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CAPACITORS, LEADLESS SURFACE MOUNTED, TANTALUM, SOLID ELECTROLYTE, ENCLOSED ANODE CONNECTION

BASED ON TYPE TAJ

ESCC Detail Specification No. 3012/001

Issue 7 October 2



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DOCUMENTATION CHANGE NOTICE

(Refer to https://escies.org for ESCC DCR content)

DCR No.	CHANGE DESCRIPTION
1358	Specification upissued to incorporate changes per DCR.



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1 **GENERAL**

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, and test and inspection data for the component type variants and/or the Component Type Variants and Range of Components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

1.2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

(a) ESCC Generic Specification No. 3012.

1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 301200101155MA

Detail Specification Reference: 3012001

Component Type Variant Number: 01 (as required)

Characteristic code: Rated Capacitance (1.5µF): 155 (as required)

• Characteristic code: Capacitance Tolerance (±20%): M (as required)

Rating code: DC Rated Voltage (10V): A (as required)

1.4.1.1 Characteristics and Ratings Codes

Characteristics and ratings to be codified as part of the ESCC Component Number shall be as follows:

(a) Rated Capacitance, C_n, expressed by means of the following codes in accordance with ESCC Basic Specification No. 21700. The unit quantity shall be picofarad (pF).

Capacitance Value C (pF)	Code
XX 10 ⁴	XX4
XX 10 ⁵	XX5
XX 10 ⁶	XX6
XX 10 ⁷	XX7

(b) Capacitance Tolerance expressed by the following codes in accordance with ESCC Basic Specification No. 21700:

Tolerance (± %)	Code
10	K
20	М



(c) DC Rated Voltage, U_R, expressed by the following codes:

DC Rated Voltage U _R (V)	Code
4	G
6.3	J
10	А
16	С
20	D
25	Е
35	V
50	T

1.4.2 <u>Component Type Variants and Range of Components</u>

The Component Type Variants and Range of Components applicable to this specification are as follows:

Variant Number	Case Code (Style) (Note 1)	Terminal Material and Finish (Note 2)	Capacitance Range C _n (µF) (Notes 3, 4)	DC Rated Voltage U _R (V) (Note 3)	Weight Max (g)
01	A (1206)	G16	0.1 to 10	4 to 50	0.1
02	B (1210)	G16	0.15 to 22	4 to 50	0.2
13	C (2312)	P17	0.47 to 68	4 to 50	0.3
14	D (2917)	P17	1.5 to 150	4 to 50	0.5
17	E (2917)	P17	10 to 220	4 to 50	0.7

NOTES:

- 1. See Para. 1.6.
- 2. Terminal material and finish shall in accordance with the requirements of ESCC Basic Specification No. 23500.





3. The following Rated Capacitance (C_n) and DC Rated Voltage (U_R) are available in the following cases (letters indicate the case code):

-								
Capacitance			Г	OC Rated	Voltage L	J _R		
C _n (μF)	4V	6.3V	10V	16V	20V	25V	35V	50V
0.1							Α	Α
0.15							Α	В
0.22							Α	В
0.33							Α	В
0.47						Α	A, B	С
0.68					Α	Α	A, B	С
1				Α	Α	А	В	С
1.5			Α	Α	Α	В	B, C	D
2.2		Α	Α	A, B	В	В	B, C	D
3.3	Α	Α	Α	A, B	В	B, C	С	D
4.7	Α	Α	A, B	В	B, C	С	C, D	D
6.8	Α	A, B	В	B, C	С	C, D	D	D
10	A, B	В	B, C	С	С	C, D	D	Е
15	В	B, C	С	С	C, D	D	D	
22	B, C	С	С	C, D	D	D	Е	
33	С	С	C, D	D	D	Е		
47	C, D	C, D	C, D	D	Е			
68	C, D	D	D	D	Е			
100	D	D	D	Е				
150	D	D	Е					
220	E	Е	Е					-

- 4. The following Capacitance Tolerances are available:
 - ±10% (K)
 - ±20% (M)



1.5 <u>MAXIMUM RATINGS</u>

The maximum ratings shall not be exceeded at any time during use or storage.

Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

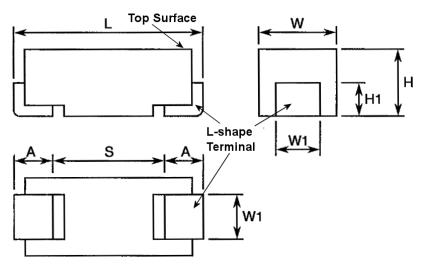
Characteristics	Symbols	Maximum Ratings	Units	Remarks
DC Rated Voltage	U _R	See Para. 1.4.2	V	Note 1
DC Surge Voltage	Us	1.3 x U _R	V	T _{amb} ≤ +85°C
DC Category Voltage	Uc	0.66 x U _R	V	
Operating Temperature Range	T _{op}	-55 to +125	°C	T_{amb}
Rated Temperature	T_R	+85	°C	
Upper Category Temperature	Tc	+125	°C	
Storage Temperature Range	T _{stg}	-55 to +125	°C	
Soldering Temperature	T _{sol}	+260	°C	Note 2

NOTES:

- 1. At $T_{amb} \le +85^{\circ}C$. For $T_{amb} > +85^{\circ}C$, derate linearly to U_C at $T_{amb} = +125^{\circ}C$.
- 2. Duration 5 seconds maximum for wave soldering and 10 seconds maximum for reflow soldering. The solderable area is the terminal pad and up to 1/3 the height of the L-shape terminal (see Para. 1.6).



1.6 PHYSICAL DIMENSIONS AND TERMINAL IDENTIFICATION



Variant	Case	Dimensions (mm)													
Number Code		I		ŀ	1	H	l1	٧	٧	V	/1	,	4	(3
		Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
01	Α	3	3.4	-	1.8	0.7	-	1.5	1.8	1	1.4	0.6	1.1	1.1	-
02	В	3.3	3.7	-	2.1	0.7	-	2.7	3	2	2.4	0.6	1.1	1.4	-
13	С	5.8	6.2	-	2.8	0.7	-	3.1	3.4	2	2.4	1.1	1.6	2.9	-
14	D	7.1	7.5	-	3.1	0.7	-	4.2	4.5	2.2	2.6	1.1	1.6	4.4	-
17	Е	7.1	7.5	-	4.3	0.7	-	4.2	4.5	2.2	2.6	1.1	1.6	4.4	-

NOTES:

Terminal identification: The anode terminal shall be indicated by a polarity stripe marked on the top surface of the component. For qualified components, the ESCC qualified components symbol may be used to indicate the anode terminal.

1.7 FUNCTIONAL DIAGRAM



Terminal 1: Anode

Terminal 2: Cathode



2 REQUIREMENTS

2.1 GENERAL

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

2.1.1 <u>Deviations from the Generic Specification</u>

None.

2.2 <u>MA</u>RKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700. The information to be marked shall be:

- (a) Terminal Identification (see Para. 1.6).
- (b) The ESCC qualified components symbol (for ESCC qualified components only).
- (c) The ESCC Component Number (see Para. 1.4.1).
- (d) Traceability information.

2.3 <u>ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES</u>

Electrical measurements shall be performed at room, high and low temperatures.

2.3.1 Room Temperature Electrical Measurements

The measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}C$.

Characteristics	Symbols	Test Method and Conditions	Tolerance	L	Units	
		Conditions		Min	Max	
Capacitance	С	ESCC No. 3012	±10%	0.9C _n	1.1C _n	μF
			±20%	$0.8C_n$	1.2C _n	
DC Leakage Current	lι	ESCC No. 3012	All	-	0.01C _n x U _R or (1)	μA
Dissipation Factor	DF	ESCC No. 3012	All			%
		For U _R < 10V:		-	6	
		For U _R ≥ 10V, C ≤ 1µF:		-	4	
		For $U_R \ge 10V$, $C > 1\mu F$:		-	6	

NOTES:

1. Whichever is greater.



2.3.2 <u>High and Low Temperatures Electrical Measurements</u>

Characteristics	Symbols	Test Method and Conditions	Tolerance		Limits	Units
		(Note 1)		Min	Max	
Capacitance	С	ESCC No. 3012				μF
		T _{amb} = -55 (+3 -0)°C:	±10% ±20%	0.828C _n 0.736C _n	1.1C _n 1.2C _n	
		$T_{amb} = +85 \pm 3^{\circ}C$:	±10% ±20%	0.9C _n 0.8C _n	1.188C _n 1.296C _n	
		T _{amb} = +125 (+0 -3)°C:	±10% ±20%	0.9C _n 0.8C _n	1.232C _n 1.344C _n	
DC Leakage	lι	ESCC No. 3012	All			μΑ
Current	Τ	$T_{amb} = +85 \pm 3^{\circ}C, V = U_{R} \pm 2\%$:		-	0.1C _n x U _R or (2) 1	
		$T_{amb} = +125 (+0 -3)^{\circ}C, V = U_{C} \pm 2\%$:		-	0.125C _n x U _R or (2)	
Dissipation	DF	ESCC No. 3012	All			%
Factor		T _{amb} = -55 (+3 -0)°C:		-	9	
		$T_{amb} = +85 \pm 3^{\circ}C$:		-	7.2	
		$T_{amb} = +125 (+0 -3)$ °C:		-	9	

NOTES:

- 1. Measurements shall be performed on a sample of 5 components from each manufacturing lot and each capacitance value with 0 failures allowed. In the event of any failure a 100% inspection may be performed.
- 2. Whichever is greater.

2.4 <u>INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS</u>

Unless otherwise specified, the measurements shall be performed at $T_{amb} = +22 \pm 3$ °C.

Unless otherwise specified the test methods and test conditions shall be as per the corresponding test defined in Para. 2.3.1 Room Temperature Electrical Measurements.

Test Reference per	Characteristics	Symbols	Limits		Units
ESCC No. 3012			Min	Max	
Mounting					
Initial Measurements	Capacitance	С	Not	te 1	μF
Final Measurements	Capacitance	С	Record Value		μF
	Capacitance Change	ΔC/C	-5	+5	%
	DC Leakage Current	IL	-	Note 1	μΑ
	Dissipation Factor	DF	-	Note 1	%



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Test Reference per	Characteristics	Symbols	s Limits		Units
ESCC No. 3012			Min	Max	
Robustness of Terminations					
Initial Measurements	Capacitance	С	Note 2		μF
Final Measurements	Capacitance	С	Record Value		μF
	Capacitance Change	ΔC/C	-5	+5	% (2)
Rapid Change of Temperature					
Initial Measurements	Capacitance	С	Note 2		μF
Final Measurements	Capacitance	С	Record Value		μF
	Capacitance Change	ΔC/C	-5	+5	% (2)
	DC Leakage Current	IL	-	Note 1	μΑ
	Dissipation Factor	DF	-	Note 1	%
Vibration					
During Last Sweep Cycle	No intermittent contact ≥ 0.5ms, arcing, or open/short circuits	-	-	-	-
Climatic Sequence					
Initial Measurements	Capacitance	С	Note 2		μF
Dry Heat	DC Leakage Current (at +125°C; U _C)	IL	-	Note 3	μΑ
Final Measurements	Capacitance	С	Record Value		μF
	Capacitance Change	ΔC/C	-5	+5	% (2)
	DC Leakage Current	ΙL	-	Note 1	μΑ
	Dissipation Factor	DF	-	Note 2	%
High and Low Temperature Stability					
Step 1 (at +22°C)	Note 1 (All Charateristics)	Note 1	Not	te 1	
Step 2 (at -55°C)	Note 3 (All Charateristics)	Note 3	Note 3		
Step 3 (at +22°C)	Note 1 (All Charateristics)	Note 1	Not	te 1	
Step 4 (at +85°C)	Note 3 (All Charateristics)	Note 3	Note 3		
Step 5 (at +125°C)	Note 3 (All Charateristics)	Note 3	Note 3		
Step 6 (at +22°C)	Note 1 (All Charateristics)	Note 1	Note 1		
Surge Voltage					
Final Measurements	Capacitance	С	Note 1		μF
	DC Leakage Current	IL	-	Note 1	μΑ
	Dissipation Factor	DF	-	Note 1	%
Damp Heat, Steady State					
Initial Measurements	Capacitance	С	Note 2		μF
Final Measurements	Capacitance	С	Record	Value	μF
	Capacitance Change	ΔC/C	-5	+5	% (2)
	DC Leakage Current	IL	-	Note 1	μA
	Dissipation Factor	DF	-	Note 4	%



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Test Reference per	Characteristics	Symbols	Limits		Units
ESCC No. 3012			Min	Max	
Operating Life					
Initial Measurements	Capacitance	С	Note 2		μF
Intermediate Measurements (250h and 1000h)(Note 7)	DC Leakage Current (at T1 = +85°C)	IL	-	Note 5	μΑ
	DC Leakage Current (at T2 = +125°C)	IL	-	Note 5	μΑ
Intermediate Measurements (250h)(Note 8)	DC Leakage Current (at T1 = +85°C)	lι	-	Note 5	μΑ
Final Measurements (1000h or 2000h)(Note 9)	Capacitance	С	Record Value		μF
	Capacitance Change	ΔC/C	-5	+5	% (2)
	DC Leakage Current	I∟	-	Note 6	μΑ
	Dissipation Factor	DF	-	Note 1	%

NOTES:

- 1. As specified in Para. 2.3.1.
- 2. Capacitance measured during the final measurements during Mounting may be used as the initial measurement for other tests. In this case, Capacitance Change shall be referred to this initial measurement.
- 3. As specified in Para. 2.3.2.
- 4. 1.2x the limit specified in Para. 2.3.1.
- 5. 1.25x the limit specified in Para. 2.3.2.
- 6. 1.25x the limit specified in Para. 2.3.1.
- 7. Applicable to Qualification Testing, and to Periodic Testing for renewal of qualification after lapse.
- 8. Applicable to Periodic Testing for extension of qualification.
- 9. 1000 hours is applicable to Periodic Testing for extension of qualification. 2000 hours is applicable to Qualification Testing, and to Periodic Testing for renewal of qualification after lapse.



APPENDIX A

AGREED DEVIATIONS FOR AVX CZECH REPUBLIC s.r.o (CZ)

Items Affected	Description of Deviations	
Para. 2.1.1, Deviations from the Generic Specification:	Internal Visual Inspection: Need not be performed immediately prior to encapsulation but may be performed at various stages during	
Special In-Process Controls - Chart F2	production, as specified in the PID.	
Para. 2.1.1, Deviations from the Generic Specification:	External Visual Inspection: Visible base material is permitted on the edges of terminals (there may be no plating on edges).	
Screening Tests - Chart F3, and		
Qualification and Periodic Testing - Chart F4		