ESA/SCC 3001 Test Conditions	Limits		Unit	Remarks
				Min	Max		
3	Insulation Resistance at T _{amb} = +125 ± 3 °C	Ri	Para. 9.5.1.3	10 000	-	MΩ	Note 1
6(i)	Temperature Coefficient	TC	Para. 9.16 Between -55 and +20 ± 2 °C Between +20 and +125 ± 2 °C	-30 -30	+30 +30	10 ⁻⁶ /°C	5 parts for each capacitance value Notes 2, 4 and 5
6(ii)	Temperature Coefficient	TC	Para. 9.16 Between +20 and +125 ± 2 °C	-30	+30	10 ⁻⁶ /°C	5 parts for each fired ceramic lot Notes 3, 4 and 5

NOTES

1. Single sample. Inspection Level S3, AQL 2.5%.
2. Applicable to Level 'B' only.
3. Applicable to Level 'C' only.
4. If 1 failure occurs out of the 5 parts, then test 100%. 1% reject maximum allowed in the case of 100% testing.
5. Due to measurement uncertainty for small values of capacitance (typically <20pF) it may be necessary to accept wider limits than those specified. In this instance, the Customer shall agree with the Manufacturer any such deviation.

**FIGURE 4 - CIRCUITS FOR ELECTRICAL MEASUREMENTS**

Not applicable.

TABLE 4 - PARAMETER DRIFT VALUES

No.	Characteristics	Symbol	Spec. and/or Test Method	Test Conditions	Change Limits (Δ)	Unit
1	Capacitance Change	$\frac{\Delta C}{C}$	As per Table 2	As per Table 2	± 0.5	%

TABLE 5 - CONDITIONS FOR BURN-IN AND OPERATING LIFE TESTS

No.	Characteristic	Symbol	Condition	Unit
1	Ambient Temperature	T_{amb}	+ 125	$^{\circ}C$
2	Test Voltage	V_T	$2.0U_R$	V

FIGURE 5 - ELECTRICAL CIRCUIT FOR BURN-IN AND OPERATING LIFE TESTS

Not applicable.



4.8 ENVIRONMENTAL AND ENDURANCE TESTS (CHARTS IV AND V OF ESA/SCC GENERIC SPECIFICATION NO. 3001)

4.8.1 Measurements and Inspections on Completion of Environmental Tests

The parameters to be measured and inspections to be performed on completion of environmental tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

4.8.2 Measurements and Inspections at Intermediate Points during Endurance Tests

The parameters to be measured and inspections to be performed at intermediate points during endurance tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

4.8.3 Measurements and Inspections on Completion of Endurance Tests

The parameters to be measured and inspections to be performed on completion of endurance testing are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

4.8.4 Conditions for Operating Life Tests (Part of Endurance Testing)

The requirements for operating life testing are specified in Section 9 of ESA/SCC Generic Specification No. 3001. The conditions for operating life testing shall be as specified in Table 5 for the Burn-in test

4.8.5 Electrical Circuit for Operating Life Tests (Figure 5)

Not applicable.



TABLE 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING

NO.	ESA/SCC GENERIC SPEC. NO. 3001		MEASUREMENTS AND INSPECTIONS		SYMBOL	LIMITS		UNIT
	ENVIRONMENTAL AND ENDURANCE TESTS (1)	TEST METHOD AND CONDITIONS	IDENTIFICATION	CONDITIONS		MIN.	MAX.	
01	Robustness of Terminations	Para. 9.7 and Para. 4.3.3 of this specification	Visual Examination	-	-	-	-	-
02	Resistance to Soldering Heat	Para. 9.8	Initial Measurements Capacitance	Table 2 Item 1	C	Table 2 Item 1		pF
			Final Measurements Capacitance Change Insulation Resistance	After a recovery period of 24 ± 2 hrs Table 2 Item 1 Table 2 Item 3	ΔC/C Ri	-0.5 100	+0.5 -	% (2) GΩ
03	Solderability	Para. 9.9	Visual Examination	-	-	-	-	-
04	Rapid Change of Temperature	Para. 9.10	Initial Measurements Capacitance	Table 2 Item 1	C	Table 2 Item 1		pF
			Final Measurements Visual Examination Capacitance Change Tangent of Loss Angle	After a recovery period of 24 ± 2 hrs - Table 2 Item 1 Table 2 Item 2	- ΔC/C Tgδ	- -0.5 -	- +0.5 20	- % (2) 10 ⁻⁴ (3)
05	Vibration	Para. 9.11	During Last Cycle Intermittent Contact	Para. 9.11.3 Open or Shorts	-	-	-	-
			After Test Visual Examination	-	-	-	-	-
06	Shock or Bump	Para. 9.12	Visual Examination	-	-	-	-	-
07	Climatic Sequence	Para. 9.13	Initial Measurements Capacitance	Table 2 Item 1	C	Table 2 Item 1		pF
			Final Measurements External Visual Inspection Capacitance Change Tangent of Loss Angle Insulation Resistance Voltage Proof - Body Insulation	After a recovery period of 1 to 24 hrs Para. 9.3 of ESA/SCC3001 Table 2 Item 1 Table 2 Item 2 Table 2 Item 3 Table 2 Item 5	- ΔC/C Tgδ Ri VP _B	- -2.0 - 10 1300	- +2.0 20 - -	- % (2) 10 ⁻⁴ (3) GΩ V

NOTES

1. The tests in this Table refer to either Chart IV or V and shall be used as applicable.
2. Or ΔC less than 0.2pF for C less than 10pF.
3. Or Tgδ less than $\frac{200}{C} + 14 \times 10^{-4}$ for C less than 30pF.
4. Or ΔC less than 0.3pF for C less than 15pF.
5. Or ΔC less than 0.5pF for C less than 18pF.
6. Or Tgδ less than $\frac{150}{C} + 10 \times 10^{-4}$ for C less than 30pF.



TABLE 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL TESTS AND AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING (CONT'D)

NO.	ESA/SCC GENERIC SPEC.NO. 3001		MEASUREMENTS AND INSPECTIONS		SYMBOL	LIMITS		UNIT
	ENVIRONMENTAL AND ENDURANCE TESTS (1)	TEST METHOD AND CONDITIONS	IDENTIFICATION	CONDITIONS		MIN.	MAX.	
08	Damp Heat, Steady State	Para. 9.14	Initial Measurements Capacitance Final Measurements Visual Examination Capacitance Change Tangent of Loss Angle Insulation Resistance Voltage Proof - Body Insulation	Table 2 Item 1 After a recovery period of 6 to 24 hrs - Table 2 Item 1 Table 2 Item 2 Table 2 Item 3 Table 2 Item 5	C - $\Delta C/C$ $Tg\delta$ R_i VP_B	Table 2 Item 1 - -2.0 - 10 1300	- +2.0 20 - -	pF - % (4) 10^{-4} (3) $G\Omega$ V
09	Operating Life	Para. 9.15 Change limits relate to initial (0- hour) measurements	Initial Measurements Capacitance Intermediate Measurements Capacitance Change Insulation Resistance Final Measurements Capacitance Change Tangent of Loss Angle Insulation Resistance Voltage Proof Dielectric Voltage Proof - Body Insulation	Table 2 Item 1 After a recovery period > 1 hr Table 2 Item 1 Table 2 Item 3 After a recovery period of 24 ± 2 hrs Table 2 Item 1 Table 2 Item 2 Table 2 Item 3 Table 2 Item 4 Table 2 Item 5	C $\Delta C/C$ R_i $\Delta C/C$ $Tg\delta$ R_i VP VP_B	Table 2 Item 1 -3.0 10 -3.0 - 10 $2.5U_R$ 1300	+3.0 - -3.0 15 - - -	pF % (5) $G\Omega$ % (5) 10^{-4} (6) $G\Omega$ V V
10	Temperature Coefficient	Para. 9.16	Temperature Coefficient	Table 3 Item 6(i) or 6(ii)	TC	-30	+30	$10^{-6}/^{\circ}C$

NOTES: See Page 15.