



PARTS HISTORY LOG

Radiation Testing

PROGRAMME:- XMM

PART TYPE:- LM111

RADIATION REPORT:- RD 256

IGG TASK NUMBER:- 1500

SUMMARY OF TEST RESULTS

3 samples failed I_{IB2} after 2.5KRad(Si), one of which also failed V_{OL1} . 9 samples failed a combination of I_{IB1} , I_{IB2} , and V_{OL1} after 5KRad(Si) with the remaining sample failing I_{IB2} after 7.5KRad(Si). 2 samples failed I_{IO3} after 7.5KRad(Si) and an additional 2 failures of this parameter occurred after 10KRad(Si) (See the failure list for full details).



Radiation Report Number:- RD 256

Project:- XMM

Part Type:- LM111

Date Code:- 9648

Manufacturer:- NSC/U

IGG Task No:- 1500

Project Approval of Lot Traveller:-

Signed..... *P. Annala*

Date. 20/1/98....

Position.. COMPONENT ENGINEER

Serial Number Range:-

01 through 13 (not inclusive)

I certify that the subject component has been tested in accordance with the following radiation specifications:-

Test Method - ESA/SCC22900

ISSUE- 4 DATE- Jan '95

Irradiation Test Plan- XM-PL-IGG-0026

ISSUE- 2 DATE- Nov '96

Test Amendment - Stock request No. 19989

Closed/Approved NCR No:- N N/A

Approved Waiver No:- WAR N/A

Signed..... *P.A. Russell*

Date.. 19/12/97

Upscreening Engineer

Signed..... *P.F.*

Date.. 19/12/97

Upscreening Manager



RADIATION REPORT NUMBER:- RD 256

DATE:- 18.12.97

PROJECT:- XMM

RIR IN:- 78453

RIR OUT:-

PART NUMBER:- LM111

MANUFACTURER:- NSC/U

PROCUREMENT LEVEL:- Die Procurement

DATE CODE:- 9648










TEST METHOD:- ESA/SCC22900 ISSUE- 4 DATE- Jan '95

TEST PLAN:- XM-PL-IGG-0026 ISSUE- 2 DATE- Nov '96

TEST AMENDMENT:- Stock request No. 19989
START QUANTITY:- 11

No.	Test (Sample Size)	XM-PL-IGG-0026 Test Method and Conditions	Date in	Qty in	Date out	Qty out	SIGNED Op/QA
1	Serialisation and Selection of Control Sample (100%)	Control Sample= SN 01	8/12/97	11	8/12/97	10 + CONTROL SAMPLE	<i>P.A.R.</i>
2	Initial Electrical Measurements (100% read and record)	Table A Testing at IGG	8/12/97	10	8/12/97	10	<i>P.A.R.</i>
3	Initial Electrical Measurements (100% read and record)	Table A Testing at ERA	9/12/97	10	9/12/97	10	<i>P.A.R.</i>
4	Set-up and apply Bias per Figure 1	Verify Bias Circuit and conditions (in-situ) for all 10 test samples	9/12/97	10	9/12/97	10	<i>P.A.R.</i>
5	Irradiation 1 (10 samples)	Dose= 1kRAD(Si) Rate= 10RAD(Si) per second Time= 100secs	9/12/97	10	9/12/97	10	<i>P.A.R.</i>
6	Interim 1 Electrical Measurements (100% read and record)	Table A. Bias to be maintained until testing is performed. Tdwel=10mins maximum	9/12/97	10	9/12/97	10	<i>P.A.R.</i>



Report No: RD 256		Part Type: LM111			Date: 18.12.97		
No.	Test (Sample Size)	XM-PL-IGG-0026 Test Method and Conditions	Date in	Qty in	Date out	Qty out	SIGNED Op/QA
7	Irradiation 2 (10 samples)	Dose=1.5kRAD (Si) Rate= 10RAD (Si) per second Time= 150secs	9/12/97	10	9/12/97	10	 IGG 16 CT
8	Interim 2 Electrical Measurements (100% read and record)	As Test 6	9/12/97	10	9/12/97	7	 IGG 16 CT
9	Irradiation 3 (10 samples)	Dose=2.5kRAD (Si) Rate= 10RAD (Si) per second Time= 250secs	9/12/97	10	9/12/97	10	 IGG 16 CT
10	Interim 3 Electrical Measurements (100% read and record)	As Test 6	9/12/97	10	9/12/97	1	 IGG 16 CT
11	Irradiation 4 (10 samples)	As Test 9	9/12/97	10	9/12/97	10	 IGG 16 CT
12	Interim 4 Electrical Measurements (100% read and record)	As Test 6	9/12/97	10	9/12/97	0	 IGG 16 CT
13	Irradiation 5 (10 samples)	As Test 9	9/12/97	10	9/12/97	10	 IGG 16 CT
14	Final Electrical Measurements (100% read and record)	As Test 6 At ERA	9/12/97	10	9/12/97	0	 IGG 16 CT
15	Annealing Test (10 samples)	Bias for 24hrs min at +25°C (record exact time)	9/12/97	10	10/12/97	10	 IGG 16 CT



Report No: RD 256		Part Type: LM111				Date: 18.12.97	
No.	Test (Sample Size)	XM-PL-IGG-0026 Test Method and Conditions	Date in	Qty in	Date out	Qty out	SIGNED Op/QA
16	Post Annealing Electrical Measurements (100% read and record)	Table A	10/12/97	10	10/12/97	0	
17	Accelerated Aging under bias (4 samples)	168 hours bias at +100±5°C	10/12/97	10	17/12/97	10	
18	Post Aging Electrical Measurements (100% read and record)	Table A	17/12/97	10	17/12/97	0	
19	Test Report Collation				19/12/97		
20	Test Report Approval				19/12/97		
21	NOTES:-						



FAILURE LIST AND APPLICABLE NCR

Test No.	Serial Number(s)	Failed Parameter and Failure Mode	Applicable NCR
8	8, 11, 12	FAILED I _{B2} . s/No 8 ALSO FAILED V _{OL1}	
10	4, 9 5 6, 10 8 11, 12 13	FAILED I _{B2} FAILED I _{B1} AND I _{B2} FAILED I _{B2} AND V _{OL1} FAILED I _{B1} FAILED I _{B1} AND V _{OL1} FAILED I _{B1} , I _{B2} AND V _{OL1} .	
12	4, 5, 6, 8, 9, 10, 11 12, 13 7	FAILED I _{B1} , I _{B2} AND V _{OL1} . S/Nos 5 AND 11 ALSO FAILED I-103. FAILED I _{B2} .	
14	4, 8 7	FAILED I ₁₀₃ . FAILED I _{B1} .	

Results file : RD256_LM111_INIT_EMS_@_I66 from: 09.12.97 / 12:00:58
 Operator : PAUL RUSSELL
 Part number : LM111
 Lot number : RD256
 Order number : D/C 9648
 Vendor : NSC/U
 : CONTROL 01 ; RAD 04-13
 : INITIAL EMS @ I66
 : LM111N XM-PL-I66-0026 ISS 2 ROOM / V1.0 JKJ/IR 01AUG97

Test steps

1.	Vos	-2.000	...	2.000	mV
2.	Vos	-2.000	...	2.000	mV
3.	Vos	-2.000	...	2.000	mV
4.	+Is	0.500	...	4.000	mA
5.	-Is	0.500	...	4.000	mA
6.	Ib+	(0.00)	...	100.00	nA
7.	Ib-	(0.00)	...	100.00	nA
8.	Ib+	(0.00)	...	100.00	nA
9.	Ib-	(0.00)	...	100.00	nA
10.	Ios	(0.000)	...	10.000	nA
11.	Ios	(0.000)	...	10.000	nA
12.	Avo	98.00	...	(130.00)	dB
13.	-Vo	(-15.000)	...	-13.500	V
14.	-Vo	(0.000)	...	0.400	V
15.	CMRR	80.00	...	(110.00)	dB
16.	CMRR	80.00	...	(110.00)	dB
17.	Isc	-200.00	...	0.00	mA

	1	4	5	6	7	8
1.1 [mV]	0.390	0.736	0.589	0.234	1.020	0.666
2.1 [mV]	0.566	0.391	0.765	0.445	1.178	0.973
3.1 [mV]	0.102	1.140	0.630	-0.404	1.123	0.592
4.1 [mA]	3.142	3.162	3.213	3.021	2.997	3.222
5.1 [mA]	3.143	3.193	3.259	3.021	2.998	3.223
6.1 [nA]	37.45	38.91	41.62	37.34	36.75	40.01
7.1 [nA]	37.06	38.79	41.77	35.98	36.96	39.73
8.1 [nA]	48.59	50.15	53.62	48.57	47.39	51.89
9.1 [nA]	47.61	49.38	53.40	46.17	47.00	50.94
10.1 [nA]	0.701	0.439	0.192	1.722	0.254	0.552
11.1 [nA]	1.222	1.917	1.272	5.136	1.224	1.945
12.1 [dB]	108.51	109.34	109.31	110.33	111.68	108.07
13.1 [V]	-14.367	-14.389	-14.395	-14.380	-14.403	-14.375
14.1 [V]	0.395	0.372	0.364	0.374	0.364	0.378
15.1 [dB]	107.54	125.17	122.04	116.31	111.25	124.22
16.1 [dB]	103.72	117.01	108.81	107.17	107.02	110.05
17.1 [mA]	-1.19	-1.18	-1.19	-1.18	-1.19	-1.18

	9	10	11	12	13
1.1 [mV]	0.347	0.358	0.225	0.643	1.071
2.1 [mV]	0.540	0.581	0.433	0.796	1.187
3.1 [mV]	0.330	0.254	0.100	1.767	1.700
4.1 [mA]	2.943	3.161	3.194	3.243	3.209
5.1 [mA]	2.944	3.162	3.195	3.244	3.210
6.1 [nA]	36.66	36.99	38.79	39.10	39.01
7.1 [nA]	36.39	36.68	37.49	39.21	38.81
8.1 [nA]	47.02	47.76	50.42	50.75	50.31
9.1 [nA]	46.09	46.92	48.20	50.39	49.58
10.1 [nA]	0.603	0.664	1.567	0.193	0.517
11.1 [nA]	1.948	3.313	5.678	4.411	1.515
12.1 [dB]	111.76	109.32	108.45	108.47	108.99
13.1 [V]	-14.411	-14.394	-14.384	-14.409	-14.389
14.1 [V]	0.358	0.395	0.377	0.369	0.379
15.1 [dB]	114.27	113.83	111.44	106.65	107.98
16.1 [dB]	109.75	105.54	106.29	104.92	107.12
17.1 [mA]	-1.18	-1.19	-1.18	-1.18	-1.18

SZ-TESTSYSTEME Statistics 03 Vers. 2.15 for TA09
RD256_LM111_INIT_EMS@_ERA V1.0 JKJ/IR 01AUG97

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Results file   : RD256_LM111_INIT_EMS@_ERA   from: 09.10.97 / 10:02:46
Operator      : PAUL RUSSELL
Part number   : LM111
Lot number    : RD256
Order number  : D/C 9841
Vendor        : NSC/U
               : CONTROL 01 ; 04-13
               : INITIAL EMS @ ERA
               : LM111N XM-PL-I66-0026 ISS 2 ROOM / V1.0 JKJ/IR 01AUG97
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Test steps

1.	Vos	-2.000	...	2.000	mV
2.	Vos	-2.000	...	2.000	mV
3.	Vos	-2.000	...	2.000	mV
4.	+Is	0.500	...	4.000	mA
5.	-Is	0.500	...	4.000	mA
6.	Ib+	(0.00)	...	100.00	nA
7.	Ib-	(0.00)	...	100.00	nA
8.	Ib+	(0.00)	...	100.00	nA
9.	Ib-	(0.00)	...	100.00	nA
10.	Ios	(0.000)	...	10.000	nA
11.	Ios	(0.000)	...	10.000	nA
12.	Avo	98.00	...	(130.00)	dB
13.	-Vo	(-15.000)	...	-13.500	V
14.	-Vo	(0.000)	...	0.400	V
15.	CMRR	80.00	...	(110.00)	dB
16.	CMRR	80.00	...	(110.00)	dB
17.	Isc	-200.00	...	0.00	mA

	1	4	5	6	7	8
1.1 [mV]	0.359	0.757	0.632	0.237	1.037	0.675
2.1 [mV]	0.577	0.881	0.768	0.453	1.151	0.752
3.1 [mV]	0.114	1.193	0.567	-0.410	1.179	0.614
4.1 [mA]	3.227	3.282	3.335	3.293	3.078	3.310
5.1 [mA]	3.227	3.282	3.335	3.293	3.078	3.310
6.1 [nA]	38.65	39.77	42.71	38.22	37.59	41.10
7.1 [nA]	38.25	40.17	38.09	36.93	38.06	40.88
8.1 [nA]	50.13	52.76	55.02	49.72	48.71	53.34
9.1 [nA]	49.00	51.28	54.80	47.26	48.19	52.27
10.1 [nA]	0.765	0.116	4.902	1.747	0.174	0.559
11.1 [nA]	1.414	1.795	3.534	5.253	1.229	2.105
12.1 [dB]	108.81	109.42	109.36	110.53	112.05	108.29
13.1 [V]	-14.371	-14.393	-14.400	-14.387	-14.408	-14.379
14.1 [V]	0.390	0.367	0.363	0.367	0.354	0.374
15.1 [dB]	108.02	129.51	124.04	117.08	112.18	125.87
16.1 [dB]	103.81	116.64	108.77	106.69	107.33	111.47
17.1 [mA]	-1.18	-1.19	-1.18	-1.19	-1.19	-1.20

	9	10	11	12	13
1.1 [mV]	0.368	0.364	0.240	0.666	1.088
2.1 [mV]	0.542	0.568	0.426	0.798	1.185
3.1 [mV]	0.374	0.246	0.131	1.822	1.765
4.1 [mA]	3.218	3.253	3.284	3.341	3.303
5.1 [mA]	3.218	3.253	3.285	3.338	3.300
6.1 [nA]	37.88	38.17	39.90	35.94	40.15
7.1 [nA]	37.64	37.93	39.69	40.46	39.99
8.1 [nA]	48.97	49.30	51.93	52.30	51.77
9.1 [nA]	47.39	48.25	49.59	51.82	50.97
10.1 [nA]	0.823	0.634	1.588	0.242	0.689
11.1 [nA]	2.310	3.573	5.906	4.944	1.760
12.1 [dB]	111.88	109.65	108.72	108.77	109.20
13.1 [V]	-14.416	-14.399	-14.391	-14.416	-14.396
14.1 [V]	0.354	0.372	0.367	0.365	0.377
15.1 [dB]	114.98	113.97	112.09	107.30	108.88
16.1 [dB]	108.19	105.23	106.19	105.19	107.39
17.1 [mA]	-1.19	-1.19	-1.19	-1.19	-1.20

62-TESTSYSTEME Statistics 03 Vers. 2.15 for TA09
 RD256_LM111_EMS_@_1_KRAD / 01.0 JKJ/IR 01AUG97

 Results file : RD256_LM111_EMS_@_1_KRAD from: 09.12.97 / 10:12:47
 Operator : PAUL RUSSELL
 Part number :
 Lot number : RD256
 Order number : O/C 9648
 Vendor :
 :
 : EMS @ 1 KRAD
 :

Test steps

1.	Vos	-2.000	...	2.000	mV
2.	Vos	-2.000	...	2.000	mV
3.	Vos	-2.000	...	2.000	mV
4.	FI _s	0.500	...	4.000	mA
5.	-I _s	0.500	...	4.000	mA
6.	I _{b+}	(0.00)	...	100.00	nA
7.	I _{b-}	(0.00)	...	100.00	nA
8.	I _{b+}	(0.00)	...	100.00	nA
9.	I _{b-}	(0.00)	...	100.00	nA
10.	I _{os}	(0.000)	...	10.000	nA
11.	I _{os}	(0.000)	...	10.000	nA
12.	A _{vo}	98.00	...	(130.00)	dB
13.	-V _o	(-15.000)	...	-13.500	V
14.	-V _o	(0.000)	...	0.400	V
15.	CMRR	80.00	...	(110.00)	dB
16.	CMRR	80.00	...	(110.00)	dB
17.	I _{sc}	-200.00	...	0.00	mA

	1	4	5	6	7	8
1.1 [mV]	0.398	0.763	0.537	0.275	1.052	0.715
2.1 [mV]	0.579	0.938	0.909	0.486	1.208	0.923
3.1 [mV]	0.103	1.203	0.582	-0.360	1.172	0.544
4.1 [nA]	3.214	2.595	1.875	2.390	2.429	2.556
5.1 [mA]	3.215	3.242	3.310	2.951	3.042	2.602
6.1 [nA]	38.32	49.07	53.17	48.87	43.35	55.99
7.1 [nA]	37.90	48.52	37.12	48.20	43.61	55.84
8.1 [nA]	49.92	62.34	68.68	63.31	55.85	72.43
9.1 [nA]	49.74	61.50	67.21	61.83	55.0	70.92
10.1 [nA]	0.856	0.084	15.499F	1.021	0.233	0.501
11.1 [nA]	1.495	0.957	11.796F	2.678	1.572	1.098
12.1 [dB]	109.76	109.07	109.08	109.99	111.61	107.89
13.1 [V]	-14.368	-14.390	-14.398	-14.381	-14.406	-14.375
14.1 [V]	0.391	0.378	0.371	0.385	0.364	0.385
15.1 [dB]	107.95	126.66	121.21	116.52	111.69	122.67
16.1 [dB]	103.70	115.30	108.04	106.23	106.91	108.62
17.1 [mA]	-1.18	-1.19	-1.18	-1.19	-1.18	-1.19

	9	10	11	12	13	5
1.1 [mV]	0.386	0.409	0.298	0.701	1.127	0.622
2.1 [mV]	0.577	0.627	0.495	0.851	1.234	0.800
3.1 [mV]	0.377	0.300	0.171	1.837	1.778	0.672
4.1 [mA]	2.352	2.510	2.578	2.614	2.577	2.461
5.1 [mA]	2.751	2.635	2.585	2.899	2.591	2.518
6.1 [nA]	49.83	49.82	55.60	54.92	53.04	54.52
7.1 [nA]	49.22	50.04	54.91	55.46	53.00	53.72
8.1 [nA]	64.56	64.16	71.84	70.57	68.24	70.12
9.1 [nA]	62.24	63.54	70.00	70.64	67.21	70.17
10.1 [nA]	0.829	0.194	0.924	0.217	0.443	1.024
11.1 [nA]	0.874	1.817	3.069	3.870	1.009	1.934
12.1 [dB]	111.31	109.23	108.28	108.16	108.66	109.20
13.1 [V]	-14.412	-14.394	-14.385	-14.410	-14.390	-14.395
14.1 [V]	0.366	0.390	0.380	0.377	0.388	0.373
15.1 [dB]	114.10	114.49	111.28	106.38	108.46	121.61
16.1 [dB]	109.84	104.88	105.17	104.60	106.66	108.37
17.1 [mA]	-1.18	-1.20	-1.18	-1.18	-1.19	-1.18

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Results file : RD256_LM111_EMS_@_2.5_KRAD from: 09.12.97 / 10:28:40
Operator : PAUL RUSSELL
Part number : LM111
Lot number : RD256
Order number : D/D 9649
Vendor :
:
:
: EMS @ 2.5 KRAD
:
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Test steps

1.	Vos	-2.000	...	2.000	mV
2.	Vos	-2.000	...	2.000	mV
3.	Vos	-2.000	...	2.000	mV
4.	+Is	0.500	...	4.000	mA
5.	-Is	0.500	...	4.000	mA
6.	Ib+	(0.00)	...	100.00	nA
7.	Ib-	(0.00)	...	100.00	nA
8.	Ib+	(0.00)	...	100.00	nA
9.	Ib-	(0.00)	...	100.00	nA
10.	Ios	(0.000)	...	10.000	nA
11.	Ios	(0.000)	...	10.000	nA
12.	Avo	98.00	...	(130.00)	dB
13.	-Vo	(-15.000)	...	-13.500	V
14.	-Vo	(0.000)	...	0.400	V
15.	CMRR	90.00	...	(110.00)	dB
16.	CMRR	90.00	...	(110.00)	dB
17.	Isc	-200.00	...	0.00	mA

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	1	4	5	6	7	8
1.1 [mV]	0.398	0.338	0.598	0.345	1.085	0.739
2.1 [mV]	0.579	1.006	0.891	0.580	1.246	0.970
3.1 [mV]	0.104	1.242	0.723	-0.306	1.197	0.655
4.1 [mA]	3.214	2.594	1.946	2.392	2.390	2.563
5.1 [mA]	3.215	2.596	1.951	2.389	2.408	2.562
6.1 [nA]	38.26	63.24	73.28	68.61	53.35	80.75
7.1 [nA]	37.67	64.98	65.28	68.96	54.25	80.79
8.1 [nA]	49.82	82.55	94.30	88.65	68.92	104.42 F
9.1 [nA]	48.72	81.19	92.50	86.14	68.52	98.49
10.1 [nA]	0.949	1.142	7.821	0.063	0.336	0.313
11.1 [nA]	1.572	1.950	1.570	1.936	3.585	0.615
12.1 [dB]	108.73	108.85	108.65	109.51	111.35	107.38
13.1 [V]	-14.367	-14.386	-14.390	-14.379	-14.402	-14.369
14.1 [V]	0.395	0.386	0.386	0.398	0.370	0.399
15.1 [dB]	107.88	123.56	119.96	115.46	111.56	121.58
16.1 [dB]	103.69	113.36	106.76	105.30	106.56	107.78
17.1 [mA]	-1.19	-1.19	-1.18	-1.18	-1.19	-1.18

	9	10	11	12	13	8
1.1 [mV]	0.463	0.432	0.325	0.750	1.193	0.731
2.1 [mV]	0.647	0.670	0.961	0.920	1.310	0.955
3.1 [mV]	0.417	0.321	0.198	1.846	1.803	0.646
4.1 [mA]	2.377	2.482	2.537	2.608	2.593	2.595
5.1 [mA]	2.368	2.477	2.537	2.608	2.584	2.593
6.1 [nA]	72.64	69.20	81.83	80.25	75.58	82.52
7.1 [nA]	69.59	69.86	81.75	81.86	75.72	82.27
8.1 [nA]	95.89	89.00	105.87 F	103.55 F	97.14	105.55 F
9.1 [nA]	86.12	87.04	99.96	100.09 F	93.08	98.93
10.1 [nA]	2.799	0.361	0.327	1.352	0.191	0.635
11.1 [nA]	1.092	0.113	0.176	1.685	0.504	0.755
12.1 [dB]	110.18	108.91	107.55	107.64	108.20	107.29
13.1 [V]	-14.408	-14.391	-14.378	-14.407	-14.387	-14.372
14.1 [V]	0.375	0.396	0.401 F	0.388	0.397	0.402 F
15.1 [dB]	114.22	113.95	110.67	106.43	107.88	121.69
16.1 [dB]	108.53	104.75	104.65	103.70	105.75	107.88
17.1 [mA]	-1.19	-1.19	-1.20	-1.18	-1.19	-1.19

	11	12
1.1 [mV]	0.321	0.744
2.1 [mV]	0.551	0.911
3.1 [mV]	0.188	1.844
4.1 [mA]	2.556	2.600
5.1 [mA]	2.556	2.599
6.1 [nA]	92.66	80.41
7.1 [nA]	82.45	81.77
8.1 [nA]	106.90 F	103.83 F
9.1 [nA]	100.58 F	99.98
10.1 [nA]	0.462	1.044
11.1 [nA]	0.536	2.767
12.1 [dB]	107.70	107.66
13.1 [V]	-14.381	-14.406
14.1 [V]	0.394	0.391
15.1 [dB]	110.68	106.51
16.1 [dB]	105.23	103.90

	1	4	5	6	7	8
1.1 [mV]	0.398	0.338	0.598	0.345	1.085	0.735
2.1 [mV]	0.579	1.006	0.381	0.580	0.248	0.872
3.1 [mV]	0.104	1.242	0.723	-0.306	0.187	0.675
4.1 [mA]	3.214	2.594	1.945	2.332	2.390	2.587
5.1 [mA]	3.215	2.596	1.951	2.389	2.408	2.581
6.1 [nA]	38.25	53.24	73.28	58.51	53.35	50.75
7.1 [nA]	37.67	64.98	65.28	68.96	54.25	30.73
8.1 [nA]	49.82	82.55	94.30	88.65	68.92	104.42 F
9.1 [nA]	48.72	81.19	92.50	36.14	68.52	38.43
10.1 [nA]	0.949	1.142	7.821	0.063	0.336	0.310
11.1 [nA]	1.572	1.950	1.570	1.636	3.585	0.615
12.1 [dB]	108.73	108.85	108.65	109.51	111.35	107.38
13.1 [V]	-14.367	-14.386	-14.390	-14.379	-14.402	-14.369
14.1 [V]	0.395	0.386	0.386	0.398	0.370	0.399
15.1 [dB]	107.88	123.56	118.96	115.46	111.56	101.58
16.1 [dB]	103.69	113.36	106.76	105.30	106.56	107.78
17.1 [mA]	-1.19	-1.19	-1.18	-1.18	-1.19	-1.18

	9	10	11	12	13	6
1.1 [mV]	0.463	0.432	0.325	0.750	0.183	0.73
2.1 [mV]	0.647	0.670	0.561	0.920	1.310	0.955
3.1 [mV]	0.417	0.321	0.188	1.846	1.803	0.345
4.1 [mA]	2.377	2.482	2.537	2.608	2.593	2.588
5.1 [mA]	2.369	2.477	2.537	2.508	2.584	2.587
6.1 [nA]	72.64	69.20	81.83	80.25	75.58	50.52
7.1 [nA]	69.59	89.86	81.75	81.86	75.72	51.27
8.1 [nA]	95.89	89.00	105.87 F	103.55 F	97.14	108.88 F
9.1 [nA]	86.12	87.04	99.98	100.09 F	95.08	58.87
10.1 [nA]	2.799	0.361	0.327	1.352	0.181	0.805
11.1 [nA]	1.092	0.113	0.176	1.685	0.604	0.788
12.1 [dB]	110.18	109.91	107.55	107.64	108.20	127.29
13.1 [V]	-14.408	-14.391	-14.378	-14.407	-14.387	-14.672
14.1 [V]	0.375	0.396	0.401 F	0.388	0.387	0.401 F
15.1 [dB]	114.22	113.95	110.67	106.43	107.88	101.89
16.1 [dB]	108.53	104.75	104.65	103.70	105.75	107.92
17.1 [mA]	-1.19	-1.19	-1.20	-1.18	-1.19	-1.18

	11	12
1.1 [mV]	0.321	0.744
2.1 [mV]	0.551	0.911
3.1 [mV]	0.188	1.844
4.1 [mA]	2.556	2.600
5.1 [mA]	2.556	2.599
6.1 [nA]	82.66	80.41
7.1 [nA]	82.45	81.77
8.1 [nA]	106.90 F	103.83 F
9.1 [nA]	100.58 F	99.98
10.1 [nA]	0.462	1.044
11.1 [nA]	0.536	2.767
12.1 [dB]	107.70	107.66
13.1 [V]	-14.381	-14.406
14.1 [V]	0.394	0.391
15.1 [dB]	110.68	106.51
16.1 [dB]	105.23	103.90

17.1 (mA)

-1.19 1 -1.19 1

```

=====
Results file   : RD256_LM111_EMS_@_5_KRAD   from: 09.12.97 / 10:42:19
Operator      : PAUL RUSSELL
Part number   : LM111
Lot number    : RD256
Order number  : D.C 9846
Vendor       :
              :
              : EMS @ 5 KRAD
              :
=====
  
```

Test steps

1.	Vos	-2.000	...	2.000	mV
2.	Vos	-2.000	...	2.000	mV
3.	Vos	-2.000	...	2.000	mV
4.	+Is	0.500	...	4.000	mA
5.	-Is	0.500	...	4.000	mA
6.	Ib+	(0.00)	...	100.00	nA
7.	Ib-	(0.00)	...	100.00	nA
8.	Ib+	(0.00)	...	100.00	nA
9.	Ib-	(0.00)	...	100.00	nA
10.	Ios	(0.000)	...	10.000	nA
11.	Ios	(0.000)	...	10.000	nA
12.	Avo	98.00	...	(130.00)	dB
13.	-Vo	(-15.000)	...	-13.500	V
14.	-Vo	(0.000)	...	0.400	V
15.	CMRR	80.00	...	(110.00)	dB
16.	CMRR	80.00	...	(110.00)	dB
17.	Isc	-200.00	...	0.00	mA

	1	4	5	6	7	8
1.1 [mV]	0.394	0.906	0.773	0.443	1.121	0.858
2.1 [mV]	0.576	1.099	0.956	0.706	1.299	1.118
3.1 [mV]	0.103	1.272	0.761	-0.224	1.200	0.733
4.1 [mA]	3.209	2.551	2.113	2.383	2.367	2.580
5.1 [mA]	3.209	2.559	2.147	2.378	2.363	2.577
6.1 [nA]	39.19	86.78	101.88 F	95.22	69.15	116.90 F
7.1 [nA]	37.64	89.00	98.46	95.62	70.03	118.08 F
8.1 [nA]	49.70	111.91 F	130.86 F	122.85 F	88.95	151.22 F
9.1 [nA]	48.52	105.56 F	119.21 F	112.16 F	86.74	127.94 F
10.1 [nA]	0.937	1.806	3.393	0.025	0.273	0.855
11.1 [nA]	1.567	5.471	6.290	3.469	4.991	6.043
12.1 [dB]	108.68	108.28	107.99	108.78	111.18	108.75
13.1 [V]	-14.370	-14.382	-14.385	-14.370	-14.398	-14.363
14.1 [V]	0.393	0.396	0.399	0.424F	0.380	0.425F
15.1 [dB]	107.96	120.62	116.75	114.51	110.86	118.04
16.1 [dB]	103.56	111.02	107.61	104.51	105.94	106.10
17.1 [mA]	-1.19	-1.18	-1.18	-1.18	-1.20	-1.19

	9	10	11	12	13
1.1 [mV]	0.509	0.533	0.454	0.880	1.279
2.1 [mV]	0.743	0.789	0.754	1.077	1.443
3.1 [mV]	0.449	0.398	0.265	1.907	1.843
4.1 [mA]	2.332	2.487	2.434	2.607	2.565
5.1 [mA]	2.325	2.474	2.434	2.605	2.558
6.1 [nA]	95.29	98.07	117.06 F	113.57 F	104.93 F
7.1 [nA]	94.89	99.28	118.22 F	116.66 F	105.41 F
8.1 [nA]	122.56 F	125.94 F	151.46 F	146.84 F	134.69 F
9.1 [nA]	110.65 F	115.39 F	130.01 F	128.50 F	119.27 F
10.1 [nA]	0.523	0.900	0.963	2.803	0.260
11.1 [nA]	3.810	3.344	6.177	2.338	2.989
12.1 [dB]	110.27	109.14	106.57	106.85	107.76
13.1 [V]	-14.400	-14.387	-14.368	-14.400	-14.379
14.1 [V]	0.396	0.434F	0.447F	0.409F	0.422F
15.1 [dB]	112.61	113.23	109.49	106.12	107.12
16.1 [dB]	105.69	104.31	103.34	102.85	104.29
17.1 [mA]	-1.19	-1.19	-1.19	-1.19	-1.19

Results file : RD256_LM111_EMS_@_7.5_KRAD from: 09.12.97 / 10:52:20
Operator : PAUL RUSSELL
Part number : LM111
Lot number : RD256
Order number : O/C 9648
Vendor :
:
: EMS @ 7.5 KRAD
:

Test steps

1.	Vos	-2.000	...	2.000	mV
2.	Vos	-2.000	...	2.000	mV
3.	Vos	-2.000	...	2.000	mV
4.	+Is	0.500	...	4.000	mA
5.	-Is	0.500	...	4.000	mA
6.	Ib+	(0.00)	...	100.00	nA
7.	Ib-	(0.00)	...	100.00	nA
8.	Ib+	(0.00)	...	100.00	nA
9.	Ib-	(0.00)	...	100.00	nA
10.	Ios	(0.000)	...	10.000	nA
11.	Ios	(0.000)	...	10.000	nA
12.	Avo	98.00	...	(130.00)	dB
13.	-Vo	(-15.000)	...	-13.500	V
14.	-Vo	(0.000)	...	0.400	V
15.	CMRR	80.00	...	(110.00)	dB
16.	CMRR	80.00	...	(110.00)	dB
17.	Isc	-200.00	...	0.00	mA

	1	4	5	6	7	8
1.1 [mV]	0.401	0.982	0.663	0.571	1.173	0.970
2.1 [mV]	0.578	1.195	1.117	0.862	1.362	1.259
3.1 [mV]	0.100	1.323	0.301	-0.105	0.229	0.815
4.1 [mA]	3.222	2.571	2.557	2.388	2.377	2.586
5.1 [mA]	3.222	2.568	2.548	2.382	2.369	2.583
6.1 [nA]	38.37	110.13 F	129.27 F	120.19 F	85.24	160.88 F
7.1 [nA]	37.34	112.70 F	130.94 F	121.04 F	86.03	152.51 F
8.1 [nA]	48.68	142.39 F	166.96 F	155.22 F	109.56 F	195.95 F
9.1 [nA]	48.81	124.07 F	136.69 F	130.14 F	103.01 F	141.32 F
10.1 [nA]	0.780	2.214	1.458	0.504	0.204	1.339
11.1 [nA]	1.330	7.695	14.924F	6.285	5.265	8.979
12.1 [dB]	108.79	107.84	107.39	108.36	110.77	106.09
13.1 [V]	-14.369	-14.377	-14.380	-14.368	-14.398	-14.356
14.1 [V]	0.390	0.413F	0.419F	0.450F	0.384	0.455F
15.1 [dB]	108.06	118.15	115.45	112.81	110.25	115.56
16.1 [dB]	103.60	108.97	105.74	102.68	104.93	104.73
17.1 [mA]	-1.19	-1.19	-1.19	-1.19	-1.20	-1.19

	9	10	11	12	13
1.1 [mV]	0.604	0.680	0.626	1.005	1.382
2.1 [mV]	0.862	0.971	0.926	1.240	1.577
3.1 [mV]	0.521	0.530	0.410	1.987	1.904
4.1 [mA]	2.332	2.479	2.558	2.602	2.561
5.1 [mA]	2.321	2.464	2.555	2.601	2.552
6.1 [nA]	118.95 F	125.18 F	150.84 F	142.71 F	132.40 F
7.1 [nA]	119.10 F	126.74 F	153.57 F	147.21 F	133.52 F
8.1 [nA]	152.41 F	161.06 F	185.77 F	184.69 F	170.58 F
9.1 [nA]	128.35 F	133.85 F	143.80 F	142.38 F	135.44 F
10.1 [nA]	0.304	1.223	2.461	4.145	0.802
11.1 [nA]	5.592	4.293	13.089F	6.209	6.111
12.1 [dB]	109.59	107.57	106.17	105.13	107.03
13.1 [V]	-14.397	-14.383	-14.366	-14.395	-14.376
14.1 [V]	0.428F	0.471F	0.468F	0.443F	0.445F
15.1 [dB]	111.37	111.68	108.45	105.47	106.62
16.1 [dB]	103.39	102.36	101.50	101.52	103.21
17.1 [mA]	-1.19	-1.18	-1.19	-1.17	-1.20

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=====
Results file   : RD256_LM111_EMS_@_10_KRAD   from: 09.12.87 / 11:05:39
Operator      : PAUL RUSSELL
Part number   : LM111
Lot number    : RD256
Order number  : D.C. 8548
Vendor       :
              :
              : EMS @ 10 KRAD
              :
=====
  
```

Test steps

1.	Vos	-2.000	...	2.000	mV
2.	Vos	-2.000	...	2.000	mV
3.	Vos	-2.000	...	2.000	mV
4.	+Is	0.500	...	4.000	mA
5.	-Is	0.500	...	4.000	mA
6.	Ib+	(0.00)	...	100.00	nA
7.	Ib-	(0.00)	...	100.00	nA
8.	Ib+	(0.00)	...	100.00	nA
9.	Ib-	(0.00)	...	100.00	nA
10.	Ios	(0.000)	...	10.000	nA
11.	Ios	(0.000)	...	10.000	nA
12.	Avo	88.00	...	(130.00)	dB
13.	-Vo	(-15.000)	...	-13.500	V
14.	-Vo	(0.000)	...	0.400	V
15.	CMRR	80.00	...	(110.00)	dB
15.	CMRR	80.00	...	(110.00)	dB
17.	Isc	-200.00	...	0.00	mA

	1	4	5	6	7	8
1.1 [mV]	0.400	1.059	0.963	0.692	1.233	1.087
2.1 [mV]	0.579	1.298	1.238	1.015	1.436	1.426
3.1 [mV]	0.057	1.388	0.373	-0.029	1.241	0.774
4.1 [mA]	3.217	2.581	2.595	2.391	2.381	2.586
5.1 [mA]	3.217	2.579	2.587	2.381	2.372	2.583
6.1 [nA]	38.25	132.80 F	157.15 F	145.65 F	101.09 F	186.70 F
7.1 [nA]	37.77	137.06 F	161.05 F	146.40 F	102.18 F	187.82 F
8.1 [nA]	49.83	173.59 F	203.59 F	188.54 F	129.75 F	243.49 F
9.1 [nA]	48.75	136.46 F	145.03 F	140.98 F	116.82 F	144.16 F
10.1 [nA]	0.858	3.576	3.626	0.499	0.593	0.959
11.1 [nA]	1.290	10.446F	19.943F	7.969	8.153	18.034F
12.1 [dB]	108.68	107.41	106.96	107.66	110.31	105.50
13.1 [V]	-14.365	-14.372	-14.376	-14.363	-14.394	-14.347
14.1 [V]	0.390	0.425F	0.453F	0.547F	0.398	0.519F
15.1 [dB]	107.98	116.08	113.37	111.09	109.81	113.66
16.1 [dB]	103.24	107.21	102.56	101.29	106.08	103.29
17.1 [mA]	-1.18	-1.18	-1.18	-1.19	-1.19	-1.18

	9	10	11	12	13
1.1 [mV]	0.594	0.830	0.758	1.098	1.490
2.1 [mV]	0.979	1.155	1.097	1.365	1.718
3.1 [mV]	0.589	0.673	0.536	2.061F	2.002F
4.1 [mA]	2.334	2.452	2.559	2.596	2.561
5.1 [mA]	2.319	2.438	2.557	2.593	2.547
6.1 [nA]	145.46 F	153.46 F	183.76 F	174.05 F	162.32 F
7.1 [nA]	143.86 F	164.49 F	186.74 F	178.88 F	163.59 F
8.1 [nA]	187.54 F	197.99 F	239.18 F	225.97 F	209.70 F
9.1 [nA]	140.02 F	144.22 F	146.79 F	147.63 F	143.01 F
10.1 [nA]	1.585	0.751	2.744	4.461	0.857
11.1 [nA]	4.034	3.789	15.250F	5.799	7.111
12.1 [dB]	108.84	107.18	105.52	105.54	106.45
13.1 [V]	-14.394	-14.378	-14.362	-14.389	-14.371
14.1 [V]	0.481F	0.597F	0.659F	0.499F	0.491F
15.1 [dB]	109.88	110.08	107.38	104.88	105.97
16.1 [dB]	102.79	101.32	100.60	100.69	101.91
17.1 [mA]	-1.18	-1.18	-1.19	-1.19	-1.18

9Z-TESTSYSTEME Statistics 03 Vers. 2.15 for TA09
 RD256_LM111_POST_ANNEAL_EMS V1.0 JKJ/IR 01AUG97

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=====
Results file   : RD256_LM111_POST_ANNEAL_EMS   from: 10.12.97 / 13:28:56
Operator      : PAUL RUSSELL
Part number   : LM111
Lot number    : RD256
Order number  : D/C 9648
Vendor       : NSC/U
              : CONTROL 01 ; RAD 04-13
              : 50BT 24HRS ANNEAL EMS
              : LM111N XM-PL-I66-0026 ISS 2 ROOM / V1.0 JKJ/IR 01AUG97
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Test steps

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=====
1.  Vos          -2.000 ...      2.000 mV
2.  Vos          -2.000 ...      2.000 mV
3.  Vos          -2.000 ...      2.000 mV
4.  +Is         0.500 ...      4.000 mA
5.  -Is         0.500 ...      4.000 mA
6.  Ib+         ( 0.00 )...    100.00 nA
7.  Ib-         ( 0.00 )...    100.00 nA
8.  Ib+         ( 0.00 )...    100.00 nA
9.  Ib-         ( 0.00 )...    100.00 nA
10. Ios         ( 0.000 )...    10.000 nA
11. Ios         ( 0.000 )...    10.000 nA
12. Avo         98.00 ... ( 130.00 )dB
13. -Vo         ( -15.000 )...  -13.500 V
14. -Vo         ( 0.000 )...    0.400 V
15. CMRR        80.00 ... ( 110.00 )dB
16. CMRR        80.00 ... ( 110.00 )dB
17. Isc        -200.00 ...     0.00 mA
=====

```


	1	4	5	6	7	8
1.1 [mV]	0.384	0.953	0.933	0.540	1.126	0.957
2.1 [mV]	0.530	1.135	1.114	0.853	1.341	1.293
3.1 [mV]	0.124	1.287	0.912	-0.087	1.171	0.815
4.1 [mA]	3.102	2.487	2.502	2.303	2.281	2.491
5.1 [mA]	3.103	2.436	2.500	2.300	2.278	2.430
6.1 [nA]	36.89	121.60 F	143.28 F	131.48 F	91.03	166.58 F
7.1 [nA]	36.47	123.84 F	146.93 F	132.05 F	91.27	168.27 F
8.1 [nA]	47.98	156.95 F	184.93 F	170.26 F	116.35 F	217.01 F
9.1 [nA]	46.92	131.55 F	143.01 F	136.96 F	108.26 F	145.36 F
10.1 [nA]	0.690	1.960	3.127	0.336	0.163	1.542
11.1 [nA]	1.243	8.171	16.690F	6.676	6.069	11.180F
12.1 [dB]	108.39	107.73	107.31	108.09	110.53	105.89
13.1 [V]	-14.363	-14.375	-14.377	-14.363	-14.394	-14.354
14.1 [V]	0.399	0.420F	0.438F	0.494F	0.400	0.478F
15.1 [dB]	107.69	117.10	114.12	112.26	109.83	114.57
16.1 [dB]	103.53	108.73	105.13	103.20	104.79	104.51
17.1 [mA]	-1.18	-1.19	-1.18	-1.19	-1.18	-1.19

	9	10	11	12	13
1.1 [mV]	0.573	0.583	0.579	0.957	1.373
2.1 [mV]	0.855	1.012	0.918	1.223	1.596
3.1 [mV]	0.502	0.585	0.398	1.950	1.903
4.1 [mA]	2.247	2.390	2.464	2.505	2.460
5.1 [mA]	2.241	2.379	2.463	2.504	2.455
6.1 [nA]	129.45 F	138.99 F	166.35 F	159.70 F	147.00 F
7.1 [nA]	130.31 F	140.41 F	170.65 F	163.89 F	147.00 F
8.1 [nA]	164.97 F	179.69 F	216.58 F	207.39 F	189.95 F
9.1 [nA]	135.47 F	141.23 F	147.80 F	147.91 F	141.63 F
10.1 [nA]	0.604	1.179	4.077	3.945	0.267
11.1 [nA]	5.755	5.268	18.021F	5.078	4.909
12.1 [dB]	109.59	107.48	105.97	106.14	106.99
13.1 [V]	-14.393	-14.380	-14.364	-14.390	-14.374
14.1 [V]	0.455F	0.600F	0.602F	0.481F	0.475F
15.1 [dB]	109.03	111.31	109.30	105.02	105.75
16.1 [dB]	103.35	102.45	101.88	101.60	102.88
17.1 [mA]	-1.20	-1.19	-1.18	-1.18	-1.18

=====
Results file : RD256_LM111_FINAL_EMS from: 17.12.97 10:22:56
Operator : PAUL RUSSELL
Part number : LM111
Lot number : RD256
Order number : D70 9648
Vendor : NSC/U
: CONTROL 01 ; RAD 04-13
: FINAL EMS
: LM111IN XM-PL-IG6-0026 ISS 2 ROOM / U1.0 JKJ/IR 01AUG97
=====

Test steps

1.	Vos	-2.000	...	2.000	mV
2.	Vos	-2.000	...	2.000	mV
3.	Vos	-2.000	...	2.000	mV
4.	+Is	0.500	...	4.000	mA
5.	-Is	0.500	...	4.000	mA
6.	Ib+	(0.00)	...	100.00	nA
7.	Ib-	(0.00)	...	100.00	nA
8.	Ib+	(0.00)	...	100.00	nA
9.	Ib-	(0.00)	...	100.00	nA
10.	Ics	(0.000)	...	10.000	nA
11.	Ios	(0.000)	...	10.000	nA
12.	Avo	88.00	...	(130.00)	dB
13.	-Vo	(-15.000)	...	-13.500	V
14.	-Vo	(0.000)	...	0.400	V
15.	CMRR	80.00	...	(110.00)	dB
16.	CMRR	80.00	...	(110.00)	dB
17.	Isc	-200.00	...	0.00	mA

	4	5	6	7	8	
1.1 [mV]	0.332	0.391	0.739	0.463	1.094	0.951
2.1 [mV]	0.585	1.089	0.956	0.735	1.278	1.110
3.1 [mV]	0.112	1.301	0.791	-0.122	1.216	0.781
4.1 [mA]	2.37	2.327	2.33	2.357	2.328	2.343
5.1 [mA]	3.157	2.524	2.548	2.354	2.325	2.542
6.1 [nA]	37.79	105.73 F	120.53 F	111.19 F	84.31	130.77 F
7.1 [nA]	37.40	104.76 F	122.20 F	108.53 F	81.09	131.84 F
8.1 [nA]	49.04	136.77 F	156.09 F	144.47 F	107.87 F	170.91 F
9.1 [nA]	47.97	119.28 F	132.06 F	123.05 F	98.52	136.30 F
10.1 [nA]	0.738	1.320	1.160	2.958	3.629	0.770
11.1 [nA]	1.333	4.000	7.865	6.445	5.832	4.112
12.1 [dB]	108.44	108.60	108.53	109.29	111.24	107.17
13.1 [V]	-14.365	-14.382	-14.389	-14.377	-14.401	-14.366
14.1 [V]	0.395	0.417F	0.427F	0.465F	0.394	0.441F
15.1 [dB]	107.73	119.02	117.01	113.08	110.20	119.23
16.1 [dB]	103.74	111.37	106.27	104.17	105.32	106.98
17.1 [mA]	-1.18	-1.18	-1.19	-1.19	-1.20	-1.19

	9	10	11	12	13
1.1 [mV]	0.555	0.544	0.467	0.898	1.261
2.1 [mV]	0.803	0.820	0.740	1.112	1.423
3.1 [mV]	0.567	0.487	0.350	1.999	1.888
4.1 [mA]	2.294	2.447	2.514	2.536	2.514
5.1 [mA]	2.290	2.440	2.514	2.536	2.511
6.1 [nA]	112.67 F	117.94 F	134.42 F	132.76 F	123.81 F
7.1 [nA]	111.80 F	118.44 F	137.60 F	135.00 F	123.33 F
8.1 [nA]	144.39 F	153.15 F	176.23 F	173.38 F	160.64 F
9.1 [nA]	124.63 F	130.39 F	140.53 F	138.94 F	121.34 F
10.1 [nA]	1.279	0.189	2.892	1.971	0.849
11.1 [nA]	2.621	1.424	9.173	2.733	1.247
12.1 [dB]	110.77	108.54	107.43	107.40	108.12
13.1 [V]	-14.406	-14.390	-14.378	-14.402	-14.385
14.1 [V]	0.448F	0.501F	0.453F	0.447F	0.445F
15.1 [dB]	112.25	112.80	109.58	105.58	106.86
16.1 [dB]	106.60	104.98	103.88	102.81	104.93
17.1 [mA]	-1.19	-1.19	-1.19	-1.19	-1.19

INTERNAL STOCK REQUEST NOTE

** TO : TOM ENGLER, IGG CORP. FAX No.

SRN NUMBER 19989

RAISED BY M. WAKELIN DATE 4-12-97

TRANSFER FROM TASK No: 1500 (** Held at ~~ENGLER~~ / CT) TO RON FIDLER

ITEM	PART TYPE & SPECIFICATION/OPTION	LEVEL	QTY	RIR	D/C	PRE-CAP	DPA	NCR	MFR/C
1	LM111 LIFE TEST SAMPLES. XM-15-IGG-0097	3	3 11 MW	78453	9648	-	-	NS1622	NSC/C
COMMENTS: SAMPLES TO BE TRANSFERRED TO R. FIDLER FOR A 2ND RADIATION TEST I. A. W. X M-PL-IGG-0028 ISS. 2 + THE FOLLOWING AMENDMENTS. RADIATION TEST STEPS SHALL BE 1k, 2.5k, 5k, 7.5k & 10k WITH 24hr ROOM TEMP AND 168hr 100°C AMBIENT. NEW RIR UPON COMPLETION OF RAD. (RIP REPORT ONLY)									
COMMENTS									
COMMENTS									
COMMENTS									

** Delete as applicable



ACTION

SAMPLED @ IGG. (47-2-00-21
-065-060 + 615-625).

SUBJECT THESE TO SUBSTRUCTURE
TEST + HIGH TEMP STORAGE +
RAA AND RESULT REPORTS.

NOR 51618. WILL DIE.

LATEST FAX: XM-6433 RESEND.
SENT TO LABEN FOR COMMENT.
(SENT 12/11/97)

(a) IGG WILL CHECK EVALUATION
SAMPLE STATUS IF AT IGG SO
THAT THERE MAY BE THE
POSSIBILITY OF USING FOR FURTHER
RADIATION.

(a) ASK LABEN TO SUPPLY A
CARRIER AND SAMPLE DIE (5 OFF)
MOUNTED SO THAT IGG CAN
PERFORM RAD RE-TEST @
IGG FOR FOLLOWING CONDITIONS,

1.0KRAD + 2.5K + 5.0K + 7.5K + 10K.
WITH 24 + 168 HR ANNIALS.
RADIATION 100°C

REVIEW OF CLOSED NORS -
SEE APPENDIX 4
FOR REVIEW.



RADIATION TEST SUMMARY

PART TYPE : LM111

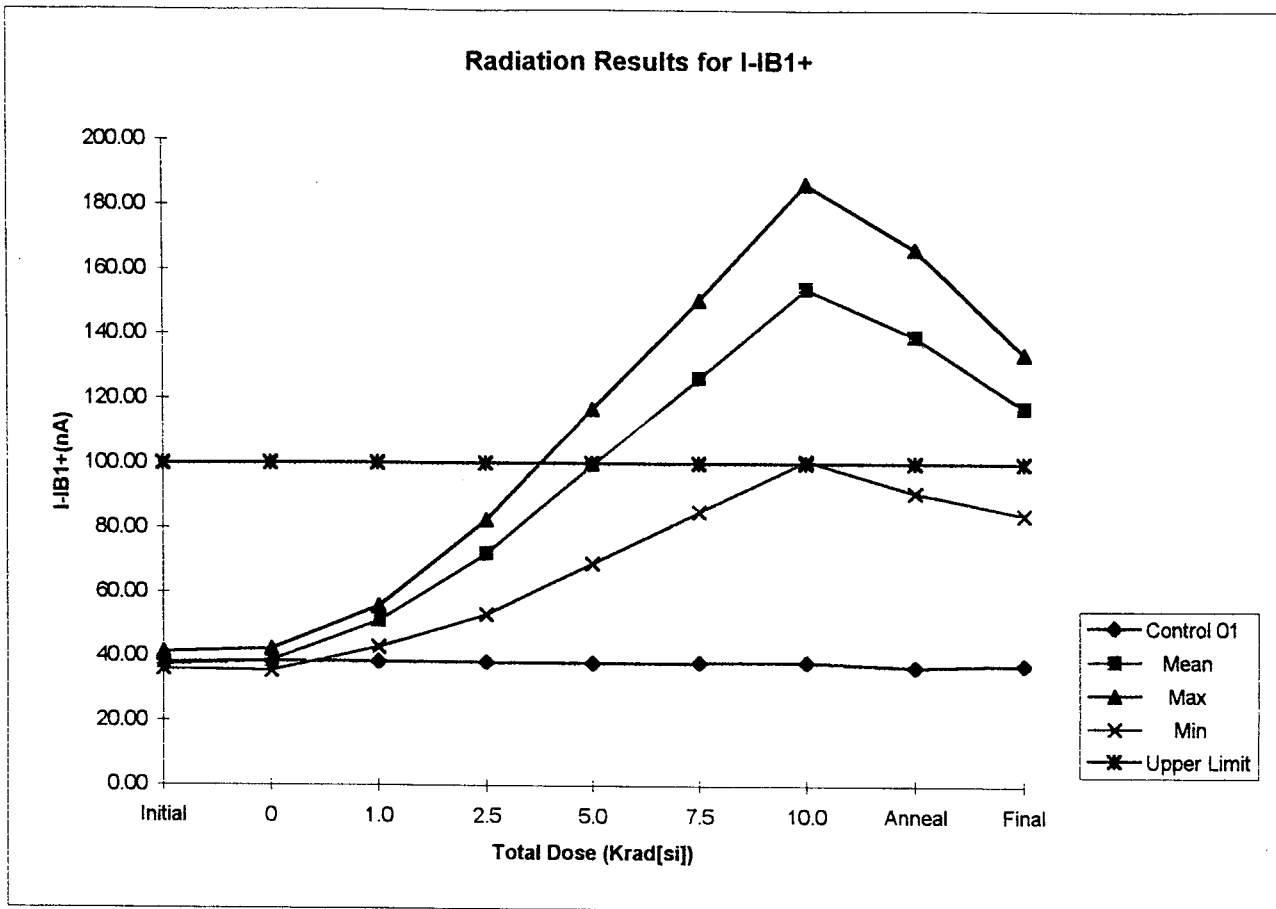
DESCRIPTION : VOLTAGE COMPARATOR

REPORT NO. : RD 256

PARAMETERS PLOTTED :

I-IB1+
I-IB1-
I-IB2+
I-IB2-
I-IO3
VOL1

NOTE : The results for the remaining parameters showed no significant change and hence plots were not considered necessary.



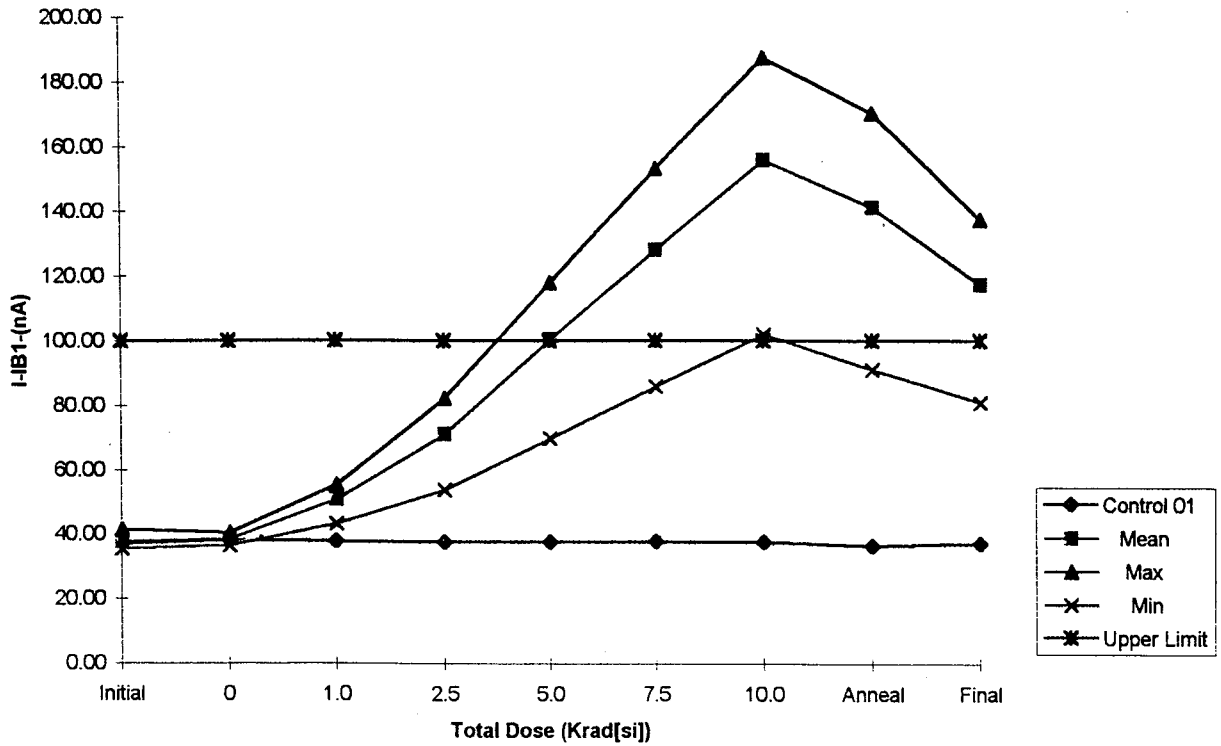
Dose (kRad)	Control 01 (nA)	Mean (nA)	Max (nA)	Min (nA)	Upper Limit (nA)	Lower Limit (nA)	Std.Dev.
Initial	37.45	38.51	41.62	36.56	100	-	1.61
0	38.65	39.14	42.71	35.94	100	-	1.96
1.0	38.32	51.40	55.99	43.35	100	-	4.09
2.5	38.26	72.15	82.66	53.35	100	-	9.15
5.0	38.19	99.88	117.06	69.15	100	-	14.77
7.5	38.37	126.58	150.88	85.24	100	-	19.89
10.0	38.25	154.24	186.70	101.09	100	-	25.45
Anneal	36.88	139.55	166.58	91.03	100	-	23.02
Final	37.79	117.42	134.42	84.31	100	-	15.09

Lot size for statistics :10 devices

RD 256



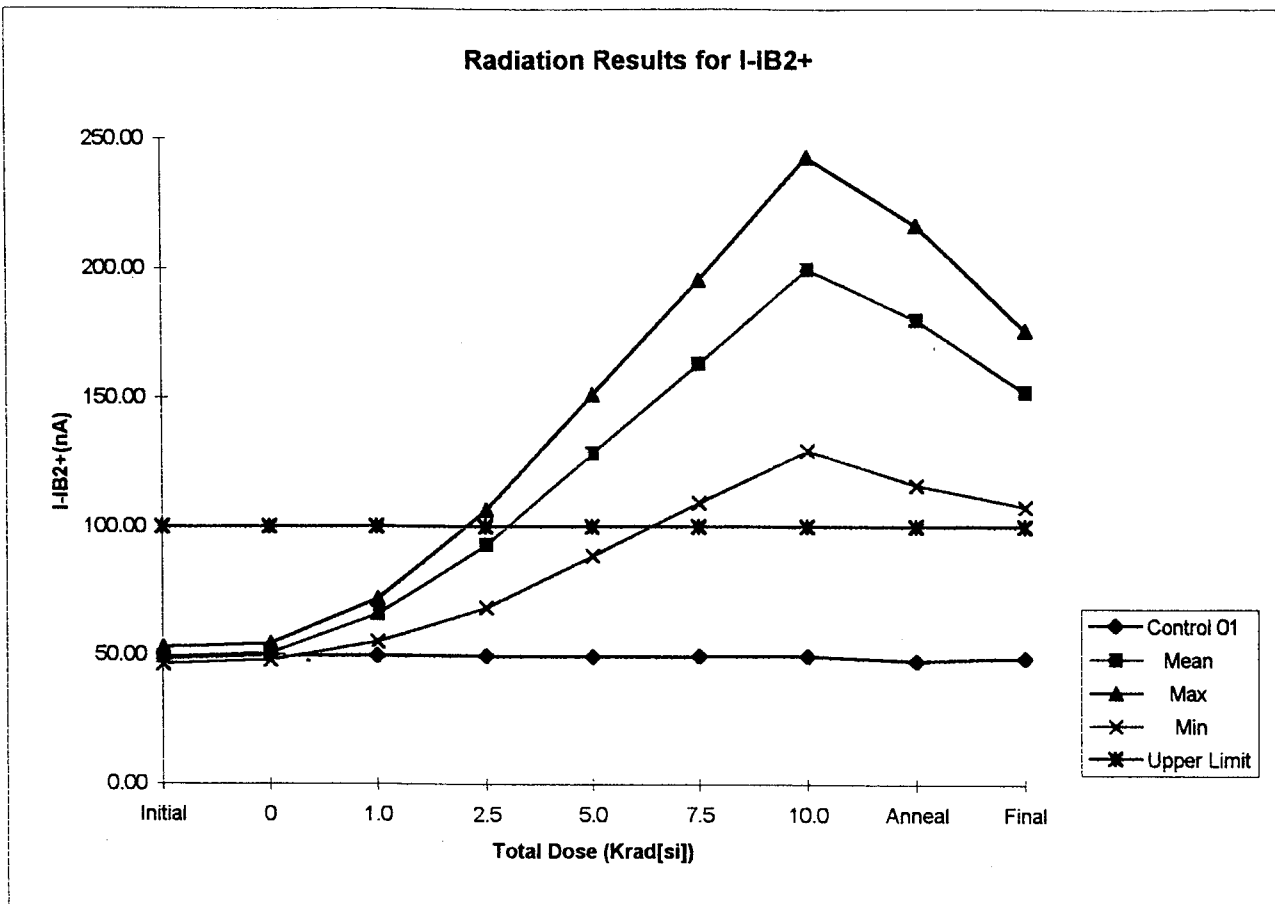
Radiation Results for I-IB1-



Dose (kRad)	Control 01 (nA)	Mean (nA)	Max (nA)	Min (nA)	Upper Limit (nA)	Lower Limit (nA)	Std.Dev.
Initial	37.06	38.18	41.77	35.98	100	-	1.81
0	38.25	38.87	40.88	36.93	100	-	1.38
1.0	37.80	51.25	55.84	43.61	100	-	3.97
2.5	37.67	71.51	82.45	54.25	100	-	9.13
5.0	37.64	100.57	118.22	70.03	100	-	15.02
7.5	37.94	128.34	153.57	86.03	100	-	20.51
10.0	37.77	156.22	187.82	102.18	100	-	25.95
Anneal	36.47	141.43	170.65	91.27	100	-	23.98
Final	37.40	117.46	137.60	81.09	100	-	16.91

Lot size for statistics :10 devices

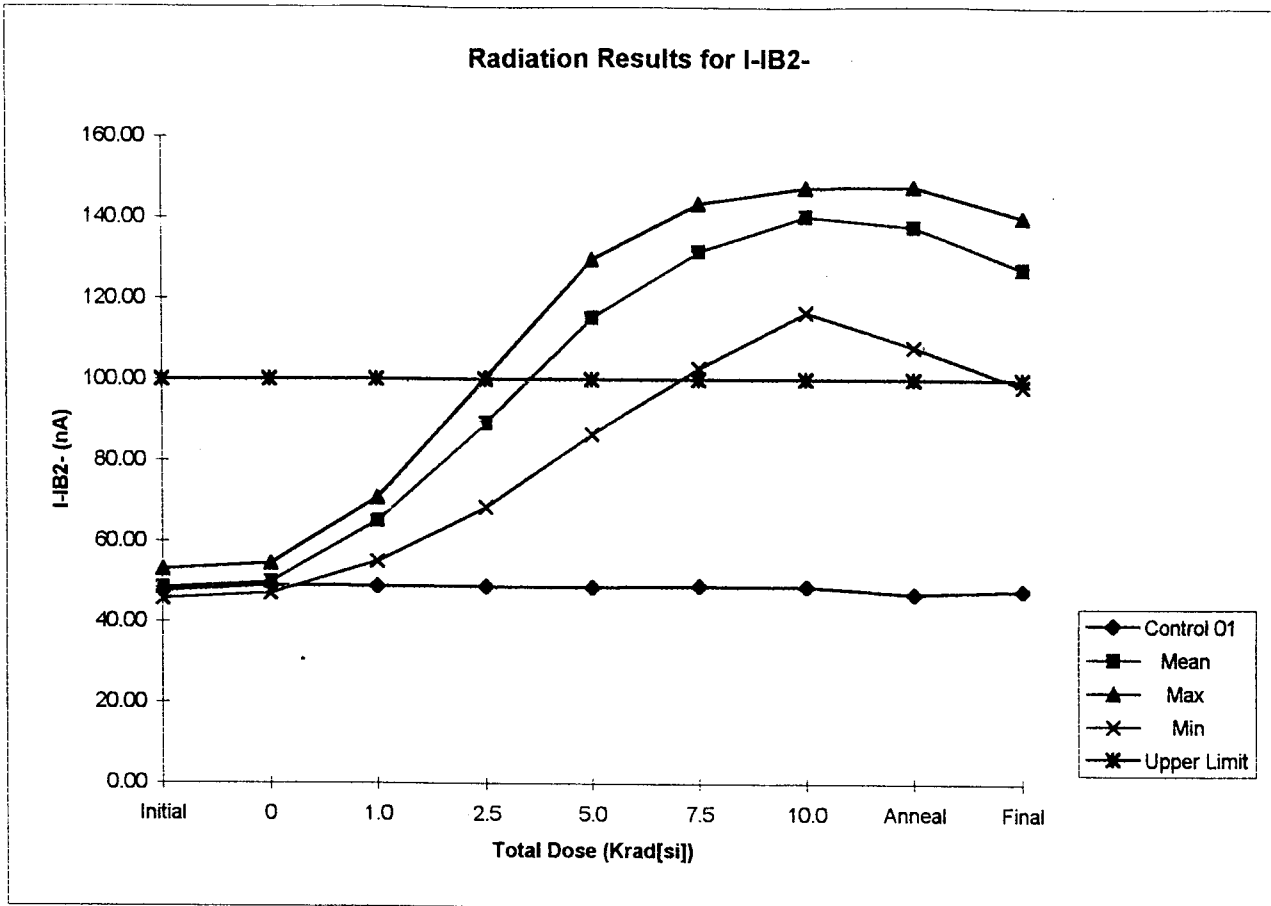
RD 256



Dose (kRad)	Control 01 (nA)	Mean (nA)	Max (nA)	Min (nA)	Upper Limit (nA)	Lower Limit (nA)	Std.Dev.
Initial	48.59	49.79	53.62	47.02	100	-	2.10
0	50.13	51.38	55.02	48.71	100	-	2.12
1.0	49.92	66.39	72.43	55.85	100	-	5.28
2.5	49.82	93.27	106.90	68.92	100	-	11.64
5.0	49.70	128.71	151.46	88.95	100	-	19.23
7.5	49.88	163.46	195.95	109.56	100	-	26.16
10.0	49.83	199.94	243.49	129.75	100	-	33.54
Anneal	47.88	180.40	217.01	116.35	100	-	30.71
Final	49.04	152.39	176.23	107.87	100	-	20.51

Lot size for statistics :10 devices

RD 256



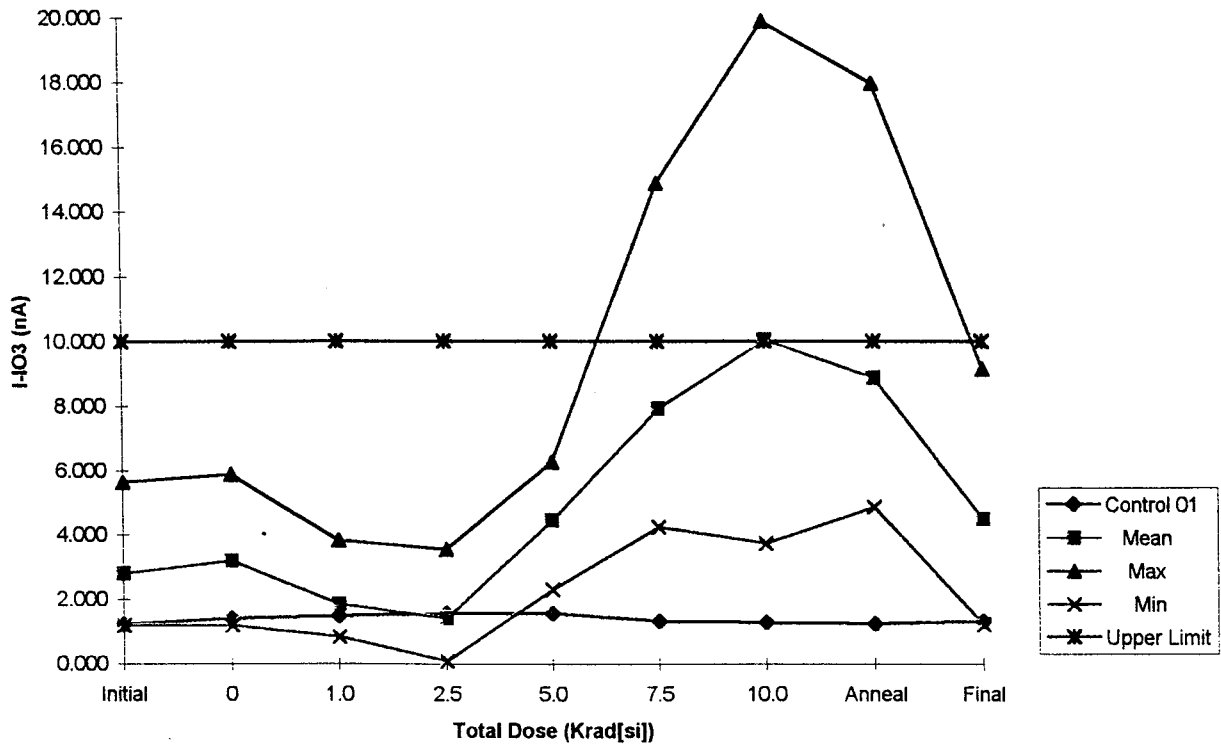
Dose (kRad)	Control 01 (nA)	Mean (nA)	Max (nA)	Min (nA)	Upper Limit (nA)	Lower Limit (nA)	Std.Dev.
Initial	47.61	48.80	53.40	46.09	100	-	2.38
0	49.00	50.18	54.80	47.26	100	-	2.46
1.0	48.74	65.31	70.93	55.31	100	-	5.27
2.5	48.72	89.41	100.58	68.52	100	-	9.90
5.0	48.62	115.54	130.01	86.74	100	-	13.01
7.5	48.81	131.96	143.80	103.01	100	-	12.03
10.0	48.75	140.51	147.63	116.82	100	-	8.96
Anneal	46.92	137.92	147.91	108.26	100	-	11.69
Final	47.97	127.66	140.53	98.52	100	-	12.41

Lot size for statistics :10 devices

RD 256



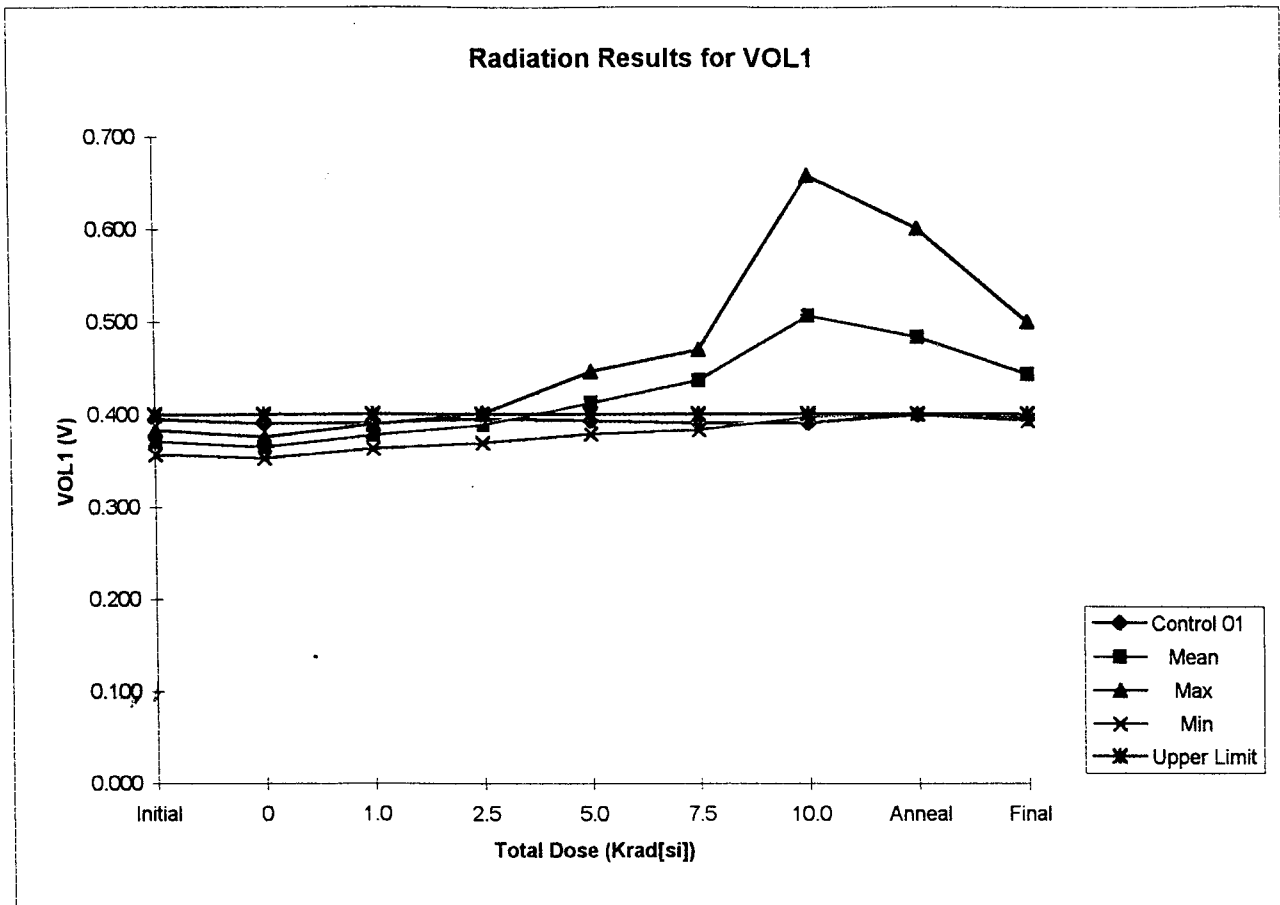
Radiation Results for I-IO3



Dose (kRad)	Control 01 (nA)	Mean (nA)	Max (nA)	Min (nA)	Upper Limit (nA)	Lower Limit (nA)	Std.Dev.
Initial	1.222	2.836	5.679	1.224	10	-	1.68
0	1.414	3.243	5.906	1.229	10	-	1.66
1.0	1.495	1.888	3.870	0.874	10	-	1.02
2.5	1.572	1.451	3.585	0.113	10	-	1.09
5.0	1.567	4.492	6.290	2.338	10	-	1.47
7.5	1.330	7.944	14.924	4.293	10	-	3.45
10.0	1.290	10.051	19.943	3.769	10	-	5.76
Anneal	1.243	8.882	18.021	4.909	10	-	4.83
Final	1.333	4.531	9.173	1.247	10	-	2.67

Lot size for statistics :10 devices

RD 256



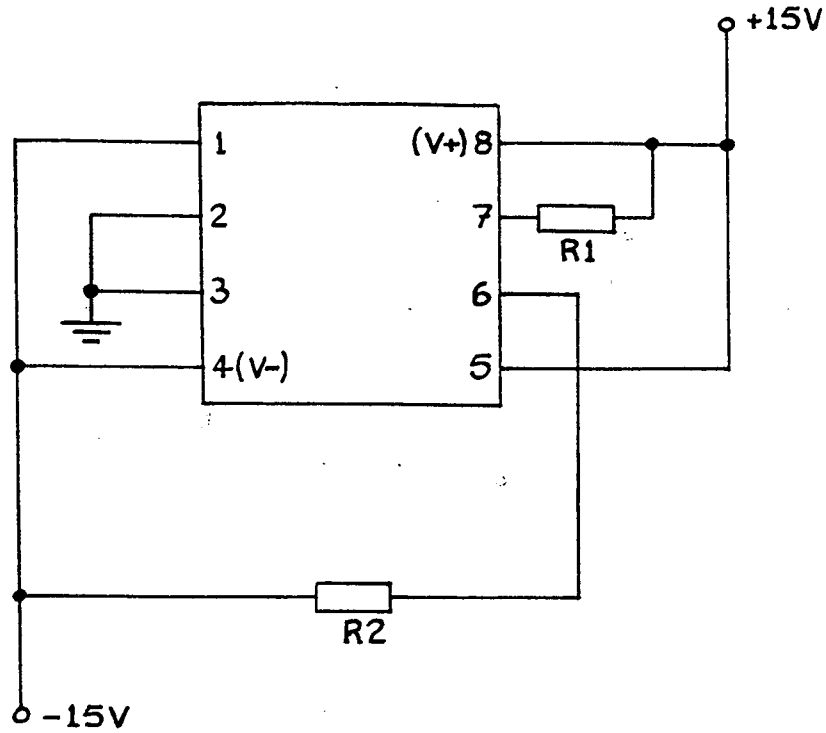
Dose (kRad)	Control 01 (V)	Mean (V)	Max (V)	Min (V)	Upper Limit (V)	Lower Limit (V)	Std.Dev.
Initial	0.395	0.372	0.385	0.358	0.4	-	0.01
0	0.390	0.366	0.377	0.354	0.4	-	0.01
1.0	0.391	0.379	0.390	0.364	0.4	-	0.01
2.5	0.395	0.390	0.402	0.370	0.4	-	0.01
5.0	0.393	0.413	0.447	0.380	0.4	-	0.02
7.5	0.390	0.438	0.471	0.384	0.4	-	0.03
10.0	0.390	0.507	0.659	0.398	0.4	-	0.08
Anneal	0.399	0.484	0.602	0.400	0.4	-	0.07
Final	0.395	0.444	0.501	0.394	0.4	-	0.03

Lot size for statistics :10 devices

RD 256



FIGURE 1 - ELECTRICAL CIRCUIT FOR IRRADIATION TESTING



R1 = 10KΩ ¼ watt
R2 = 1MΩ ¼ watt



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TABLE A - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE - $T_{amb} = +25 \pm 5^{\circ}C$ BEFORE, AT INTERMEDIATE POINTS AND ON COMPLETION OF IRRADIATION

No.	Characteristics	Symbol	MIL-STD-883 Test Method	Test Fig.	Meas'ed Value	Test Conditions	Limits		Unit
							Min.	Max.	
19	Common mode Rejection Ratio	CMRR	4003	4(I)	E ₂₀	+V _{CC} = 29.5V -V _{CC} = -0.5V V _{IN} = -14.5V	80	-	dB
					E ₂₁	+V _{CC} = 2V -V _{CC} = -28V V _{IN} = 13V			
20	Response time (low to high) (Collector output)	t _r	-	4(m)	-	V _{CC} = ±15V -V _{OD} = -5mV ΔV _{IN} = 100mV	-	300	ns
21	Response time (high to low) (Collector output)	t _f	-	4(m)	-	V _{CC} = ±15V V _{OD} = 5mV ΔV _{IN} = 100mV	-	300	ns

NOTES:-

- All test figures and measured values per Table 2 of ESA/SCC 9103/002 shall apply.



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**TABLE A - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE - $T_{amb} = +25 \pm 5^{\circ}C$
BEFORE, AT INTERMEDIATE POINTS AND ON COMPLETION OF IRRADIATION**

No.	Characteristics	Symbol	MIL-STD-883 Test Method	Test Fig.	Meas'ed Value	Test Conditions	Limits		Unit
							Min.	Max.	
10	Output Leakage Current	I_o	4001	4(e)	I_o	$V_{CC} = \pm 18V$ $V_{OUT} = 32V$ $V_{ID} = 5mV$ $R_L = 5K\Omega$	-	10	nA
11	Input Leakage Current	I_i	-	4(f)	E_{12}	$V_{CC} = \pm 18V$ $V_{OUT} = 32V$ $V_{IN1} = 17V$ $V_{IN2} = -12V$	-	20	nA
12	Positive Supply Current	I_{CC1}	3005	4(g)	$+I_{CC}$	$V_{CC} = \pm 15V$	0.5	4	mA
13	Negative Supply Current	I_{CC2}	3005	4(g)	$-I_{CC}$	$V_{CC} = \pm 15V$	-4	-0.5	mA
14	Short Circuit Output Current	I_{OS}	3011	4(h)	E_{13}	$V_{CC} = \pm 15V$ $V_{OUT} = 5V$ $V_{IN1} = 125mV$ $V_{IN2} = 0$ Duration: 10ms	0	200	mA
15	Saturation Voltage	V_{OL1}	3007	4(i)	E_{14}	$+V_{CC} = 4.5V$ $-V_{CC} = 0$ $V_{IN1} = 0.506V$ $V_{IN2} = 0.5V$ $I_{OUT} = 8mA$	-	0.4	V
16		V_{OL2}				$V_{CC} = \pm 15V$ $V_{IN1} = -14V$ $V_{IN2} = -14.005V$ $I_{OUT} = 50mA$	-	1.5	
17	Differential mode voltage gain (Collector output)	A_{VD}	4004	4(j)	E_{16}	$V_{CC} = \pm 15V$ $V_{IN} = -30V$ $R_L = 1K\Omega$	80	-	V/m V
					E_{17}	$V_{CC} = \pm 15V$ $V_{IN} = 10V$ $R_L = 1K\Omega$			
18	Differential mode voltage gain (Emitter output)	A_{VD}	4004	4(k)	E_{18}	$V_{CC} = \pm 15V$ $V_{IN} = -10V$ $R_L = 600\Omega$	10	-	V/m V
					E_{19}	$V_{CC} = \pm 15V$ $V_{IN} = 10V$ $R_L = 600\Omega$			



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TABLE A - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE - $T_{amb} = +25 \pm 5^{\circ}C$ BEFORE, AT INTERMEDIATE POINTS AND ON COMPLETION OF IRRADIATION

No.	Characteristics	Symbol	MIL-STD-883 Test Method	Test Fig.	Meas'ed Value	Test Conditions	Limits		Unit
							Min.	Max.	
1	Input Offset Voltage	V_{IO1}	4001	4(a)	E_1	$V_{CC} = \pm 15V$ $V_{IC} = 0$ $R_S = 50\Omega$	-	2	mV
2		V_{IO2}			E_2	$V_{CC} = \pm 2.5V$ $V_{IC} = 0$ $R_S = 50\Omega$	-	2	
3		V_{IO3}			E_3	$V_{CC} = \pm 15V$ $V_{IC} = 0$ $R_S = 50\Omega$ $V_{BAL} = V_{BAL}/STB = +V_{CC}$	-	2	
4	Input Offset Current	I_{IO1}	4001	4(b)	E_4	$V_{CC} = \pm 15V$ $V_{IC} = 0$ $R_S = 100K\Omega$	-	10	nA
5		I_{IO2}			E_5	$V_{CC} = \pm 15V$ $V_{IC} = -14.5V$ $R_S = 100K\Omega$	-	10	
6		I_{IO3}			E_6	$V_{CC} = \pm 15V$ $V_{IC} = 0$ $R_S = 100K\Omega$ $V_{BAL} = V_{BAL}/STB = +V_{CC}$	-	10	
7	Input Bias Current	I_{IB1}	4001	4(c)	E_7	$V_{CC} = \pm 15V$ $V_{IN} = \text{Open}$ $R_1 = 0$ $R_2 = 100K\Omega$	-	100	nA
8					I_{IB2}	E_8			
		E_9				$V_{CC} = \pm 15V$ $V_{IN} = -14.5$ $R_1 = 0$ $R_2 = 100K\Omega$			
					E_{10}	$+V_{CC} = 29.5V$ $-V_{CC} = -0.5V$ $V_{IN} = -14.5V$ $R_1 = 100K\Omega$ $R_2 = 0$			
9	Collector Output Voltage (Strobed)	$V_{O(STB)}$	4001	4(d)	E_{11}	$V_{CC} = \pm 15V$ $V_{IN1} = 15V$ $V_{IN2} = 0V$ $I_{STB} = -3mA$	14	-	V



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Irradiation Test Sequence (Cont.)

21

Test Step	Description	Requirements
5	Set-up Test	Verify Bias Circuit and Voltages (In-situ) for 10 test units. (See Remark 3).
6	Irradiation Exposure	Verify radiation dose rate and position in the chamber to achieve required dose. Verify and witness duration of exposure to achieve required dose. (See Remark 4).
7	Intermediate Electrical Measurement (at ERA)	Bias to be maintained until test is performed. Test per Table A herein - (Read and Record) - on all 11 parts. Test to be performed immediately upon removal from chamber (less than 10 mins interval). Upon completion of test 10 test units shall be replaced in bias circuit and returned to chamber. Maximum interval between two consecutive exposures to be 30 mins. (See Remark 2).
8 to 22	Repeat Set-up/Exposure/Test sequence up to a Final Total Dose of 100kRAD(Si)	Repeat Steps 5, 6, 7 for a total of 6 cycles as per multiple exposure in Box No. 19. (See Remark 5).
23	Annealing	Bias shall be maintained during Annealing for 10 test units. Annealing shall be at room temperature for 24 hours. (See Remark 3).
24	Post Annealing Electrical Measurements (at IGG)	Per Table A herein - (Read and Record) - on all 11 parts at IGG. (See Remark 2).
25	Accelerated Aging under Bias	Bias shall be maintained during Aging for 10 test units. Aging shall be at $T_{amb} = +100 \pm 5^{\circ}\text{C}$ for 168 hours. (See Remark 3).
26	Final Electrical Measurements (at IGG)	Per Table A herein - (Read and Record) - on all 11 parts at IGG (See Remark 2).
27	Total Dose Irradiation Test Report	ESA/SCC No. 22900.

Remarks

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1. The initial electrical measurements performed at IGG (Test Step 3) shall be performed within 24 hours of the initial electrical measurements at ERA (Test Step 4).
2. All electrical testing shall be performed on the same set of equipment in order to achieve correlation of results both at IGG and ERA.
3. The control unit shall not be biased during testing.
4. The dose rates and exposure times given above, may be adjusted during irradiation testing to achieve convenient test points but shall not exceed the limits specified in Box No. 19. The dose rates and exposure times used during the testing shall be recorded for each test step.
5. The set up/exposure/test sequence shall be stopped for any device that exhibits repeated functional failure.



XMM
RD256

IRRADIATION TEST PLAN NO.

XM-PL-IGG-0026

Issue No. 2
Date: November 1996
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Component No.
LM111 (Screening Samples)

Component Designation:
Integrated Circuit Voltage
Comparator, Type LM111

Irradiation Spec No. N/A

Iss. Rev.

Specification

Detail ESA/SCC 9103/002 Iss. 3D

Acceptance

Evaluation —
Element —
Diffusion —
Lot X

Electrical Meas.

In-situ —
Remote X

Project/Programme

XMM

Manufacturer: NSC
Address: Arlington
TX, USA

Test Facility: ERA
Address: Leatherhead
Surrey
ENGLAND

Originator: IGG CT
Name: S. Thacker

Radiation Source:
COBALT 60

Sample Size: 10
Control Devices: 1

Exposure:
Single —
Multiple X

Annealing Test:
YES X NO —

Radiation Level:
10kRAD(Si), 50kRAD(Si)
20kRAD(Si), 75kRAD(Si)
30kRAD(Si), 100kRAD(Si)

Single Exposure:
Dose [kRAD(Si)]
Dose Rate [RAD(Si)/s]
Exposure Time

Multiple Exposure:

Irradiation Steps	1	2	3	4	5	
Dose [kRAD(Si)]	1	1.5	2.5	2.5	2.5	
Maximum Dose Rate [RAD(Si)/s]	10	10	10	10	10	
Minimum Exposure Time[s]	100	150	250	250	250	

Not Applicable

Bias Requirements: During and after Exposure (for remote electrical measurements): YES

Bias Conditions:

Test Circuits: The Electrical Bias circuit is given in Figure 1 herein.

Shielding:

Shielding is required to minimize dose enhancement effects caused by low energy, scattered radiation. The test specimens shall be enclosed in a Pb/Al container of Pb 1.5mm minimum, surrounding an inner shield of Al 0.7 to 1.0mm.

Irradiation Test Sequence

Test Step	Description	Requirements
1	Irradiation Test Samples	Quantity 11 devices shall be selected from the lot delivered to IGG.
2	Serialisation	Serialisation - (if the devices are not serialised). Test units shall be serialised 1 to 10 and the control unit shall be 11.
3	Initial Electrical Measurements (at IGG)	Per Table A herein - (Read and Record) - on all 11 parts at IGG. (See Remarks 1 and 2).
4	Initial Electrical Measurements (at ERA)	Per Table A herein - (Read and Record) - on all 11 parts at ERA. (See Remarks 1 and 2).

S.T.
14.11.96