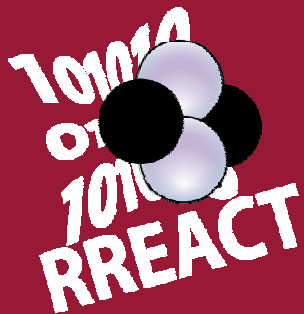




# Heavy Ion Energy and Tilting Effects in FLASH Memories

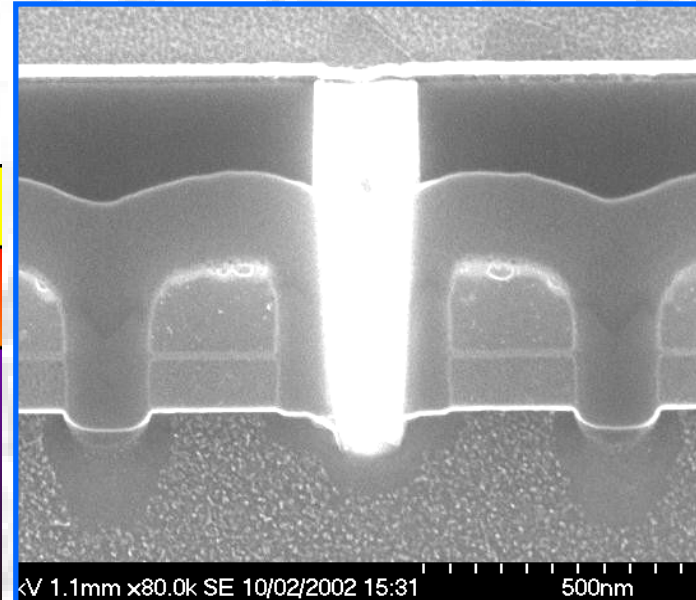
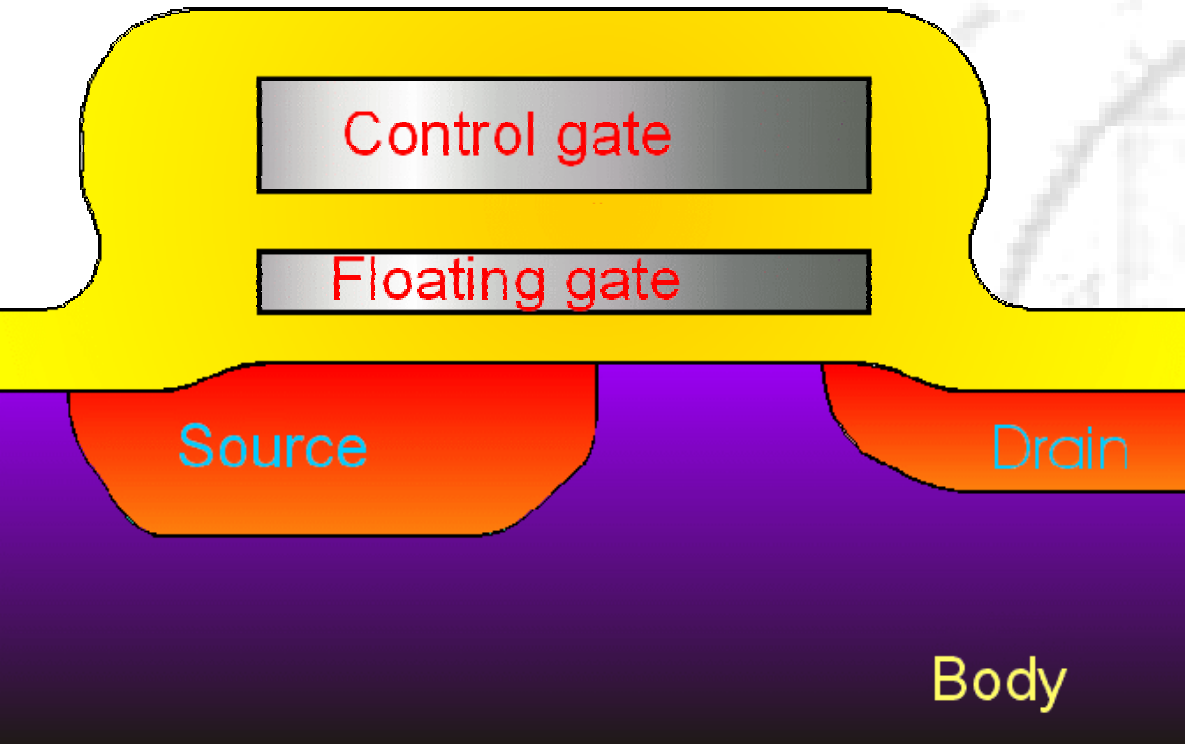
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Reliability and Radiation Effects on  
Advanced CMOS Components  
Department of Information Engineering  
Università di Padova

- Introduction
  - FG memories
  - Previous results
- Effect of ion energy on radiation response
  - Motivation
  - Some results
  - Model
- Effect of tilt angle on radiation response
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- Conclusions

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- $V_{TH}$  of the device is controlled by controlling the number of electrons/holes stored in the FG

- Effects on the control circuitry
  - Traditionally the most radiation sensitive part [1]
- Effects on the array
  - Prompt charge loss ( $\sim 10\text{fs}$ ) [2]
  - Long time effect (due to RILC) [3]
- As long as  $\Delta V_{\text{TH}}$  is “small enough” no error can be seen in user mode
  - Large charge loss from smaller devices
  - User mode errors are appearing in last years [4]

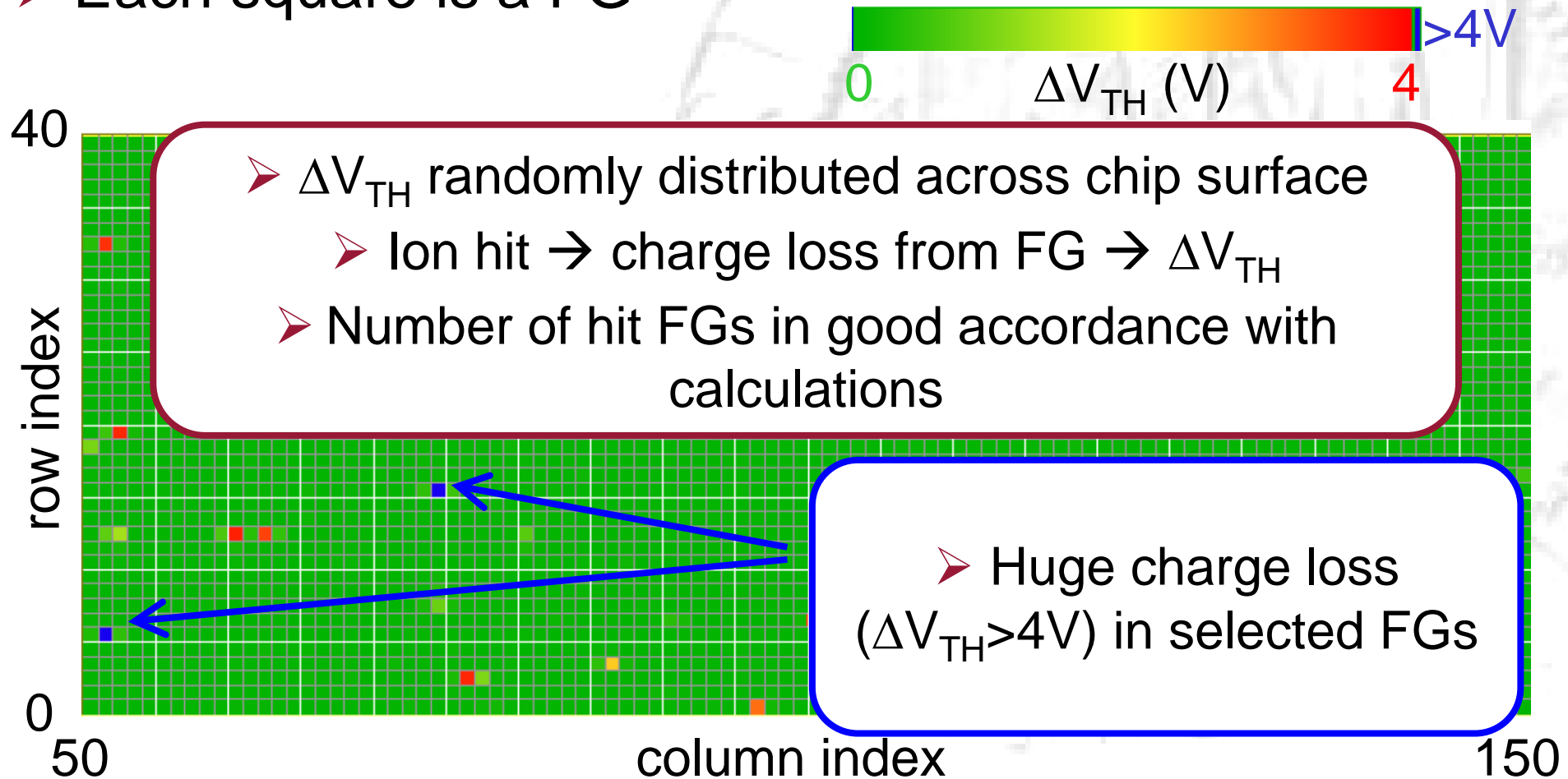
[1] Nguyen, et al, T-NS, 1998; Schwartz, et al, T-NS, 1997; Roth, et al, REDW, 2000.

[2] Cellere et al, JAP, 2006, and T-NS, 2005

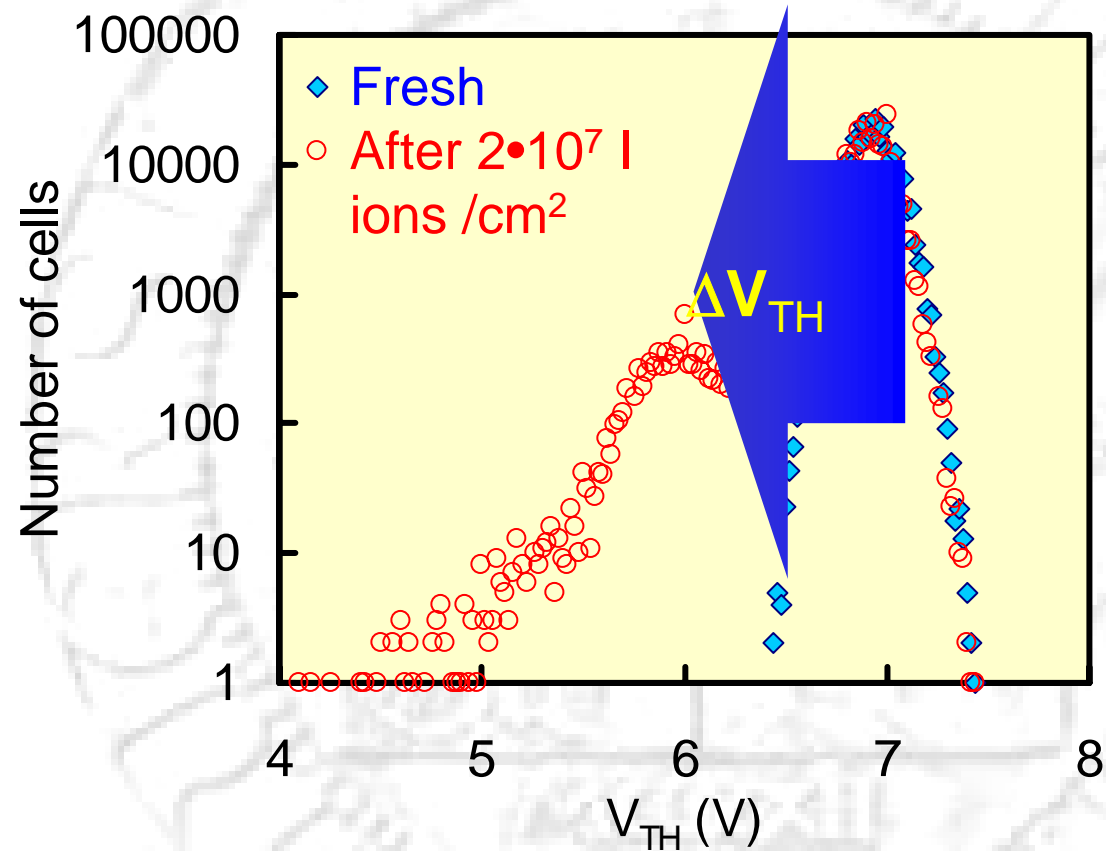
[3] Cellere et al, AP-L, 2005, and T-NS, 2004, 2005, 2006

[4] Oldham, et al, T-NS, 2006; Guertin, et al, T-NS, 2006; Irom, et al, NSREC 2007

- $10^7$  iodine ions/cm<sup>2</sup> (LET~64MeVcm<sup>2</sup>/mg)
- Each square is a FG



- 0.18 $\mu\text{m}$  technology
- FG cells being hit by a single ion form a secondary peak at  $\sim 6\text{V}$
- Distance between the peaks = average  $\Delta V_{\text{TH}}$



FGs in the secondary peak  $\leftrightarrow$  hit

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➤ Typical energies delivered by accelerators are small compared to space

➤ Space

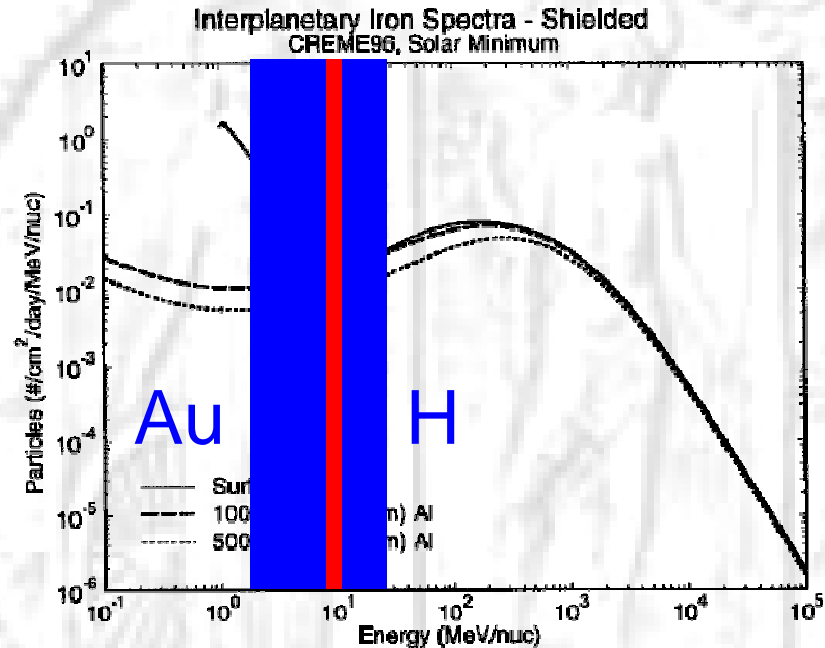
- Energies up to  $10^5$  MeV/amu

➤ SIRAD

- LNL-INFN (Italy)
- Tandem van De Graaff
- 30MeV/amu (H)  
→ 1.5MeV/amu (Au)

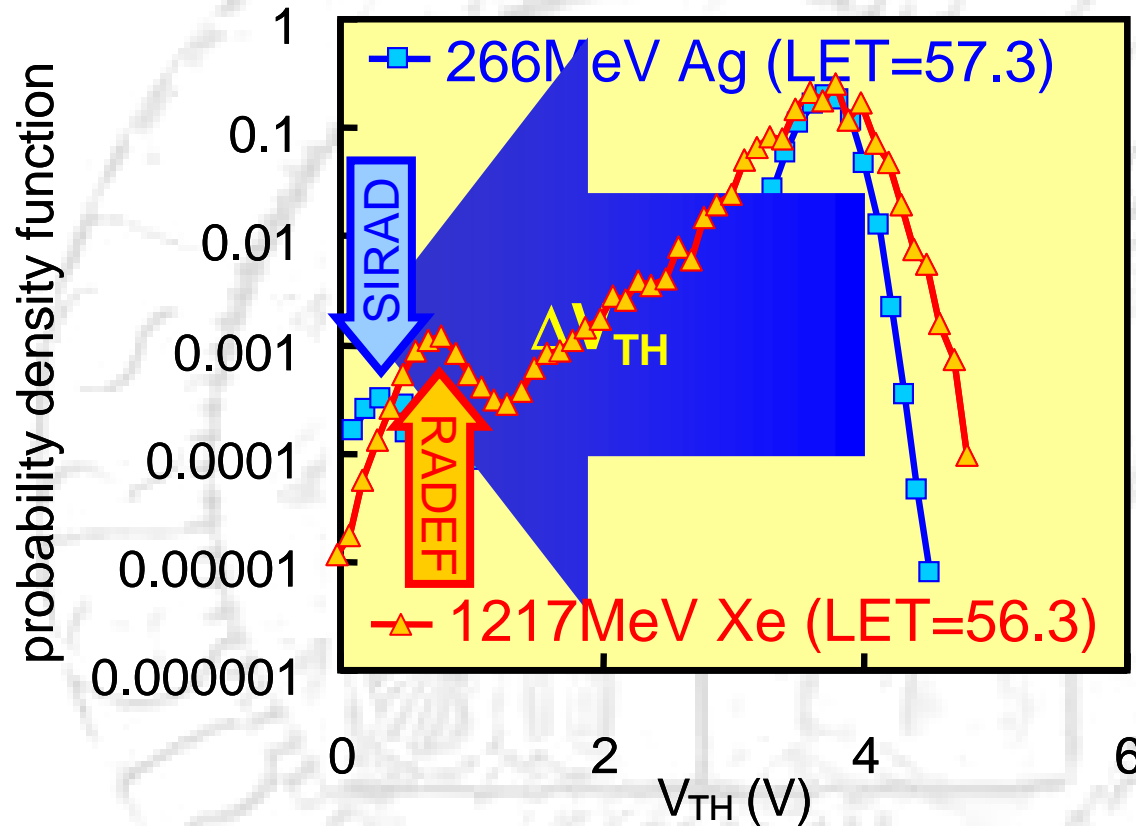
➤ RADEF

- Jyväskylä (Finland)
- Cyclotron
- 9.3MeV/amu (all ions)



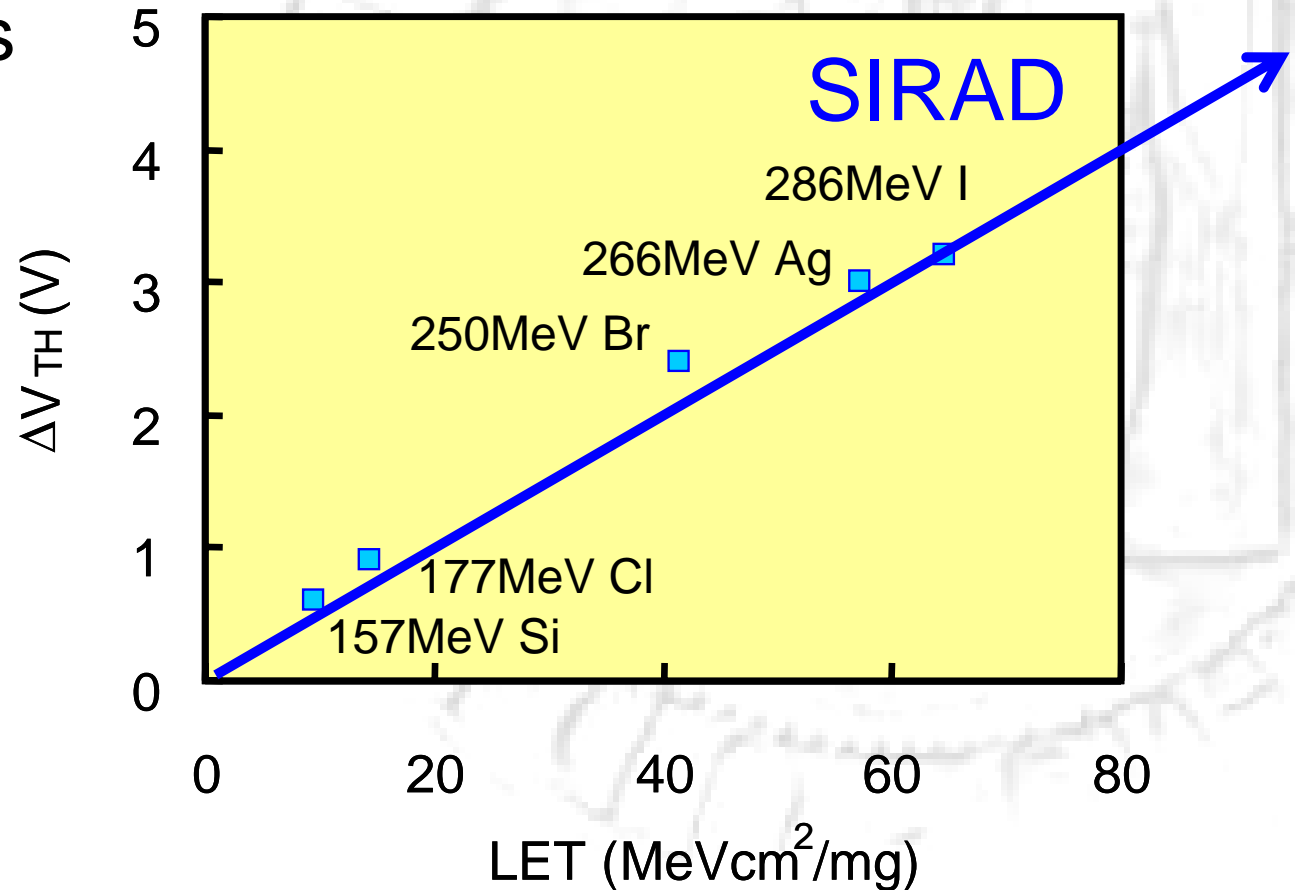
J. Barth, NSREC Short Course, 1997

- The secondary peak corresponds to cells being hit by an ion
- Distance between the peaks = average  $\Delta V_{TH}$
- What happens with ions of the same LET but different energy?



Higher energy  
→ smaller charge loss?

- SIRAD: average charge loss linearly depends on impinging ion LET
- All ion beams have very similar energy



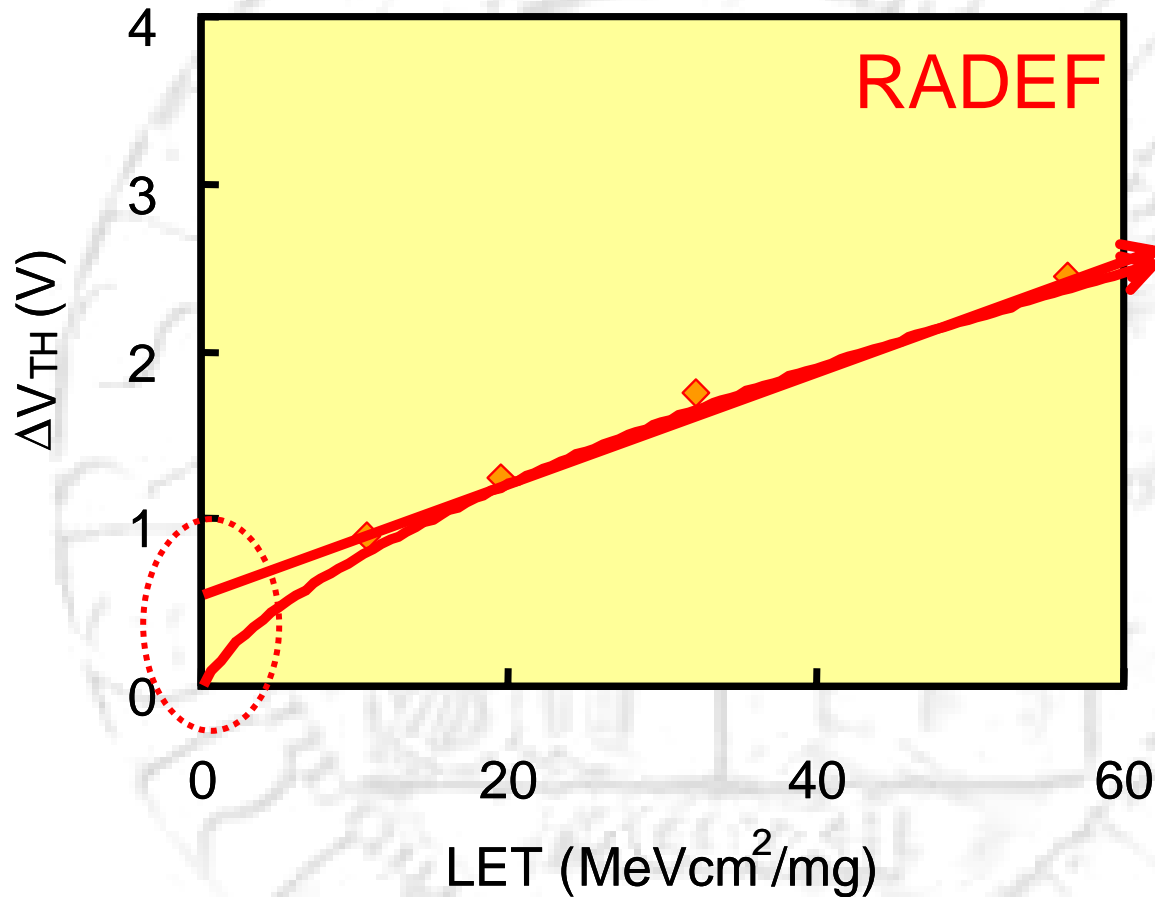
## ➤ RADEF

## ➤ Linear fit

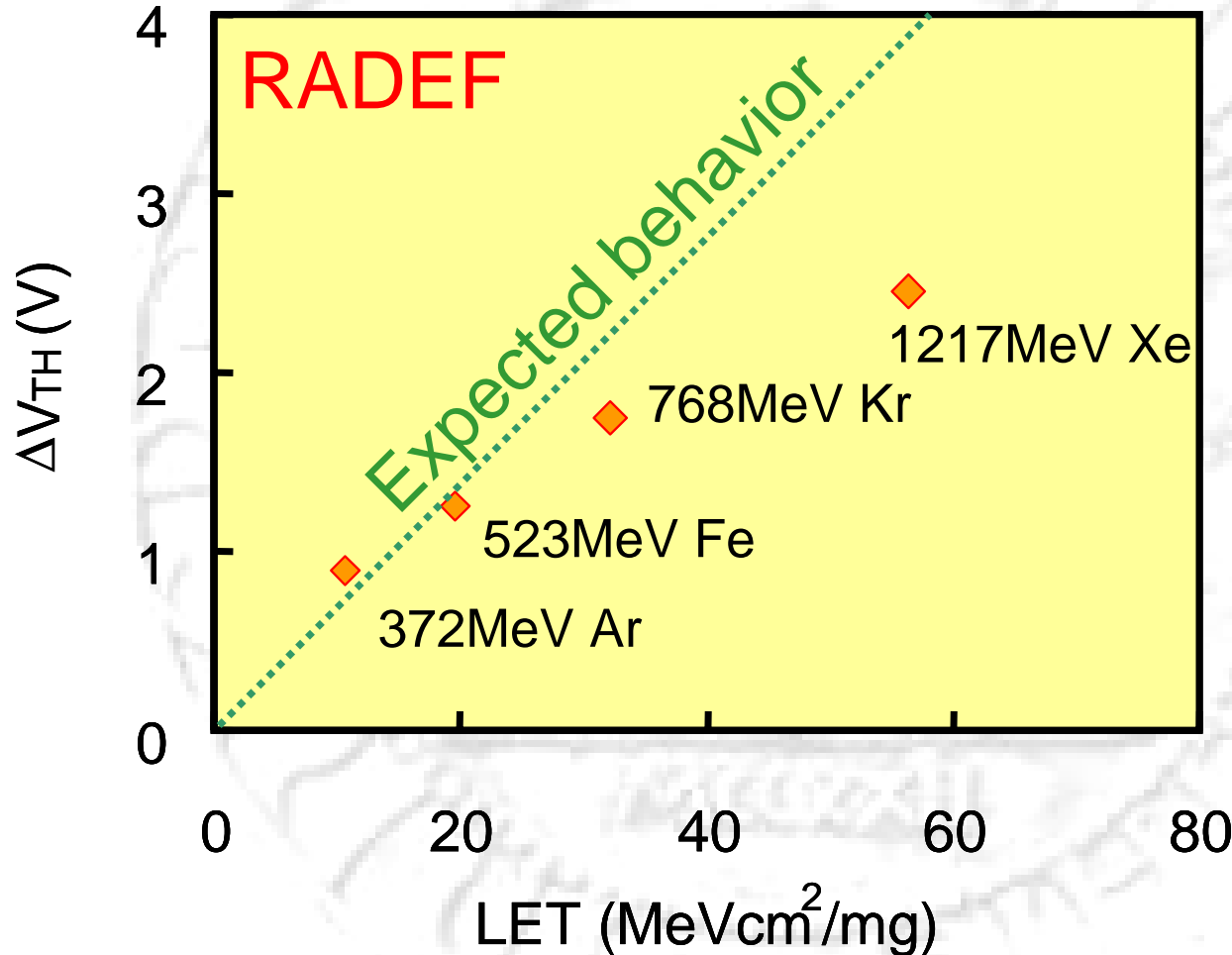
- $\Delta V_{TH}$  even for LET=0
- Doesn't make sense!

## ➤ Power law fit

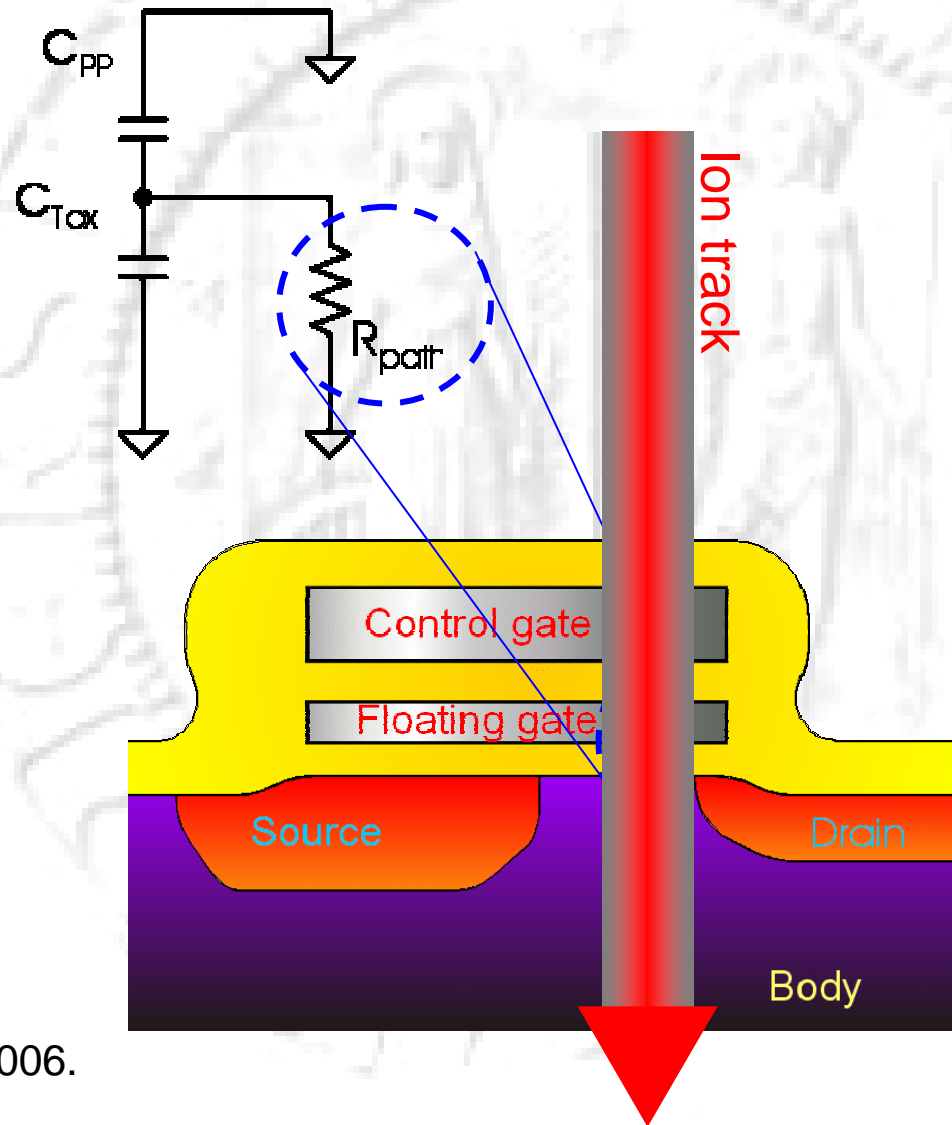
- Works even better
- What's going on?



- Deviations from the linear behavior at high LET/high energy
- **Energy** plays a key role
  - Energy strongly increases with LET (unlike at SIRAD!)

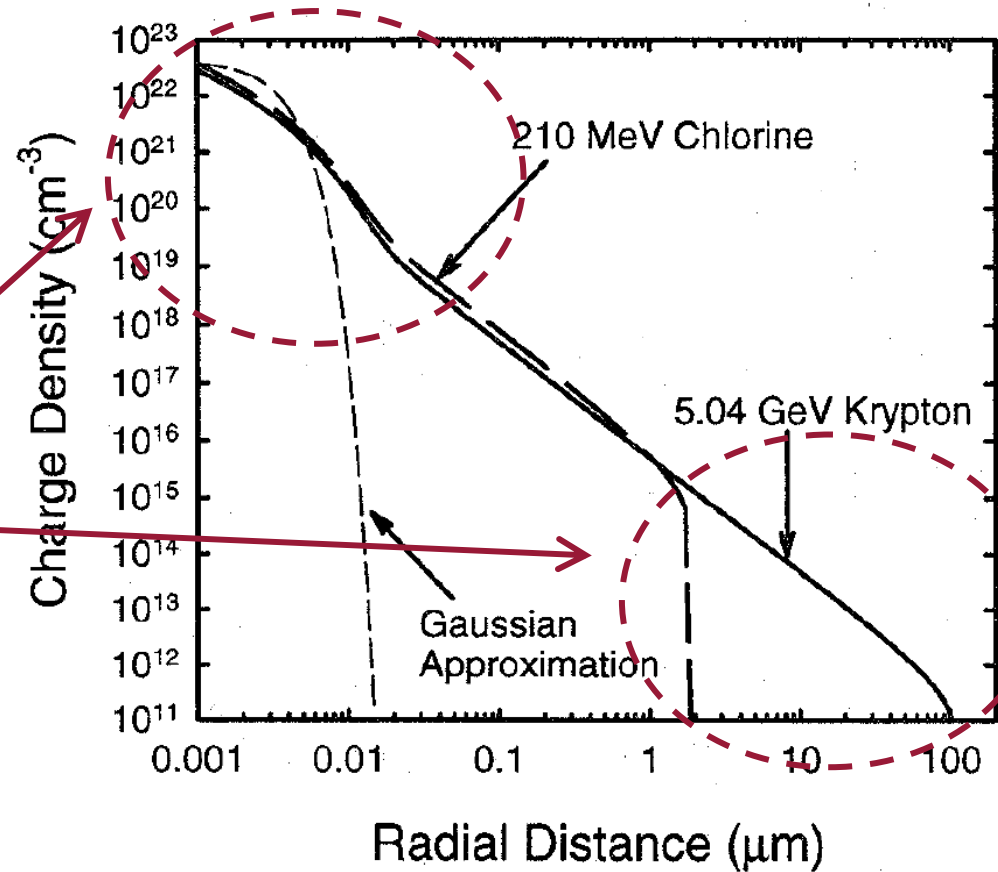


- The  $e^-/h^+$  plasma acts as a resistance through the tunnel oxide, discharging the FG
- The discharge duration is linked to electron permanence in the oxide: about  $10^{-14}$  seconds (!)



Cellere, et al, IEEE T-NS, 2004, and JAP, 2006.

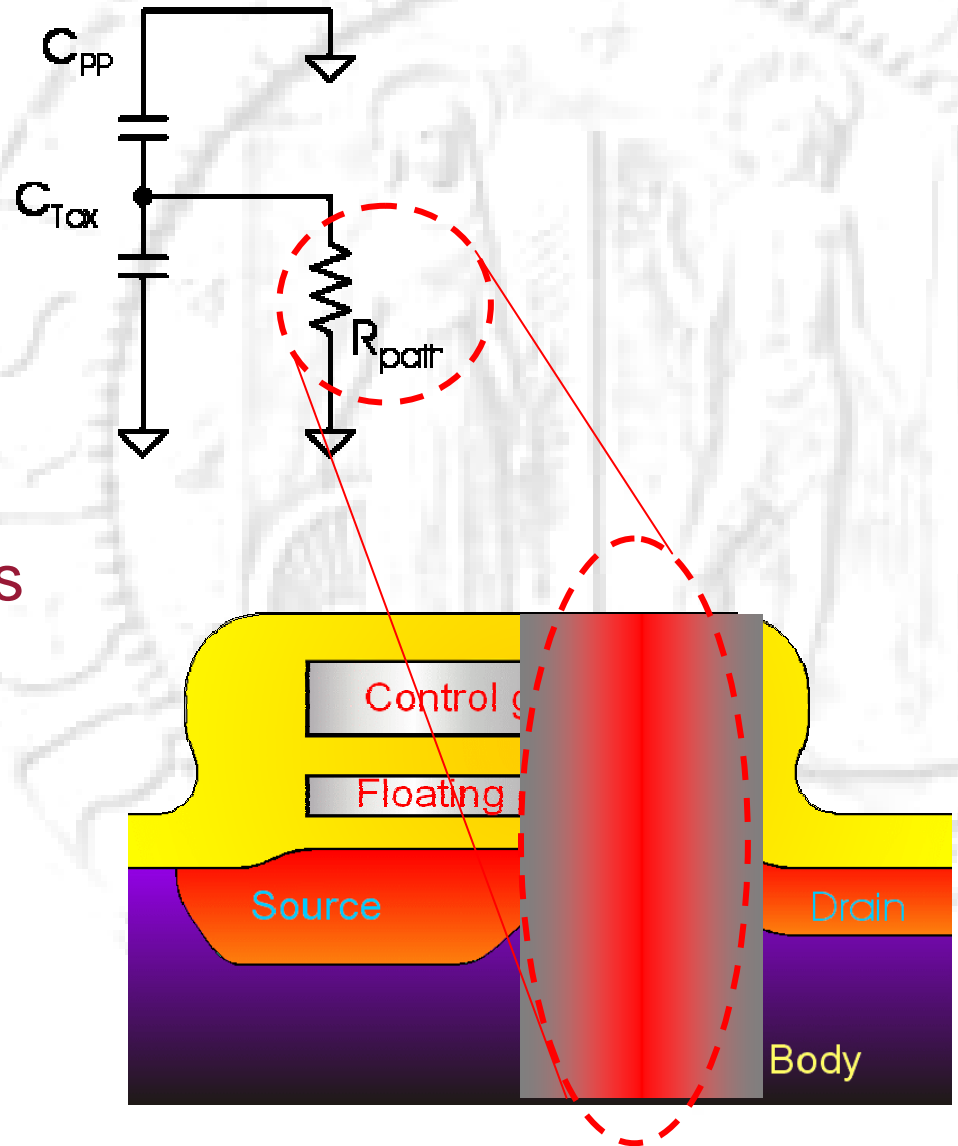
- Higher ion energy
  - delta electrons have higher energy
  - ion track is **less dense** in the central region and **broader**



Dodd et al, T-NS, 1998

## ➤ Higher ion energy

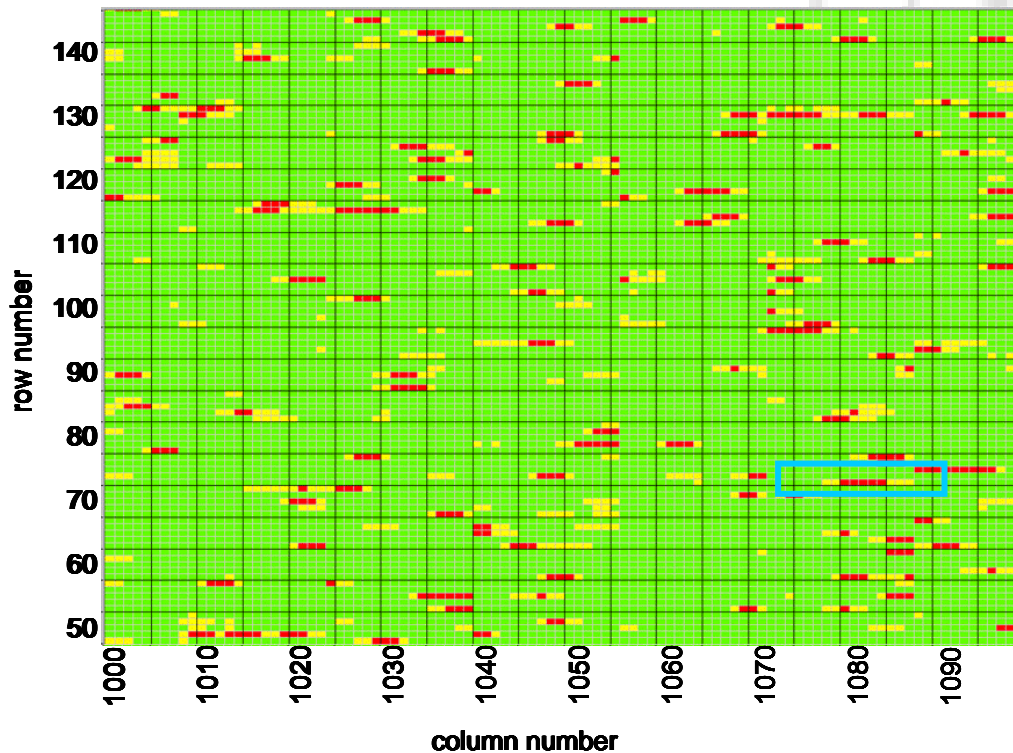
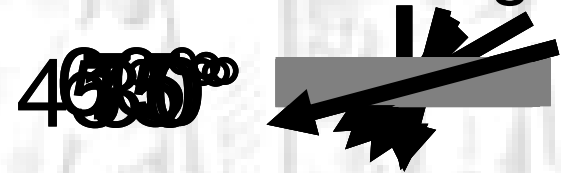
- delta electrons have higher energy
- ion track is **less dense** in the central region and **broader**
- **path resistance increases**
  - ➔  $\Delta Q_{FG}$  decreases
  - ➔  $\Delta V_{TH}$  decreases





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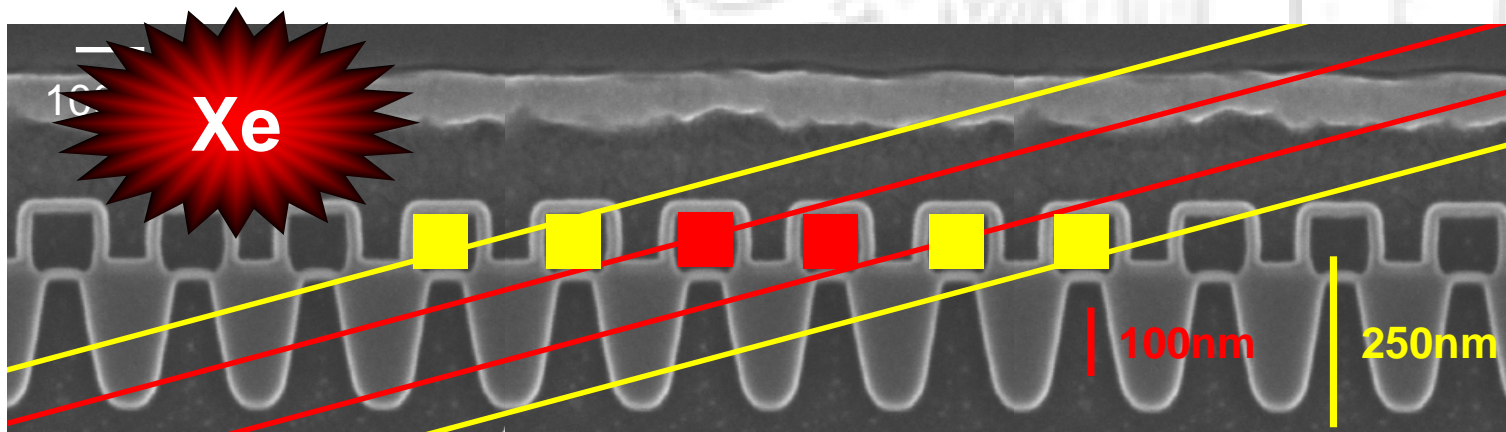
- In real world the ion flux is ~isotropic
- What happens when changing the irradiation angle?
- After 1217MeV Xe irradiation



More than 20 FGs  
corrupted by a  
single ion!

“Red” and “Yellow”  
are two distinct  
populations

- Track size and device geometry can give an estimation of the track diameter
- Inner region (red):
  - Degradation of the stored information
  - Permanent damage
- Outer region (yellow):
  - Degradation of the stored information
  - No permanent damage



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## ➤ FG memories

- Leader nonvolatile technology
- Very complex devices
- Aggressively scaled → at the forefront of
  - Technology
  - Physics of ion-matter interaction

## ➤ Two case studies (of **general interest**)

- Ion energy impacts radiation hardness → **energy (not just LET) must be considered**
- At grazing angles, long traces of errors → **cosine law is not (always) valid** in the deep-submicron regime