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CAPACITORS, FIXED, CHIPS, BASE METAL ELECTRODE, CERAMIC DIELECTRIC, TYPE II

BASED ON TYPES 0402 TO 2220

ESCC Detail Specification No. 3009/041

Issue 2 November 2017



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1 **GENERAL**

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

(a) ESCC Generic Specification No. 3009.

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 300904101472KC

- Detail Specification Reference: 3009041
- Component Type Variant Number: 01 (as required)
- Characteristic code: Capacitance Value (4700pF): 472 (as required)
- Characteristic code: Capacitance Tolerance (±10%): K (as required)
- Rating code: Rated Voltage (50V): C (as required)

1.4.1.1 Characteristics and Ratings Codes

Characteristics and ratings to be codified as part of the ESCC Component Number shall be as follows:

(a) Rated Capacitance Value, C_n, expressed by means of the following codes in accordance with ESCC Basic Specification No. 21700. The unit quantity shall be picofarad (pF).

Capacitance Value C _n (pF)	Code
XX 10 ²	XX2
XX 10 ³	XX3
XX 10 ⁴	XX4
XX 10⁵	XX5
XX 10 ⁶	XX6



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Capacitance Tolerance expressed by the following codes in accordance with ESCC Basic (b) Specification No. 21700:

Tolerance (± %)	Code Letter
5	J
10	K
20	М

Rated Voltage, U_R, expressed by the following codes: (c)

Rated Voltage U _R (V)	Code Letter
16	Х
25	Α
50	С
100	Е

1.4.2 Component Type Variants and Range of Components

The component type variants and range of components applicable to this specification are as follows:

Variant Number	Style (Note 3)	Capacitance Range,	Terminal Materi	al and Finish	Weight Max
		Tolerance, Rated Voltage	End Terminations	Termination Finish	(g)
01	0402	See Note 1	Copper and Silver loaded epoxy + Ni barrier	Sn/Pb plating (Note 2)	0.01
02	0603	See Note 1	Copper and Silver loaded epoxy + Ni barrier	Sn/Pb plating (Note 2)	0.02
03	0805	See Note 1	Copper and Silver loaded epoxy + Ni barrier	Sn/Pb plating (Note 2)	0.04
04	1206	See Note 1	Copper and Silver loaded epoxy + Ni barrier	Sn/Pb plating (Note 2)	0.08
05	1210	See Note 1	Copper and Silver loaded epoxy + Ni barrier	Sn/Pb plating (Note 2)	0.15
06	1812	See Note 1	Copper and Silver loaded epoxy + Ni barrier	Sn/Pb plating (Note 2)	0.3
07	2220	See Note 1	Copper and Silver loaded epoxy + Ni barrier	Sn/Pb plating (Note 2)	0.45



NOTES:

1. Available rated voltages, capacitance values and tolerances are as follows:

Variant Number	Style (Note 3)	Capacitance Range C _n (pF)		Tolerance (± %)	Value Series	Rated Voltage U _R
	,	Min	Max			(V)
01	0402	2200	10000	5, 10, 20	E12	100
02	0603	2200	18000			
03	0805	4700	100000			
04	1206	18000	390000			
05	1210	47000	820000			
06	1812	150000	2200000			
07	2220	560000	4700000			
01	0402	2200	27000	5, 10, 20	E12	50
02	0603	2200	150000			
03	0805	4700	470000			
04	1206	18000	1000000			
05	1210	47000	1000000			
06	1812	150000	4700000			
07	2220	560000	10000000			
01	0402	2200	33000	5, 10, 20	E12	25
02	0603	2200	180000			
03	0805	4700	1000000			
04	1206	18000	2200000			
05	1210	47000	1000000			
06	1812	150000	8200000			
07	2220	560000	22000000			
01	0402	2200	33000	5, 10, 20	E12	16
02	0603	2200	180000			
03	0805	4700	1000000			
04	1206	18000	2200000			
05	1210	47000	1000000			
06	1812	150000	8200000			
07	2220	560000	22000000			

- 2. Sn/Pb coating with minimum 10% Pb.
- See Para. 1.6. 3.



1.5 <u>MAXIMUM RATINGS</u>

The maximum ratings shall not be exceeded at any time during use or storage.

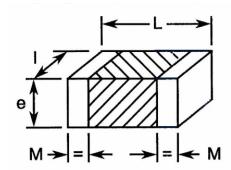
Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

Characteristics	Symbols	Maximum Ratings	Units	Remarks
Rated Voltage	U_R	16, 25, 50, 100	V	Note 1
Operating Temperature Range	Тор	-55 to +125	°C	Without derating. T _{amb}
Storage Temperature Range	T_{stg}	-55 to +125	°C	
Soldering Temperature	T _{sol}	+260	°C	Note 2

NOTES:

- 1. As required; See Para. 1.4.2.
- 2. Duration 10 seconds maximum.

1.6 PHYSICAL DIMENSIONS



Symbols		Dimensions (mm)												
	Style 0402 Variant 01		,	0603 nt 02	,	0805 nt 03	,	1206 int 04	,	1210 nt 05	_	1812 int 06	-	2220 nt 07
	Min	Max	Min	Max	Min	Max	Min	Min	Min	Max	Min	Max	Min	Max
L	0.9	1.15	1.45	1.75	1.8	2.2	3	3.4	3	3.4	4.2	4.8	5.3	6.1
I	0.4	0.6	0.65	0.95	1.05	1.45	1.4	1.8	2.3	2.7	3	3.4	4.6	5.4
е	1	0.6	-	1	-	1.52	-	1.8	-	2.8	-	2.8	1	2.8
М	0.1	0.4	0.2	0.5	0.25	0.75	0.25	0.75	0.25	0.75	0.25	0.95	0.25	1.03

1.7 <u>FUNCTIONAL DIAGRAM</u>



REQUIREMENTS

2

2.1 GENERAL

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

2.1.1 Deviations from the Generic Specification

None.

2.2 MARKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and as follows.

The information to be marked on the component or its primary package shall be:

- (a) The ESCC qualified components symbol (for ESCC qualified components only).
- (b) The ESCC Component Number (see Para. 1.4.1).
- (c) Traceability information.

2.3 ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES

Electrical measurements shall be performed at room, high and low temperatures.

2.3.1 Room Temperature Electrical Measurements

The measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

Characteristics	Symbols	Test Method and	Tolerance	Lin	Units	
		Conditions	(± %)	Min	Max	
Capacitance	CA	ESCC No. 3009				pF
(Note 1)			5	0.95C _n	1.05C _n	
			10	0.9C _n	1.1C _n	
			20	0.8C _n	1.2C _n	
Tangent of Loss	tgδ	ESCC No. 3009	All			
Angle		For U _R = 50V, 100V		-	250 x10 ⁻⁴	-
		For U _R = 16V, 25V		-	300 x10 ⁻⁴	-
Insulation	Rı	ESCC No. 3009	All			
Resistance		For C _n ≤ 10000pF		100	-	GΩ
		For C _n > 10000pF		1000	-	GΩ.nF
Voltage Proof	VP	ESCC No. 3009	All	2.5U _R	-	V

NOTES:

 Capacitance limits may be adjusted to take into account capacitance ageing, as specified in the Generic Specification.

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2.3.2 <u>High and Low Temperatures Electrical Measurements</u>

Characteristics	Symbols Test Method and Conditions		Limits		Units
		(Note 1)	Min	Max	
Insulation Resistance	Rı	ESCC No. 3009 T _{amb} = +125 ±2°C Note 2			
		For C _n ≤ 10000pF	10	-	GΩ
		For C _n > 10000pF	100	-	GΩ.nF
Temperature Characteristic	TC	ESCC No. 3009 T _{amb} = -55 ±2°C, +20 ±2°C, +125 ±2°C Note 3			%
		For V_T = no voltage applied	-15	+15	
		For $V_T = U_R$	Not	te 4	

NOTES:

- The measurements shall be performed on a sample of 5 components from each manufacturing lot with 0 failures allowed. In the event of any failure a 100% inspection may be performed.
- 2. Guaranteed but not tested during Chart F3 of the Generic Specification; only tested in Temperature Characterisation during Chart F4 of the Generic Specification.
- 3. In the case of a 100% inspection, a 1% total percent defective is allowed.
- 4. X7R dielectric. Temperature Characteristic for $V_T = U_R$ is typically -60%. Temperature Characteristic measurements with rated voltage applied are not required.



2.4 <u>INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS</u>

Unless otherwise specified, the measurements shall be performed at T_{amb} = +22 ±3°C.

Unless otherwise specified the test methods and test conditions shall be as per the corresponding test defined in Para. 2.3.1 Room Temperature Electrical Measurements.

Test Reference per ESCC	Characteristics	Symbols	Lin	Units	
No. 3009			Min	Max	
Mounting				l .	
Final Measurements	Capacitance	CA	Record	Values	
	Tangent of Loss Angle	tgδ	Not	te 1	
	Insulation Resistance	Rı	Not	te 1	
Rapid Change of Temperature					
Initial Measurements	Capacitance	CA	Note	s 1, 2	
Final Measurements	Capacitance	CA	Not	te 1	
	Change in Capacitance	ΔC _A /C _A	-10	+10	%
	Tangent of Loss Angle	tgδ	Not	te 3	
Steady State Humidity (85/85)					
Initial Measurements	Capacitance	CA	Not	te 1	
Final Measurements	Capacitance	CA	Not	te 1	
(1000 hours)	Change in Capacitance	$\Delta C_A/C_A$	-10	+10	%
	Tangent of Loss Angle	tgδ	Not	te 3	
	Insulation Resistance (Note 4):				
	For C _n ≤ 10000pF	Rı	10	-	GΩ
	For C _n > 10000pF	Rı	100	-	GΩ.nF

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Test Reference per ESCC	Characteristics	Symbols	Limits		Units
No. 3009			Min	Max	-
Operating Life					
Initial Measurements	Capacitance	CA	Notes 1, 2		
		_			
Intermediate Measurements (1000 hours) (Note 5)	Capacitance	CA	Note 1		
	Change in Capacitance	$\Delta C_A/C_A$	-10	+10	%
	Insulation Resistance:				
	For C _n ≤ 10000pF	Rı	10	-	GΩ
	For C _n > 10000pF	Rı	100	-	GΩ.nF
E:					
Final Measurements (1000 or 2000 hours) (Note 6)	Capacitance	CA	Note 1		
	Change in Capacitance	ΔC _A /C _A	-10	+10	%
	Tangent of Loss Angle	tgδ	Note 3		
	Insulation Resistance:				
	For C _n ≤ 10000pF	Rı	10	-	GΩ
	For C _n > 10000pF	Rı	100	-	GΩ.nF
	Voltage Proof	VP	$2.5U_{R}$	-	V
Temperature Characterisation	Insulation Resistance at Tamb = +125 ±2°C	Rı	Note 7		
	Temperature Characteristic	TC	Note 7		
Robustness of Terminations					
Final Measurements	Capacitance	CA	Note 1		

NOTES:

- 1. As specified in Para. 2.3.1 Room Temperature Electrical Measurements.
- 2. Capacitance values recorded during the final measurements of the previous test may be used as initial measurements.
- 3. Twice the limit specified in Para. 2.3.1 Room Temperature Electrical Measurements.
- 4. Test conditions for Insulation Resistance shall be as specified in Steady State Humidity in the ESCC Generic Specification.
- 5. Intermediate measurements are optional at the Manufacturer's discretion.
- 6. 1000 hours is applicable to Periodic Testing for extension of qualification. 2000 hours is applicable to Qualification Testing, and to Periodic Testing for renewal of qualification after lapse.
- 7. As specified in Para. 2.3.2 High and Low Temperatures Electrical Measurements.

2.5 BURN-IN

The requirements for Burn-in are specified in the ESCC Generic Specification. The following conditions shall also apply:

• After Burn-in, the components shall be removed from the chamber and allowed to cool under normal atmospheric conditions for recovery for 24 hours minimum.



APPENDIX A AGREED DEVIATIONS FOR AVX LTD (NI)

Items Affected	Description of Deviations	
Para. 2.1.1 Deviations from the Generic Specification: Screening Tests - Chart F3	Voltage Proof: For AVX components specified with rated voltage $U_R = 16V$, code letter X, the Voltage Proof test voltage during electrical measurements shall be $V = 62.5V$	
	Burn-in: For AVX components specified with rated voltage $U_R = 16V$, code letter X, the applied voltage during Burn-in shall be $V = 50V$	
Para. 2.1.1 Deviations from the Generic Specification: Qualification and Periodic Tests - Chart F4	Voltage Proof: For AVX components specified with rated voltage $U_{R=16V}$, code letter X, the Voltage Proof test voltage during electrical measurements shall be V = 62.5V	
	Operating Life: For AVX components specified with rated voltage $U_{R=16V}$, code letter X, the applied voltage during Operating Life shall be $V=50V$	
Para. 2.3.1 Room Temperature Electrical Measurements	Voltage Proof: For AVX components specified with rated voltage $U_{R=}$ 16V, code letter X, the Voltage Proof limit VP = 62.5V minimum, shall apply.	