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DIODES, SWITCHING, SCHOTTKY BARRIER BASED ON TYPE 1N5712

ESCC Detail Specification No. 5106/002

ISSUE 1 October 2002





ESCC Detail Specification

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DIODES, SWITCHING, SCHOTTKY BARRIER BASED ON TYPE 1N5712

ESA/SCC Detail Specification No. 5106/002



space components coordination group

		Approved by			
Issue/Rev. Date		SCCG Chairman	ESA Director General or his Deputy		
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DOCUMENTATION CHANGE NOTICE

Rev. Letter	Rev. Date	Reference	CHANGE Item	Approved DCR No.
		Revision 'A' to Issue Cover Page DCN Para. 1.1 Para. 1.4 Para. 2 Table 1(b) Figure 1 Figure 2 Para. 4.2.3 Para. 4.2.4 Para. 4.2.5 Para. 4.5.1 Para. 4.5.3 Para. 4.5.5 Para. 4.6.2 Para. 4.7.2 Para's. 4.7.2, 4.7.3 Para's. 4.7.4, 4.7.5 Table 2 a.c. Table 3 Figure 4(b) Tables 5(a), 5(b) Figures 5(a), 5(b) Para. 4.8	 Deviation added Existing text deleted and new text added "Type Variant" and "Testing Level" amended Deleted in toto Second sentence amended Title and text standardised Reversed in sequence Para's added No. 6, Characteristics amended No. 4 deleted and No. 3 added Title amended Titles amended Titles amended Reversed in sequence 	23722 None 23722



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APPENDICES (Applicable to specific Manufacturers only)

None.



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1. GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, test and inspection data for a Diode, Switching, Schottky Barrier, based on Type 1N5712. It shall be read in conjunction with ESA/SCC Generic Specification No. 5000, the requirements of which are supplemented herein.

1.2 COMPONENT TYPE VARIANTS

Variants of the basic type diodes specified herein, which are also covered by this specification, are given in Table 1(a).

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the diodes specified herein, are as scheduled in Table 1(b).

1.4 PARAMETER DERATING INFORMATION

The derating information applicable to the diodes specified herein is shown in Figure 1.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the diodes specified herein are shown in Figure 2.

1.6 PIN ASSIGNMENT

Not applicable.

1.7 FUNCTIONAL DIAGRAM

As per Figure 3.

1.8 HANDLING PRECAUTIONS

These devices are susceptible to damage by electrostatic discharge. Therefore suitable precautions shall be employed for protection during all phases of manufacture test, packaging, shipping and handling.

2. APPLICABLE DOCUMENTS

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESA/SCC Generic Specification No. 5000 for Discrete Semiconductors.
- (b) MIL-STD-750, Test Methods and Procedures for Semiconductor Devices.
- (c) DESC Drawing C680001.

3. TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESA/SCC Basic Specification No. 21300 shall apply.



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TABLE 1(a) - TYPE VARIANTS

VARIANT	FIGURE	LEAD MATERIAL AND FINISH
01	2	C2
02	2	C3 or C4

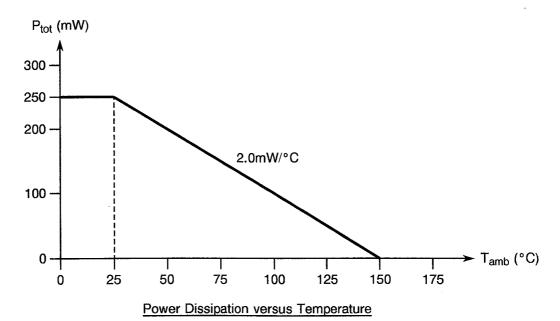
TABLE 1(b) - MAXIMUM RATINGS

No.	CHARACTERISTICS	SYMBOL	MAXIMUM RATINGS	UNIT	REMARKS
1	Reverse Voltage	V_{RM}	16	V	-
2	Power Dissipation	P _{DISS}	250	mW	Note 1
3	Operating Temperature Range	T _{op}	-65 to +150	°C	<u>-</u>
4	Storage Temperature Range	T _{stg}	65 to + 200	°C	-
5	Soldering Temperature	T _{sol}	+ 230	°C	Note 2

NOTES

- 1. At T_{amb} ≤ +25°C. For derating at T_{amb} > +25°C, see Figure 1.
- 2. Duration 5 seconds maximum at a distance of not less than 1.5mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.

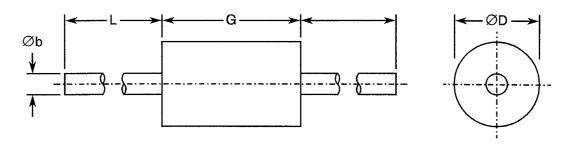
FIGURE 1 - PARAMETER DERATING INFORMATION





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FIGURE 2 - PHYSICAL DIMENSIONS

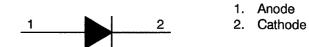


SYMBOL	MILLIM	NOTES	
STIVIDOL	MIN.	MAX.	NOILS
G	3.81	4.32	1
ØD	1.73	1.93	1, 2
L	25.40	38.10	
Øb	0.36	0.51	

NOTES

- 1. Includes all components of the diode periphery except the sections of leads over which the diameter is controlled.
- 2. Measured at the largest diameter.

FIGURE 3 - FUNCTIONAL DIAGRAM



NOTES

1. The cathode end shall be marked with a coloured ring.



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4. REQUIREMENTS

4.1 GENERAL

The complete requirements for procurement of the diodes specified herein are stated in this specification and ESA/SCC Generic Specification No. 5000 for Discrete Semiconductors. Deviations from the Generic Specification applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESA/SCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 <u>DEVIATIONS FROM GENERIC SPECIFICATION</u>

4.2.1 Deviations from Special In-process Controls

None.

4.2.2 Deviations from Final Production Tests (Chart II)

(a) Para. 9.2.1, "Bond Strength": Shall not be performed.

4.2.3 Deviations from Burn-in and Electrical Measurements (Chart III)

None.

4.2.4 Deviations from Qualification Tests (Chart IV)

- (a) Para. 9.2.2, "Bond Strength": Shall not be performed.
- (b) Para. 9.9.3, "Electrical Measurements at Room Temperature" shall be performed in accordance with Table 6 of this specification.

4.2.5 <u>Deviations from Lot Acceptance Tests (Chart V)</u>

(a) Para. 9.9.3, "Electrical Measurements at Room Temperature" shall be performed in accordance with Table 6 of this specification.

4.3 MECHANICAL REQUIREMENTS

4.3.1 Dimension Check

The dimensions of the diodes specified herein shall be checked. They shall conform to those shown in Figure 2.

4.3.2 <u>Weight</u>

The maximum weight of the diodes specified herein shall be 0.2 grammes.

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the diodes specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 Case

The case shall be hermetically sealed glass.



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4.4.2 Lead Material and Finish

The lead material shall be Type 'C' with Type '2' or Type '3 or 4' finish in accordance with the requirements of ESA/SCC Basic Specification No. 23500. (See Table 1(a) for Type Variants).

4.5 MARKING

4.5.1 General

The marking of components delivered to this specification shall be in accordance with the requirements of ESA/SCC Basic Specification No. 21700 and the following paragraphs. When the component is too small to accommodate all of the marking as specified, as much as space permits shall be marked and the marking information, in full, shall accompany the component in its primary package.

The information to be marked and the order of precedence, shall be as follows:-

- (a) Lead Identification.
- (b) The SCC Component Number.
- (d) Traceability Information.

4.5.2 Lead Identification

The cathode shall be identified by a painted band.

4.5.3 The SCC Component Number

Each component shall bear the SCC Component Number which shall be constituted and marked as follows:

	<u>510600201</u> B
Detail Specification Number	
Type Variant (see Table 1(a))	
Testing Level (B or C, as applicable)	

4.5.4 Traceability Information

Each component shall be marked in respect of traceability information in accordance with the requirements of ESA/SCC Basic Specification No. 21700.

4.6 ELECTRICAL MEASUREMENTS

4.6.1 Electrical Measurements at Room Temperature

The parameters to be measured at room temperature are scheduled in Table 2. Unless otherwise specified, the measurements shall be performed at T_{amb} = +25 ±3 °C.

4.6.1.1 Test Method for Effective Carrier Lifetime (t)

This test shall be measured with the device installed in the test fixture, drawing C680001, using the test set up shown in Figure 4(b). Adjust the signal generator to 54MHz and a maximum output in order to obtain a sufficient trigger signal for the oscilloscope. Adjust the sensitivity of the oscilloscope to 20mV/cm. With the device in the the test fixture, adjust the output amplifier until the peak amplitude of the forward current is 20mA or 5.0cm as seen on the oscilloscope. Change sensitivity of scope to 2.0mV/cm. Under these conditions, the effective carrier lifetime is related to the amplitude designated as "t" shown on Figure 4(b). This amplitude has the calibration of 50ps/cm.



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4.6.2 Electrical Measurements at High and Low Temperatures

The parameters to be measured at high and low temperatures are scheduled in Table 3. Unless otherwise specified, the measurements in shall be performed at $T_{case} = +125(+0-5)$ °C and -65(+5-0) °C respectively.

4.6.3 Circuits for Electrical Measurements

Circuits for use in performing electrical measurements listed in Table 2 of this specification are shown in Figure 4 and are for reference only.

4.7 BURN-IN TESTS

4.7.1 Parameter Drift Values

The parameter drift values applicable to burn-in are specified in Table 4 of this specification. Unless otherwise stated, measurements shall be performed at T_{amb} = +25 ±3 °C. The parameter drift values (Δ) applicable to the parameters scheduled, shall not be exceeded. In addition to these drift value requirements, the appropriate limit value specified for a given parameter in Table 2 shall not be exceeded.

4.7.2 Conditions for High Temperature Reverse Bias Burn-in

The requirements for high temperature reverse bias burn-in are specified in Section 7 of ESA/SCC Generic Specification No. 5000. The conditions for high temperature reverse bias burn-in shall be as specified in Table 5(a) of this specification.

4.7.3 Conditions for Power Burn-in

The requirements for power burn-in are specified in Section 7 of ESA/SCC Generic Specification No. 5000. The conditions for power burn-in shall be as specified in Table 5(b) of this specification.

4.7.4 Electrical Circuits for High Temperature Reverse Bias Burn-in (Figure 5(a))

Not applicable.

4.7.5 Electrical Circuits for Power Burn-in (Figure 5(b))

Not applicable.



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TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE - d.c. PARAMETERS

No	I NA I MUNDAMILDIGIMA I SVNIGNI I	CHARACTERISTICS SYMPOL MIL-STD-75	MIL-STD-750	TEST	LIM	UNIT	
NO.		TEST METHOD	CONDITIONS	MIN.	MAX.	ONIT	
1	Forward Voltage 1	V _{F1}	4011	I _F = 1.0mA	_	0.55	V
2	Forward Voltage 2	V _{F2}	4011	l _F = 35mA	-	1.0	V
3	Reverse Current	l _R	4016	V _R = 16V	-	150	nA
4	Breakdown Voltage	V _(BR)	4021	I _R = 10μA	20	-	V

TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE - a.c. PARAMETERS

Ma	No. CHARACTERISTICS	SYMBOL	MIL-STD-750	TEST	TEST	LIM	ITS	UNIT
No.	CHARACTERISTICS	STIVIBUL	TEST METHOD	FIG.	CONDITIONS	MIN.	MAX.	OIVII
5	Total Capacitance	С	4021	4(a)	$V_R = 0V$ f = 1.0MHz $V_{SIG} = 50$ mV(p-p)	ł	1.2	pF
6	Effective Carrier Lifetime	τ	Para. 4.6.1.1 of this spec.	4(b)	-		100	pS

TABLE 3 - ELECTRICAL MEASUREMENTS AT HIGH AND LOW TEMPERATURES

No CHARACTERISTICS (SYMBOL	MIL-STD-750 TEST METHOD	TEST CONDITIONS	LIMITS		UNIT	
NO.	No. CHARACTERISTICS SYMBOL		TEST CONDITIONS	MIN.	MAX.	ONIT	
1	Forward Voltage 1	V _{F1}	4011	I _F = 1.0mA	ı	0.55	V
2	Forward Voltage 2	V _{F2}	4011	I _F = 35mA	-	1.0	V
3	Reverse Current	l _R	4016	V _R = 16V	-	30	μΑ



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FIGURE 4 - CIRCUITS FOR ELECTRICAL MEASUREMENTS

FIGURE 4(a) - CAPACITANCE

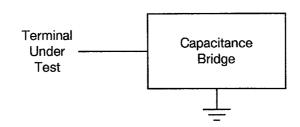
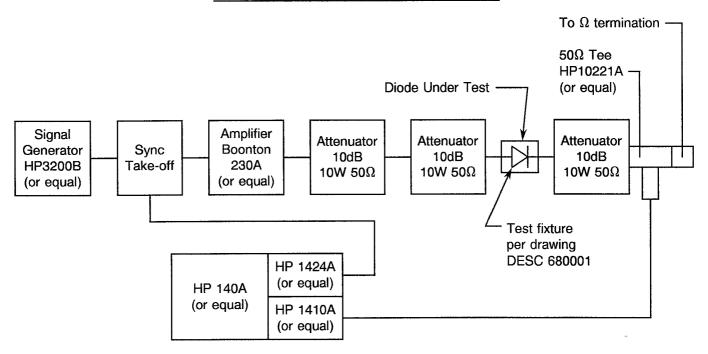
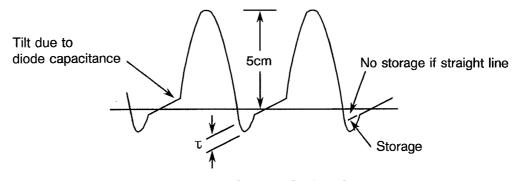


FIGURE 4(b) - EFFECTIVE CARRIER LIFETIME



TEST CIRCUIT



OSCILLOSCOPE DISPLAY FOR MEASUREMENT



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TABLE 4 - PARAMETER DRIFT VALUES

No.	CHARACTERISTICS	SYMBOL	SPEC. AND/OR TEST METHOD	TEST CONDITIONS	CHANGE LIMITS (Δ)	UNIT
1	Forward Voltage 1	V _{F1}	As per Table 2	As per Table 2	±55	mV
3	Reverse Current	I _R	As per Table 2	As per Table 2	± 100 or (1)	%
					±30	nA

NOTES

1. Whichever is greater, referred to the initial value.

TABLE 5(a) - CONDITIONS FOR HIGH TEMPERATURE REVERSE BIAS BURN-IN

No.	CHARACTERISTICS	SYMBOL	CONDITIONS	UNIT	
1	Ambient Temperature	T _{amb}	+ 125(+ 0 - 5)	°C	
2	Reverse Voltage	V_{R}	16	V	
3	Duration	t	48	Hrs	

TABLE 5(b) - CONDITIONS FOR POWER BURN-IN AND OPERATING LIFE TESTS

No.	CHARACTERISTICS	SYMBOL	CONDITIONS	UNIT	
1	Ambient Temperature	T _{amb}	+25(+5-0)	°C -	
2	Forward Current	lΕ	33	mA	
3	Peak Reverse Voltage	V_{R}	16	Vpk	
4	Frequency	f	60	Hz	

FIGURE 5(a) - ELECTRICAL CIRCUIT FOR HIGH TEMPERATURE REVERSE BIAS BURN-IN

Not applicable.

FIGURE 5(b) - ELECTRICAL CIRCUIT FOR POWER BURN-IN AND OPERATING LIFE TESTS



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4.8 <u>ENVIRONMENTAL AND ENDURANCE TESTS (CHARTS IV AND V OF ESA/SCC GENERIC SPECIFICATION NO. 5000)</u>

4.8.1 Electrical Measurements on Completion of Environmental Tests

The parameters to be measured on completion of environmental tests are scheduled in Table 6. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +25 \pm 3$ °C.

4.8.2 <u>Electrical Measurements at Intermediate Points and on Completion of Endurance Tests</u>

The parameters to be measured at intermediate points and on completion of endurance testing are as scheduled in Table 6 of this specification. Unless otherwise stated, the measurements shall be performed at $T_{amb} = +25 \pm 3$ °C.

4.8.3 Conditions for Operating Life Tests (Part of Endurance Testing)

The requirements for operating life testing are specified in Section 9 of ESA/SCC Generic Specification No. 5000. The conditions for operating life testing shall be as specified in Table 5(b) of this specification.

4.8.4 Electrical Circuits for Operating Life Tests (Figure 5(b))

Not applicable.

4.8.5 Conditions for High Temperature Storage Test (Part of Endurance Testing)

The requirements for the high temperature storage test are specified in ESA/SCC Generic Specification No. 5000. The temperature to be applied shall be the maximum storage temperature specified in Table 1(b) of this specification.

TABLE 6 - ELECTRICAL MEASUREMENTS AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING

No.	CHARACTERISTICS	SYMBOL	SPEC. AND/OR TEST METHOD	TEST CONDITIONS	LIMITS		UNIT
					MIN.	MAX.	- UNIT
1	Forward Voltage 1	V _{F1}	As per Table 2	As per Table 2	-	0.55	٧
2	Forward Voltage 2	V _{F2}	As per Table 2	As per Table 2	-	1.0	٧
3	Reverse Current	I _R	As per Table 2	As per Table 2	-	150	nA
4	Breakdown Voltage	V _(BR)	As per Table 2	As per Table 2	20	-	V
6	Effective Carrier Lifetime	τ	As per Table 2	As per Table 2	-	100	pS