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CONTACTS, ELECTRICAL, CRIMP FOR 3401/002, 3401/097 CONNECTORS

ESCC Detail Specification No. 3401/005

Issue 11 November 2024





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DCR No.	CHANGE DESCRIPTION
1703	Specification updated to incorporate editorial changes per DCR.



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1 **GENERAL**

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, test and inspection data for Contacts, Electrical, Crimp, Gauge 20 and 22, for 3401/002 and 3401/097 Connectors.

These contacts shall be packed separately from the connectors and may be procured either with the connectors or separately.

This specification shall be read in conjunction with:

- ESCC Generic Specification No. 3401, Connectors, Electrical, Non-Filtered, Circular and Rectangular,
- ESCC Detail Specification No. 3401/002, Connectors, Electrical, Rectangular, Removable Crimp Contacts, Based on Type D*MA,
- ESCC Detail Specification No. 3401/097, Connecting Pieces, Electrical, for Wires with Standard Density Removable Crimp Contacts, Based on Type Space Splice,

the requirements of which are supplemented herein.

1.2 TYPE VARIANTS

The different sizes of contacts specified herein, which are also covered by this specification, are scheduled in Table 1(a).

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the contacts specified herein, are as scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION

Not applicable.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the contacts specified herein are shown in Figure 2.



2 APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 3401, Connectors, Electrical, Non-Filtered, Circular and Rectangular.
- (b) ESCC Detail Specification No. 3401/002, Connectors, Electrical, Rectangular, Removable Crimp Contacts, Based on Type D*MA.
- (c) ESCC Detail Specification No. 3401/097, Connecting Pieces, Electrical, for Wires with Standard Density Removable Crimp Contacts, Based on Type Space Splice,
- (d) MIL-G-45204, Gold Plating, Electro-deposited.
- (e) MIL-C-14450, Copper Plating, Electro-deposited.
- (f) MIL-DTL-81969/39, Detail Specification Sheet, Installing and Removal Tool, Connector Electrical Contacts, Type III, Class 2, Composition B.
- (g) MIL-I-81969/14, Detail Specification Sheet, Installing and Removal Tool, Connector Electrical Contacts, Type III, Class 2, Composition B.

3 TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.



TABLE 1(a) - TYPE VARIANTS

Variant No. No. No. No. No. End Barrel Current Size Size	TABLE 1(a) - TTPE VARIANTS												
Size Size Size A AWG G N N N Min. Max. G G G G G G G G G	Variant	Type	Mating	Crimp	Rated	Accept	Max.	Engage	ment &			Con	tact
Name	No.		End	Barrel	Current	Wire	Weight	Sepa	ration			Capa	bility
Male 20 26 3 3 3 2 22 1 1 1 1 1 Male 20 20 7.5 22 22 5 24 26 11 Male 20 20 7.5 22 24 26 3 3 3 2 22 20 20 3 3 3 3 2 22 2			Size	Size				Engag.	Separ.			Wei	ight
A AWG G N N Min. Max. G G G N N Min. Max. G G G G G G G G G									-				_
No. Male 20 20 7.5 22 24 0.18 3.33 2.22 1.039 1.040 - 226.8 226.8 0.28 0.29 0.28 0.990 0.993 28.35 -													-
01 Male 20 20 7.5 22 22 24 0.16 -					Δ	ΔWG	a				1	1	
02 Female 20 20 7.5 22 24 0.18 3.33 2.22 1.039 1.040 - 226.8 03 Male 20 26 3 26 28 0.18 - <td< td=""><td>01</td><td>Mala</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>	01	Mala											
02 Female 24 0.18 - 0.28 0.990 0.993 28.35 - 03 Male 20 26 3 26 0.18 -	01	iviale	00	00	7.5		0.16						
10	02	Female	20	20	7.5		0.18	3.33					226.8
04 Female 20 26 3 26 28 0.21 3.33 2.22 1.039 1.040 - 226.8 05 Male 20 18 7.5 18 20 0.32 - <td< td=""><td></td><td></td><td></td><td></td><td></td><td>24</td><td></td><td>-</td><td>0.28</td><td>0.990</td><td>0.993</td><td>28.35</td><td>-</td></td<>						24		-	0.28	0.990	0.993	28.35	-
04 Female 20 26 3 28 0.21 3.33 2.22 1.039 1.040 - 226.8 05 Male 20 18 7.5 18 20 0.32 - <td>03</td> <td>Male</td> <td></td> <td></td> <td></td> <td>26</td> <td>0.18</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td>	03	Male				26	0.18	-	-	-	-	-	-
O5 Male O6 Female C2 O7 O7 Male O8 Female C2 O7 O7 Male O8 Female O8 Female O8 Female O8 Female O8 Female O8 O7 O7 O7 O7 O7 O7 O7	04	Fomolo	20	26	3		0.21	3.33	2.22	1.039	1.040	-	226.8
06 Female 20 18 7.5 18 20 0.32 3.33 2.22 1.039 1.040 - 226.8 07 Male 22 22 0.08 - </td <td>04</td> <td>remale</td> <td></td> <td></td> <td></td> <td>20</td> <td>0.21</td> <td>-</td> <td>0.28</td> <td>0.99</td> <td>0.993</td> <td>28.35</td> <td>-</td>	04	remale				20	0.21	-	0.28	0.99	0.993	28.35	-
06 Female 20 18 7.5 20 0.32 3.33 2.22 1.039 1.040 - 226.8 07 Male 22 22 5 24 0.08 - <td>05</td> <td>Male</td> <td></td> <td></td> <td></td> <td></td> <td>0.3</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td>	05	Male					0.3	-	-	-	-	-	-
06 Female 20 0.32 - 0.28 0.99 0.993 28.35 - 07 Male 22 22 0.08 -			20	18	7.5			3.33	2.22	1.039	1.040	-	226.8
O7 Male 08 Female 22 22 5 24 26 26 0.11 3.33 2.22 0.773 0.775 - 226.8 -<	06	Female				20	0.32					28 35	_
08 Female 22 22 5 24 26 0.11 3.33 2.22 0.773 0.775 - 226.8 09 Male 22 22 5 24 26 0.08 -	07	Male				22	0.08						_
08 Female 26 0.11 - 0.2 0.749 0.751 19.84 - 10 Female 22 22 5 24 0.08 -	07	IVIAIC	22	22	5		0.00						
09 Male 22 22 5 24 26 0.08 -	08	Female	22	22	5		0.11						
10 Female 22 22 5 24 26 0.11 3.33 2.22 0.773 0.775 0.755 19.84 - 226.8 11 Male 20 7.5 22 24 0.16 12 Female 20 20 7.5 22 24 0.18								-		0.749	0.751	19.84	-
10 Female 11 Male 12 Female 20 7.5 22 0.18 24 0.18 3.33 2.22 13 Male 14 Female 20 26 28 0.18 26 3.33 28 0.21 3.33 2.22 1.039 1.040 - - - - 0.21 3.33 222 1.039 15 Male 16 Female 20 18 7.5 18 20 18 7.5 18 20 18 17 Male 18 18 18 18 18 18 18 18 20 10.8 20 10.8 20 10.8 20 10.8 22 10.8 22 10.8 23 10.8 24 10.8 25 10.8 10.8 10.8 10.8 10.8 <td>09</td> <td>Male</td> <td></td> <td></td> <td></td> <td></td> <td>0.08</td> <td></td> <td></td> <td></td> <td></td> <td>-</td> <td></td>	09	Male					0.08					-	
11 Male 20 0.16 - - 0.2 0.749 0.751 19.84 - 12 Female 20 7.5 22 0.18 - <td< td=""><td>10</td><td>Female</td><td>22</td><td>22</td><td>5</td><td></td><td>0.11</td><td>3.33</td><td>2.22</td><td>0.773</td><td>0.775</td><td>-</td><td>226.8</td></td<>	10	Female	22	22	5		0.11	3.33	2.22	0.773	0.775	-	226.8
12 Female 20 20 7.5 22 24 0.18 3.33 2.22 1.039 1.040 - 226.8 0.990 0.993 28.35 - 226.8 0.990 0.993 28.35 - 226.8 0.990 0.993 28.35 - 226.8 0.21 26.8 0.990 0.993 28.35 - 226.8 0.21 26.8 0.990 0.993 28.35 - 226.		Tomaic				26	0.11	-	0.2	0.749	0.751	19.84	-
12 Female 13 Male 14 Female 20 26 28 0.18 0.21 3.33 22 0.21 15 Male 16 Female 20 18 7.5 18 20 18 7.5 18 20 0.32 3.33 2.22 1.039 1.040 100 - 100 - 18 -	11	Male				20	0.16	-	-	-	-	-	-
12 Female 13 Male 14 Female 20 26 28 0.18 20 26 28 0.21 3.33 2.22 1.039 1.040 20 18 7.5 18 20 18 7.5 18 20 18 7.5 18 20 18 20 18 7.5 18 20 22 20 18 7.5 22 17 Male 22 0.08 22 0.08 22 0.773 0.775 - 22 22 24 0.11 3.33 2.22 1.039 1.040 1.040 - 226.8 22 0.08 22 0.773 0.775 - 226.8 226.8 23 0.773 0.775 - 226.8			20	20	7.5	22		3.33	2.22	1.039	1.040	-	226.8
13 Male 14 Female 15 Male 16 Female 20 18 7.5 18 20 18 7.5 18 20 18 16 18 17 Male 22 22 25 24 26 22 20 18 20 18 20 18 20 18 20 18 20 18 20 20	12	Female				24	0.18	_	0.28	0.990	0.993	28.35	_
14 Female 20 26 28 0.21 3.33 2.22 1.039 1.040 - 226.8 15 Male 20 18 7.5 18 0.3 - - - - - - - 16 Female 20 18 7.5 18 20 3.33 2.22 1.039 1.040 - 226.8 17 Male 22 0.08 - - - - - - 18 Female 22 22 5 24 0.11 3.33 2.22 0.773 0.775 - 226.8	13	Male					0.18	_					_
14 Female 15 Male 16 Female 17 Male 20 18			20	26	3	26				1 039	1 040		226.8
15 Male 16 Female 17 Male 20 18 20 18 20 0.32 3.33 2.22 1.039 1.040 - 226.8 - 0.28 0.99 0.993 28.35 - 18 Female 22 22 24 0.11 3.33 2.22 0.773 0.775 - 226.8	14	Female	20	20	3	28	0.21						
16 Female 20 18 7.5 18 20 0.32 3.33 2.22 1.039 1.040 - 0.28 0.99 0.993 28.35 - 0.28 0.99 0.99 0.993 28.35 - 0.28 0.99 0.99 0.99 0.99 0.99 0.99 0.99 0.9	45						0.0		0.20				-
16 Female 20 18 7.5 20 0.32 3.33 2.22 1.039 1.040 - 226.8 17 Male 22 0.08 - - - - - - 18 Female 22 22 5 24 0.11 3.33 2.22 0.773 0.775 - 226.8	15	iviale				18	0.3		-				-
- 0.28 0.99 0.993 28.35 - 17 Male 22 0.08	16	Female	20	18	7.5		0.32	3.33					226.8
18 Female 22 22 5 24 0.11 3.33 2.22 0.773 0.775 - 226.8						_		-	0.28	0.99	0.993	28.35	-
18 Female	17	Male				22	0.08	-	-	-	-	-	-
26 U.11 - 0.2 0.749 0.751 19.84 -	40	Familia.	22	22	5	24	0.44	3.33	2.22	0.773	0.775	-	226.8
	18	remale				26	0.11	-	0.2	0.749	0.751	19.84	-



Variant	Contact	Contact	Prob	e Dama	ige	Over	size Pin	Excl.	Remarks
No.	Retention	Insertion and Withdrawal	Moment	Probe	e Dia.	Force	Test P	in Dia.	
	Force Max.	Forces Max.		mm		Max.	mm		
	N	N	N.cm	Min.	Max.	N	Min.	Max.	
01	40	18.5	-	-	-	-	-	-	Note 6
02	40	18.5	5.65	1.007	1.033	3.33	1.166	1.17	Note 6
03	40	18.5	-	-	-	-	-	-	Note 6
04	40	18.5	5.65	1.007	1.033	3.33	1.166	1.17	Note 6
05	40	18.5	-	-	-	-	-	-	Note 6
06	40	18.5	5.65	1.007	1.033	3.33	1.166	1.17	Note 6
07	40	18.5	-	-	-	-	-	-	Notes 4, 6
08	40	18.5	1.3	0.749	0.774	2.43	0.905	0.907	Notes 5, 6
09	40	18.5	-	-	-	-	-	-	Notes 4, 7
10	40	18.5	1.3	0.749	0.774	2.43	0.905	0.907	Notes 5, 7
11	40	18.5	-	-	-	-	-	-	Note 7
12	40	18.5	5.65	1.007	1.033	3.33	1.166	1.17	Note 7
13	40	18.5	-	-	-	-	-	-	Note 7
14	40	18.5	5.65	1.007	1.033	3.33	1.166	1.17	Note 7
15	40	18.5	-	-	-	-	-	-	Note 7
16	40	18.5	5.65	1.007	1.033	3.33	1.166	1.17	Note 7
17	40	18.5	-	-	-	-	-	-	Notes 4, 7
18	40	18.5	1.3	0.749	0.774	2.43	0.905	0.907	Notes 5, 7

- 1. 1st line, maximum values with maximum diameter test pin; 2nd line, minimum values with minimum diameter test pin.
- 2. With minimum diameter test pin and minimum insertion depth of 4mm.
- 3. With maximum diameter test pin and minimum insertion depth of 4mm.
- 4. See Figure 2 for dimension difference details between Variants 07, 09 and 17.
- 5. See Figure 2 for dimension difference details between Variants 08, 10 and 18.
- 6. Variants 01 to 08 have nickel underplating; see Para. 4.4.3
- 7. Variants 09 to 18 have copper underplating; see Para. 4.4.3.



TABLE 1(b) - MAXIMUM RATINGS

No.	Characteristics	Symbol	Maximu	m Rating	Unit
			Min.		
1	Rated Current	Icr	-	See Table 1(a)	А
2	Operating Temperature Range	T _{op}	-55	+125	°C
3	Storage Temperature Range	T _{stg}	-65	+125	°C

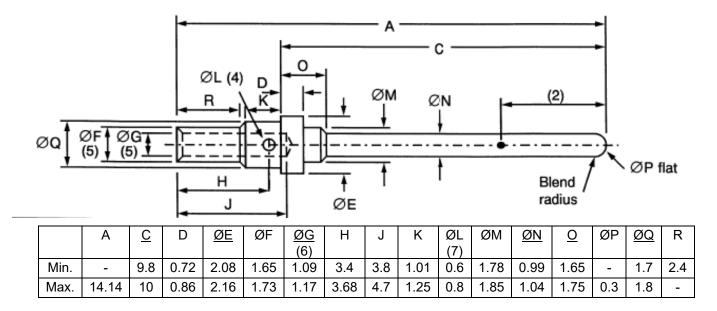
FIGURE 1 – PARAMETER DERATING INFORMATION

Not applicable



FIGURE 2 - PHYSICAL DIMENSIONS

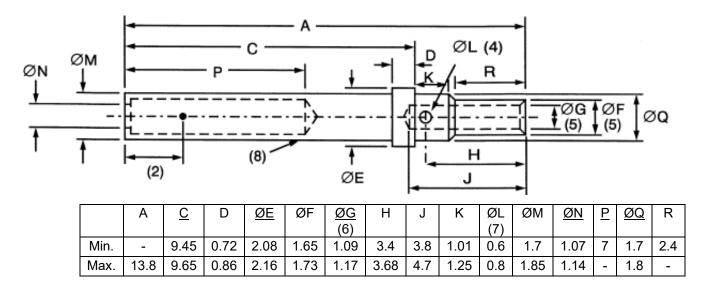
VARIANTS 01, 03, 11, 13 - MALE CONTACTS



- 1. All dimensions are in millimetres.
- 2. Measurement point for plating thickness: 4±1.
- 3. Underlined dimensions, in table, are critical to ensure intermateability and interchangeability.
- 4. Inspection hole shall only penetrate one wall of the crimp barrel. May be square, i.e. L×L.
- 5. ØF and ØG to be concentric within 0.04.
- 6. ØG of Variant 03 and 13 shall be 0.59 minimum, 0.66 maximum.
- 7. ØL of Variant 03 and 13 shall be 0.45 minimum, 0.55 maximum.



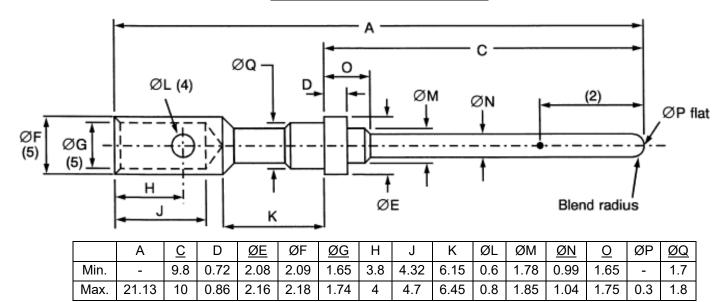
VARIANTS 02, 04, 12, 14 - FEMALE CONTACTS



- 1. All dimensions are in millimetres.
- 2. Measurement point for plating thickness: 2 ±1.
- 3. Underlined dimensions, in table, are critical to ensure intermateability and interchangeability.
- 4. Inspection hole shall only penetrate one wall of the crimp barrel. May be square, i.e. L×L.
- 5. ØF and ØG to be concentric within 0.04.
- 6. ØG of Variant 04 and 14 shall be 0.59 minimum, 0.66 maximum.
- 7. ØL of Variant 04 and 14 shall be 0.45 minimum, 0.55 maximum.
- 8. The mechanical pressure member shall be shrouded. Sleeve, if used, shall conform to the applicable requirements.



VARIANT 05, 15 - MALE CONTACT

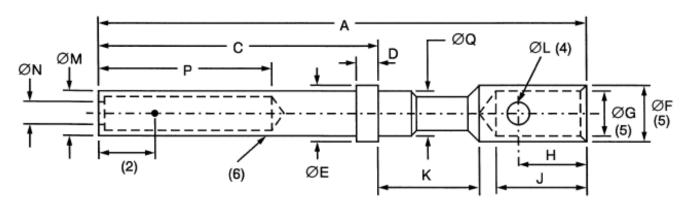


- 1. All dimensions are in millimetres.
- 2. Measurement point for plating thickness: 4 ±1.
- 3. Underlined dimensions, in table, are critical to ensure intermateability and interchangeability.
- 4. Inspection hole shall only penetrate one wall of the crimp barrel. May be square, i.e. L×L.
- 5. ØF and ØG to be concentric within 0.04.

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VARIANT 06, 16 - FEMALE CONTACT

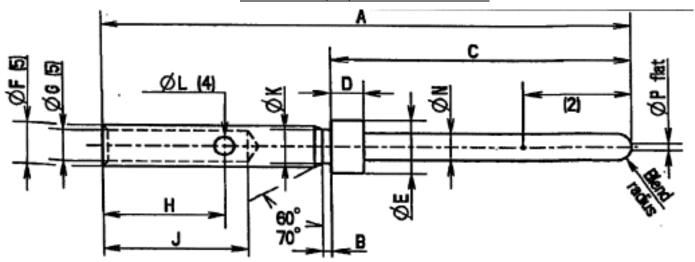


	Α	<u>C</u>	D	<u>ØE</u>	ØF	<u>ØG</u>	Н	J	K	ØL	ØM	<u>ØN</u>	<u>P</u>	<u>ØQ</u>
Min.	-	9.45	0.72	2.08	2.09	1.65	3.8	4.32	6.15	0.6	1.7	1.07	7	1.7
Max.	20.8	9.65	0.86	2.16	2.18	1.74	4	4.7	6.45	0.8	1.85	1.14	-	1.8

- 1. All dimensions are in millimetres.
- 2. Measurement point for plating thickness: 2 ±1.
- 3. Underlined dimensions, in table, are critical to ensure intermateability and interchangeability.
- 4. Inspection hole shall only penetrate one wall of the crimp barrel. May be square, i.e. L×L.
- 5. ØF and ØG to be concentric within 0.04.
- 6. The mechanical pressure member shall be shrouded. Sleeve, if used, shall conform to the applicable requirements.



VARIANTS 07, 09, 17 - MALE CONTACT

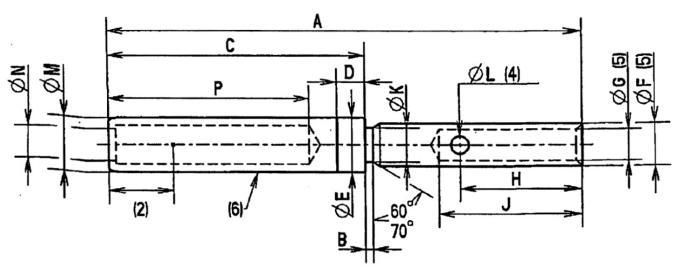


	Α	Е	В		<u>D</u>	<u>ØE</u>	ØF	<u>ØG</u>	Н	J	ØK	ØL	<u>ØN</u>	ØΡ
		Variants 07, 17	Variant 09											
Min.	-	0.2	0.1	7.49	0.74	1.52	1.17	0.85	3.09	3.58	0.91	0.46	0.75	-
Max.	13.64	0.25	0.25	7.62	0.84	1.57	1.22	0.9	3.27	3.99	1.01	0.56	0.77	0.2

- 1. All dimensions are in millimetres.
- 2. Measurement point for plating thickness: 4 ±1.
- 3. Underlined dimensions, in table, are critical to ensure intermateability and interchangeability.
- 4. Inspection hole shall only penetrate one wall of the crimp barrel. May be square, i.e. L×L.
- 5. ØF and ØG to be concentric within 0.04.



VARIANTS 08, 10, 18 - FEMALE CONTACT



	Α	В		<u>C</u>	<u>D</u>	<u>ØE</u>	ØF	<u>ØG</u>	Н	J	ØK	ØL	ØM	<u>ØN</u>	ØP
		Variants 08, 18	Variant 10												
Min.	-	0.2	0.1	7.08	0.74	1.52	1.17	0.85	3.09	3.58	0.91	0.46	-	0.78	4.22
Max.	13.41	0.25	0.25	7.34	0.84	1.57	1.22	0.9	3.27	3.99	1.01	0.56	1.57	-	-

- 1. All dimensions are in millimetres.
- 2. Measurement point for plating thickness: 2 ±1.
- 3. Underlined dimensions, in table, are critical to ensure intermateability and interchangeability.
- 4. Inspection hole shall only penetrate one wall of the crimp barrel. May be square, i.e. L×L.
- 5. ØF and ØG to be concentric within 0.04.
- 6. The mechanical pressure member shall be shrouded. Sleeve, if used, shall conform to the applicable requirements.



4 REQUIREMENTS

4.1 GENERAL

The complete requirements for procurement of the contacts specified herein are stated in this specification and ESCC Generic Specification No. 3401. Deviations from the Generic Specification, applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 <u>DEVIATIONS FROM GENERIC SPECIFICATION</u>

4.2.1 <u>Deviations from Special In-process Controls</u> None.

4.2.2 <u>Deviations from Final Production Tests - Chart II</u> None.

4.2.3 <u>Deviations from Burn-in and Electrical Measurements - Chart III</u> Chart III is not applicable.

4.2.4 Deviations from Qualification Tests - Chart IV

(a) Para. 9.31, Solderability: Not applicable.

4.2.5 <u>Deviations from Lot Acceptance Tests - Chart V</u>

(a) Para. 9.31, Solderability: Not applicable.

4.3 <u>MECHANICAL REQUIREMENTS</u>

4.3.1 Dimension Check

The dimensions of the contacts specified herein shall be verified in accordance with the requirements set out in Para. 9.6 of ESCC Generic Specification No. 3401 and shall conform to those shown in Figure 2 of this specification. Only the underlined dimensions shall be checked during procurement.

4.3.2 Weight

The maximum weight of the contacts specified herein shall be as specified in Table 1(a).

4.3.3 Contact Capability

For the purpose of this test, the pick-up and drop weights shall be as specified in Table 1(a).

4.3.4 Contact Retention (In Insert)

The contact retention force shall be as specified in Table 1(a).

4.3.5 <u>Mating and Unmating Forces</u>

As specified in ESCC Detail Specification No. 3401/002.

4.3.6 Insert Retention (In Shell)

As specified in ESCC Detail Specification No. 3401/002.



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4.3.7 Jackscrew Retention

As specified in ESCC Detail Specification No. 3401/002.

4.3.8 Contact Insertion and Withdrawal Forces

The contact insertion and withdrawal forces shall be as specified in Table 1(a).

NOTE: Contacts shall be inserted and removed using the applicable tool as follows or equivalent:

- For size 20 contacts: M81969/39-01 in accordance with MIL-DTL-81969/39
- For size 22 contacts: M81969/14-01 in accordance with MIL-I-81969/14

4.3.9 Engagement and Separation Forces

The diameter of the test pin and the engagement and separation forces of the female contacts shall be as specified in Table 1(a).

4.3.10 Oversize Pin Exclusion

The diameter of the test pin and the force applied to it shall be as specified in Table 1(a).

4.3.11 Probe Damage

The probe diameter and the moment at the end of the probe shall be as specified in Table 1(a).

4.3.12 Solderability

Not applicable.

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the components specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 Shells

As specified in ESCC Detail Specification No. 3401/002.

4.4.2 Inserts

As specified in ESCC Detail Specification No. 3401/002.

4.4.3 Contacts

For Variants 01 to 08, the contact body shall be made of copper alloy with an underplate of $1\mu m$ minimum of non-magnetic nickel, gold plated with 1.27 μm minimum of gold, Type 2 Grade C of MIL-G-45204. The female contact spring element shall be made of copper alloy with an underplate of $1\mu m$ minimum of nickel, gold plated with 1.27 μm minimum of gold, Type 2 Grade C of MIL-G-45204.

For Variants 09 to 18, the contact body shall be made of copper alloy with an underplate of 1μm minimum of copper to MIL-C-14450, gold plated with 1.27μm minimum of gold, Type 2 Grade C of MIL-G-45204. The female contact spring element shall be made of copper alloy with an underplate of 1μm minimum of copper to MIL-C-14450, gold plated with 1.27μm minimum of gold, Type 2 Grade C of MIL-G-45204.

4.4.4 Contact Retaining Clip

As specified in ESCC Detail Specification No. 3401/002.



4.4.5 Guiding and Locking Devices

As specified in ESCC Detail Specification No. 3401/002.

4.4.6 <u>Magnetism</u> Level

As specified in ESCC Detail Specification No. 3401/002.

4.5 MARKING

4.5.1 General

The marking of all components delivered to this specification shall be in accordance with the requirements of ESCC Basic Specification No. 21700 and the following subparagraphs.

These components being too small to accommodate the marking as specified hereafter, the full marking information shall accompany each lot of components in its primary package. Such marking shall comprise:

- (a) The ESCC qualified components symbol (for ESCC qualified components only).
- (b) The ESCC Component Number.
- (c) Traceability information.

4.5.2 <u>The ESCC Component Number</u>

The ESCC Component Number shall be constituted and marked as follows:

Example: 340100501B

- Detail Specification Number: 3401005
- Type Variant (see Table 1(a)): 01 (as required)
- Testing Level: B.

4.5.3 Traceability Information

Traceability information shall be marked in accordance with the requirements of ESCC Basic Specification No. 21700.

4.6 ELECTRICAL MEASUREMENTS

4.6.1 <u>Electrical Measurements at Room Temperature</u>

The parameters to be measured in respect of electrical characteristics are scheduled in Table 2. Unless otherwise specified, these measurements shall be performed at T_{amb} = +22 ±3 °C.

4.6.2 <u>Electrical Measurements at High and Low Temperatures (Table 3)</u>

Not applicable.

4.6.3 <u>Circuits for Electrical Measurements (Figure 4)</u>

Not applicable.

4.7 BURN-IN AND ELECTRICAL MEASUREMENTS (TABLES 4 AND 5)

Not applicable.



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4.8 <u>ENVIRONMENTAL AND ENDURANCE TESTS</u>

4.8.1 Measurements and Inspections on Completion of Environmental Tests

The parameters to be measured and inspections to be performed on completion of environmental testing are scheduled in Table 6. Unless otherwise specified, these measurements shall be performed at T_{amb} = +22 ±3 °C.

4.8.2 <u>Measurements and Inspections at Intermediate Points during Endurance Tests</u> Not applicable.

4.8.3 <u>Measurements and Inspections on Completion of Endurance Tests</u>

The parameters to be measured and inspections to be performed on completion of endurance tests shall be those specified in Table 6. Unless otherwise specified, these measurements shall be performed at T_{amb} = +22 ±3 °C.

4.8.4 <u>Conditions for Operating Life Test (Part of Endurance Testing)</u> Not applicable.

4.8.5 <u>Electrical Circuits for Operating Life Test</u> Not applicable.

4.8.6 <u>Conditions for High Temperature Storage Test (Part of Endurance Testing)</u>

The requirements for the high temperature storage test are specified in Section 9 of ESCC Generic Specification No. 3401. The conditions for high temperature storage testing shall be the maximum storage temperature specified in Table 1(b) of this specification.

TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE

No.	Characteristics	Symbol	Specification and/or	Test Condition	Variant	Lin	nits	Unit
			Test Method			Min.	Max.	
1	Contact Resistance	Rcl	ESCC 3401 Para. 9.1.1.3	Para. 9.1.1.3	All	-	6	mΩ
	(Low Level Current)							
2	Contact	Rcr	ESCC 3401	Para. 9.1.1.3				
	Resistance		Para. 9.1.1.3	7.5A:	01, 02, 05, 06, 11, 12, 15, 16:	-	5	mΩ
	(Rated Current)			3A:	03, 04, 13, 14:	-	5	mΩ
	2 3 2 ,			5A:	07, 08, 09, 10, 17, 18:	-	5	mΩ

TABLES 3, 4 AND 5

Not applicable



TABLE 6 – MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL AND ENDURANCE TESTS

No.	ESCC Generic	No. 3401	Measurements and	<u> </u>	Symbol	Lin	Unit	
INO.	Environmental	Test Method	Identification	Conditions	Cyllibol	Min.	Max.	Offic
	and Endurance	and	Identification	Conditions		IVIII I.	iviax.	
	Tests (1)	Conditions						
01	Wiring	Para. 9.10 &	Low Level Contact	Table 2 Item 1	Rcl	Table 2	Item 1	
	vviinig	Table 1(a) of		Tubio 2 itom 1	1 (0)	Table 2		
		this spec.						
02	Vibration	Para. 9.11	ESCC 3401/002					
03	Shock or Bump	Para. 9.12	ESCC 3401/002					
04	Climatic	Para. 9.13	ESCC 3401/002					
	Sequence							
05	Seal Test	Para. 9.9	ESCC 3401/002					
06	Plating Thickness	Para. 9.14	Thickness	-	-	Para. 4	1.4.3 of	
	· ·					this	spec	
07	Joint Strength	Para. 9.15	ESCC 3401 Para. 9.15					
08	Rapid Change of	Para. 9.16	ESCC 3401/002					
	Temperature							
09	Contact	Para. 9.17 &	Contact Displacement	-	-	ESCC	3401	
	Retention	Para. 4.3.4				Para.	9.17	
	(in Insert)	of spec.						
10	Endurance	Para. 9.18	Initial Measurements					
			Low Level Contact	Table 2 Item 1	Rcl	Red		mΩ
			Resistance			Val	ues	
			Final Measurements					
			Low Level Contact	Table 2 Item 1	ΔRcl	-	3	mΩ
			Resistance Drift					
11	Permanence of	Para. 9.19	As applicable					
	Marking							
12	Mating/Unmating	Para. 9.20	ESCC 3401/002					
	Forces							
13	High	Para. 9.21	Initial Measurements					
	Temperature		Low Level Contact	Table 2 Item 1	Rcl	Red		mΩ
	Storage		Resistance			Val	ues	
			Final Measurements					
			Low Level Contact	Table 2 Item 1	ΔRcl	-	3	mΩ
			Resistance Drift					
			Rated Current Contact	Table 2 Item 2	Rcr	Table 2	ltem 2	
			Resistance	_]		
			Contact Retention (in	Para. 4.3.4 of	_	ESCO	3401	
			Insert)	this spec.			9.17	
14	Corrosion	Para. 9.22	Visual Examination	-	-	-	-	
15	Insert Retention	Para. 9.23 &	ESCC 3401/002					
	(in Shell)	Para. 4.3.6						
	,	of this spec.						



No.	ESCC Generic	: No. 3401	Measurements and	Inspections	Symbol	Lin	nits	Unit
	Environmental	Test Method	Identification	Conditions		Min.	Max.	
	and Endurance	and						
	Tests (1)	Conditions						
16	Jackscrew	Para. 9.24 &	ESCC 3401/002					
	Retention	Para. 4.3.7						
		of this spec.						
17	High	Para. 9.25	ESCC 3401/002					
	Temperature							
	Measurements							
18	Overload Test	Para. 9.26	Rated Current Contact	Table 2 Item 2	Rcr	Table 2	Item 2	
			Resistance					
19	Maintenance	Para. 9.27	Visual Examination	-	-	-	-	
	Aging		Contact Retention	Para. 4.3.4 of	-	ESCC	3401	
				this spec.		Para.	9.17	
			Contact Insertion &	Para. 4.3.8 of	_	Para.	4.3.8	
			Withdrawal Forces	this spec.				
20	Engage/Separati	Para. 9.28 &	Force	-	-	Para.	4.3.9	
	on Forces	Para. 4.3.9						
		of this spec.						
21	Oversize Pin	Para. 9.29 &				ESCC	3401	
	Exclusion	Para. 4.3.10				Para.	9.29	
		of this spec.						
22	Probe Damage	Para. 9.30 &	Contact Separation	Para. 4.3.9 of	-	Para.	4.3.9	
		Para. 4.3.11	Force	this spec.				
		of this spec.						
23	Solderability	Para. 9.31 &	Not applicable					
		Para. 4.3.12						
		of this spec.						

NOTES:

1. The tests in this Table refer to either Chart IV or V and shall be used as applicable.





APPENDIX A AGREED DEVIATIONS FOR CK CONNECT (F)

Items Affected	Description of Deviations
Para. 4.2.2, Deviations from	Para. 9.4, Contact Capability:
Final Production Tests -	100% Contact Capability Test may be omitted provided that a 100% visual
Chart II	inspection of the contact and a 10% Contact Capability test are performed in
	accordance with the CK Connect PID requirements. The results of the Contact
	Capability test shall be considered for PDA.