




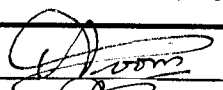

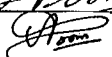
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Pages 1 to 18

**DIODES, SILICON, POWER RECTIFIER,  
HIGH EFFICIENCY,  
FAST RECOVERY,  
BASED ON TYPE BYW81-200  
ESA/SCC Detail Specification No. 5103/029**



**space components  
coordination group**

Issue/Rev.	Date	Approved by	
		SCCG Chairman	ESA Director General or his Deputy
Issue 1	October 2000		
Revision 'A'	July 2002		



ESA/SCC Detail Specification  
No. 5103/029

Rev. 'A'

PAGE 2

ISSUE 1

**DOCUMENTATION CHANGE NOTICE**

Rev. Letter	Rev. Date	Reference	CHANGE Item	Approved DCR No.
'A'	July '02	P1. Cover page P2. DCN P4. T of C P18. Appendix 'A'	: Page count incremented by 1 : "None" deleted and Appendix 'A' added : New page added	None None None 221672

**TABLE OF CONTENTS**

	<u>Page</u>
<b>1. <u>GENERAL</u></b>	<b>5</b>
1.1 Scope	5
1.2 Component Type Variants	5
1.3 Maximum Ratings	5
1.4 Parameter Derating Information	5
1.5 Physical Dimensions	5
1.6 Functional Diagram	5
1.7 High Temperature Test Precautions	5
<b>2. <u>APPLICABLE DOCUMENTS</u></b>	<b>5</b>
<b>3. <u>TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS</u></b>	<b>5</b>
<b>4. <u>REQUIREMENTS</u></b>	<b>11</b>
4.1 General	11
4.2 Deviations from Generic Specification	11
4.2.1 Deviations from Special In-process Controls	11
4.2.2 Deviations from Final Production Tests	11
4.2.3 Deviations from Burn-in and Electrical Measurements	11
4.2.4 Deviations from Qualification Tests	11
4.2.5 Deviations from Lot Acceptance Tests	11
4.3 Mechanical Requirements	11
4.3.1 Dimension Check	11
4.3.2 Weight	11
4.3.3 Terminal Strength	11
4.4 Materials and Finishes	11
4.4.1 Case	12
4.4.2 Lead Material and Finish	12
4.5 Marking	12
4.5.1 General	12
4.5.2 Lead Identification	12
4.5.3 The SCC Component Number	12
4.5.4 Traceability Information	12
4.6 Electrical Measurements	12
4.6.1 Electrical Measurements at Room Temperature	12
4.6.2 Electrical Measurements at High and Low Temperatures	13
4.6.3 Circuits for Electrical Measurements	13
4.7 Burn-in Tests	13
4.7.1 Parameter Drift Values	13
4.7.2 Conditions for High Temperature Reverse Bias Burn-in	13
4.7.3 Conditions for Power Burn-in	13
4.7.4 Electrical Circuits for High Temperature Reverse Bias Burn-in	13
4.7.5 Electrical Circuits for Power Burn-in	13
4.8 Environmental and Endurance Tests	17
4.8.1 Electrical Measurements on Completion of Environmental Tests	17
4.8.2 Electrical Measurements at Intermediate Points and on Completion of Endurance Tests	17
4.8.3 Conditions for Operating Life Tests	17
4.8.4 Electrical Circuits for Operating Life Tests	17
4.8.5 Conditions for High Temperature Storage Test	17



## TABLES

	<u>Page</u>
1(a) Type Variants	6
1(b) Maximum Ratings	6
2 Electrical Measurements at Room Temperature - d.c. Parameters	14
Electrical Measurements at Room Temperature - a.c. Parameters	14
3(a) Electrical Measurements at High Temperature	14
3(b) Electrical Measurements at Low Temperature	15
4 Parameter Drift Values	15
5(a) Conditions for High Temperature Reverse Bias Burn-in	16
5(b) Conditions for Power Burn-in and Operating Life Tests	16
6 Electrical Measurements at Intermediate Points and on Completion of Endurance Testing	17

## FIGURES

1 Parameter Derating Information	7
2 Physical Dimensions	8
3 Functional Diagram	10
4 Circuits for Electrical Measurements	N/A
5(a) Electrical Circuit for High Temperature Reverse Bias Burn-in	N/A
5(b) Electrical Circuit for Power Burn-in and Operating Life Tests	N/A

## APPENDICES (Applicable to specific Manufacturers only)

'A' Agreed Deviations for STMicroelectronics (F)	18
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**1. GENERAL****1.1 SCOPE**

This specification details the ratings, physical and electrical characteristics, test and inspection data for Diodes, Silicon, Power Rectifier, High Efficiency, Fast Recovery, based on Type BYW81-200. It shall be read in conjunction with ESA/SCC Generic Specification No. 5000, the requirements of which are supplemented herein.

**1.2 COMPONENT TYPE VARIANTS**

Variants of the basic type diodes specified herein, which are also covered by this specification, are given in Table 1(a).

**1.3 MAXIMUM RATINGS**

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the diodes specified herein, are as scheduled in Table 1(b).

**1.4 PARAMETER DERATING INFORMATION**

The applicable derating information for the diodes specified herein is shown in Figure 1.

**1.5 PHYSICAL DIMENSIONS**

The physical dimensions of the diodes specified herein are shown in Figure 2.

**1.6 FUNCTIONAL DIAGRAM**

The functional diagram, showing lead identification of the diodes specified herein, is shown in Figure 3.

**1.7 HIGH TEMPERATURE TEST PRECAUTIONS**

For tin-lead plated or solder-dipped lead finish, all tests to be performed at a temperature that exceeds +125°C shall be carried out in a 100% inert atmosphere.

**2. APPLICABLE DOCUMENTS**

The following documents form part of this specification and shall be read in conjunction with it:-

- (a) ESA/SCC Generic Specification No. 5000 for Discrete Semiconductors.
- (b) MIL-STD-750, Test Methods and Procedures for Semiconductor Devices.

**3. TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS**

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESA/SCC Basic Specification No. 21300 shall apply. In addition, the following abbreviation is used:-

$C_J$  = Junction Capacitance.

**TABLE 1(a) - TYPE VARIANTS**

VARIANT	BASED ON TYPE	CASE	FIGURE	LEAD MATERIAL AND FINISH
01	BYW81-200FSY	TO254	2(a)	H9
02	BYW81-200AFSY	TO254	2(a)	H9
03	BYW81-200CFSY	TO254	2(a)	H9
04	BYW81-200SFSY	TO254	2(a)	H9
05	BYW81-200N5	SMD.5	2(b)	P14

**TABLE 1(b) - MAXIMUM RATINGS**

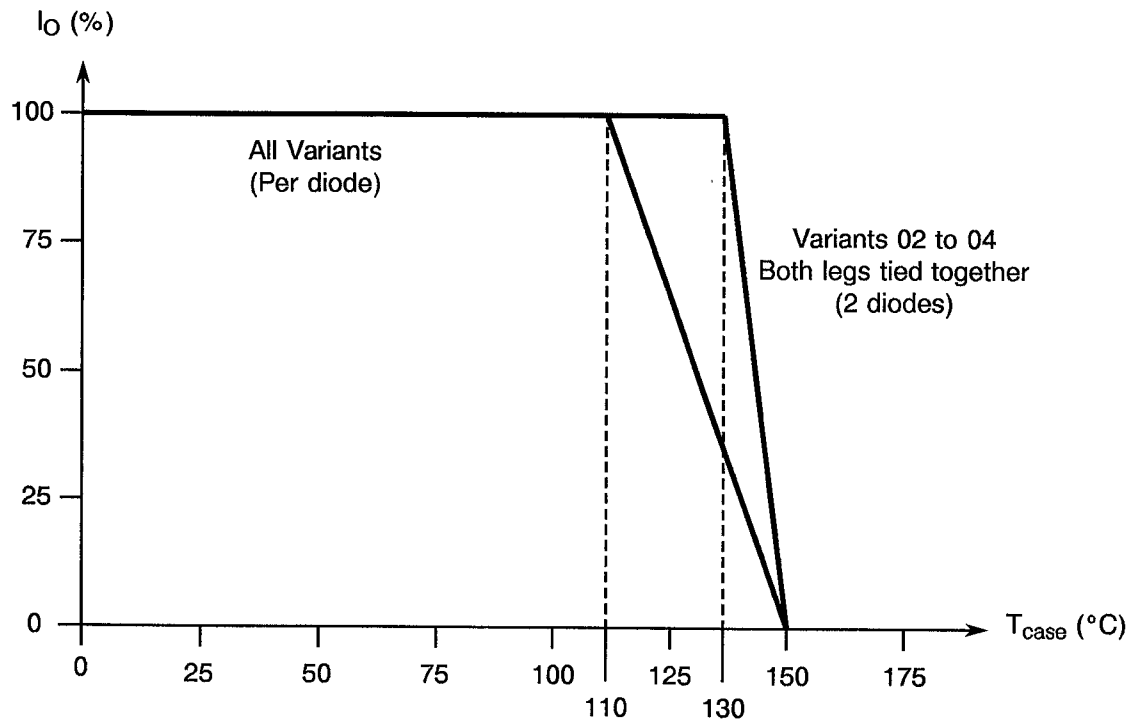
No.	CHARACTERISTICS	SYMBOL	MAXIMUM RATINGS	UNIT	REMARKS
1	Forward Surge Current Per Diode	$I_{FSM}$	250	A	Note 1
2	Repetitive Peak Reverse Voltage	$V_{RRM}$	200	V	
3	Average Output Rectified Current Per Diode Per Device	$I_O$	15 30	A	$\delta = 0.5$ Note 2
4	RMS Forward Current Per Diode	$I_{F(RMS)}$	30	A	
5	Junction Temperature	$T_J$	+ 150	°C	
6	Storage Temperature Range	$T_{stg}$	- 55 to + 150	°C	
7	Soldering Temperature	$T_{sol}$	+ 260	°C	Note 3
8	Thermal Resistance (Junction to Case) Per Diode Total	$R_{TH(J-C)}$	2.3 1.2	°C/W	

**NOTES**

1. Sinusoidal, with period = 10ms.
2. At  $T_{case} = +110^{\circ}C$ . For derating at  $T_{case} > 110^{\circ}C$ , see Figure 1.
3. For Variants 01 to 04, duration 10 seconds maximum at a distance of not less than 1.5mm from the device body and the same lead shall not be resoldered until 3 minutes have elapsed.



**FIGURE 1 - PARAMETER DERATING INFORMATION**

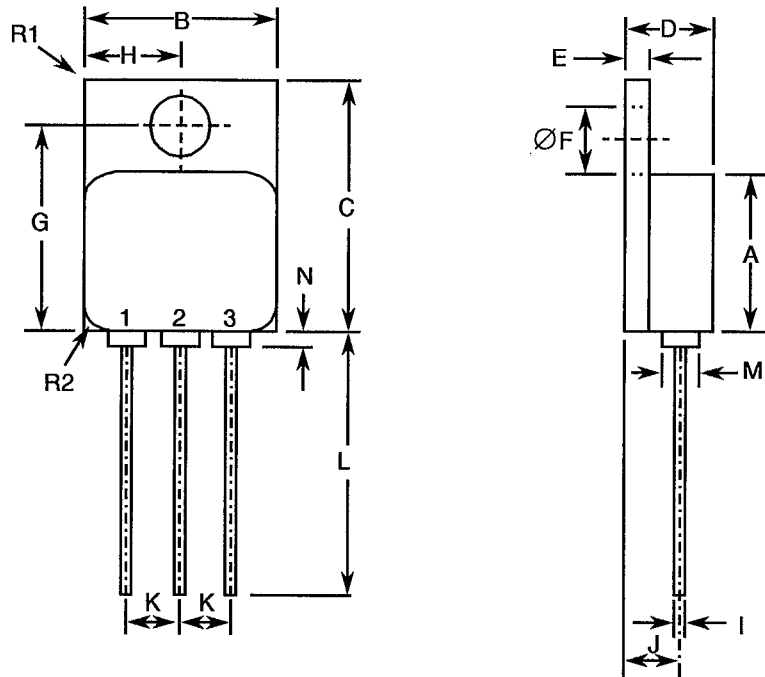


Average Output Rectified Current versus Temperature



**FIGURE 2 - PHYSICAL DIMENSIONS**

**FIGURE 2(a) - VARIANTS 01 TO 04**



SYMBOL	MILLIMETRES	
	MIN.	MAX.
A	13.59	13.84
B	13.59	13.84
C	20.07	20.32
D	6.3	6.7
E	1.0	1.35
ØF	3.5	3.9
G	16.89	17.4
H	6.86 Typical	
I	0.89	1.14
J	3.81 Typical	
K	3.81 Typical	
L	12.95	14.5
M	3.05 Typical	
N	-	0.71
R1	-	1.0
R2	1.65 Typical	

**NOTES**

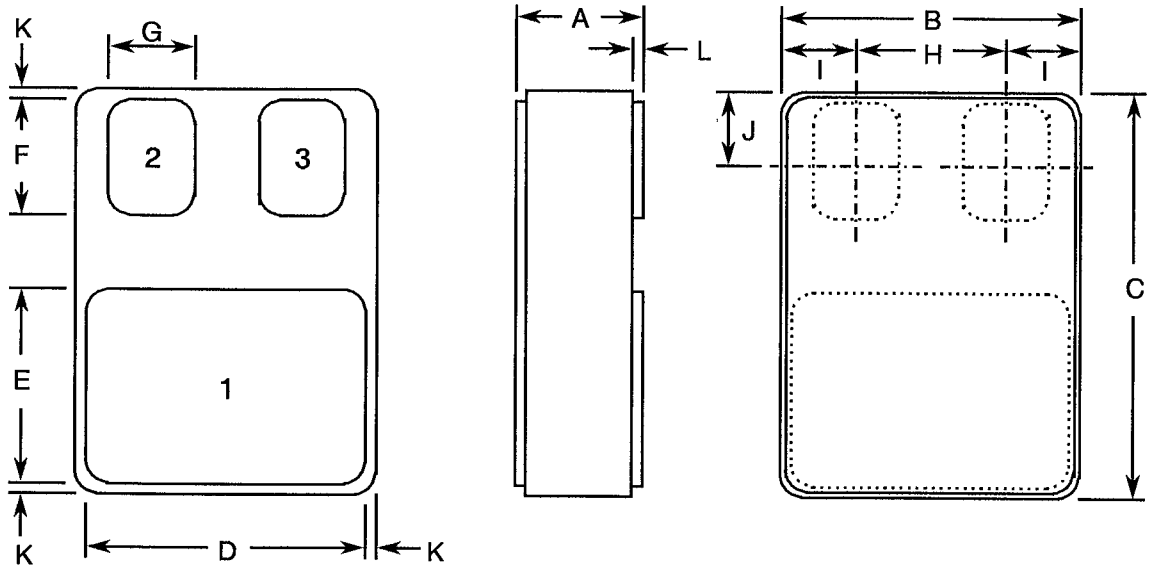
1. All terminals are isolated from case.





**FIGURE 2 - PHYSICAL DIMENSIONS**

FIGURE 2(b) - VARIANT 05



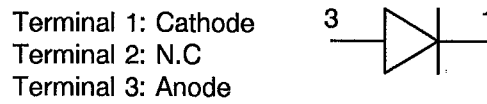
SYMBOL	MILLIMETRES	
	MIN.	MAX.
A	2.82	3.1
B	7.39	7.65
C	10.03	10.29
D	7.14	7.39
E	5.59	5.84
F	2.92	3.18
G	2.29	2.54
H	3.68	3.94
I	1.85 Typical	
J	2.11 Typical	
K	0.13 Typical	
L	0.38 Typical	



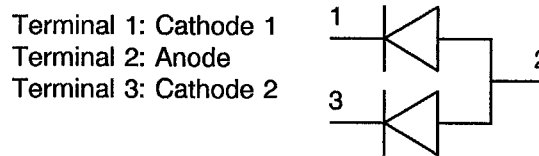
**FIGURE 3 - FUNCTIONAL DIAGRAM**

VARIANTS 01 TO 04

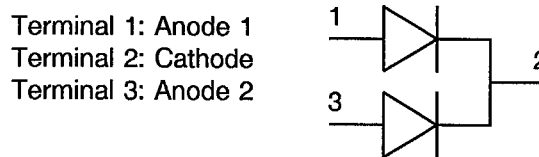
VARIANT 01



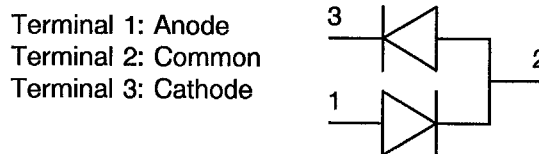
VARIANT 02



VARIANT 03



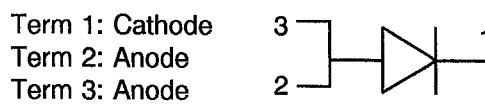
VARIANT 04



**NOTES**

1. All terminals are isolated from case.

VARIANT 05





#### 4. REQUIREMENTS

##### 4.1 GENERAL

The complete requirements for procurement of the diodes specified herein shall be as stated in this specification and ESA/SCC Generic Specification No. 5000 for Discrete Semiconductors. Deviations from the Generic Specification, applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESA/SCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

##### 4.2 DEVIATIONS FROM GENERIC SPECIFICATION

###### 4.2.1 Deviations from Special In-process Controls

None.

###### 4.2.2 Deviations from Final Production Tests (Chart II)

None.

###### 4.2.3 Deviations from Burn-in and Electrical Measurements (Chart III)

(a) Para. 9.9.5, Safe Operating Area: Not applicable.

###### 4.2.4 Deviations from Qualification Tests (Chart IV)

(a) Para. 9.15, Constant Acceleration: Not applicable.

(b) Para. 9.19, Terminal Strength: Not applicable for Variant 05.

###### 4.2.5 Deviations from Lot Acceptance Tests (Chart V)

(a) Para. 9.15, Constant Acceleration: Not applicable.

(b) Para. 9.19, Terminal Strength: Not applicable for Variant 05.

##### 4.3 MECHANICAL REQUIREMENTS

###### 4.3.1 Dimension Check

The dimensions of the diodes specified herein shall be checked. They shall conform to those shown in Figure 2.

###### 4.3.2 Weight

The maximum weight of the diodes specified herein shall be 10 grammes for Variants 01 to 04 and 2.0 grammes for Variant 05.

###### 4.3.3 Terminal Strength

For Variants 01 to 04, the requirements for terminal strength testing are specified in Section 9 of ESA/SCC Generic Specification No. 5000. The test conditions shall be as follows:-

Test Condition : 'A' (Tension).

Applied Force : 10 Newtons.

Duration : 10 seconds.

##### 4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the diodes specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.



4.4.1 Case

For Variants 01 to 04, the case shall be hermetically sealed and have a metal body. The Fe/Ni copper core pin shall pass through a ceramic eyelet brazed into the frame and the lid shall be welded.

For Variant 05, the case shall be hermetically sealed and have a ceramic body with kovar lid.

4.4.2 Lead Material and Finish

For Variants 01 to 04, the lead material shall be 'H' with Type '9' finish in accordance with the requirements of ESA/SCC Basic Specification No. 23500. (See Table 1(a) for Type Variants).

For Variant 05, the lead material shall be 'P' with Type '14' finish in accordance with the requirements of ESA/SCC Basic Specification No. 23500. (See Table 1(a) for Type Variants).

4.5 MARKING

4.5.1 General

The marking of all components delivered to this specification shall be in accordance with with the requirements of ESA/SCC Basic Specification No. 21700 and the following paragraphs. When the component is too small to accommodate all of the marking specified, as much as space permits shall be marked and the marking information, in full, shall accompany the component in its primary package.

The information to be marked and the order of precedence, shall be as follows:-

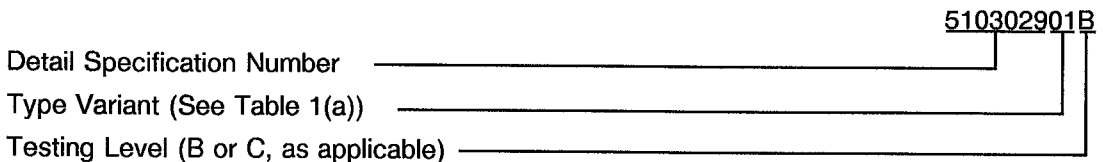
- (a) Lead Identification.
- (b) The SCC Component Number.
- (c) Traceability Information.

4.5.2 Lead Identification

Lead identification shall be as shown in Figures 2 and 3 of this specification.

4.5.3 The SCC Component Number

Each component shall bear the SCC Component Number which shall be constituted and marked as follows:



4.5.4 Traceability Information

Each component shall be marked in respect of traceability information in accordance with the requirements of ESA/SCC Basic Specification No. 21700.

4.6 ELECTRICAL MEASUREMENTS

4.6.1 Electrical Measurements at Room Temperature

The parameters to be measured at room temperature are scheduled in Table 2. Unless otherwise stated, the measurements shall be performed at  $T_{amb} = +22 \pm 3 \text{ }^\circ\text{C}$ .



#### 4.6.2 Electrical Measurements at High and Low Temperatures

The parameters to be measured at high and low temperatures are scheduled in Table 3. Unless otherwise specified, the measurements in Table 3(a) shall be performed at  $T_{\text{case}} = +125(+0 - 5) \text{ }^\circ\text{C}$  and the measurement in Table 3(b) at  $T_{\text{case}} = -55(+5 - 0) \text{ }^\circ\text{C}$ .

#### 4.6.3 Circuits for Electrical Measurements (Figure 4)

Not applicable.

### 4.7 BURN-IN TESTS

#### 4.7.1 Parameter Drift Values

The parameter drift values applicable to burn-in are specified in Table 4 of this specification. Unless otherwise stated, measurements shall be performed at  $T_{\text{amb}} = +22 \pm 3 \text{ }^\circ\text{C}$ . The parameter drift values ( $\Delta$ ) applicable to the parameters scheduled, shall not be exceeded. In addition to these drift value requirements, the appropriate limit value specified for a given parameter in Table 2 shall not be exceeded.

#### 4.7.2 Conditions for High Temperature Reverse Bias Burn-in

The requirements for high temperature reverse bias burn-in are specified in Section 7 of ESA/SCC Generic Specification No. 5000. The conditions for high temperature reverse bias burn-in shall be as specified in Table 5(a) of this specification.

#### 4.7.3 Conditions for Power Burn-in

The requirements for power burn-in are specified in Section 7 of ESA/SCC Generic Specification No. 5000. The conditions for power burn-in shall be as specified in Table 5(b) of this specification.

#### 4.7.4 Electrical Circuits for High Temperature Reverse Bias Burn-in (Figure 5(a))

Not applicable.

#### 4.7.5 Electrical Circuits for Power Burn-in (Figure 5(b))

Not applicable.

**TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE - d.c. PARAMETERS**

No.	CHARACTERISTICS	SYMBOL	MIL-STD-750 TEST METHOD	TEST CONDITIONS (NOTE 1)	LIMITS		UNIT
					MIN.	MAX.	
1	Forward Voltage Drop 1	$V_{F1}$	4011	$I_F = 10A$ (Note 2)	-	1.0	V
2	Forward Voltage Drop 2	$V_{F2}$	4011	$I_F = 20A$ (Note 2)	-	1.2	V
3	Reverse Current	$I_R$	4016	D.C. Method $V_R = V_{RWM} = -200V$	-	20	$\mu A$
4	Breakdown Voltage	$V_{(BR)}$	4021	$I_R = -100\mu A$	200	-	V

**NOTES**

- Measurements per each diode.
- Pulsed measurement: Pulse Width  $\leq 300\mu s$ , Duty Cycle  $\leq 2.0\%$ .

**TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE - a.c. PARAMETERS**

No.	CHARACTERISTICS	SYMBOL	MIL-STD-750 TEST METHOD	TEST CONDITIONS (NOTE 1)	LIMITS		UNIT
					MIN.	MAX.	
5	Junction Capacitance	$C_J$	4001	$V_R = -10V$ $f = 1.0MHz$	-	220	pF
6	Reverse Recovery Time	$t_{rr}$	4031 Cond. 'B'	$I_F = 1.0A$ $V_R = -30V$ $di_F/dt = -50A/\mu s$	-	40	ns
7	Thermal Impedance	$Z_{TH(J-C)}$	3101	$I_H = 15$ to $40A$ $t_H = 50ms$ $I_M = 50mA$ $t_{md} = 100\mu s$ (Note 2)	-	1.0	$^{\circ}C/W$

**NOTES**

- Measurements per each diode.
- During Chart II only, go-no-go.

**TABLE 3(a) - ELECTRICAL MEASUREMENTS AT HIGH TEMPERATURE**

No.	CHARACTERISTICS	SYMBOL	MIL-STD-750 TEST METHOD	TEST CONDITIONS (NOTE 1)	LIMITS		UNIT
					MIN.	MAX.	
1	Forward Voltage Drop 1	$V_{F1}$	4011	$I_F = 10A$ (Note 2)	-	0.85	V
3	Reverse Current	$I_R$	4016	D.C. Method $V_R = V_{RWM} = -200V$	-	2.2	mA

**NOTES**

- Measurements per each diode.
- Pulsed measurement: Pulse Width  $\leq 300\mu s$ , Duty Cycle  $\leq 2.0\%$ .



**TABLE 3(b) - ELECTRICAL MEASUREMENTS AT LOW TEMPERATURE**

No.	CHARACTERISTICS	SYMBOL	MIL-STD-750 TEST METHOD	TEST CONDITIONS (NOTE 1)	LIMITS		UNIT
					MIN.	MAX.	
1	Forward Voltage Drop 1	$V_{F1}$	4011	$I_F = 10A$ (Note 2)	-	1.15	V

**NOTES**

1. Measurements per each diode.
2. Pulsed measurement: Pulse Width  $\leq 300\mu s$ , Duty Cycle  $\leq 2.0\%$ .

**FIGURE 4 - CIRCUITS FOR ELECTRICAL MEASUREMENTS**

Not applicable.

**TABLE 4 - PARAMETER DRIFT VALUES**

No.	CHARACTERISTICS	SYMBOL	SPEC. AND/OR TEST METHOD	TEST CONDITIONS	CHANGE LIMIT ( $\Delta$ )	UNIT
1	Forward Voltage Drop 1	$V_{F1}$	As per Table 2	As per Table 2	$\pm 50$	mV
3	Reverse Current	$I_R$	As per Table 2	As per Table 2	$\pm 2.0$ or (1) $\pm 100$	$\mu A$  %

**NOTES**

1. Whichever is greater, referred to the initial value.

**TABLE 5(a) - CONDITIONS FOR HIGH TEMPERATURE REVERSE BIAS BURN-IN**

No.	CHARACTERISTICS	SYMBOL	CONDITION	UNIT
1	Ambient Temperature	$T_{amb}$	+ 150	°C
2	Reverse Voltage	$V_R$	- 160	V
3	Average Output Rectified Current	$I_O$	0	A
4	Duration	t	48	Hrs

**TABLE 5(b) - CONDITIONS FOR POWER BURN-IN AND OPERATING LIFE TESTS**

No.	CHARACTERISTICS	SYMBOL	CONDITION	UNIT
1	Maximum Junction Temperature	$T_J$	+ 150	°C
2	Average Output Rectified Current	$I_O$	(Notes 1 and 2)	A

**NOTES**

1. Both diodes shall be tied together for common anode and common cathode;  $I_O = 10A$  for each leg of the doubler and for the single diode.
2. Output current shall be adjusted to obtain the specified junction temperature.

**FIGURE 5(a) - ELECTRICAL CIRCUIT FOR HIGH TEMPERATURE REVERSE BIAS BURN-IN**

Not applicable.

**FIGURE 5(b) - ELECTRICAL CIRCUIT FOR POWER BURN-IN AND OPERATING LIFE TESTS**

Not applicable.



**4.8 ENVIRONMENTAL AND ENDURANCE TESTS (CHARTS IV AND V OF ESA/SCC GENERIC SPECIFICATION NO. 5000)****4.8.1 Electrical Measurements on Completion of Environmental Tests**

The parameters to be measured on completion of environmental tests are scheduled in Table 2. Unless otherwise stated, the measurements shall be performed at  $T_{amb} = +22 \pm 3$  °C.

**4.8.2 Electrical Measurements at Intermediate Points and on Completion of Endurance Tests**

The parameters to be measured at intermediate points and on completion of endurance tests are scheduled in Table 6 of this specification. Unless otherwise stated, the measurements shall be performed at  $T_{amb} = +22 \pm 3$  °C.

**4.8.3 Conditions for Operating Life Tests (Part of Endurance Testing)**

The requirements for operating life testing are specified in Section 9 of ESA/SCC Generic Specification No. 5000. The conditions for operating life testing shall be the same as specified in Table 5(b) for the power burn-in.

**4.8.4 Electrical Circuits for Operating Life Tests (Figure 5(b))**



Not applicable.

**4.8.5 Conditions for High Temperature Storage Test (Part of Endurance Testing)**

The requirements for the high temperature storage test are specified in Section 9 of ESA/SCC Generic Specification No. 5000. The temperature to be applied shall be the maximum storage temperature specified in Table 1(b) of this specification.

**TABLE 6 - ELECTRICAL MEASUREMENTS AT INTERMEDIATE POINTS AND ON COMPLETION OF ENDURANCE TESTING**

No.	CHARACTERISTICS	SYMBOL	SPEC. AND/OR TEST METHOD	TEST CONDITIONS	LIMITS		UNIT
					MIN.	MAX.	
1	Forward Voltage Drop 1	$V_{F1}$	As per Table 2	As per Table 2	-	1.0	V
3	Reverse Current	$I_R$	As per Table 2	As per Table 2	-	20	$\mu A$

 	<p>ESA/SCC Detail Specification No. 5103/029</p>	<p>Rev. 'A'</p>	<p>PAGE 18 ISSUE 1</p>
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**APPENDIX 'A'**

Page 1 of 1

**AGREED DEVIATIONS FOR STMicroelectronics (F)**

ITEMS AFFECTED	DESCRIPTION OF DEVIATIONS
Para. 4.2.2	Para. 9.1 Internal Visual Inspection: Wedge bonds equal to 1.1 wire diameters are acceptable for bonding with a V-Groove tool.