

Page 1 of 17

TRANSISTORS, POWER, MOSFET, N-CHANNEL, RAD-HARD

BASED ON TYPE STRH100N10

ESCC Detail Specification No. 5205/021

Issue 8 October 2020



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DOCUMENTATION CHANGE NOTICE

DCR No.	CHANGE DESCRIPTION
1365	Specification updated to incorporate changes per DCR.



ESCC Detail Specification

cation PAGE 4

ISSUE 8

No. 5205/021

TABLE OF CONTENTS

1	GENERAL	5
1.1	SCOPE	5
1.2	APPLICABLE DOCUMENTS	5
1.3	TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS	5
1.4	THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS	5
1.4.1	The ESCC Component Number	5
1.4.2	Component Type Variants	5
1.5	MAXIMUM RATINGS	6
1.6	HANDLING PRECAUTIONS	7
1.7	PHYSICAL DIMENSIONS AND TERMINAL IDENTIFICATION	8
1.8	FUNCTIONAL DIAGRAM	9
1.9	MATERIALS AND FINISHES	9
2	REQUIREMENTS	9
2.1	GENERAL	9
2.1.1	Deviations from the Generic Specification	9
2.1.1.1	Deviations from Screening Tests - Chart F3	9
2.2	WAFER LOT ACCEPTANCE	10
2.3	MARKING	10
2.4	CASE ISOLATION	10
2.5	TERMINAL STRENGTH	10
2.6	ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES	10
2.6.1	Room Temperature Electrical Measurements	10
2.6.2	High and Low Temperatures Electrical Measurements	11
2.6.3	Notes to Room, High and Low Temperature Electrical Measurements	12
2.7	PARAMETER DRIFT VALUES	12
2.8	INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS	13
2.9	HIGH TEMPERATURE REVERSE BIAS BURN-IN CONDITIONS	13
2.10	HIGH TEMPERATURE FORWARD BIAS BURN-IN CONDITIONS	13
2.11	OPERATING LIFE CONDITIONS	14
2.12	TOTAL DOSE RADIATION TESTING	14
2.12.1	Bias Conditions and Total Dose Level for Total Dose Radiation Testing	14
2.12.2	Electrical Measurements for Total Dose Radiation Testing	15
APPENDI	X A	16



GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 <u>APPLICABLE DOCUMENTS</u>

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 5000
- (b) MIL-STD-750, Test Methods and Procedures for Semiconductor Devices

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 520502101F

Detail Specification Reference: 5205021

Component Type Variant Number: 01 (as required)Total Dose Radiation Level Letter: F (as required)

1.4.2 <u>Component Type Variants</u>

The component type variants applicable to this specification are as follows:

Variant Number	Based on Type	Case	Lead Material and Finish	Weight max g	Total Dose Radiation Level Letter
01	STRH100N10	TO-254AA	S14	10	F [50krad(Si)]
02	STRH100N10	TO-254AA	S4	10	F [50krad(Si)]

The lead material and finish shall be in accordance with the requirements of ESCC Basic Specification No. 23500.

Total dose radiation level letters are defined in ESCC Basic Specification No. 22900. If an alternative radiation test level is specified in the Purchase Order the letter shall be changed accordingly.



1.5 MAXIMUM RATINGS

The maximum ratings shall not be exceeded at any time during use or storage.

Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

Characteristics	Symbols	Maximum Ratings	Unit	Remarks
Drain-Source Voltage	V _{DS}	100	V	Over T _{op} , V _{GS} = 0V Note 2
Gate-Source Voltage	V _{GS}	±20	V	Over T _{op}
Drain Current	I _{DS}	48	А	Continuous, At T _{case} ≤ +25°C Note 1
		30	А	Continuous, At T _{case} > +100°C Note 1
Drain Current (Pulsed)	Ідм	192	Α	Note 2
Power Dissipation	P _{tot}	170	W	At T _{case} ≤ +25°C Note 1
Avalanche Energy (Single Pulse)	Eas	954 280	mJ	$V_{DS} = 50V, I_A = 24A$ $T_j = +25 \pm 3^{\circ}C$ $T_j = +110 (+0 -5)^{\circ}C$
Avalanche Energy (Repetitive Pulse)	Ear	24 7.7	mJ	V_{DS} =50V, I_A = 24A, f = 100kHz, Duty Cycle = 10% T_j = +25 ±3°C T_j = +110 (+0 -5)°C
Operating Temperature Range	Тор	-55 to +150	°C	Note 3
Junction Temperature	Tj	+150	°C	
Storage Temperature Range	T _{stg}	-55 to +150	°C	Note 3
Soldering Temperature	T _{sol}	+260	°C	Note 4
Thermal Resistance, Junction-to-Heat Sink	R _{th(j-s)}	0.73	°C/W	Note 5
Thermal Resistance, Junction-to-Ambient	R _{th(j-a)}	48	°C/W	Note 2

NOTES:

1. I_{DS} and P_{tot} ratings are in accordance with $R_{th(j-s)}$. The maximum theoretical I_D limit at $T_{case} > +25^{\circ}C$ can be obtained by using the following formula (I_D is limited by the package and device construction):

$$I_{D} = \sqrt{\frac{T_{j}(max) - T_{case}}{\left(R_{th(j-s)}\right) \times \left(r_{DS(on)} \text{ at } T_{j}(max)\right)}}$$

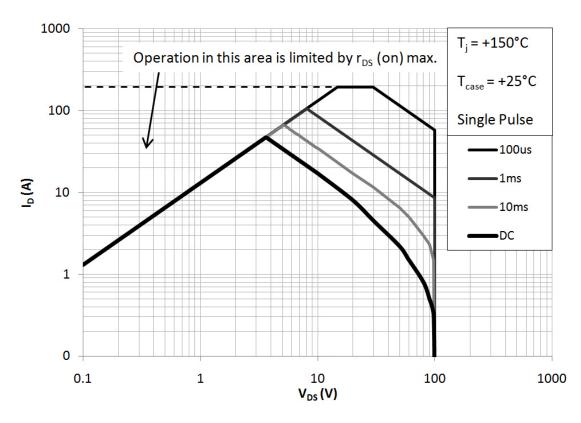
Where $(r_{DS(on)} \text{ at } T_j(max)) = 75m\Omega$.

For $T_{case} > +25$ °C, the power dissipation derates linearly to 0W at $T_{case} = +150$ °C.



2. Safe Operating Area applies as follows:

Maximum Safe Operating Area



- 3. For Variants with hot solder dip lead finish, all testing and any handling performed at $T_{amb} > +125$ °C shall be carried out in a 100% inert atmosphere.
- 4. Duration 10 seconds maximum at a distance of not less than 1.5mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.
- 5. Package is mounted on an infinite heatsink.

1.6 HANDLING PRECAUTIONS

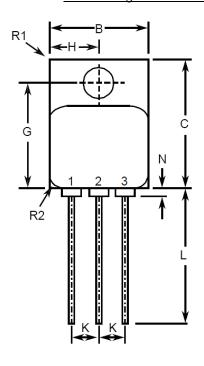
These conponents are susceptible to damage by electrostatic discharge. Therefore, suitable precautions shall be employed for protection during all phases of manufacture, testing, shipment and any handling.

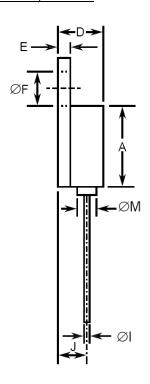
These components are categorised as Class 2 per ESCC Basic Specification No. 23800 with a Minimum Critical Path Failure Voltage of 3400 Volts.

The TO-254AA package contains Beryllium Oxide (BeO) and therefore it must not be ground, machined, sandblasted or subjected to any mechanical operation which will produce dust. The case must not be subjected to any chemical process (e.g. etching) which will produce fumes.



1.7 <u>PHYSICAL DIMENSIONS AND TERMINAL IDENTIFICATION</u> <u>Metal Flange Mount Package (TO-254AA) – 3 lead</u>





Symbols	Dimensi	ons mm	Notes
	Min	Max	
А	13.59	13.84	
В	13.59	13.84	
С	20.07	20.32	
D	6.3	6.7	
Е	1	1.35	
ØF	3.5	3.9	
G	16.89	17.4	
Н	6.86	BSC	
ØI	0.89	1.14	2
J	3.81	BSC	
K	3.81	BSC	
L	12.95	14.5	
ØM	3.05 Typical		2
N	-	0.71	2
R1	-	1	3
R2	1.65 T	ypical	4

NOTES:

1. The terminal identification is specified by the components geometry. See Para. 1.8 Functional Diagram for the terminal connections.

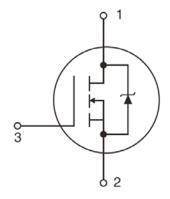


- 3 places.
- 3. Radius of heatsink flange corner, 4 places.
- 4. Radius of body corner, 4 places.

1.8 <u>FUNCTIONAL DIAGRAM</u>

Terminal 1: Drain
Terminal 2: Source

Terminal 3: Gate



NOTES:

The case is not connected to any lead.

1.9 MATERIALS AND FINISHES

Materials and finishes shall be as follows:

- (a) Case
 - The case shall be hermetically sealed and have a metal body. The leads pass through ceramic eyelets brazed into the frame and the lid shall be welded.
- (b) Leads
 As specified in Para. 1.4.2.

2 REQUIREMENTS

2.1 GENERAL

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

2.1.1 <u>Deviations from the Generic Specification</u>

2.1.1.1 Deviations from Screening Tests - Chart F3

- (a) Verification of Safe Operating Area
 The Safe Operating Area shall be verified by performing the ΔV_{SD} test specified in
 Para. 2.6.1 Room Temperature Electrical Measurements (Thermal Resistance,
 Junction-to-Heat Sink).
- (b) A High Temperature Forward Bias test shall be performed instead of Power Burn-in.



2.2 <u>WAFER LOT ACCEPTANCE</u>

A SEM inspection shall be performed as specified in the ESCC Generic Specification.

2.3 MARKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and as follows.

The information to be marked on the component shall be:

- (a) The ESCC Qualified Component symbol (for ESCC qualified components only).
- (b) The ESCC Component Number (see Para. 1.4.1).
- (c) Traceability information.
- (d) Warning sign for Beryllium Oxide.

2.4 CASE ISOLATION

Case Isolation shall be performed as specified in the ESCC Generic Specification and as follows:

- Test Conditions:
 - Test voltage: 500Vdc
 - Duration of application of test voltage: 1s
 - Points of application of test voltage: between case metal tab and all terminals connected together.
 - o Maximum leakage current: 10nA

2.5 TERMINAL STRENGTH

The test conditions for terminal strength, tested as specified in the ESCC Generic Specification, shall be as follows:

Test Condition: A, tension, with an applied force of 10N for a duration of 10s.

2.6 ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES

Electrical measurements shall be performed at room, high and low temperatures. Consolidated notes are given after the tables in Para. 2.6.3.

2.6.1 Room Temperature Electrical Measurements

Unless otherwise specified, the measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}C$.

, ,			Test Conditions	Limits		Units
		Test Method		Min	Max	
Drain-to-Source Breakdown Voltage	V _{(BR)DSS}	3407	$V_{GS} = 0V$, $I_D = 1mA$ Bias condition C	100	1	V
Gate-to-Source Leakage Current 1	I _{GSS1}	3411	$V_{GS} = 20V$, $V_{DS} = 0V$ Bias condition C	ı	100	nA
Gate-to-Source Leakage Current 2	l _{GSS2}	3411	V _{GS} = -20V, V _{DS} = 0V Bias condition C	-100	-	nA
Drain Current	I _{DSS}	3413	V _{DS} = 80V, V _{GS} = 0V Bias condition C	-	10	μΑ
Gate-to-Source Threshold Voltage	V _{GS(th)}	3403	$V_{DS} \ge V_{GS}$ $I_D = 1mA$	2	4.5	V





ISSUE 8

Characteristics	Symbols MIL-STD-750		Test Conditions	Limits		Units
		Test Method		Min	Max	
Static Drain-to-Source On Resistance	r _{DS(on)}	3421	V _{GS} = 12V, I _D = 24A Note 1	-	35	mΩ
Source-to-Drain Diode Forward Voltage	V_{SD}	4011	V _{GS} = 0V, I _{SD} = 48A Note 1	-	1.5	V
Thermal Resistance, Junction-to-Heat Sink	R _{th(j-s)}	3161	Note 2	-	0.73	°C/W
Input Capacitance	Ciss	3431	$V_{GS} = 0V$, $V_{DS} = 25V$	3940	5910	pF
Output Capacitance	Coss	3453	f = 1MHz	543	814	pF
Reverse Transfer Capacitance	Crss	3433		190	284	pF
Total Gate Charge	Qg	3471	V _{GS} = 12V, V _{DS} = 50V	108	162	nC
Gate-to-Source Charge	Q _{gs}		$I_D = 48A$	21.6	32.4	nC
Gate-to-Drain Charge	Q _{gd}			36	54	nC
Turn-on Delay Time	t _{d(on)}	3472	V _{GS} = 12V, V _{DS} = 50V	23.6	35.4	ns
Rise Time	t _r		$I_D = 24A, R_G = 4.7\Omega$	34.4	51.6	ns
Turn-off Delay Time	t _{d(off)}			79	119	ns
Fall Time	t _f			33.6	50.4	ns
Reverse Recovery Time	t _{rr}	3473	$V_{DS} = 50V$, $I_{SD} = 48A$ di/dt = 100A/ μ s $T_j = +25 \pm 3^{\circ}C$	332	498	ns

2.6.2 <u>High and Low Temperatures Electrical Measurements</u>

Characteristics	Symbols	MIL-STD-750		Limits		Units
		Test Method	Note 3	Min	Max	
Gate-to-Source Leakage Current 1	I _{GSS1}	3411	$V_{GS} = 20V$, $V_{DS} = 0V$ Bias condition C $T_{case} = +125(+0-5)^{\circ}C$	-	200	nA
Gate-to-Source Leakage Current 2	I _{GSS2}	3411	$V_{GS} = -20V,$ $V_{DS} = 0V$ Bias condition C $T_{case} = +125(+0-5)^{\circ}C$	-200	-	nA
Drain Current	IDSS	3413	$V_{DS} = 80V,$ $V_{GS} = 0V$ Bias condition C $T_{case} = +125(+0-5)^{\circ}C$	-	100	μΑ
Gate-to-Source Threshold Voltage	V _{GS(th)}	3403	$V_{DS} \ge V_{GS}$ $I_D = 1 \text{mA}$ $T_{case} = +125(+0-5)^{\circ}\text{C}$	1.5	3.7	V
			$\begin{aligned} &V_{DS} \geq V_{GS} \\ &I_{D} = 1 mA \\ &T_{case} = -55(+5-0)^{\circ}C \end{aligned}$	2.1	5.5	V
Static Drain-to-Source On Resistance	r _{DS(on)}	3421	$V_{GS} = 12V$, $I_D = 24A$ $T_{case} = +125(+0-5)^{\circ}C$ Note 1	-	63	mΩ



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Characteristics	Symbols	MIL-STD-750		Lim	nits	Units
		Test Method	Note 3	Min	Max	
Source-to-Drain Diode Forward Voltage	V _{SD}	4011	$V_{GS} = 0V$, $I_{SD} = 48A$ $T_{case} = +125(+0-5)^{\circ}C$ Note 1	-	1.275	V

2.6.3 <u>Notes to Room, High and Low Temperature Electrical Measurements</u>

- 1. Pulsed measurement: Pulse Width ≤ 680µs, Duty Cycle ≤ 2%.
- 2. The $R_{th(j-s)}$ limit is guaranteed by performing a ΔV_{SD} (go-no-go) test. The following test conditions and limits shall apply:
 - V_{DS} = 7V
 - I_D = 22.91A
 - I_{cal} = 29mA
 - $t_{pulse} = 20ms$
 - t_{cal} = 100μs
 - V_{SD} = 60mV minimum, 120mV maximum
- 3. Read and record measurements shall be performed on a sample of 5 components with 0 failures allowed. Alternatively a 100% inspection may be performed.

2.7 PARAMETER DRIFT VALUES

Unless otherwise specified, the measurements shall be performed at T_{amb} = +22 ±3 °C.

The test methods and test conditions shall be as per the corresponding test defined in Para. 2.6.1 Room Temperature Electrical Measurements.

The drift values (Δ) shall not be exceeded for each characteristic specified. The corresponding absolute limit values for each characteristic shall not be exceeded.

Characteristics	Symbols		Units		
		Drift	Abso	olute	
		Value Δ	Min	Max	
Gate-to-Source Leakage Current 1	I _{GSS1}	±50 or (1) ±100%	-	100	nA
Gate-to-Source Leakage Current 2	l _{GSS2}	±50 or (1) ±100%	-100	-	nA
Drain Current	IDSS	±4 or (1) ±100%	-	10	μA
Gate-to-Source Threshold Voltage	V _{GS(th)}	±5%	2	4.5	V
Static Drain-to-Source On Resistance	r _{DS(on)}	±10%	-	5	mΩ

NOTES:

1. Whichever is the greater referred to the initial value.



2.8 <u>INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS</u>

Unless otherwise specified, the measurements shall be performed at T_{amb} = +22 ±3°C.

The test methods and test conditions shall be as per the corresponding test defined in Para. 2.6.1 Room Temperature Electrical Measurements.

The limit values for each characteristic shall not be exceeded.

Characteristics	Symbols	Limits		Units
		Min	Max	
Drain Current	I _{DSS}	-	10	μΑ
Gate-to-Source Threshold Voltage	V _{GS(th)}	2	4.5	V
Static Drain-to-Source On Resistance	r _{DS(on)}	-	35	mΩ

2.9 HIGH TEMPERATURE REVERSE BIAS BURN-IN CONDITIONS

HTRB Burn-in shall be performed in accordance with MIL-STD-750, Test Method 1042, Test Condition A with the following conditions:

Characteristics	Symbols	Test Conditions	Units
Ambient Temperature	T _{amb}	+150 (+0 -5)	°C
Drain-to-Source Voltage	V _{DS}	80	V
Gate-to-Source Voltage	V _G S	0	V
Duration	t	240 minimum	Hours

2.10 <u>HIGH TEMPERATURE FORWARD BIAS BURN-IN CONDITIONS</u>

HTFB Burn-in shall be performed in accordance with MIL-STD-750, Test Method 1042, Test Condition B with the following conditions:

Characteristics	Symbols	Test Conditions	Units
Ambient Temperature	T _{amb}	+150 (+0 -5)	°C
Drain-to-Source Voltage	V _{DS}	0	V
Gate-to-Source Voltage	V _G s	16	V
Duration	t	48 minimum	Hours



2.11 OPERATING LIFE CONDITIONS

Operating Life shall consist of High Temperature Reverse Bias in accordance with MIL-STD-750, Test Method 1042, Test Condition A, followed by High Temperature Forward Bias in accordance with MIL-STD-750, Test Method 1042, Test Condition B. The test conditions are as follows:

High Temperature Reverse Bias Conditions

Characteristics	Symbols	Test Conditions	Units
Ambient Temperature	T _{amb}	+150 (+0 -5)	°C
Drain-to-Source Voltage	V _{DS}	80	V
Gate-to-Source Voltage	V _G S	0	V
Duration	t	1000 minimum	Hours

High Temperature Forward Bias Conditions

Characteristics	Symbols	Test Conditions	Units
Ambient Temperature	T _{amb}	+150 (+0 -5)	°C
Drain-to-Source Voltage	V_{DS}	0	V
Gate-to-Source Voltage	V_{GS}	16	V
Duration	t	1000 minimum	Hours

2.12 <u>TOTAL DOSE RADIATION TESTING</u>

All lots shall be irradiated in accordance with ESCC Basic Specification No. 22900, standard dose rate (window 1: 3.6krad to 36krad per hour).

2.12.1 Bias Conditions and Total Dose Level for Total Dose Radiation Testing

The following bias condition (worst-case) shall be used for Total Dose Radiation Testing at $T_{amb} = +22 \pm 3^{\circ}C$:

With V_{GS} bias = +15V and V_{DS} = 0V during irradiation.

The total dose level applied shall be as specified in Para. 1.4.2 or in the Purchase Order.



2.12.2 <u>Electrical Measurements for Total Dose Radiation Testing</u>

Prior to irradiation testing the devices shall have successfully met Room Temperature Electrical Measurements specified herein (Para. 2.6.1).

Unless otherwise stated the measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

Unless otherwise specified the test methods and test conditions shall be as per the corresponding test defined in Para. 2.6.1 Room Temperature Electrical Measurements.

The parameters to be measured during irradiation testing, on completion of irradiation testing, after 24 hours anneal at Room Temperature and after 168 hours anneal at +100 ±3°C are shown below.

Characteristics	Characteristics Symbols Li		imits		Units	
		Drift Values			olute	
		(Δ)	Min	Max		
Drain-to-Source Voltage Note 1	V _{DSS}	-25% Note 2	N	/A	V	
Gate-to-Source Leakage Current 1	I _{GSS1}	+15	ı	100	nA	
Gate-to-Source Leakage Current 2	I _{GSS2}	-15	-100	-	nA	
Drain Current	I _{DSS}	+4	-	10	μΑ	
Gate-to-Source Threshold Voltage	V _{GS(th)}	-50% / +5%	2	4.5	V	
Static Drain-to-Source On Resistance	r DS(on)	±10%	-	35	mΩ	
Source-to-Drain Diode Forward Voltage	V _{SD}	±10%	-	1.5	V	
Total Gate Charge	Qg	-5% / +50%	108	162	nC	
Gate-to-Source Charge	Q _{gs}	±35%	21.6	32.4	nC	
Gate-to-Drain Charge	Q_{gd}	-5% / +130%	36	54	nC	

NOTES:

- 1. Drain-to-Source Voltage measurements shall be made in accordance with MIL-STD-750, Test Method 3405, with V_{GS} = 0V and I_D = 1mA.
- 2. Referred to an initial Drain-to-Source Voltage measurement made prior to the commencement of Total Dose Radiation Testing.



APPENDIX A AGREED DEVIATIONS FOR STMICROELECTRONICS (F)

ITEMS AFFECTED	DESCRIPTION OF DEVIATIONS	
Para. 2.1.1, Deviations from the Generic Specification: Para. 8, Test Methods and Procedures	 For qualification and qualification maintenance, or procurement of qualified or unqualified components, the following replacement test method specifications shall be used instead of the following ESCC Basic Specifications: No. 20500, External Visual Inspection: replaced by MIL-STD-750 Test Method 2071. No. 20900, Radiographic Inspection of Electronic Components: replaced by MIL-STD-750 Test Method 2076. No. 21400, Scanning Electron Microscope Inspection of Semiconductor Dice: replaced by MIL-STD-750 Test Method 2077. 	
Para. 2.1.1.1, Deviations from the Generic Specification: Deviations from Screening Tests - Chart F3	Solderability is not applicable unless specifically stipulated in the Purchase Order.	
Para. 2.6.1, Room Temperature Electrical Measurements	The AC characteristics C _{iss} , C _{oss} , C _{rss} , Q _g , Q _{gs} , Q _{gd} , t _{d(on)} , t _r , t _{d(off)} , t _f and t _{rr} may be considered guaranteed but not tested if successful pilot lot testing has been performed on the wafer lot in accordance with STMicroelectronics "Acceptation wafers" internal procedure as specified ir the PID which includes AC (C _{iss} , C _{oss} , C _{rss} , Q _g , Q _{gs} , Q _{gd} , t _{d(on)} , t _r , t _{d(off)} , t _f and t _{rr}) characteristic measurements per the Detail Specification. A summary of the pilot lot testing shall be provided if required by the Purchase Order.	
Para. 2.12.2, Electrical Measurements for Total Dose Radiation Testing	The AC characteristics Q_g , Q_{gs} and Q_{gd} need not be measured because they are guaranteed by the results obtained by STMicroelectronics during the evaluation phase which proved these characteristics are directly correlated to the $V_{GS(th)}$ shift.	

ADDITIONAL DATA - STMICROELECTRONICS (F)

(a) Derating for Space Application

These components are susceptible to Single Event Gate Rupture if operated in a space environment unless the following derating is applied:

 $V_{DS} \le 100V$ when $V_{GS} = 0V$

 $V_{DS} \le 80V$ when $V_{GS} = -2V$

 $V_{DS} \le 60 V$ when $V_{GS} = -5 V$

 $V_{DS} \le 30V$ when $V_{GS} = -10V$

 $V_{DS} \le 10V$ when $V_{GS} = -20V$

The derating for space applications was originally obtained on STRH100N10 devices under the following test conditions. The testing was performed in a vacuum at UCL (Louvain-la-Neuve, Belgium):

Ion used = Kr

 $LET = 32MeV/(mg/cm^2)$

Energy = 768MeV

Range = $94\mu m$



ISSUE 8

Single Event Effect Safe Operating Area

