

Page 1 of 21

# TRANSISTORS, HIGH POWER, NPN BASED ON TYPE 2N5154

ESCC Detail Specification No. 5203/010

Issue 9 October 2020



Document Custodian: European Space Agency – see https://escies.org



#### **LEGAL DISCLAIMER AND COPYRIGHT**

European Space Agency, Copyright © 2020. All rights reserved.

The European Space Agency disclaims any liability or responsibility, to any person or entity, with respect to any loss or damage caused, or alleged to be caused, directly by the use and application of this ESCC publication.

This publication, without prior permission of the European Space Agency and provided it is not used for a commercial purpose, may be:

- copied in whole, in any medium, without alteration or modification.
- copied in part, in any medium, provided that the ESCC document identification, comprising the ESCC symbol, document number and document issue, is removed.



## **DOCUMENTATION CHANGE NOTICE**

(Refer to https://escies.org for ESCC DCR content)

DCR No.	CHANGE DESCRIPTION
1365	Specification updated to incorporate changes per DCR.



## ESCC Detail Specification

No. 5203/010

PAGE 4

ISSUE 9

## TABLE OF CONTENTS

1	GENERAL	6
1.1	SCOPE	6
1.2	APPLICABLE DOCUMENTS	6
1.3	TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS	6
1.4	THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS	6
1.4.1	The ESCC Component Number	6
1.4.2	Component Type Variants	6
1.5	MAXIMUM RATINGS	7
1.6	HANDLING PRECAUTIONS	8
1.7	PHYSICAL DIMENSIONS AND TERMINAL IDENTIFICATION	9
1.7.1	Metal Can Package (TO-39) - 3 lead	9
1.7.2	Metal Flange Mount Package (TO-257) - 3 lead	10
1.7.3	Surface Mount Package (SMD.5) - 3 terminal	11
1.7.4	Die	12
1.8	FUNCTIONAL DIAGRAM	13
1.9	MATERIALS AND FINISHES	13
1.9.1	Materials and Finishes of Packaged Components	13
1.9.2	Materials and Finishes of Die Components	13
2	REQUIREMENTS	14
2.1	GENERAL	14
2.1.1	Deviations from the Generic Specification	14
2.1.1.1	Deviation from Screening Tests - Chart F3	14
2.2	MARKING	14
2.3	CASE ISOLATION	14
2.4	TERMINAL STRENGTH	14
2.5	VERIFICATION OF SAFE OPERATING AREA	15
2.6	ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES	15
2.6.1	Room Temperature Electrical Measurements	15
2.6.2	High and Low Temperatures Electrical Measurements	17
2.7	PARAMETER DRIFT VALUES	18
2.8	INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS	18
2.9	POWER BURN-IN CONDITIONS	19
2.9.1	Power Burn-in Conditions (TO-39)	19
2.9.2	Power Burn-in Conditions (TO-257 and SMD.5)	19
2.10	OPERATING LIFE CONDITIONS	19
2.11	TOTAL DOSE RADIATION TESTING	19



ESCC Detail Specification	PAGE 5
No. 5203/010	ISSUE 9

2.11.1	Bias Conditions and Total Dose Level for Total dose Radiation Testing	19
2.11.2	Electrical Measurements for Radiation Testing	20
APPENDIX	ζ 'A'	21



#### 1 **GENERAL**

#### 1.1 SCOPE

This specification details the ratings, physical and electrical characteristics and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

#### 1.2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 5000
- (b) MIL-STD-750, Test Methods and Procedures for Semiconductor Devices

#### 1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

#### 1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

#### 1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 520301001R

Detail Specification Reference: 5203010

Component Type Variant Number: 01 (as required)
 Total Dose Radiation Level Letter: R (as required)

#### 1.4.2 <u>Component Type Variants</u>

The component type variants applicable to this specification are as follows:

Variant Number	Based on Type	Case	Lead/Terminal Material and Finish	Weight max g	Total Dose Radiation Level Letter
01	2N5154	TO-39	D2	1.5	R [100kRAD(Si)]
02	2N5154	TO-39	D3 or D4	1.5	R [100kRAD(Si)]
03	2N5154	TO-39	D7	1.5	R [100kRAD(Si)]
04	2N5154	TO-257	H2	5	R [100kRAD(Si)]
05	2N5154	TO-257	H4	5	R [100kRAD(Si)]
06	2N5154	SMD.5	Q14	2	R [100kRAD(Si)]
07	2N5154	SMD.5	Q14	2	R [100kRAD(Si)]
08	2N5154	Die	N/A	N/A	R [100kRAD(Si)]

The lead/terminal material and finish shall be in accordance with the requirements of ESCC Basic Specification No. 23500.



Total dose radiation level letters are defined in ESCC Basic Specification No. 22900. If an alternative radiation test level is specified in the Purchase Order, the letter shall be changed accordingly.

#### 1.5 MAXIMUM RATINGS

The maximum ratings shall not be exceeded at any time during use or storage.

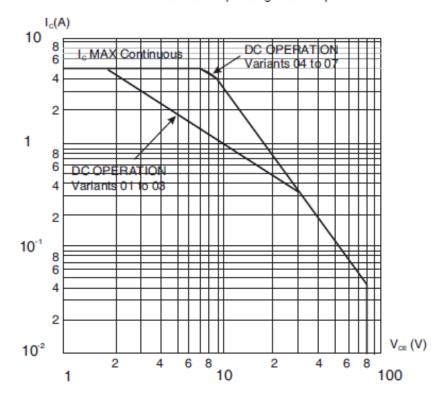
Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

Characteristics	Symbols	Maximum Ratings	Unit	Remarks
Collector-Base Voltage	V <sub>CBO</sub>	100	V	Over T <sub>op</sub>
Collector-Emitter Voltage	VCEO	80	V	Over T <sub>op</sub> Note 5
Emitter-Base Voltage	V <sub>EBO</sub>	6	V	Over T <sub>op</sub>
Collector Current	Ic	5	А	Continuous Note 5
Base Current	lΒ	1	Α	Continuous
Power Dissipation For TO-39 For TO-257 and SMD.5	P <sub>tot1</sub>	1 3.3	W	At T <sub>amb</sub> ≤ +25°C Note 1
For TO-39 For TO-257 and SMD.5	P <sub>tot2</sub>	8.75 35	W	At T <sub>case</sub> ≤ +25°C Note 1
Thermal Resistance, Junction-to-Ambient For TO-39 For TO-257 and SMD.5	R <sub>th(j-a)</sub>	175 53	°C/W	
Thermal Resistance, Junction-to-Case For TO-39 For TO-257 and SMD.5	R <sub>th(j-c)</sub>	20 5	°C/W	
Operating Temperature Range	T <sub>op</sub>	-65 to +200	°C	Note 2
Storage Temperature Range	T <sub>stg</sub>	-65 to +200	°C	Note 2
Soldering Temperature For TO-39 and TO-257 For SMD.5	T <sub>sol</sub>	+260 +245	°C	Note 3 Note 4

- 1. For  $T_{amb}$  or  $T_{case} > +25$ °C, derate linearly to 0W at +200°C.
- 2. For Variants with tin-lead plating or hot solder dip lead finish all testing, and any handling, performed at T<sub>amb</sub> > +125°C shall be carried out in a 100% inert atmosphere.
- 3. Duration 10 seconds maximum at a distance of not less than 1.5mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.
- 4. Duration 5 seconds maximum and the same package shall not be resoldered until 3 minutes have elapsed.
- 5. Safe Operating Area applies as follows:



#### Maximum Safe Operating Area Graph



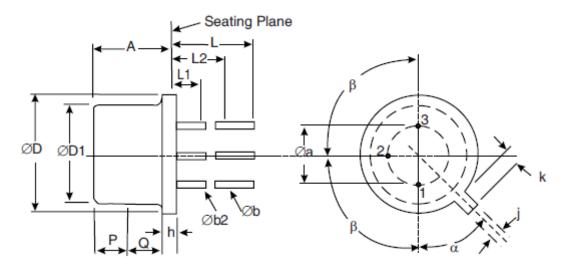
#### 1.6 <u>HANDLING PRECAUTIONS</u>

The TO-257 package contains Beryllium Oxide (BeO) and therefore it must not be ground, machined, sandblasted or subjected to any mechanical operation which will produce dust. The case must not be subjected to any chemical process (e.g. etching) which will produce fumes.



#### 1.7 PHYSICAL DIMENSIONS AND TERMINAL IDENTIFICATION

#### 1.7.1 Metal Can Package (TO-39) - 3 lead



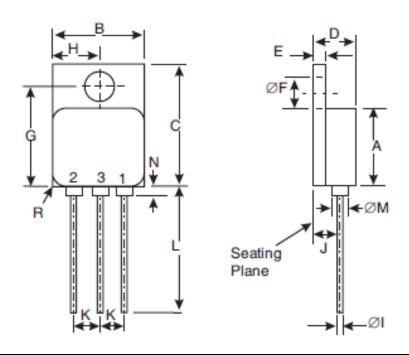
Symbols	Dimensi	ions mm	Notes	
	Min	Max		
Øa	4.83	5.35		
А	6	6.6		
Øb	0.4	0.533	2, 3	
Øb2	0.4	0.483	2, 3	
ØD	8.31	9.4		
ØD1	7.75	8.51	5	
h	0.229	3.18		
j	0.711	0.864		
k	0.737	1.14	4	
L	12.7	19	2	
L1	-	1.27	2, 3	
L2	6.35	-	2, 3	
Р	2.54	-	5	
Q	-	-	6	
α	45°	45° BSC		
β	90°	BSC	1	

- NOTES:
  Terminal identification is specified by reference to the tab position where Lead 1 = emitter, Lead 2 = base and Lead 3 = collector.
- Applies to all leads. 2.



- ISSUE 9
- 3. Øb2 applies between L1 and L2. Øb applies between L2 and 12.7mm from the seating plane. Diameter is uncontrolled within L1 and beyond 12.7mm from the seating plane.
- 4. Measured from the maximum diameter of the actual device.
- 5. This zone is controlled for automatic handling. The variation in actual diameter within this zone shall not exceed 0.254mm.
- 6. The details of outline in this zone are optional.
- 7. Measured from the tab centreline.

#### 1.7.2 Metal Flange Mount Package (TO-257) - 3 lead



Symbols	Dimensi	ons mm	Notes
	Min	Max	
А	10.41	10.67	
В	10.41	10.67	
С	16.51	16.76	
D	4.7	5.33	
E	0.89	1.14	
ØF	3.56	3.81	
G	13.39	13.64	
Н	5.13	5.38	
ØI	0.64	0.89	2
J	2.92	3.18	
K	2.41	2.67	
L	15.24	16.51	

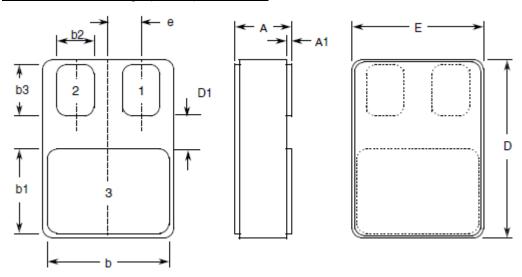


Symbols	Dimensi	Notes	
	Min		
ØM	2.29 T	2	
N	-	0.71	2
R	1.65 T	3	

- NOTES:

  1. Terminal identification is specified by the component's geometry where Lead 1 = emitter, Lead 2 = base and Lead 3 = collector.
- 2. Applies to all leads.
- 3. Radius of body corner, 4 places.

#### 1.7.3 Surface Mount Package (SMD.5) - 3 terminal



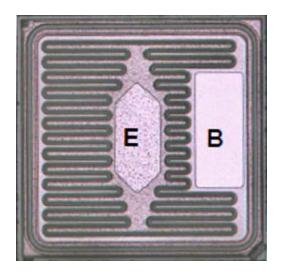
Symbols	Dimensi	Notes	
	Min	Max	
А	2.84	3.3	
A1	0.25	0.51	
b	7.13	7.39	
b1	5.58	5.84	
b2	2.28	2.54	2
b3	2.92	3.18	2
D	10.03	10.28	
D1	0.76	-	2
E	7.39	7.64	
е	1.91 BSC		2



#### NOTES:

- 1. Terminal identification is specified by the components geometry where Terminal 1 = emitter (base for Variant 07), Terminal 2 = base (emitter for Variant 07) and Terminal 3 = collector.
- 2. 2 places.

#### 1.7.4 <u>Die</u>

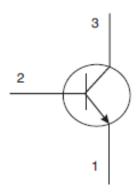


- 1. Die materials and dimensions:
  - Die substrate: Silicon
    Die length: 1510 µm
    Die width: 1500 µm
  - Die thickness: 230 ±20µm
  - Top Glassivation: PSG + Nitride with thickness: 1.4 μm (Typ.)
     Top metallisation: Al/Si (1%) with thickness: 3 ±0.3μm (Typ.)
  - Backside metallisation: Au/As with thickness: 1.485 ±0.165µm
  - Emitter pad dimensions: 299 x 707 μm
  - Base pad dimensions: 300 x 558 μm
- 2. Terminal identification: B = Base, E = Emitter
- 3. Bias details: backside contact = Collector



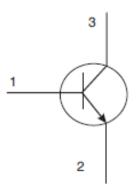
1.8

**FUNCTIONAL DIAGRAM** 



#### Variants 01 to 06

- Emitter.
- Base.
- Collector.



#### Variant 07

- Base.
- Emitter.
- Collector.

#### **NOTES:**

- 1. For TO-39 (Variants 01, 02, 03), the collector is internally connected to the case.
- 2. For TO-257 (Variants 04, 05), the case is not connected to any lead.
- 3. For SMD.5 (Variants 06, 07), the lid is not connected to any terminal.
- 4. For Die Components (Variant 08), the terminal numbering is not applicable.

#### 1.9 <u>MATERIALS AND FINISHES</u>

#### 1.9.1 <u>Materials and Finishes of Packaged Components</u>

For Variants 01 to 07, the materials and finishes shall be as follows:

(a) Case

For the metal can package the case shall be hermetically sealed and have a metal body with hard glass seals.

For the metal flange mount package the case shall be hermetically sealed and have a metal body. The leads pass through ceramic eyelets brazed into the frame and the lid shall be welded.

For the surface mount package the case shall be hermetically sealed and have a ceramic body with a Kovar lid.

(b) Leads/TerminalsAs specified in Para. 1.4.2.

#### 1.9.2 <u>Materials and Finishes of Die Components</u>

For Variant 08, the materials and finishes shall be as specified in Para. 1.7.4.



#### 2 **REQUIREMENTS**

#### 2.1 GENERAL

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

#### 2.1.1 <u>Deviations from the Generic Specification</u>

#### 2.1.1.1 Deviation from Screening Tests - Chart F3

High Temperature Reverse Bias Burn-in and the subsequent Final Measurements for HTRB shall be omitted.

#### 2.2 MARKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and as follows.

The information to be marked on the component or its primary package shall be:

- (a) The ESCC qualified components symbol (for ESCC qualified components only).
- (b) The ESCC Component Number (see Para. 1.4.1).
- (c) Traceability information.
- (d) Warning sign for Beryllium Oxide (TO-257 only).

#### 2.3 CASE ISOLATION

For Variants 04 and 05, Case Isolation shall be performed as specified in the ESCC Generic Specification and as follows:

#### • Test Conditions:

- o Test voltage: 500Vdc
- Duration of application of test voltage: 1s
- Points of application of test voltage: between case metal tab and all terminals connected together.
- Maximum leakage current: 10nA

#### 2.4 <u>TERMINAL STRENGTH</u>

The test conditions for terminal strength, tested as specified in the ESCC Generic Specification, shall be as follows:

For TO-39, Test Condition: E, lead fatigue.

For TO-257, Test Condition: A, tension, with an applied force of 10N for a duration of 10s.



#### 2.5 <u>VERIFICATION OF SAFE OPERATING AREA</u>

The Safe Operating Area shall be verified as specified in the ESCC Generic Specification and Para. 1.5 Maximum Ratings herein. The test conditions shall be:

Test Method = MIL-STD-750, Method 3051, Continuous DC

 $T_{case} = +25^{\circ}C$ 

 $V_{CE} = 25V$ 

 $I_C = 350 \text{mA}$ 

Operating Time ≤ 100ms

#### 2.6 <u>ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES</u>

Electrical measurements shall be performed at room, high and low temperatures.

#### 2.6.1 Room Temperature Electrical Measurements

The measurements shall be performed at  $T_{amb} = +22 \pm 3^{\circ}C$ .

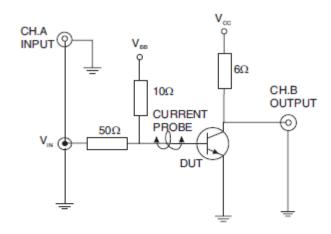
Characteristics	Symbols	MIL-STD-750	Test Conditions	Lin	Limits	
		Test Method		Min	Max	
Collector-Emitter Breakdown Voltage	V <sub>(BR)</sub> CEO	3011	Ic = 100mA Bias condition D Note 1	80	-	V
Collector-Emitter Cut-off Current	Ices	3041	V <sub>CE</sub> = 60V Bias condition C	-	1	μA
	Iceo	3041	V <sub>CE</sub> = 40V Bias condition D	-	50	μA
Emitter-Base Cut-off Current	I <sub>EBO1</sub>	3061	V <sub>EB</sub> = 5V Bias condition D	-	1	μA
	I <sub>EBO2</sub>	3061	V <sub>EB</sub> = 6V Bias condition D	-	1	mA
Forward-Current Transfer Ratio	h <sub>FE1</sub>	3076	V <sub>CE</sub> = 5V ; I <sub>C</sub> = 50mA Note 1	50	-	-
	h <sub>FE2</sub>	3076	V <sub>CE</sub> = 5V ; I <sub>C</sub> = 2.5A Note 1	70	200	-
	h <sub>FE3</sub>	3076	V <sub>CE</sub> = 5V ; I <sub>C</sub> = 5A Note 1	40	-	-
Collector-Emitter Saturation Voltage	VCE(sat)1	3071	Ic = 5A I <sub>B</sub> = 500mA Notes 1, 2	-	1.5	V
	V <sub>CE(sat)2</sub>	3071	I <sub>C</sub> = 2.5A I <sub>B</sub> = 250mA Notes 1, 2	-	1.45	V



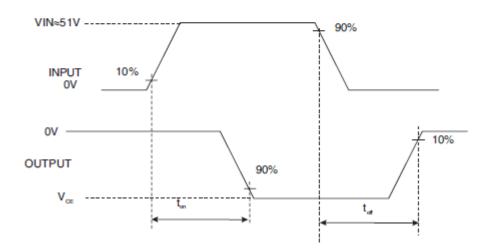
Characteristics	Symbols MIL-STD-750	Test Conditions	Limits		Units	
		Test Method		Min	Max	
Base-Emitter Saturation Voltage	V <sub>BE</sub> (sat)1	3066	I <sub>C</sub> = 2.5A I <sub>B</sub> = 250mA Test condition A Notes 1, 2	-	1.45	V
	V <sub>BE</sub> (sat)2	3066	Ic = 5A I <sub>B</sub> = 500mA Test condition A Notes 1, 2	-	2.2	V
High Frequency Small Signal Current Gain	h <sub>fe</sub>	3306	V <sub>CE</sub> = 5V, I <sub>C</sub> = 500mA f = 20MHz Notes 3, 4	3.5	-	-
Output Capacitance	C <sub>obo</sub>	3236	$V_{CB} = 10V$ , $I_E = 0A$ f = 1MHz Notes 3, 4	-	250	pF
Turn-on Time	t <sub>on</sub>	-	$I_{C} = 5A,$ $I_{B1} = 500 \text{mA}$ $I_{B2} = -500 \text{mA}$ $V_{CC} = 30 \text{V}$ $V_{BB} = -4 \text{V}$ $V_{IN} \approx 51 \text{V}$ Notes 3, 4, 5	-	500	ns
Turn-off Time	t <sub>off</sub>	-	$I_{C} = 5A$ , $I_{B1} = 500 \text{mA}$ $I_{B2} = -500 \text{mA}$ $V_{CC} = 30 \text{V}$ $V_{BB} = -4 \text{V}$ $V_{IN} \approx 51 \text{V}$ Notes 3, 4, 5	-	1.3	μs

- 1. Pulse measurement: Pulse Width ≤ 300µs, Duty Cycle ≤ 2%
- 2. For TO-39, saturation voltages are measured 6mm from header.
- 3. For Packaged Components (Variants 01 to 07) all AC characteristics read and record measurements shall be performed on a sample of 32 components with 0 failures allowed. Alternatively a 100% inspection may be performed.
- 4. For Die Components (Variant 08) all AC characteristics read and record measurements shall be performed on either a sample of 32 components or 100% of the Packaged Test Sublot, whichever is less, with 0 failures allowed.
- 5.  $t_{on}$  and  $t_{off}$  shall be measured using the following test circuit. The input waveform shall be supplied by a pulse generator with the following characteristics:  $t_r \le 20$ ns, Pulse Width =  $10\mu$ s, Duty Cycle = 1%. The sampling oscilloscope for CH.A and CH.B shall have the characteristics  $Z_{IN} \ge 100k\Omega$ ,  $C_{IN} \le 12$ pF and  $t_f \le 5$ ns. Adjustment of  $V_{IN}$  shall be made with a suitable current probe to achieve the specified  $l_{B1}$  and  $l_{B2}$  test conditions, where  $l_{B1}$  is the onstate base current and  $l_{B2}$  is the post off-state base current.





#### VOLTAGE WAVEFORMS



#### 2.6.2 <u>High and Low Temperatures Electrical Measurements</u>

Tilgir and Low Telli			T			1
Characteristics	Symbols	MIL-STD-750 Test Conditions Limits		nits	Units	
		Test Method	Note 1	Min	Max	
Collector-Emitter Cut-off Current	Ices	3041	T <sub>amb</sub> = +150 (+0 -5)°C V <sub>CE</sub> = 60V Bias condition C	-	10	μA
Forward-Current Transfer Ratio 2	h <sub>FE2</sub>	3076	T <sub>amb</sub> = -55 (+5 -0)°C V <sub>CE</sub> = 5V ; I <sub>C</sub> = 2.5A Note 2	35	-	-

- 1. Measurements shall be performed on a sample basis as specified in the Generic Specification.
- 2. Pulse measurement: Pulse Width ≤ 300µs, Duty Cycle ≤ 2%



#### 2.7 PARAMETER DRIFT VALUES

Unless otherwise specified, the measurements shall be performed at  $T_{amb} = +22 \pm 3$ °C.

The test methods and test conditions shall be as per the corresponding test defined in Para. 2.6.1, Room Temperature Electrical Measurements.

The drift values ( $\Delta$ ) shall not be exceeded for each characteristic specified. The corresponding absolute limit values for each characteristic shall not be exceeded.

Characteristics	Symbols	Limits			Units
		Drift Value	Absolute		
		ναίμε Δ	Min	Max	
Collector-Emitter Cut-off Current	Ices	±100	-	1000	nA
Forward-Current Transfer Ratio 2	h <sub>FE2</sub>	±25%	70	200	-
Collector-Emitter Saturation Voltage	VCE(sat)1	±100	-	1500	mV

#### 2.8 <u>INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS</u>

Unless otherwise specified, the measurements shall be performed at T<sub>amb</sub> = +22 ±3°C.

The test methods and test conditions shall be as per the corresponding test defined in Para. 2.6.1, Room Temperature Electrical Measurements.

The limit values for each characteristic shall not be exceeded.

Characteristics	Symbols	Limits		Units
		Min	Max	
Collector-Emitter Cut-off Current	I <sub>CES</sub>	-	1	μA
Forward-Current Transfer Ratio 2	h <sub>FE2</sub>	70	200	-
Collector-Emitter Saturation Voltage 1	V <sub>CE(sat)1</sub>	-	1.5	V



#### 2.9 POWER BURN-IN CONDITIONS

#### 2.9.1 Power Burn-in Conditions (TO-39)

Characteristics	Symbols Test Conditions		Units
Ambient Temperature	T <sub>amb</sub>	+20 to +50 (1)	°C
Power Dissipation	P <sub>tot</sub>	As per Para. 1.5, Maximum Ratings. Derate P <sub>tot1</sub> at the chosen T <sub>amb</sub> using the specified R <sub>th(j-a)</sub> .	W
Collector-Base Voltage V <sub>CB</sub>		20	V

#### NOTES:

I. No heat sink nor forced air directly on the device shall be permitted.

#### 2.9.2 <u>Power Burn-in Conditions (TO-257 and SMD.5)</u>

Characteristics	Symbols	Conditions	Units
Case Temperature	T <sub>case</sub>	+100 (+0 -5)	°C
Power Dissipation P <sub>tot</sub>		As per Para. 1.5, Maximum Ratings.  Derate P <sub>tot2</sub> at the specified T <sub>case</sub> using the specified R <sub>th(j-c)</sub> .	W
Collector-Base Voltage V <sub>CB</sub>		20	V

#### 2.10 OPERATING LIFE CONDITIONS

The conditions shall be as specified in Para. 2.9, Power Burn-in Conditions.

#### 2.11 TOTAL DOSE RADIATION TESTING

All lots shall be irradiated in accordance with ESCC Basic Specification No. 22900, low dose rate (window 2: 36 to 360 RAD/h).

#### 2.11.1 Bias Conditions and Total Dose Level for Total dose Radiation Testing

The following bias conditions shall be used for Total Dose Radiation Testing:

Characteristics	Symbols	Test Conditions	Units
Ambient Temperature	T <sub>amb</sub>	+20 ±5	°C
Bias Condition 1: Collector-Emitter Voltage	V <sub>CES</sub>	≥ 80% V <sub>(BR)CEO</sub>	V
Bias Condition 2: Collector-Emitter Voltage	V <sub>CES</sub>	0	V

The total dose level applied shall be as specified in Para. 1.4.2 or in the Purchase Order.



#### 2.11.2 <u>Electrical Measurements for Radiation Testing</u>

Prior to irradiation testing the devices shall have successfully met Room Temperature Electrical Measurements specified in Para. 2.6.1.

Unless otherwise stated the measurements shall be performed at  $T_{amb}$  = +22 ±3°C.

Unless otherwise specified the test methods and test conditions shall be as per the corresponding test defined in Para. 2.6.1, Room Temperature Electrical Measurements.

The parameters to be measured during and on completion of irradiation testing are shown below.

Characteristics	Symbols MIL-STD-750		Test Conditions	Limits		Units
		Test Method		Min	Max	
Collector-Emitter Breakdown Voltage	V <sub>(BR)CEO</sub>	See Para. 2.6.1	See Para. 2.6.1	80	-	V
Collector-Emitter	I <sub>CES</sub>	See Para. 2.6.1	See Para. 2.6.1	-	1	μA
Cut-off Current	ICEO			-	50	μΑ
Emitter-Base Cutoff Current	I <sub>EBO1</sub>	See Para. 2.6.1	See Para. 2.6.1	-	1	μA
	I <sub>EBO2</sub>			-	1	mA
Collector-Emitter Saturation Voltage	V <sub>CE(sat)1</sub>	See Para. 2.6.1	See Para. 2.6.1	-	1.5	V
	V <sub>CE(sat)2</sub>	See Para. 2.6.1	See Para. 2.6.1	-	1.45	V
Base-Emitter	V <sub>BE(sat)1</sub>	See Para. 2.6.1	See Para. 2.6.1	-	1.45	V
Saturation Voltage	V <sub>BE(sat)2</sub>	See Para. 2.6.1	See Para. 2.6.1	-	2.2	V
Forward-Current Transfer Ratio (post irradiation gain calculation) (Note 1)	[h <sub>FE1</sub> ]	3076	V <sub>CE</sub> = 5V, I <sub>C</sub> = 50mA	[25]	-	-
	[h <sub>FE2</sub> ]		$V_{CE} = 5V, I_{C} = 2.5A$	[35]	200	-
	[h <sub>FE3</sub> ]		V <sub>CE</sub> = 5V, I <sub>C</sub> = 5A	[20]	-	-

#### NOTES:

1. The post-irradiation gain calculation of [hfe], made using hfe measurements from prior to and on completion of irradiation testing and after each annealing step if any, shall be as specified in MIL-STD-750 Method 1019.



## APPENDIX 'A' AGREED DEVIATIONS FOR STMICROELECTRONICS (F)

ITEMS AFFECTED	DESCRIPTION OF DEVIATIONS		
Para. 2.1.1, Deviations from the Generic Specification: Para. 8, Test Methods and Procedures	<ul> <li>For qualification and qualification maintenance, or procurement of qualified or unqualified components, the following replacement test method specifications shall be used instead of the following ESCC Basic Specifications:</li> <li>No. 20400, Internal Visual Inspection: replaced by MIL-STD-750 Test Method 2072.</li> <li>No. 20500, External Visual Inspection: replaced by MIL-STD-750 Test Method 2071.</li> <li>No. 20900, Radiographic Inspection of Electronic Components: replaced by MIL-STD-750 Test Method 2076.</li> </ul>		
Para. 2.1.1.1, Deviations from the Generic Specification: Deviations from Screening Tests - Chart F3	Solderability is not applicable unless specifically stipulated in the Purchase Order.		
Para. 2.6.1, Room Temperature Electrical Measurements	All AC characteristics (Para. 2.6.1, Notes 3 and 4) may be considered guaranteed but not tested if successful pilot lot testing has been performed on the wafer lot which includes AC characteristic measurements per the Detail Specification.		
	A summary of the pilot lot testing shall be provided if required by the Purchase Order.		
Para. 2.6.2, High and Low Temperatures Electrical Measurements	All characteristics specified may be considered guaranteed but not tested if successful pilot lot testing has been performed on the wafer lot which includes characteristic measurements at high and low temperatures per the Detail Specification.		
	A summary of the pilot lot testing shall be provided if required by the Purchase Order.		
Para. 2.9.2, Power Burn-in Conditions	For TO-257 and SMD.5 packaged Variants (Variants 04 to 07), the following alternate Power Burn-in conditions may be applied:  - Ambient Temperature (T <sub>amb</sub> ): +20 to +50°C (Note 1)  - Power Dissipation (Ptot): As per Para. 1.5 Maximum Ratings. Derate Ptot1 at the chosen T <sub>amb</sub> using the specified Rth(j-a) (W)  - Collector-Base Voltage (VCB): 20 to 40V  - Note 1: No heat sink nor forced air directly on the device shall be permitted.		