

## QCW-diode stacks with improved efficiency for space applications

**Timo Mattern\***

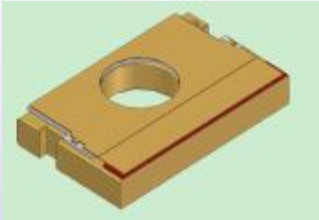
**Research and Development / QCW Diode Lasers**

DILAS Diodenlaser GmbH, Galileo-Galilei-Str. 10, 55129 Mainz-Hechtsheim, Germany

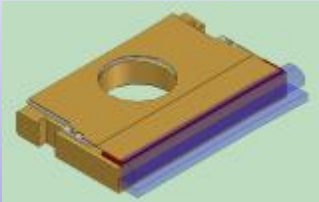
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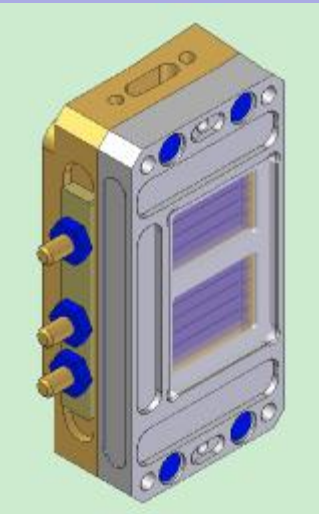
## BELA diode stack



**Diode**



**Diode  
+ FAC**



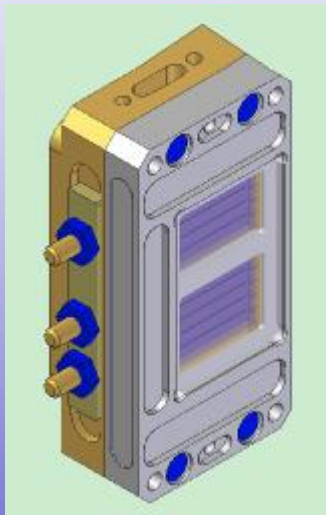
**Stack**

Focus on

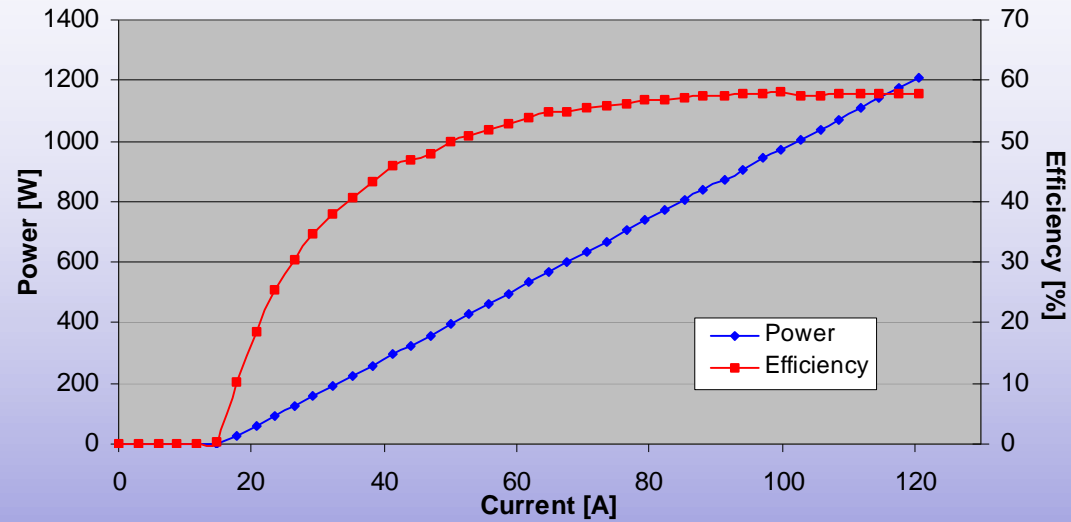
- High Efficiency => >50%
- High Reliability => Long lifetime requirements
- In-Free mounting => Better long-term stability



## BELA diode stack



Stack



### Test Results

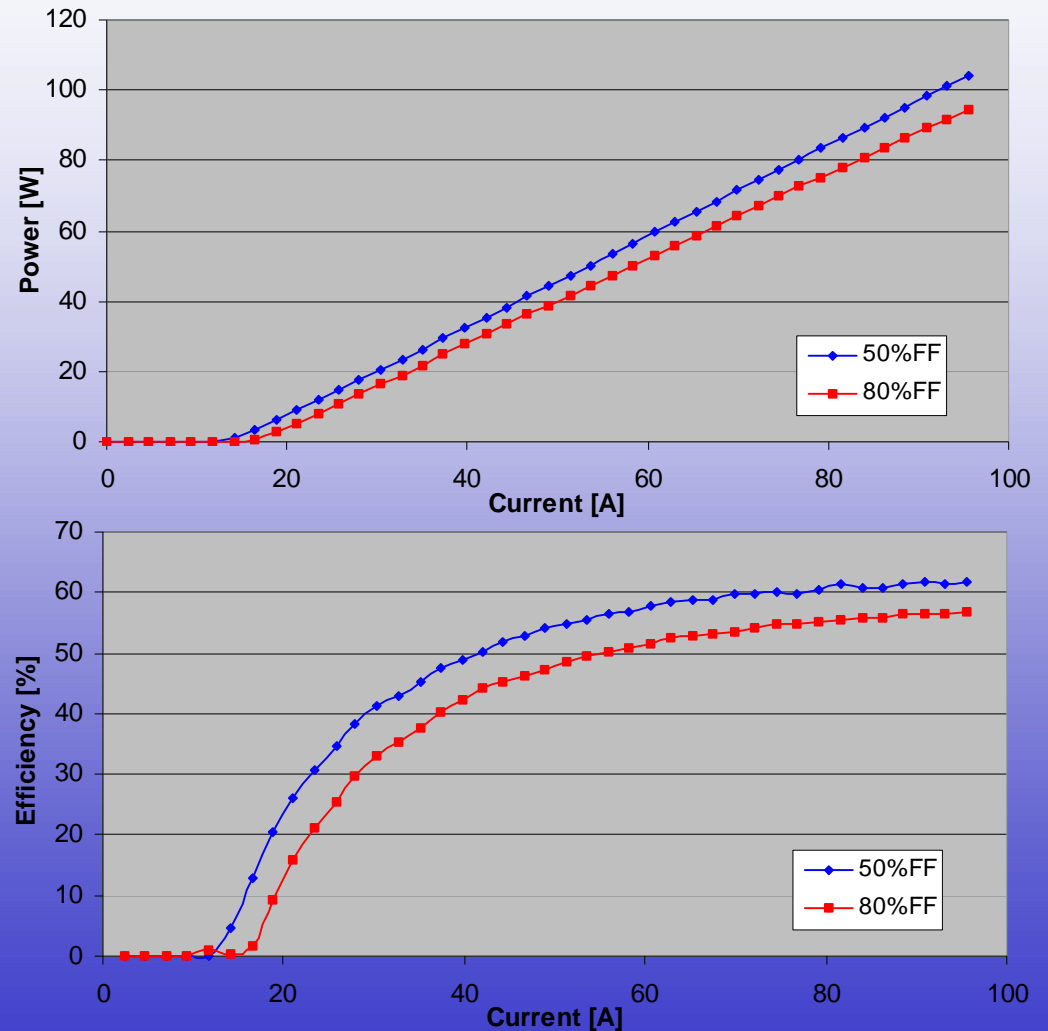
- Efficiency: 58%
- Output Power: 900W (100W/bar) @ 95A
- Pulse Width: 250 $\mu$ s
- Chip Type: 50%FF



## 50%FF bar vs. 80%FF bar

### Comparison

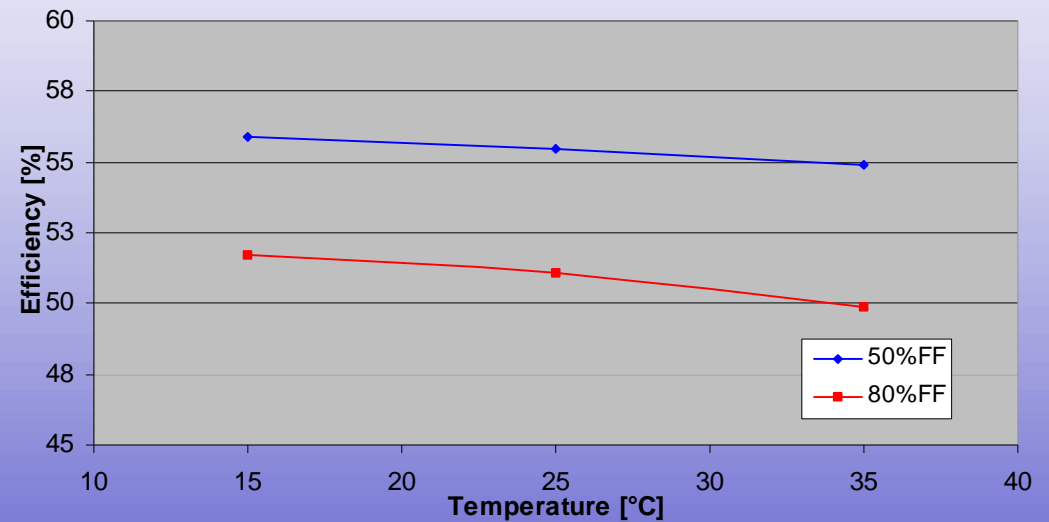
- Lower Threshold for 50%FF
- 5% higher efficiency compared to 80%FF bar
- Better performance of 50%FF bar at nominal and derated operating points



## 50%FF bar vs. 80%FF bar

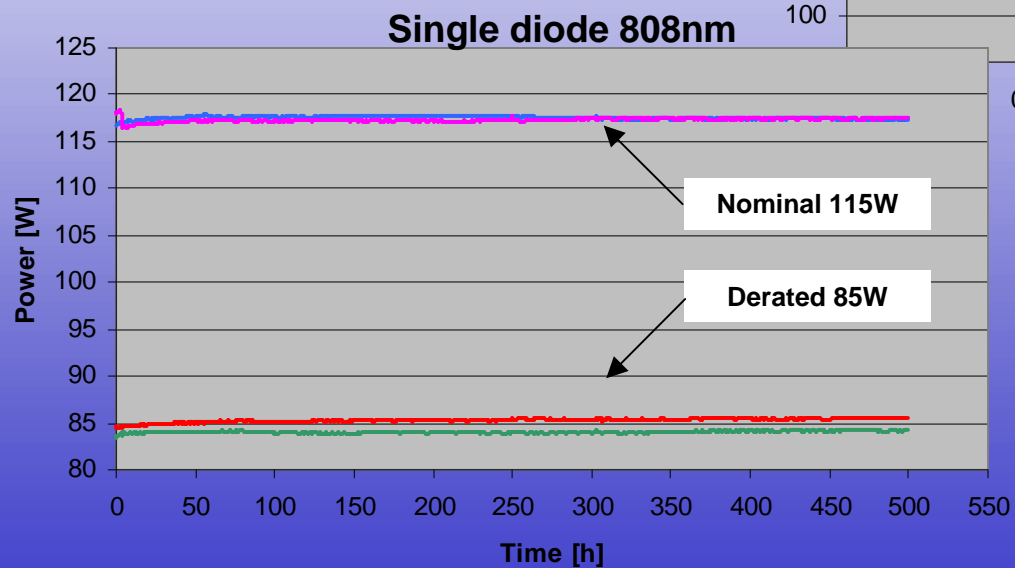
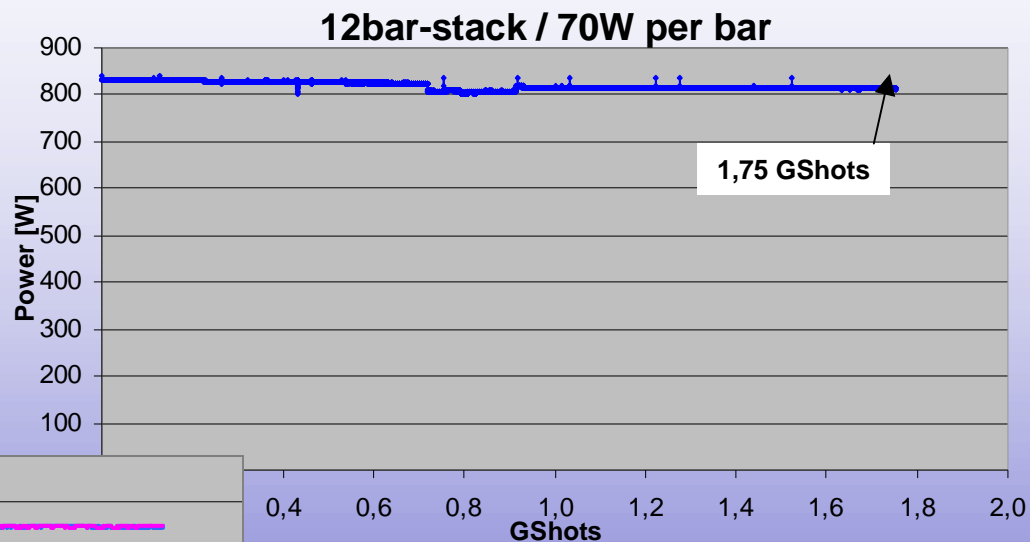
### Comparison

- Better efficiency even at elevated temperature



## Lifetime tests

- 50%FF bars
- 808nm
- In-soldered

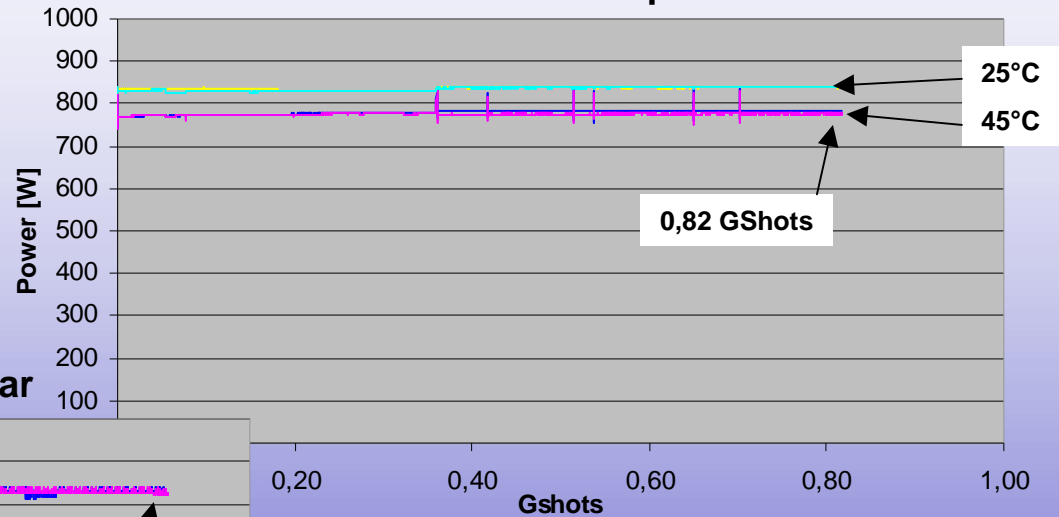


# Results from Assessment Test for

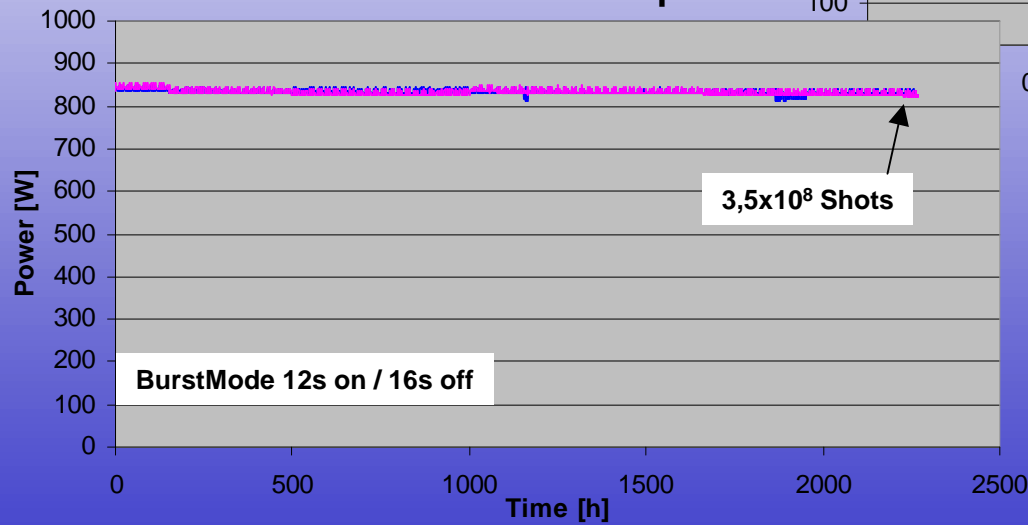


- 50%FF bars
- 808nm
- AuSn-soldered

12bar-stack / 70W per bar

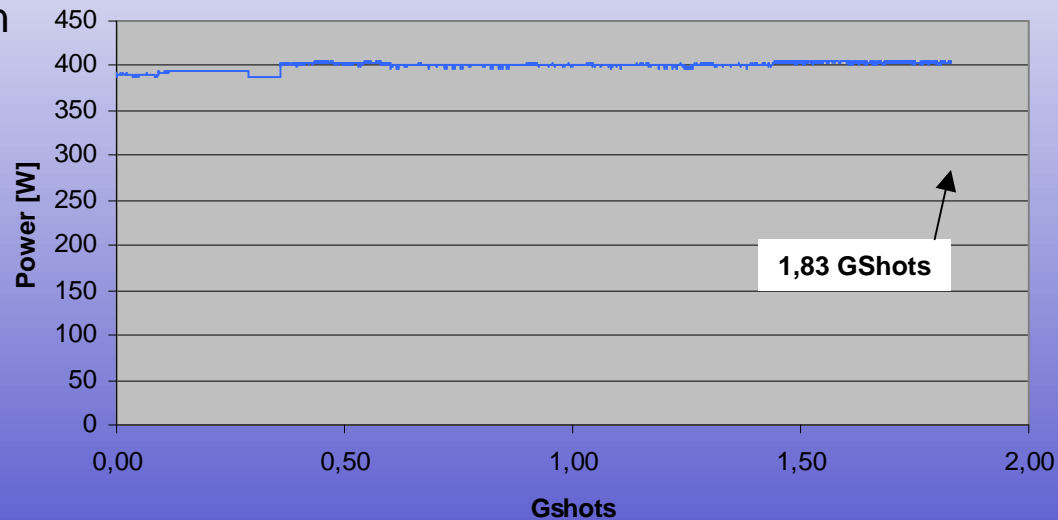


12bar-stack / 70W per bar



## New stacking technique

- 50%FF bars
- 808nm
- AuSn-soldered
- New stack design





## Conclusion

- Use of 50%FF bar for use at power levels up to 100W
- Improved efficiency
- High Volume bar => Good process stability and control
- AuSn-soldering on  $\alpha$ -matched heat sink
- Improved stacking technology



**Thank you for your attention**

**Timo Mattern**

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