



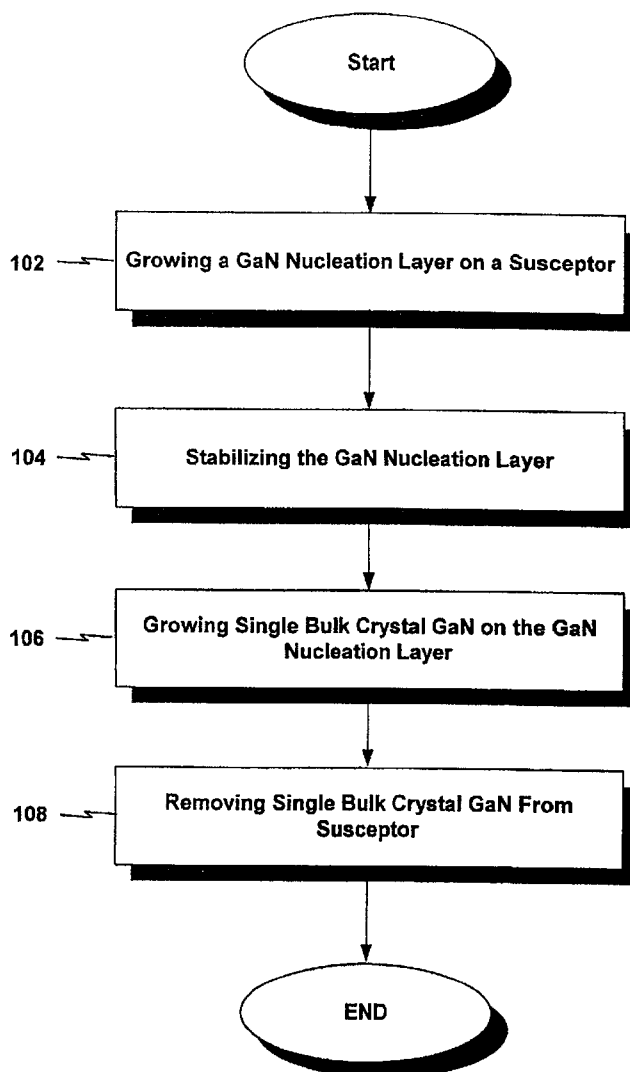
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(19) **United States**(12) **Patent Application Publication****Cho et al.**(10) **Pub. No.: US 2001/0022154 A1**(43) **Pub. Date: Sep. 20, 2001**(54) **METHOD AND APPARATUS FOR SINGLE CRYSTAL GALLIUM NITRIDE (GAN) BULK SYNTHESIS****Publication Classification**(51) **Int. Cl.⁷** **C30B 1/00**(76) **Inventors: Hak Dong Cho, Cupertino, CA (US); Sang Kyu Kang, Cupertino, CA (US)**(52) **U.S. Cl.** **117/2**

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WILSON SONSINI GOODRICH & ROSATI**650 PAGE MILL ROAD****PALO ALTO, CA 943041050**(57) **ABSTRACT**(21) **Appl. No :** **09/836,780**(22) **Filed:** **Apr. 16, 2001****Related U.S. Application Data**(60) **Division of application No. 09/478,954, filed on Jan 7, 2000, which is a non-provisional of provisional application No. 60/115,177, filed on Jan 8, 1999.**

A method and apparatus for homoepitaxial growth of free-standing, single bulk crystal Gallium Nitride (GaN) are provided, wherein a step of nucleating GaN in a reactor results in a GaN nucleation layer having a thickness of a few monolayers. The nucleation layer is stabilized, and a single bulk crystal GaN is grown from gas phase reactants on the GaN nucleation layer. The reactor is formed from ultra low oxygen stainless steel



Group 2

CRYSTALLINE GALLIUM NITRIDE AND METHOD FOR FORMING CRYSTALLINE GALLIUM NITRIDE

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EC Classification: B01J3/06B
Equivalents:

Abstract

A gallium nitride growth process forms crystalline gallium nitride. The process comprises the steps of providing a source gallium nitride (15); providing mineralizer (17); providing solvent (17); providing a capsule (10); disposing the source gallium nitride, mineralizer and solvent in the capsule; sealing the capsule; disposing the capsule in a pressure cell (1); and subjecting the pressure cell to high pressure and high temperature (HPHT) conditions for a length of time sufficient to dissolve the source gallium nitride and re-precipitate the source gallium nitride into at least one gallium nitride crystal. The invention also provides for gallium nitride crystals formed by the processes of the invention.

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(12) МЕЖДУНАРОДНАЯ ЗАЯВКА, ОПУБЛИКОВАННАЯ В СООТВЕТСТВИИ С
ДОГОВОРом О ПАТЕНТНОЙ КООПЕРАЦИИ (РСТ)

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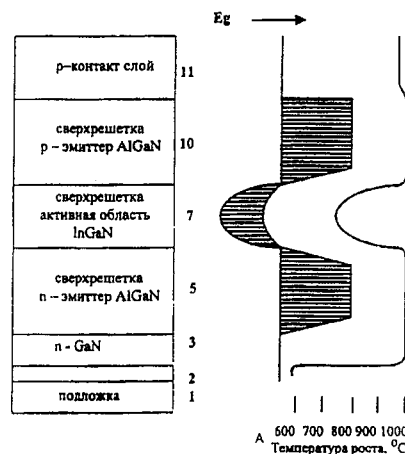
С отчётом о международном поиске.

В отношении двухбуквенных кодов, кодов языков и дру-
гих сокращений см. «Пояснения к кодам и сокращениям»,
публикуемые в начале каждого очередного выпуска Бюл-
летеня РСТ.

(54) Title: METHOD FOR CRYSTALLINE GROWTH IN EPITAXIAL HETEROSTRUCTURES BASED ON GALLIUM
NITRIDE

(54) Название изобретения: МЕТОД КРИСТАЛЛИЧЕСКОГО РОСТА ЭПИТАКСИАЛЬНЫХ ГЕТЕРОСТРУКТУР
НА ОСНОВЕ НИТРИДА ГАЛЛИЯ

(57) Abstract: The inventive method is a method
for an epitaxial gas-phase chemical deposition of
a compound solid-state composition in a wurtzite
structure based on gallium nitride expressed by
general formula $B_xAl_yIn_zGa_{1-x-y-z}$ (wherein,
 $0 \leq x \leq 0,2$, $0 \leq y \leq 1-x-z$, $0 \leq z \leq 1-x-y$) on a backing,
made for instance of sapphire, silicon carbide,
gallium or aluminium nitrides in which at least
one parameter (x, y, or z) is changed in respect to
a layer thickness in accordance with a selected
law (linear, parabolic, stages etc) in order to
reduce a discrepancy of grid parameters and
mechanical stress between both the backing and
a heterostructure and between layers or
functional parts of a light-emitting
heterostructure. . Fig.3 11 Contact layer 10
Superlattice p Emitter AlGaIn 7 Superlattice
Active area 5 Superlattice n Emitter AlGaIn 3 n-
GaIn Backing



11 CONTACT LAYER p
10 SUPERLATTICE p EMITTER AlGaIn
7 SUPERLATTICE ACTIVE AREA InGaIn
5 SUPERLATTICE n EMITTER AlGaIn
3 n - GaIn
2 GaN
1 BACKING
A TEMPERATURE INCREASE °C

[Продолжение на след. странице]

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Group 6

(12) **United States Patent**
Shibata et al.

(10) **Patent No.:** **US 6,270,569 B1**
(45) **Date of Patent:** **Aug. 7, 2001**

(54) **METHOD OF FABRICATING NITRIDE CRYSTAL, MIXTURE, LIQUID PHASE GROWTH METHOD, NITRIDE CRYSTAL, NITRIDE CRYSTAL POWDERS, AND VAPOR PHASE GROWTH METHOD**

(75) Inventors: **Masatomo Shibata; Takashi Furuya,**
both of Tsuchiura (JP)

(73) Assignee: **Hitachi Cable Ltd., Tokyo (JP)**

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.

(21) Appl. No : **09/096,458**

(22) Filed: **Jun. 11, 1998**

Related U.S. Application Data

(63) Continuation-in-part of application No 09/092,020, filed on Jun. 5, 1998.

(30) **Foreign Application Priority Data**

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Aug 18, 1997 (JP) 9-221628
Oct 24, 1997 (JP) 9-292561

(51) **Int. Cl.⁷** **C30B 11/04; C30B 11/06**

(52) **U.S. Cl.** **117/68; 117/73; 117/74;**
117/75; 117/77; 117/78; 117/952

(58) **Field of Search** **117/952, 67, 78,**
117/73, 74, 75, 77

(56) **References Cited**

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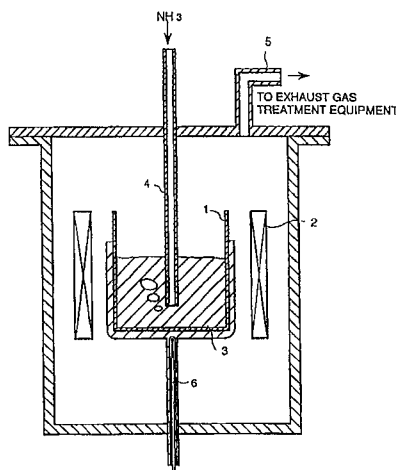
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(57) **ABSTRACT**

A Group III metal element is heated so as to melt, a gas NH₃ containing nitrogen atoms is injected into a melt 3 of the Group III metal element at a temperature lower than the melting point of a nitride to be obtained, thereby producing a nitride microcrystal of the Group III element having high wettability with the melt 3 in the melt 3 of the Group III metal element A mixture of the Group III nitride microcrystal obtained as mentioned above and the Group III metal element solution is used as a starting material of a liquid phase growth or Group III nitride powders obtained by removing the Group III metal material from the mixture are used as a starting material of a vapor phase growth. Further, a seed crystal or a substrate crystal is immersed in a melt of a Group III element such as gallium, bubbles of a gas containing nitrogen such as ammonia are intermittently come into contact with the surface of the crystal, and the Group III element and the gas containing nitrogen are allowed to react with each other on the surface of the seed crystal or the substrate crystal, thereby allowing the nitride crystal of the Group III element to be grown on the surface of the seed crystal or substrate crystal.

36 Claims, 12 Drawing Sheets





US 20010008656A1

Fig 4

(19) **United States**(12) **Patent Application Publication**
TISCHLER et al.(10) **Pub. No.: US 2001/0008656 A1**(43) **Pub. Date: Jul. 19, 2001**(54) **BULK SINGLE CRYSTAL GALLIUM
NITRIDE AND METHOD OF MAKING SAME**(76) Inventors: **MICHAEL A. TISCHLER,**
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(*) Notice: This is a publication of a continued prosecution application (CPA) filed under 37 CFR 1.53(d).

(21) Appl. No.: **08/955,168**(22) Filed: **Oct. 21, 1997****Related U.S. Application Data**

(63) Continuation-in-part of application No. 08/188,469, filed on Jan. 27, 1994, now Pat No. 5,679,152

Publication Classification(51) **Int. Cl.⁷** **B32B 1/08**(52) **U.S. Cl.** **428/34.1; 428/64.1**(57) **ABSTRACT**

A single crystal M*N article, which may be made by a process including the steps of: providing a substrate of material having a crystalline surface which is epitaxially compatible with M*N; depositing a layer of single crystal M*N over the surface of the substrate; and removing the substrate from the layer of single crystal M*N, e.g., with an etching agent which is applied to the substrate to remove same, to yield the layer of single crystal M*N as said single crystal M*N article. The bulk single crystal M*N article is suitable for use as a substrate for the fabrication of microelectronic structures thereon, to produce microelectronic devices comprising bulk single crystal M*N substrates, or precursor structures thereof.

