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CRYSTAL OSCILLATORS, CLASS 2, 4MHz TO 100MHz, AHCMOS COMPATIBLE OUTPUT, RAD-HARD

BASED ON TYPE RK135

ESCC Detail Specification No. 3503/001

Issue 3 September 2020



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DCR No.	CHANGE DESCRIPTION
<u>1345</u>	Specification upissued to incorporate changes per DCR



ESCC Detail Specification

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1 GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

(a) ESCC Generic Specification No. 3503.

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 350300101R100M000000

- Detail Specification Reference: 3503001
- Component Type Variant Number: 01 (as required)
- Total Dose Radiation Level Letter (100krad(Si)): R (as required)
- Characteristic code: Nominal Frequency (100MHz): 100M000000 (as required)

1.4.2 Characteristics Codes

Characteristics to be codified as part of the ESCC Component Number shall be as follows:

(a) Nominal Frequency expressed by means of the following codes. The unit quantity shall be MHz:

Nominal Frequency f _{Nom} (MHz)	Code
X.XXXXX	XMXXXXXX
XX.XXXXX	XXMXXXXXX
XXX.XXXXX	XXXMXXXXXX



1.4.3 <u>Component Type Variants</u>

The component type variants applicable to this specification are as follows:

Variant Number	Nominal Output Frequency f _{Nom} (MHz)	Case	Nominal Supply Voltage VccNom (V)	Terminal Material and Finish	Weight max g	Total Dose Radiation Level Letter
01	4 to 100	FP1	3.3	D2	5	R [100krad(Si)]
02	4 to 100	FP2	3.3	D2	5	R [100krad(Si)]
03	4 to 100	FP3	3.3	D2	5	R [100krad(Si)]
04	4 to 100	FP4	3.3	D2	5	R [100krad(Si)]
05	4 to 100	DIL1	3.3	G2	5	R [100krad(Si)]
06	4 to 100	JL2	3.3	D2	2	R [100krad(Si)]
07	4 to 100	FP1	5	D2	5	R [100krad(Si)]
08	4 to 100	FP2	5	D2	5	R [100krad(Si)]
09	4 to 100	FP3	5	D2	5	R [100krad(Si)]
10	4 to 100	FP4	5	D2	5	R [100krad(Si)]
11	4 to 100	DIL1	5	G2	5	R [100krad(Si)]
12	4 to 100	JL2	5	D2	2	R [100krad(Si)]

The terminal material and finish shall be in accordance with the requirements of ESCC Basic Specification No. 23500.

Total dose radiation level letters are defined in ESCC Basic Specification No. 22900. If an alternative radiation test level is specified in the Purchase Order the letter shall be changed accordingly.



1.5 <u>MAXIMUM RATINGS</u>

The maximum ratings shall not be exceeded at any time during use or storage.

Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

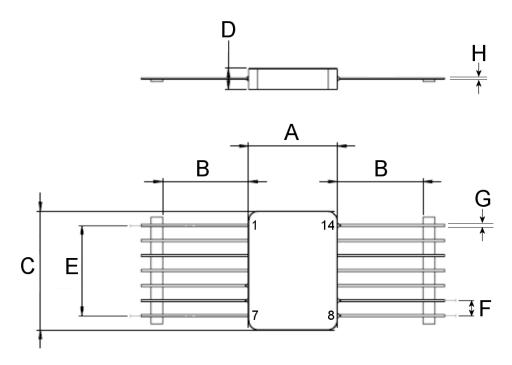
Characteristics	Symbols	Maximum Ratings	Unit	Remarks
Supply Voltage	Vcc	-0.5 to +7	٧	Note 1
Load Impedance	CL	50	рF	Note 2
Operating Temperature Range	T _{op}	-55 to +110	°C	T _{amb}
Storage Temperature Range	T _{stg}	-55 to +110	°C	
Soldering Temperature	T _{sol}	+260	°C	Note 3

NOTES:

- Device is functional as follows:
 - Variants 01 to 06: $+2.97V \le V_{CC} \le +3.63V$ (where nominal V_{CC} , $V_{CCNom} = +3.3V$)
 - Variants 07 to 12: $+4.5V \le V_{CC} \le +5.5V$ (where nominal V_{CC} , $V_{CCNom} = +5V$)
- 2. Device is functional as follows:
 - Variants 01 to 06:
 - o For 4MHz \leq f_{Nom} < 80MHz: C_{LMin} = 13pF \leq C_L \leq C_{LMax} = 18pF (load in parallel with R_L = 1k Ω) (where nominal C_L, C_{LNom} = 15pF)
 - o For $80\text{MHz} \le f_{\text{Nom}} \le 100\text{MHz}$: $C_{\text{LMin}} = 8.2\text{pF} \le C_{\text{L}} \le C_{\text{LMax}} = 11\text{pF}$ (load in parallel with $R_{\text{L}} = 1\text{k}\Omega$) (where nominal C_{L} , $C_{\text{LNom}} = 10\text{pF}$)
 - Variants 07 to 12: $C_{LMin} = 13pF \le C_L \le C_{LMax} = 18pF$ (load in parallel with $R_L = 1k\Omega$)) (where nominal C_L , $C_{LNom} = 15pF$)
- 3. Hand soldering: duration 10 seconds maximum at a distance of not less than 1.5mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.

1.6 PHYSICAL DIMENSIONS AND TERMINAL IDENTIFICATION

1.6.1 <u>Flat Package (FP1) – 14 leads</u>



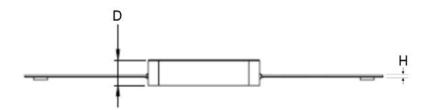
_	Dimensi			
Symbols	Min Max		Notes	
Α	14.86	15.12		
В	14	15		
С	19.94	20.2		
D	-	3.71		
Е	15.24	BSC	2 places	
F	2.54	2.54 BSC		
G	0.28	0.48	All leads	
Н	0.15	0.35	All leads	

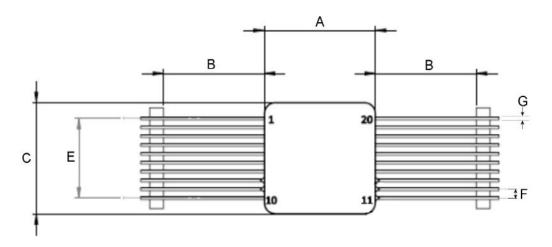
NOTES:

The terminal identification is specified by marking of the terminal number on the lid as shown.
 See Para. 1.7 for the terminal connections.



1.6.2 Flat Package (FP2) - 20 leads

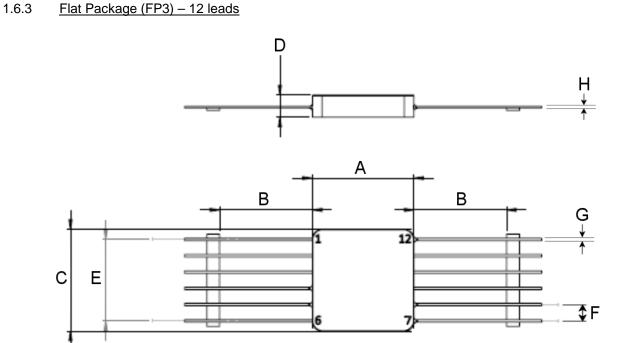




	Dimensi	N	
Symbols	Min	Max	Notes
Α	15.75	16.01	
В	14	15	
С	15.75	16.01	
D	-	3.83	
Е	11.43 BSC		2 places
F	1.27	All leads	
G	0.28	0.48	All leads
Н	0.15	0.35	All leads

NOTES:1. The terminal identification is specified by marking of the terminal number on the lid as shown. See Para. 1.7 for the terminal connections.





	Dimensi				
Symbols	Min	Max	Notes		
А	15.75	16.01			
В	14	15			
С	15.75	16.01			
D	-	3.58			
Е	12.7 BSC		2 places		
F	2.54	2.54 BSC			
G	0.28	0.48	All leads		
Н	0.15	0.35	All leads		

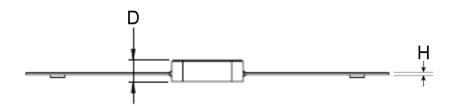
NOTES:

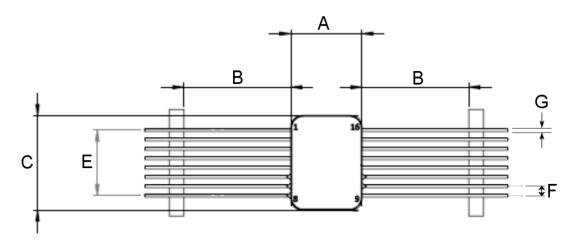
1. The terminal identification is specified by marking of the terminal number on the lid as shown. See Para. 1.7 for the terminal connections.



1.6.4

Flat Package (FP4) - 16 leads



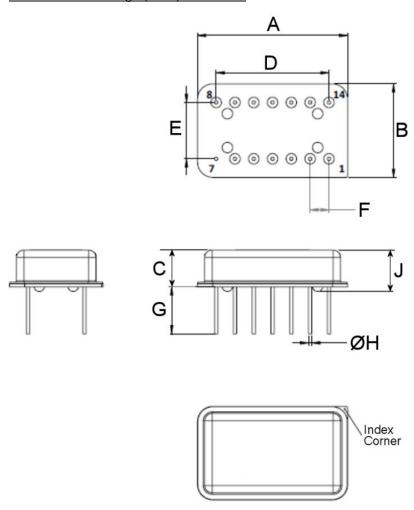


	Dimensi	N		
Symbols	Min	Max	Notes	
А	-	9.66		
В	13.9	15.1		
С	-	12.83		
D	-	3.1		
Е	8.89	8.89 BSC		
F	1.27	1.27 BSC		
G	0.28	0.48	All leads	
Н	0.15	0.35	All leads	

NOTES:
The terminal identification is specified by marking of the terminal number on the lid as shown. See Para. 1.7 for the terminal connections.



1.6.5 <u>Dual-in-Line Package (DIL1) – 14 leads</u>



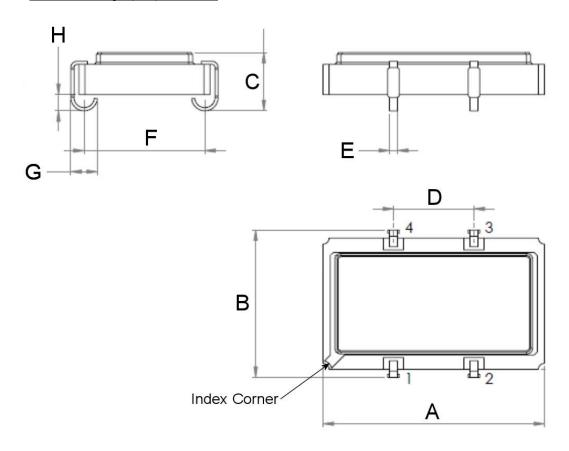
	Dimensi		
Symbols	Min	Max	Notes
А	-	20.7	
В	-	13.1	
С	-	5.45	
D	15.24	2 places	
Е	7.62	BSC	All leads
F	2.54	BSC	All leads
G	6.22	6.48	All leads
ØH	0.25	0.65	All leads
J	-	6	4 places

NOTES:

1. The terminal identification is specified by reference to the index corner as shown. See Para. 1.7 for the terminal connections.



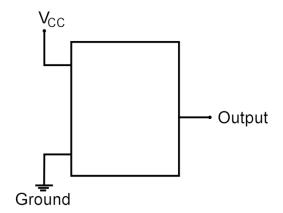
1.6.6 J-Lead Package (JL2) - 4 leads



	Dimensi	N	
Symbols	Min	Max	Notes
Α	13.72	14.22	
В	8.8	9.8	2 places
С	•	4.2	All leads
D	4.93	5.23	2 places
Е	0.46	0.56	All leads
F	7.42	7.82	All leads
G	1.58	1.78	All leads
Н	0.89	1.15	All leads

NOTES: The terminal identification is specified by reference to the index corner as shown. See Para. 1.7 for the terminal connections.

1.7 <u>FUNCTIONAL DIAGRAM</u>



Variant	Case	Terminal Number				Notes
Number		Output	Vcc	Ground	Not Connected	
01, 07	FP1	8	14	1, 2, 3, 4, 7, 10, 11, 12, 13	5, 6, 9	1, 2
02, 08	FP2	11	13	1, 2, 3, 4, 5, 6, 7, 10, 14, 15, 16, 17, 18, 19, 20	8, 9, 12	1, 2
03, 09	FP3	7	12	1, 2, 3, 6, 9, 10, 11	4, 5, 8	1, 2
04, 10	FP4	10	8	1, 2, 3, 4, 5, 9, 12, 13, 14, 15, 16	6, 7, 11	1, 2
05, 11	DIL1	8	14	7	1, 2, 3, 4, 5, 6, 9, 10, 11, 12, 13	1, 2
06, 12	JL2	3	4	2	1	1, 2

NOTES:

- The case is connected to Ground.
- 2. Not connected pins must be connected to a potential (e.g. Ground)

1.8 MATERIALS AND FINISHES

Materials and finishes shall be as follows:

(a) Case

The FP1, FP2, FP3, FP4 and DIL1 cases shall be hermetically sealed, and have a metal body with hard glass seals and a seam sealed metal lid.

The JL2 case shall be hermetically sealed, and have a ceramic body with brazed leads and a seam sealed lid.

(b) Terminals

As specified in Para. 1.4.3 Component Type Variants.



REQUIREMENTS

2.1 GENERAL

2

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

2.1.1 <u>Oscillator Class</u>

The components specified herein shall satisfy the requirements Class 2 Oscillators in accordance with the Generic Specification.

2.1.2 <u>Deviations from the Generic Specification</u>

None.

2.2 MARKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and as follows.

The information to be marked on the component shall be:

- (a) Terminal identification (see Para. 1.6).
- (b) The ESCC Qualified Component symbol (for ESCC qualified components only).
- (c) The ESCC Component Number (see Para. 1.4.1).
- (d) Traceability information.



2.3 <u>ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES</u>

Electrical measurements shall be performed at room, high and low temperatures. Consolidated notes are given in Para. 2.3.3.

2.3.1 Room Temperature Electrical Measurements

Room Temperature Electrica Characteristics				Lin	Limits	
Gridiationstico	Cymbolo	Method	Note 1	Min	Max	Units
Input Current	lin	ESCC No. 24200	For $4MHz \le f_{Nom} < 20MHz$: For $20MHz \le f_{Nom} < 50MHz$:	-	20 25	mA
Output Waveform	-	ESCC No. 24200	For $50MHz \le f_{Nom} \le 100MHz$:	Symm Square	30 etrical Wave	-
Output Voltage High Level Variants 01 to 06: Variants 07 to 12:	Vон	ESCC No. 24200		2.4 4.5	-	V
Output Voltage Low Level Variants 01 to 06: Variants 07 to 12:	Vol	ESCC No. 24200		-	0.4 0.5	V
Frequency Accuracy	$\Delta f/f_{Nom}$	ESCC No. 24200	At T _{amb} = +25 ±1°C Referred to f _{Nom}	-	±25	ppm
Frequency-Voltage Tolerance Variants 01 to 06: Variants 07 to 12:	Δf/f(V)	ESCC No. 24200	At T_{amb} = +25 ±1°C Referred to f at V_{CCNom} For 2.97V, 3.3V & 3.63V: For 4.5V, 5V & 5.5V:		±3 ±3	ppm
Frequency-Load Tolerance	Δf/f(L)	ESCC No. 24200	At T_{amb} = +25 ±1°C For C_L = C_{LMin} , C_{LNom} & C_{LMax} , R_L = 1k Ω , Referred to f at C_{LNom}	-	±5	ppm
Startup Time	t _{su}	ESCC No. 24200		-	10	ms
Rise Time	tr	ESCC No. 24200	For $4MHz \le f_{Nom} < 16MHz$: For $16MHz \le f_{Nom} \le 100MHz$:		10 7	ns
Fall Time	t _f	ESCC No. 24200	For $4MHz \le f_{Nom} < 16MHz$: For $16MHz \le f_{Nom} \le 100MHz$:	-	10 7	ns
Duty Cycle	DC	ESCC No. 24200		45	55	%
Ageing Analysis	Δf/f	ESCC No. 3503	Ageing Period = 1 year - Note 3		±5	ppm



2.3.2 High and Low Temperatures Electrical Measurements

Characteristics Symbols		Test	Test Conditions	Limits		Units
		Method	Note 1	Min	Max	
Input Current	lin	ESCC No. 24200	At $T_{amb} = -55 (+5 -0)^{\circ}C$ and $+110 (+0 -5)^{\circ}C$ For $4MHz \le f_{Nom} < 20MHz$: For $20MHz \le f_{Nom} < 50MHz$: For $50MHz \le f_{Nom} \le 100MHz$:		20 25 30	mA
Output Waveform	-	ESCC No. 24200	At T _{amb} = -55 (+5 -0)°C and +110 (+0 -5)°C Symmetric Square Wa			-
Output Voltage High Level Variants 01 to 06: Variants 07 to 12:	V _{OH}	ESCC No. 24200	At T _{amb} = -55 (+5 -0)°C and +110 (+0 -5)°C	2.4 4.5	-	V
Output Voltage Low Level Variants 01 to 06: Variants 07 to 12:	V _{OL}	ESCC No. 24200	At T _{amb} = -55 (+5 -0)°C and +110 (+0 -5)°C	-	0.4 0.5	V
Frequency- Temperature Stability	Δf/f(T)	ESCC No. 24200	At $T_{amb} = -55 (+1 -0)^{\circ}C$ to +110 (+0 -1)°C. Note 2 Referred to f at $T_{amb} = +25 \pm 1^{\circ}C$	-	50	ppm
Frequency-Voltage Tolerance Variants 01 to 06: Variants 07 to 12:	Δf/f(V)	ESCC No. 24200	At T _{amb} = -55 (+1 -0)°C and +110 (+0 -1)°C Referred to f at V _{CCNom} For 2.97V, 3.3V & 3.63V: For 4.5V, 5V & 5.5V:		±3 ±3	ppm
Startup Time	t _{su}	ESCC No. 24200	At T _{amb} = -55 (+5 -0)°C and +110 (+0 -5)°C		10	ms
Rise Time	tr	ESCC No. 24200	At T_{amb} = -55 (+5 -0)°C and +110 (+0 -5)°C For 4MHz \leq f _{Nom} $<$ 16MHz: For 16MHz \leq f _{Nom} \leq 100MHz:	-	10 7	ns
Fall Time	t f	ESCC No. 24200	At T_{amb} = -55 (+5 -0)°C and +110 (+0 -5)°C For 4MHz \leq f _{Nom} $<$ 16MHz: For 16MHz \leq f _{Nom} \leq 100MHz:	-	10 7	ns
Duty Cycle	DC	ESCC No. 24200	At T _{amb} = -55 (+5 -0)°C and +110 (+0 -5)°C	45	55	%

2.3.3 Notes to Paras. 2.3.1 and 2.3.2 Room, High and Low Electrical Measurements

- 1. Unless otherwise specified, the measurements shall be performed at T_{amb} = +22 ±3°C and the component under test shall be operated at V_{CCNom} with an output load of C_{LNom} in parallel with R_L = 1k Ω . V_{CCNom} and C_{LNom} are specified in Para. 1.5 Maximum Ratings.
- 2. Frequency-Temperature Stability shall be measured at a minimum of 10 equally spaced increments over the specified temperature range.
- 3. All measurements aquired during Frequency Ageing shall be taken into account when performing Ageing Analysis.



2.4 PARAMETER DRIFT VALUES

Unless otherwise specified, the measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

The test methods and test conditions shall be as per the corresponding test defined in Para. 2.3.1 Room Temperature Electrical Measurements.

The drift values (Δ) shall not be exceeded for each characteristic specified. The corresponding absolute limit values for each characteristic shall not be exceeded.

Characteristics	Symbols		Limits		Units
		Drift	Abso	olute	
		Value Δ	Min	Max	
Input Current	I _{IN}				mA
For 4MHz ≤ f _{Nom} < 20MHz:		±5%	-	20	
For 20MHz \leq f _{Nom} $<$ 50MHz:		±5%	-	25	
For $50MHz \le f_{Nom} \le 100MHz$:		±5%	-	30	
Frequency Accuracy	$\Delta f/f_{Nom}$	±10			ppm
Initial measurement:			-	±15	
Final measurement:			-	±25	



2.5 <u>INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS</u>

Unless otherwise specified, the measurements shall be performed at T_{amb} = +22 ±3 °C.

The test methods and test conditions shall be as per the corresponding test defined in Para. 2.3.1 Room Temperature Electrical Measurements or Para. 2.3.2 High and Low Temperatures Electrical Measurements, as follows.

The drift values (Δ) shall not be exceeded for each characteristic specified. Unless otherwise specified, the corresponding absolute limit values for each characteristic shall not be exceeded.

Characteristics	Symbols	Test	Limits			Units
		Conditions	Drift	Absolute		
			Value Δ	Min	Max	
Input Current	I _{IN}	As per				mΑ
For $4MHz \le f_{Nom} < 20MHz$:		Para. 2.3.1	-	-	20	
For $20MHz \le f_{Nom} < 50MHz$:			-	-	25	
For $50MHz \le f_{Nom} \le 100MHz$:			-	-	30	
Output Waveform	-	As per Para. 2.3.1	-		etrical Wave	-
Output Voltage High Level	Vон	As per				V
Variants 01 to 06:		Para. 2.3.1	-	2.4	-	
Variants 07 to 12:			-	4.5	-	
Output Voltage Low Level	Vol	As per				V
Variants 01 to 06:		Para. 2.3.1	-	-	0.4	
Variants 07 to 12:			-	-	0.5	
Frequency Accuracy	$\Delta f/f_{Nom}$	As per Para. 2.3.1	±8.5 (1)	-	±25 (2)	ppm
Frequency-Temperature Stability	$\Delta f/f(T)$	As per Para. 2.3.1		-	50	ppm
Rise Time	tr	As per				ns
For 4MHz ≤ f _{Nom} < 16MHz:		Para. 2.3.1	-	-	10	
For $16MHz \le f_{Nom} \le 100MHz$:			-	1	7	
Fall Time	t _r	As per				ns
For 4MHz ≤ f _{Nom} < 16MHz:		Para. 2.3.1	-	-	10	
For $16MHz \le f_{Nom} \le 100MHz$:				-	7	
Duty Cycle	DC	As per Para. 2.3.1	-	45	55	%

NOTES:

- 1. Drift value (Δ) is only applicable to testing during the Endurance Subgroup.
- 2. Absolute limit is only applicable to testing during the Environmental/Mechanical Subgroup.

2.6 <u>BURN-IN CONDITIONS</u>

The test conditions for Burn-in, tested as specified in the ESCC Generic Specification, shall be as follows:

(a) Ouptut Load: C_{LNom} in parallel with $R_L = 1k\Omega$. C_{LNom} is specified in Para. 1.5 Maximum Ratings.



2.7 FREQUENCY AGEING CONDITIONS

The test conditions for Frequency Ageing, tested as specified in the ESCC Generic Specification, shall be as follows:

(a) Ouptut Load: C_{LNom} in parallel with $R_L = 1k\Omega$. C_{LNom} is specified in Para. 1.5 Maximum Ratings.

2.8 OPERATING LIFE CONDITIONS

The test conditions for Operating Life, tested as specified in the ESCC Generic Specification, shall be as follows:

(a) Ouptut Load: C_{LNom} in parallel with $R_L = 1k\Omega$. C_{LNom} is specified in Para. 1.5 Maximum Ratings.

2.9 TOTAL DOSE RADIATION TESTING

All lots shall be irradiated in accordance with ESCC Basic Specification No. 22900, low dose rate (window 2: 36rad(Si) to 360rad(Si) per hour).

2.9.1 Bias Conditions and Total Dose Level for Total Dose Radiation Testing

The following bias condition (worst-case) shall be used for Total Dose Radiation Testing at $T_{amb} = +22 \pm 3$ °C:

With Supply Voltage:

- Variants 01 to 06: V_{CC} = 3.63V during irradiation.
- Variants 07 to 12: $V_{CC} = 5.5V$ during irradiation.

The total dose level applied shall be as specified in Para. 1.4.3 or in the Purchase Order.

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2.9.2 <u>Electrical Measurements for Total Dose Radiation Testing</u>

Prior to irradiation testing the devices shall have successfully met Para. 2.3.1 Room Temperature Electrical Measurements specified herein.

Unless otherwise specified, the measurements shall be performed at T_{amb} = +22 ±3°C.

Unless otherwise specified, the test methods and test conditions shall be as per the corresponding test defined in Para. 2.3.1 Room Temperature Electrical Measurements.

The parameters to be measured during irradiation testing, on completion of irradiation testing, after 24 hours anneal at Room Temperature and after 168 hours anneal at $T_{amb} = +100 \pm 3^{\circ}C$ are shown below.

Characteristics	Symbols	Lin	nits	Units
		Abso	olute	
		Min	Max	
Input Current	I _{IN}			mA
For 4MHz ≤ f _{Nom} < 20MHz:		-	20	
For 20MHz \leq f _{Nom} $<$ 50MHz:		-	25	
For $50MHz \le f_{Nom} \le 100MHz$:		ı	30	
Output Waveform	-		etrical Wave	-
Output Voltage High Level	V _{OH}			V
Variants 01 to 06:		2.4	-	
Variants 07 to 12:		4.5	-	
Output Voltage Low Level	V_{OL}			V
Variants 01 to 06:		-	0.4	
Variants 07 to 12:		-	0.5	
Frequency Accuracy	$\Delta f/f_{Nom}$	ı	±25	ppm
Rise Time	t _r			ns
For 4MHz ≤ f _{Nom} < 16MHz:		-	10	
For $16MHz \le f_{Nom} \le 100MHz$:		-	7	
Fall Time	t _f			ns
For 4MHz ≤ f _{Nom} < 16MHz:		-	10	
For $16MHz \le f_{Nom} \le 100MHz$:		-	7	
Duty Cycle	DC	45	55	%



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APPENDIX 'A' AGREED DEVIATIONS FOR RAKON FRANCE SAS (F)

ITEMS AFFECTED	DESCRIPTION OF DEVIATIONS
Para. 2.1.2 Deviations from the Generic Specification: Deviations from Qualification and Periodic Tests - Chart F4	Constant Acceleration: shall not be performed.