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# CAPACITORS, FIXED, CHIPS, CERAMIC DIELECTRIC, TYPE I N2200, HIGH VOLTAGE 200V TO 5000V

# **BASED ON TYPES C479S TO C483S**

ESCC Detail Specification No. 3009/044

| Issue 3 | November 2021 |
|---------|---------------|



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# ESCC Detail Specification

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# **DOCUMENTATION CHANGE NOTICE**

(Refer to https://escies.org for ESCC DCR content)

| DCR No. | CHANGE DESCRIPTION                                     |
|---------|--|
| 1460    | Specification upissued to incorporate changes per DCR. |

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#### 1 **GENERAL**

#### 1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, and test and inspection data for the component type variants and/or the range of components specified below. It supplements the requirements of, and shall be read in conjunction with, the ESCC Generic Specification listed under Applicable Documents.

#### 1.2 <u>APPLICABLE DOCUMENTS</u>

The following documents form part of this specification and shall be read in conjunction with it:

(a) ESCC Generic Specification No. 3009.

#### 1.3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

### 1.4 THE ESCC COMPONENT NUMBER AND COMPONENT TYPE VARIANTS

#### 1.4.1 The ESCC Component Number

The ESCC Component Number shall be constituted as follows:

Example: 300904401332KX

• Detail Specification Reference: 3009044

• Component Type Variant Number: 01 (as required)

• Characteristic code: Capacitance Value (3.3nF): 332 (as required)

• Characteristic code: Capacitance Tolerance (±10%): K (as required)

• Rating code: Rated Voltage (1500V): X (as required)

#### 1.4.1.1 Characteristics and Ratings Codes

Characteristics and ratings to be codified as part of the ESCC Component Number shall be as follows:

(a) Rated Capacitance Value, C<sub>n</sub>, expressed by means of the following codes in accordance with ESCC Basic Specification No. 21700. The unit quantity shall be picofarad (pF).

| Capacitance Value<br>C <sub>n</sub> (pF) | Code |
|--|------|
| XX                                       | XX0  |
| XX 10 <sup>1</sup>                       | XX1  |
| XX 10 <sup>2</sup>                       | XX2  |
| XX 10 <sup>3</sup>                       | XX3  |
| XX 10 <sup>4</sup>                       | XX4  |
| XX 10 <sup>5</sup>                       | XX5  |



(b) Capacitance Tolerance expressed by the following codes in accordance with ESCC Basic Specification No. 21700:

| Tolerance (± %) | Code Letter |
|-----------------|-------------|
| 10              | K           |
| 20              | М           |

(c) Rated Voltage expressed by the following codes:

| Rated Voltage<br>U <sub>R</sub> (V) | Code Letter |
|-------------------------------------|-------------|
| 200                                 | G           |
| 500                                 | L           |
| 1000                                | М           |
| 1500                                | Χ           |
| 2000                                | Р           |
| 3000                                | R           |
| 4000                                | S           |
| 5000                                | Т           |

# 1.4.2 <u>Component Type Variants and Range of Components</u>

The component type variants and range of components applicable to this specification are as follows:

| Variant<br>Number | Style<br>(Based<br>on Type)<br>(Note 1) | Rated<br>Voltage<br>U <sub>R</sub> (V) | Capacitance Range<br>C <sub>n</sub> (pF)<br>(Note 2) | Weight<br>Max<br>(g) |
|-------------------|---|--|--|----------------------|
| 01                | 1812                                    | 200                                    | 120 to 120000  | 0.6                  |
|                   | (C479S)                                 | 500                                    | 56 to 27000  |                      |
|                   |   | 1000                                   | 47 to 6800   |                      |
|                   |   | 1500                                   | 33 to 3300   |                      |
|                   |   | 2000                                   | 33 to 1800   |                      |
|                   |   | 3000                                   | 27 to 680  |                      |
|                   |   | 4000                                   | 27 to 390  |                      |
| 02                | 2220                                    | 200                                    | 1500 to 330000                                       | 0.8                  |
|                   | (C480S)                                 | 500                                    | 180 to 56000   |                      |
|                   |   | 1000                                   | 68 to 12000  |                      |
|                   |   | 1500                                   | 68 to 6800   |                      |
|                   |   | 2000                                   | 47 to 3900   |                      |
|                   |   | 3000                                   | 39 to 1800   |                      |
|                   |   | 4000                                   | 33 to 820  |                      |
|                   |   | 5000                                   | 33 to 560  |                      |



| Variant<br>Number | Style<br>(Based<br>on Type)<br>(Note 1) | Rated<br>Voltage<br>U <sub>R</sub> (V) | Capacitance Range<br>C <sub>n</sub> (pF)<br>(Note 2) | Weight<br>Max<br>(g) |
|-------------------|---|--|--|----------------------|
| 03                | 2825                                    | 200                                    | 2200 to 390000                                       | 1.6                  |
|                   | (C481S)                                 | 500                                    | 270 to 82000   |                      |
|                   |   | 1000                                   | 120 to 22000   |                      |
|                   |   | 2000                                   | 82 to 5600   |                      |
|                   |   | 3000                                   | 68 to 2200   |                      |
|                   |   | 4000                                   | 56 to 1200   |                      |
|                   |   | 5000                                   | 56 to 820  |                      |
| 04                | 04 3333                                 |  | 5600 to 680000                                       | 2.5                  |
|                   | (C482S)                                 | 500                                    | 470 to 150000  |                      |
|                   |   | 1000                                   | 270 to 39000   |                      |
|                   |   | 2000                                   | 150 to 10000   |                      |
|                   |   | 3000                                   | 120 to 4700  |                      |
|                   |   | 4000                                   | 82 to 2200   |                      |
|                   |   | 5000                                   | 82 to 1500   |                      |
| 05                | 4040                                    | 200                                    | 10000 to 1200000                                     | 3.5                  |
|                   | (C483S)                                 | 500                                    | 680 to 270000  |                      |
|                   |   | 1000                                   | 470 to 82000   |                      |
|                   |   | 2000                                   | 390 to 22000   |                      |
|                   |   | 3000                                   | 330 to 10000   |                      |
|                   |   | 4000                                   | 270 to 5600  |                      |
|                   |   | 5000                                   | 220 to 3300  |                      |

# NOTES:

1. See Para. 1.6

2. Available capacitance values and tolerances are as follows:

Tolerance: ±10%; value series: E12
Tolerance: ±20%; value series: E6



# 1.5 <u>MAXIMUM RATINGS</u>

The maximum ratings shall not be exceeded at any time during use or storage.

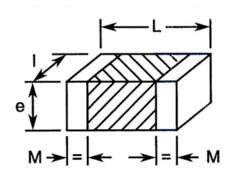
Maximum ratings shall only be exceeded during testing to the extent specified in this specification and when stipulated in Test Methods and Procedures of the ESCC Generic Specification.

| Characteristics             | Symbols          | Maximum Ratings                                 | Units | Remarks                            |
|-----------------------------|------------------|---|-------|------------------------------------|
| Rated Voltage               | UR               | 200, 500, 1000, 1500,<br>2000, 3000, 4000, 5000 | V     | Note 1                             |
| Operating Temperature Range | Тор              | -55 to +125                                     | °C    | Without derating. T <sub>amb</sub> |
| Storage Temperature Range   | T <sub>stg</sub> | -55 to +125                                     | °C    |                                    |
| Soldering Temperature       | T <sub>sol</sub> | +260  | °C    | Note 2                             |

# NOTES:

- 1. As required; See Para. 1.4.2.
- 2. Duration 5 seconds maximum.

# 1.6 PHYSICAL DIMENSIONS



| Symbols |     | Dimensions (mm)   |     |     |      |      |     |                |      |       |
|---------|-----|---|-----|-----|------|------|-----|----------------|------|-------|
|         |     | Variant 01     Variant 02     Variant 03     Variant 04       (Style 1812)     (Style 2220)     (Style 2825)     (Style 3333) |     |     |      |      |     | nt 05<br>4040) |      |       |
|         | Min | Max   | Min | Min | Max  | Max  | Min | Max            | Min  | Max   |
| L       | 4   | 5   | 5.2 | 6.2 | 6.5  | 7.5  | 7.9 | 8.9            | 9.16 | 11.16 |
| I       | 2.7 | 3.7   | 4.5 | 5.5 | 5.85 | 6.85 | 7.9 | 8.9            | 9.16 | 11.16 |
| е       | -   | 3.5   | -   | 3.8 | -    | 4    | -   | 4              | -    | 4     |
| М       | 0.1 | 1.1   | 0.2 | 1.2 | 0.5  | 1.5  | 0.5 | 1.5            | 1    | 2     |

### 1.7 <u>FUNCTIONAL DIAGRAM</u>



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#### 1.8 <u>MATERIALS AND FINISHES</u>

The components shall be terminated with metallised pads. The termination finish shall be SnPb plating (tin content 50% minimum and 97% maximum, remainder lead) over a flexible overlayer with a Ni barrier.

### 2 **REQUIREMENTS**

### 2.1 GENERAL

The complete requirements for procurement of the components specified herein are as stated in this specification and the ESCC Generic Specification. Permitted deviations from the Generic Specification, applicable to this specification only, are listed below.

Permitted deviations from the Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirement and do not affect the component's reliability, are listed in the appendices attached to this specification.

### 2.1.1 <u>Deviations from the Generic Specification</u>

None.

#### 2.2 MARKING

The marking shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and as follows.

The information to be marked on the component shall be:

- (a) The ESCC qualified components symbol (for ESCC qualified components only).
- (b) The ESCC Component Number (see Para. 1.4.1).
- (c) Traceability information.



## 2.3 <u>ELECTRICAL MEASUREMENTS AT ROOM, HIGH AND LOW TEMPERATURES</u>

Electrical measurements shall be performed at room, high and low temperatures.

#### 2.3.1 Room Temperature Electrical Measurements

The measurements shall be performed at  $T_{amb} = +22 \pm 3$ °C.

| Characteristics          | Symbols | Test Method and                   | Tolerance | Lir               | mits                 | Units |
|--------------------------|---------|-----------------------------------|-----------|-------------------|----------------------|-------|
|                          |         | Conditions                        | (± %)     | Min               | Max                  |       |
| Capacitance              | CA      | ESCC No. 3009                     |           |                   |                      | pF    |
|                          |         | f = 1kHz                          | 10        | 0.9C <sub>n</sub> | 1.1C <sub>n</sub>    |       |
|                          |         |                                   | 20        | 0.8C <sub>n</sub> | 1.2C <sub>n</sub>    |       |
| Tangent of Loss<br>Angle | tgδ     | ESCC No. 3009<br>f = 1kHz         | All       |                   | 15 ×10 <sup>-4</sup> | -     |
| Insulation               | Rı      | ESCC No. 3009                     | All       |                   |                      |       |
| Resistance               |         | C <sub>n</sub> ≤ 25000pF          |           | 20                | -                    | GΩ    |
|                          |         | C <sub>n</sub> > 25000pF          |           | 500               | -                    | GΩ.nF |
| Voltage Proof            | VP      | ESCC No. 3009                     | All       |                   |                      | V     |
|                          |         | For U <sub>R</sub> < 500V         |           | 2.5U <sub>R</sub> | -                    |       |
|                          |         | For U <sub>R</sub> = 500V         |           | $2U_{R}$          | -                    |       |
|                          |         | For 500V < U <sub>R</sub> ≤ 1250V |           | 1.5U <sub>R</sub> | -                    |       |
|                          |         | For U <sub>R</sub> > 1250V        |           | $1.3U_{\text{R}}$ | -                    |       |

#### 2.3.2 High and Low Temperatures Electrical Measurements

| Characteristics            | Symbols         |  | Limits  |       | Units                |
|----------------------------|-----------------|--|---------|-------|----------------------|
|                            |                 | (Note 1)   | Min     | Max   |                      |
| Insulation<br>Resistance   | R <sub>ID</sub> | ESCC No. 3009<br>$T_{amb} = +125 \pm 2^{\circ}C$<br>Note 2<br>$C_n \le 25000pF$<br>$C_n > 25000pF$ | 2<br>50 | -     | GΩ<br>GΩ.nF          |
| Temperature<br>Coefficient | TC              | ESCC No. 3009<br>T <sub>amb</sub> = -55 ±2°C, +20 ±2°C,<br>+125 ±2°C<br>Note 3                     | -2700   | -1700 | 10 <sup>-6</sup> /°C |

#### NOTES:

- The measurements shall be performed on a sample of 5 components from each manufacturing lot with 0 failures allowed. In the event of any failure a 100% inspection may be performed.
- 2. Guaranteed but not tested during Chart F3 of the Generic Specification; only tested in Temperature Characterisation during Chart F4 of the Generic Specification.
- 3. In the case of a 100% inspection, a 1% total percent defective is allowed.

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# 2.4 <u>INTERMEDIATE AND END-POINT ELECTRICAL MEASUREMENTS</u>

Unless otherwise specified, the measurements shall be performed at  $T_{amb}$  = +22 ±3°C.

Unless otherwise specified, the test methods and test conditions shall be as per the corresponding test defined in Para. 2.3.1 Room Temperature Electrical Measurements.

| Test Reference per ESCC            | Characteristics                 | Symbols                         | Limits        |                      | Units |
|------------------------------------|---------------------------------|---------------------------------|---------------|----------------------|-------|
| No. 3009                           |                                 |                                 | Min           | Max                  |       |
| Mounting                           |                                 |                                 |               |                      |       |
| Final Measurements                 | Capacitance                     | CA                              | Record Values |                      |       |
|                                    | Tangent of Loss Angle           | tgδ                             | -             | 20 x10 <sup>-4</sup> | -     |
|                                    | Insulation Resistance           | Rı                              | Note 1        |                      |       |
| Rapid Change of Temperature        |                                 |                                 |               |                      |       |
| Initial Measurements               | Capacitance                     | CA                              | Notes 1, 2    |                      |       |
| Final Measurements                 | Capacitance                     | C <sub>A</sub>                  | Note 1        |                      |       |
|                                    | Change in Capacitance           | ΔC <sub>A</sub> /C <sub>A</sub> | -10           | +10                  | %     |
|                                    | Tangent of Loss Angle           | tgδ                             | -             | Note 3               | -     |
| Steady State Humidity              |                                 |                                 |               |                      |       |
| Initial Measurements               | Capacitance                     | $C_A$                           | Note 1        |                      |       |
| Final Measurements<br>(1000 hours) | Capacitance                     | C <sub>A</sub>                  | Note 1        |                      |       |
|                                    | Change in Capacitance           | $\Delta C_A/C_A$                | -10           | +10                  | %     |
|                                    | Tangent of Loss Angle           | tgδ                             | -             | Note 3               |       |
|                                    | Insulation Resistance (Note 4): |                                 |               |                      |       |
|                                    | For C <sub>n</sub> ≤ 25000pF    | Rı                              | 2             | -                    | GΩ    |
|                                    | For C <sub>n</sub> > 25000pF    | Rı                              | 50            | -                    | GΩ.nF |



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| Test Reference per ESCC                             | Characteristics                                       | Symbols                         | Limits     |        | Units |
|---|---|---------------------------------|------------|--------|-------|
| No. 3009  |   |                                 | Min        | Max    |       |
| Operating Life                                      |   |                                 |            |        |       |
| Initial Measurements                                | Capacitance   | CA                              | Notes 1, 2 |        |       |
| Intermediate Measurements<br>(1000 hours) (Note 5)  | Capacitance   | CA                              | Note 1     |        |       |
|   | Change in Capacitance                                 | ΔC <sub>A</sub> /C <sub>A</sub> | -10        | +10    | %     |
|   | Insulation Resistance:                                |                                 |            |        |       |
|   | For C <sub>n</sub> ≤ 25000pF                          | Rı                              | 2          | -      | GΩ    |
|   | For C <sub>n</sub> > 25000pF                          | $R_{l}$                         | 50         | -      | GΩ.nF |
| Final Measurements<br>(1000 or 2000 hours) (Note 6) | Capacitance   | CA                              | Note 1, 2  |        |       |
|   | Change in Capacitance                                 | $\Delta C_A/C_A$                | -10        | +10    | %     |
|   | Tangent of Loss Angle                                 | tgδ                             | -          | Note 3 |       |
|   | Insulation Resistance:                                |                                 |            |        |       |
|   | For C <sub>n</sub> ≤ 25000pF                          | Rı                              | 2          | -      | GΩ    |
|   | For C <sub>n</sub> > 25000pF                          | Rı                              | 50         | -      | GΩ.nF |
|   | Voltage Proof   | VP                              | Note 1     |        |       |
| Temperature Characterisation                        | Insulation Resistance at T <sub>amb</sub> = +125 ±2°C | Rı                              | Note 7     |        |       |
|   | Temperature Coefficient                               | TC                              | Note 7     |        |       |
| Robustness of Terminations                          |   |                                 |            |        |       |
| Final Measurements                                  | Capacitance   | $C_{A}$                         | Note 1     |        |       |

#### **NOTES:**

- 1. As specified in Para. 2.3.1 Room Temperature Electrical Measurements.
- 2. Capacitance values recorded during Mounting may be used as initial measurements.
- 3. Twice the limit specified in Para. 2.3.1 Room Temperature Electrical Measurements.
- 4. Test conditions for Insulation Resistance shall be as specified in Steady State Humidity in the ESCC Generic Specification.
- 5. Intermediate measurements are optional at the Manufacturer's discretion.
- 6. 1000 hours is applicable to Periodic Testing for extension of qualification. 2000 hours is applicable to Qualification Testing, and to Periodic Testing for renewal of qualification after lapse.
- 7. As specified in Para. 2.3.2 High and Low Temperatures Electrical Measurements.

#### 2.5 BURN-IN

The requirements for Burn-in are specified in the ESCC Generic Specification. The following conditions shall also apply:

• After Burn-in, the components shall be removed from the chamber and allowed to cool under normal atmospheric conditions for recovery for 24 hours minimum.