



8th ESA-ESTEC D/TEC-QCA

Final presentation day

January 24th, 2007

Louvain-la-Neuve

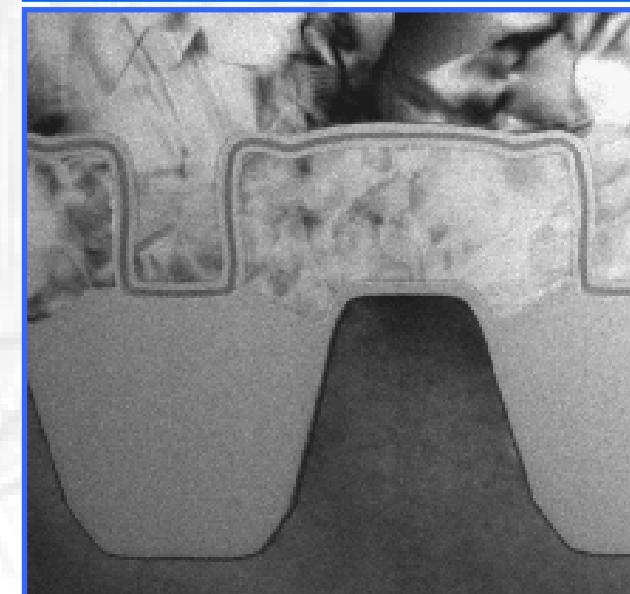
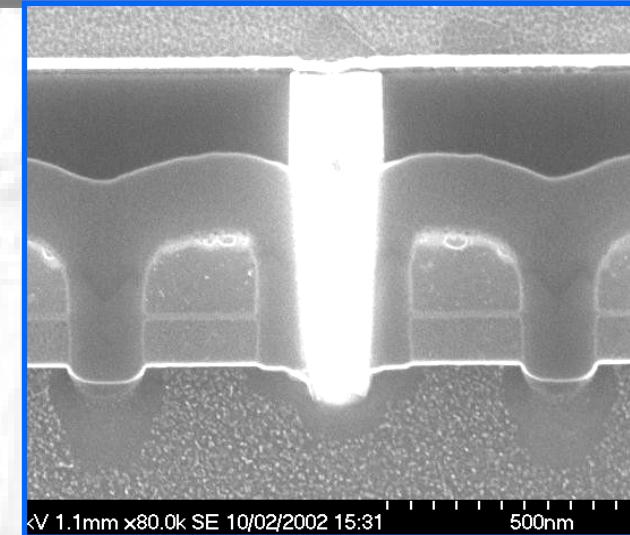
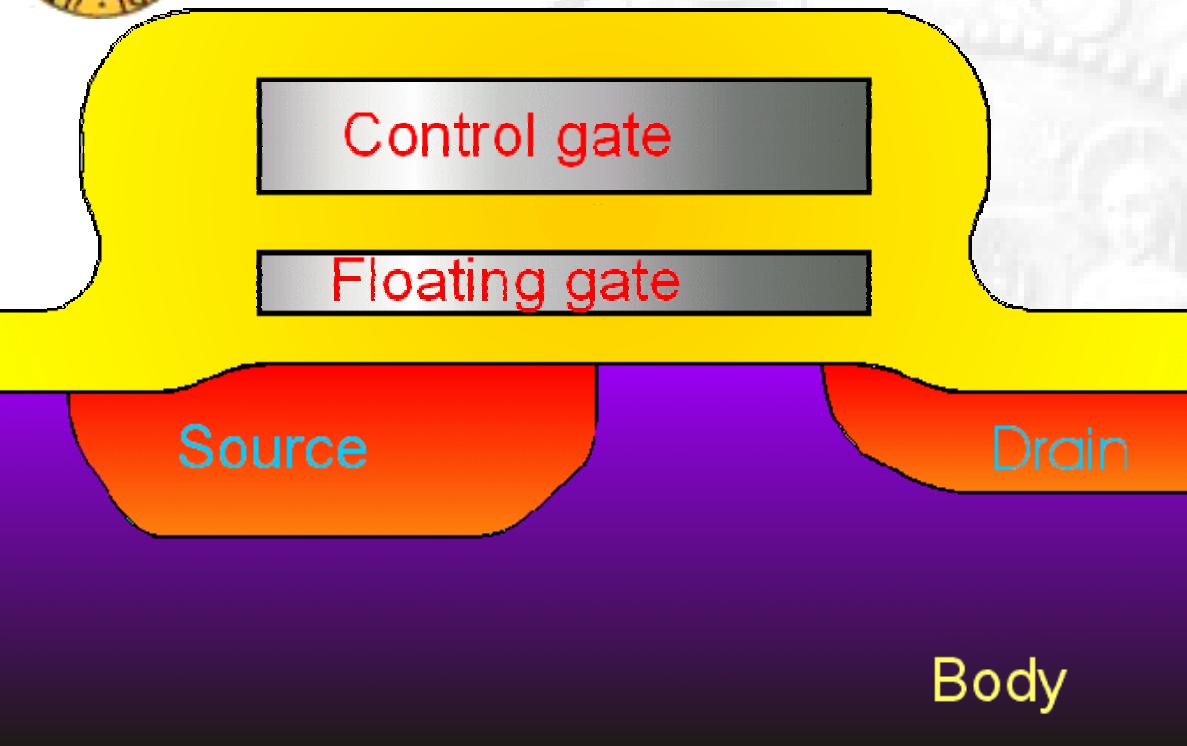
# **STUDY OF HEAVY ION RADIATION EFFECTS IN FLASH MEMORIES**

**TEC-QCA Support Activity**

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- $V_{TH}$  of the device is controlled by controlling the number of electrons/holes stored in the FG



- Introduction
- Single event effect: prompt charge loss from a Floating Gate cell
- RILC and FG retention issues
- Space distribution of hit FG cells
- Recent results at RADEF (Jyvaskyla)



- Technology nodes

- 0.25μm
- 0.18μm
- 0.15μm
- 0.13μm
- 90nm
- 65nm

- Architectures

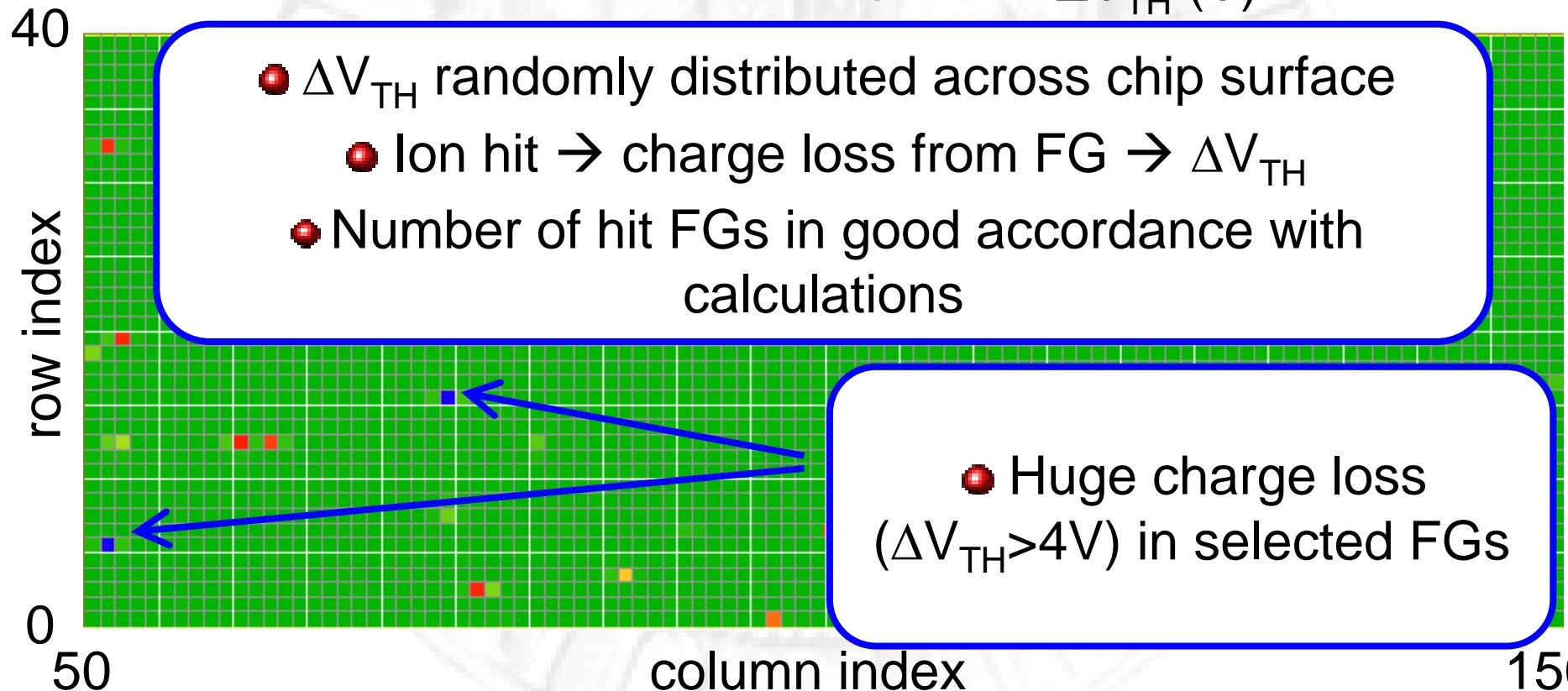
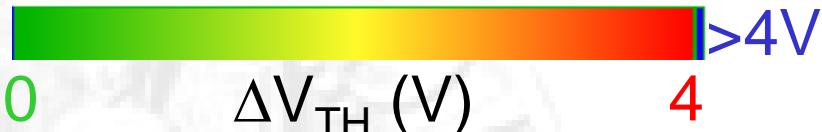
- NOR
- NAND

- Test chips and/or reserved algorithms



# Charge loss following ion hit

- $10^7$  iodine ions/cm<sup>2</sup> (LET~64MeVcm<sup>2</sup>/mg)
- Each square is a FG



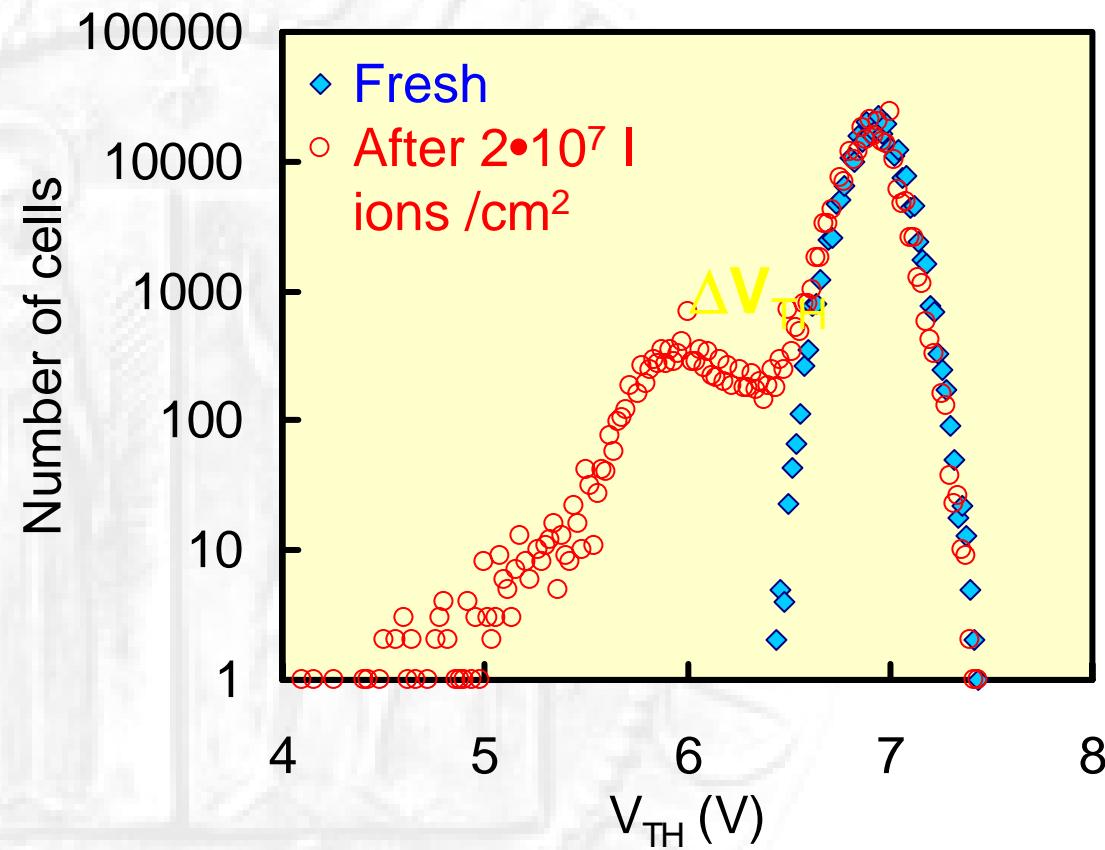


# **SINGLE EVENT EFFECT: PROMPT CHARGE LOSS FROM A FLOATING GATE CELL**



# Distribution of hit FGs

- 0.18 $\mu$ m technology
- FG cells hit by a single ion form a secondary peak at ~6V
- Distance between the peaks = average  $\Delta V_{TH}$

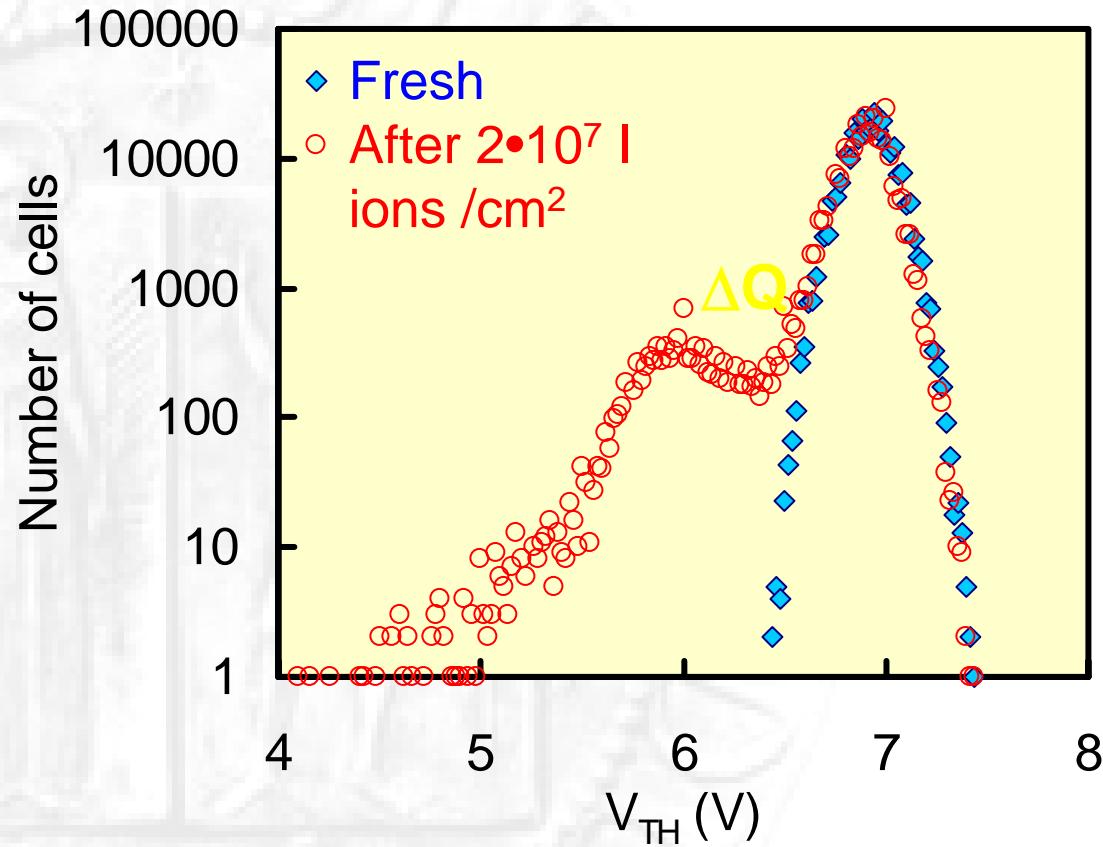


FGs in the secondary peak  $\longleftrightarrow$  ion hit



# Charge loss

- How much charge is lost from FG?
- About 7,000 electron/hole pairs are generated
- Less than 1% survive recombination according to the classical models → 70 electrons injected in the FG

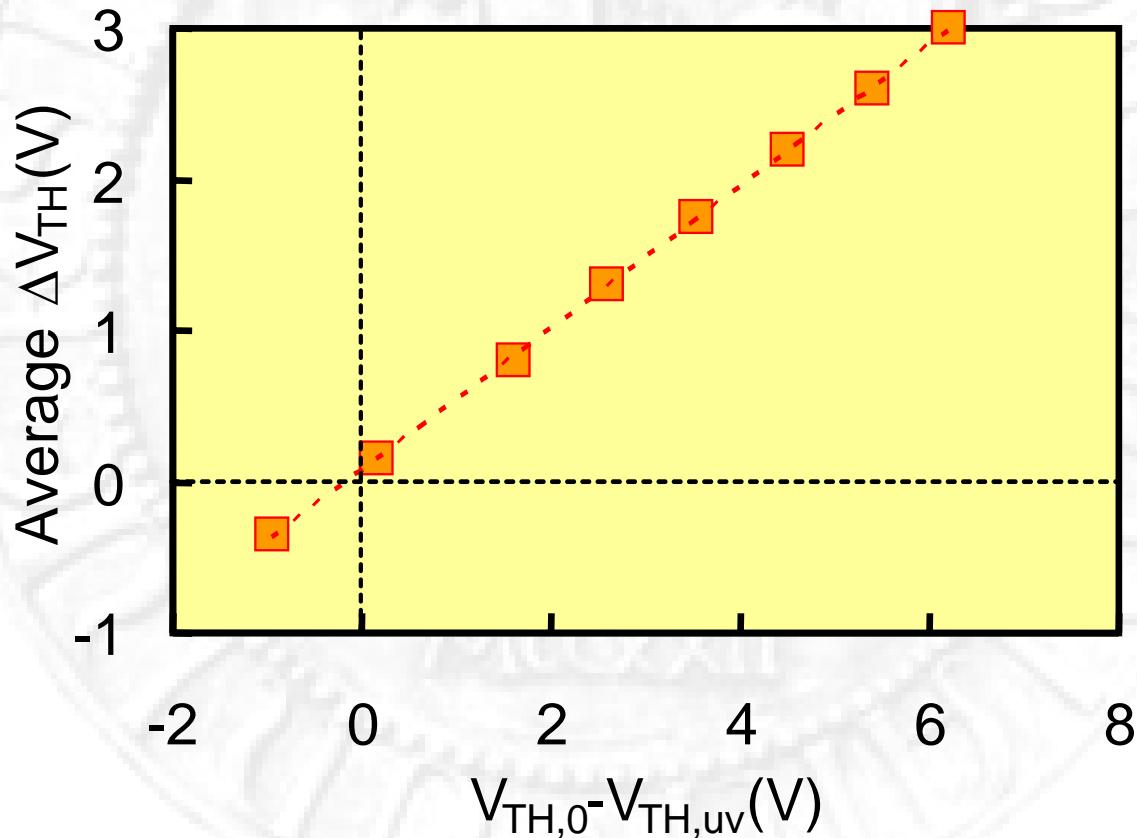


$\Delta Q = 3,500$  electrons



# How can we explain charge loss?

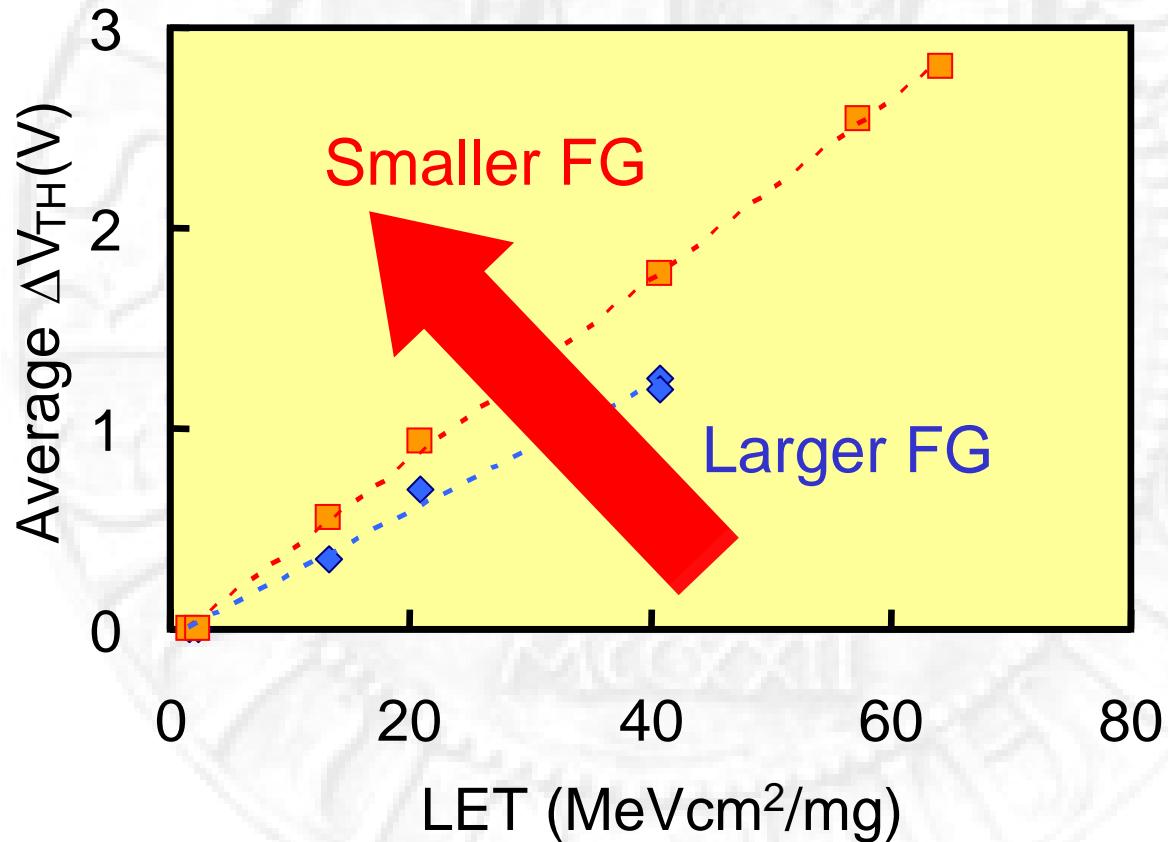
- Average charge loss linearly depends on electric field across the tunnel oxide before irradiation...





# How can we explain charge loss? - 2

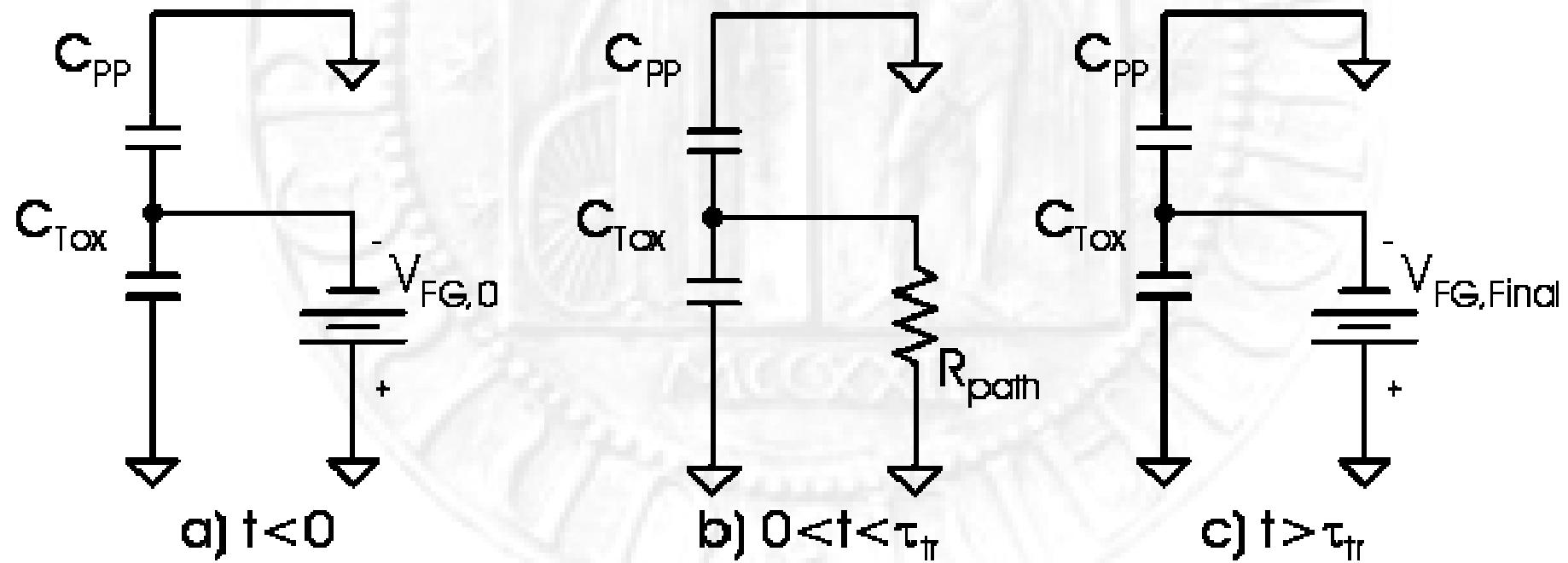
- ...it also linearly depends on ion LET!





# How can we explain charge loss? - 3

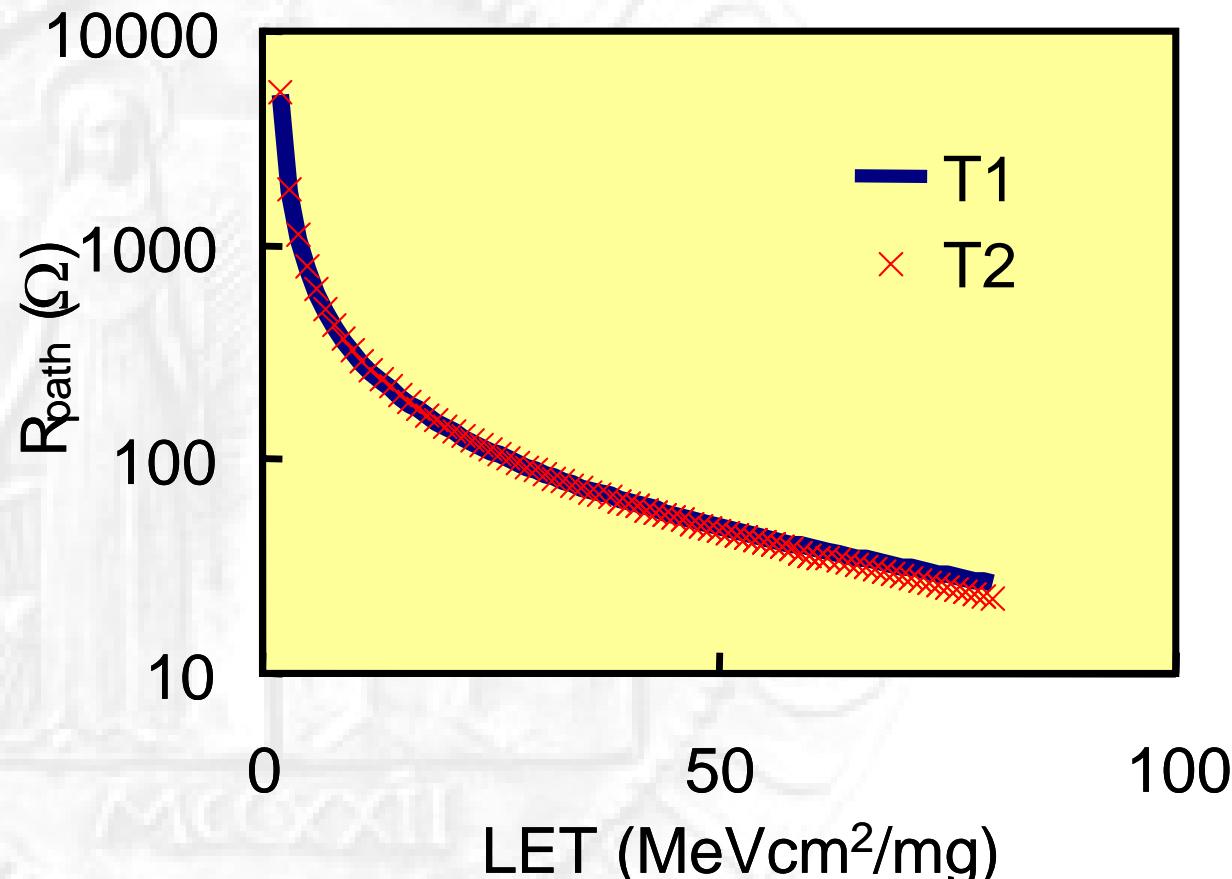
- The  $e^-/h^+$  plasma acts as a resistance, which discharges the FG
- The discharge duration is linked to electron permanence in the oxide: about  $10^{-14}$  seconds (!)





# How can we explain charge loss? - 4

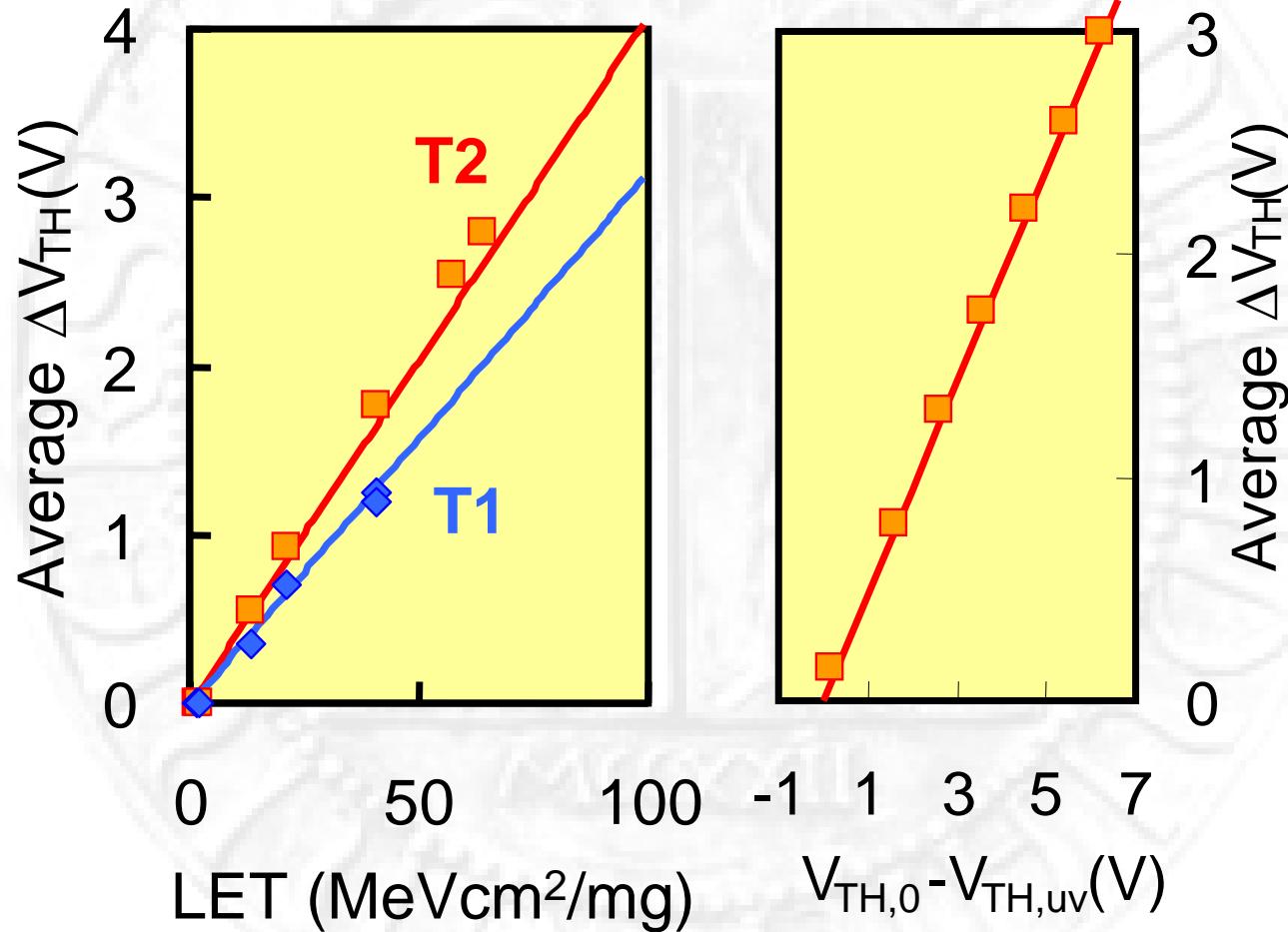
- Values of path resistance obtained for different technologies
  - Same resistance → path characteristics should not depend on the technology
  - In agreement with the high carrier density





# How can we explain charge loss? - 5

- Excellent fitting capabilities!



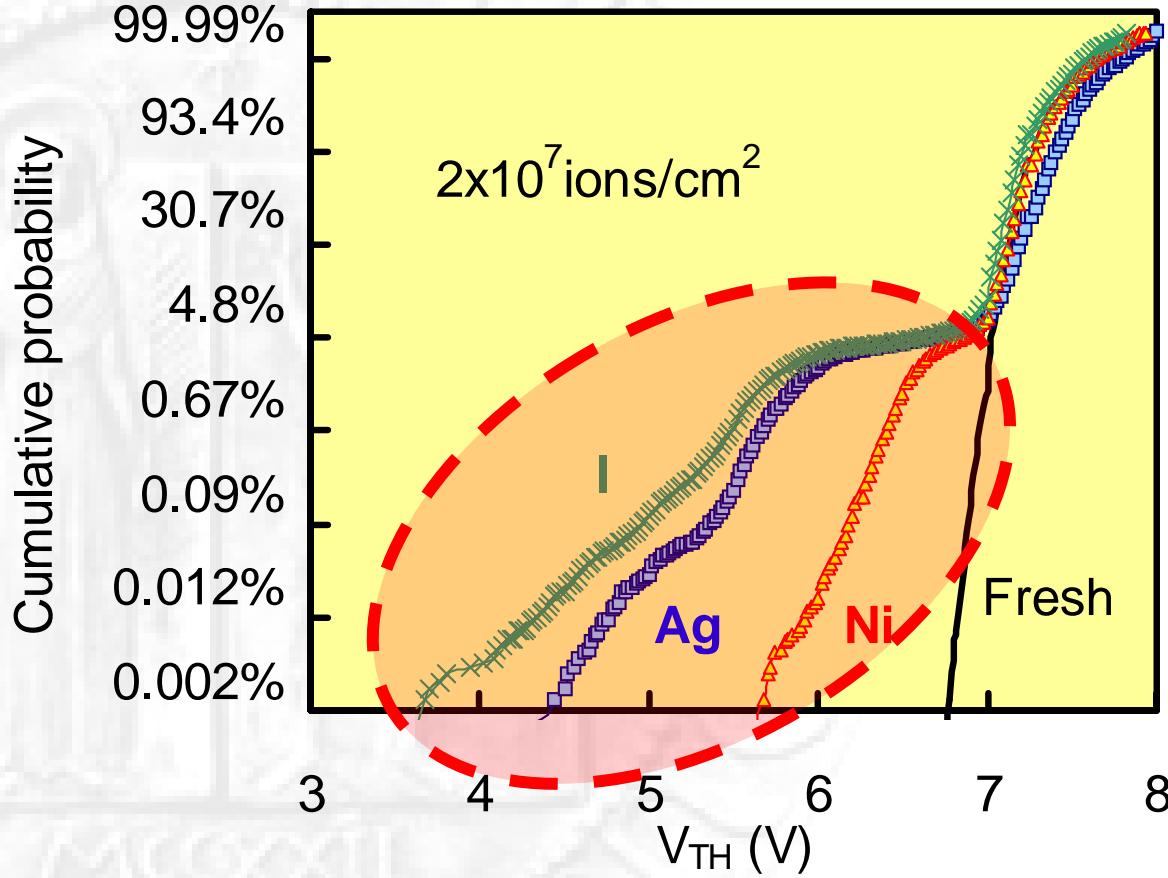


# RILC AND FG RETENTION ISSUES



# Radiation Effects on $V_{TH}$ distributions

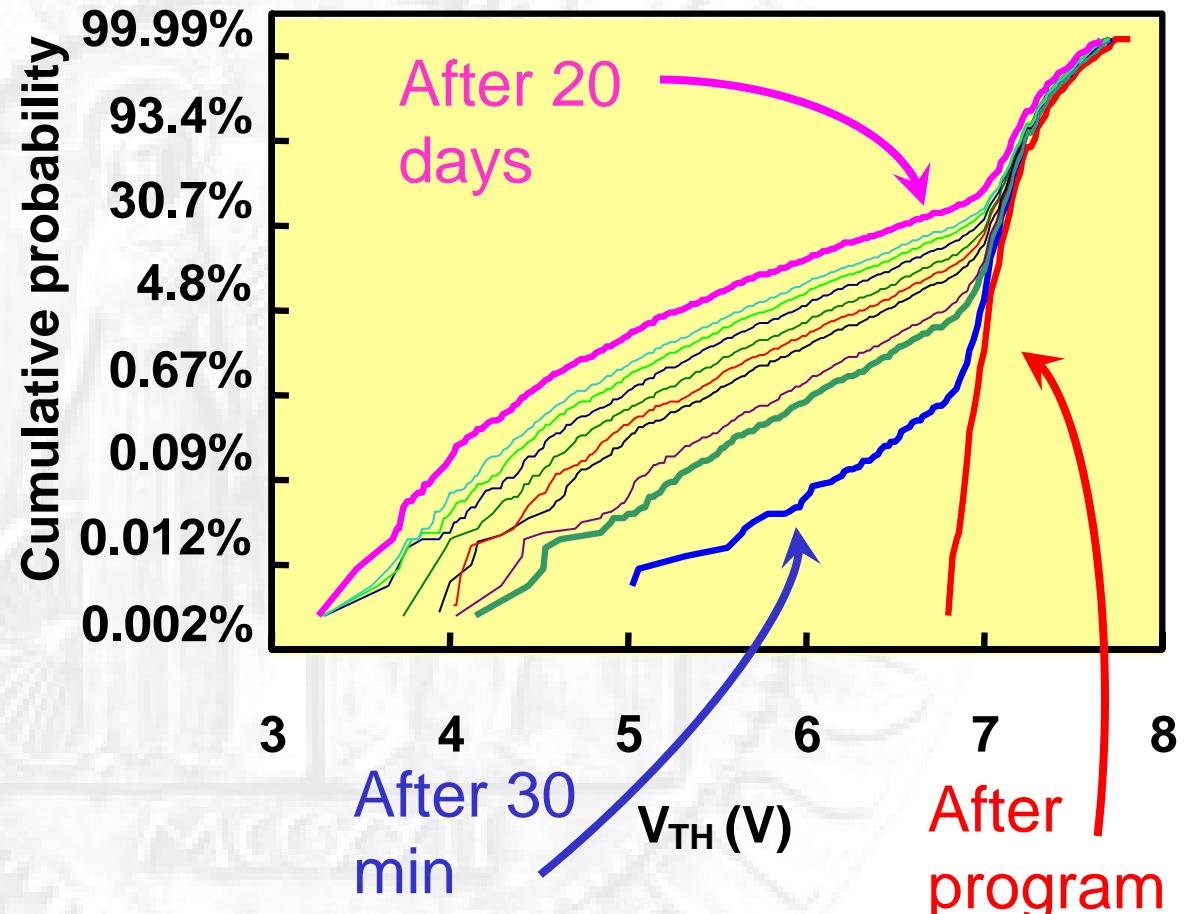
- Large tails after heavy ions irradiation
- Number of bits in tail does not depend on ion LET (it depends on fluence)
- $\Delta V_{TH}$  strongly depends on ion LET
- Only hit cells are considered in next experiments





# Data retention in hit FG cells

- Only hit FGs were programmed
- After only 30min a clear tail appears...
- ...which increases more and more with time

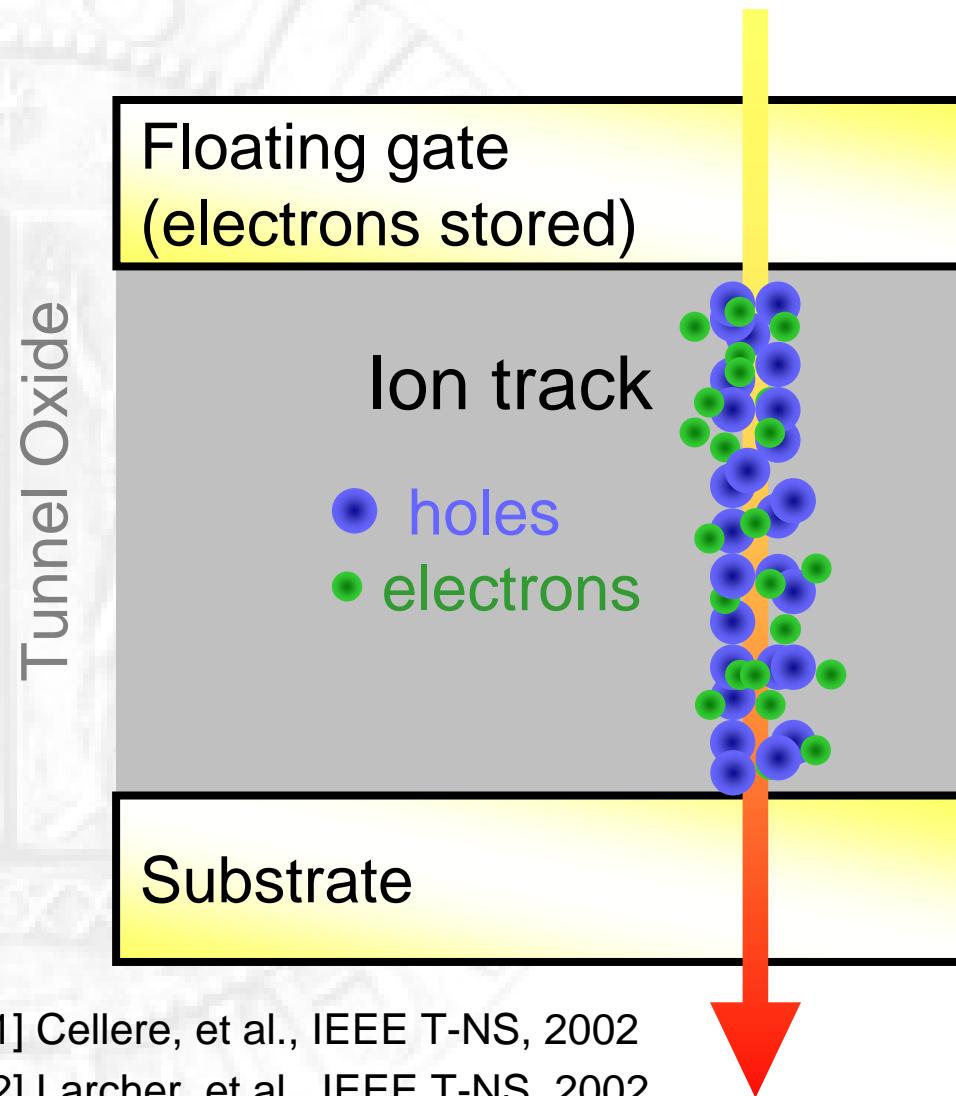


After 20 days,  $\Delta V_{TH} \sim 4V!!!$



## What's going on?

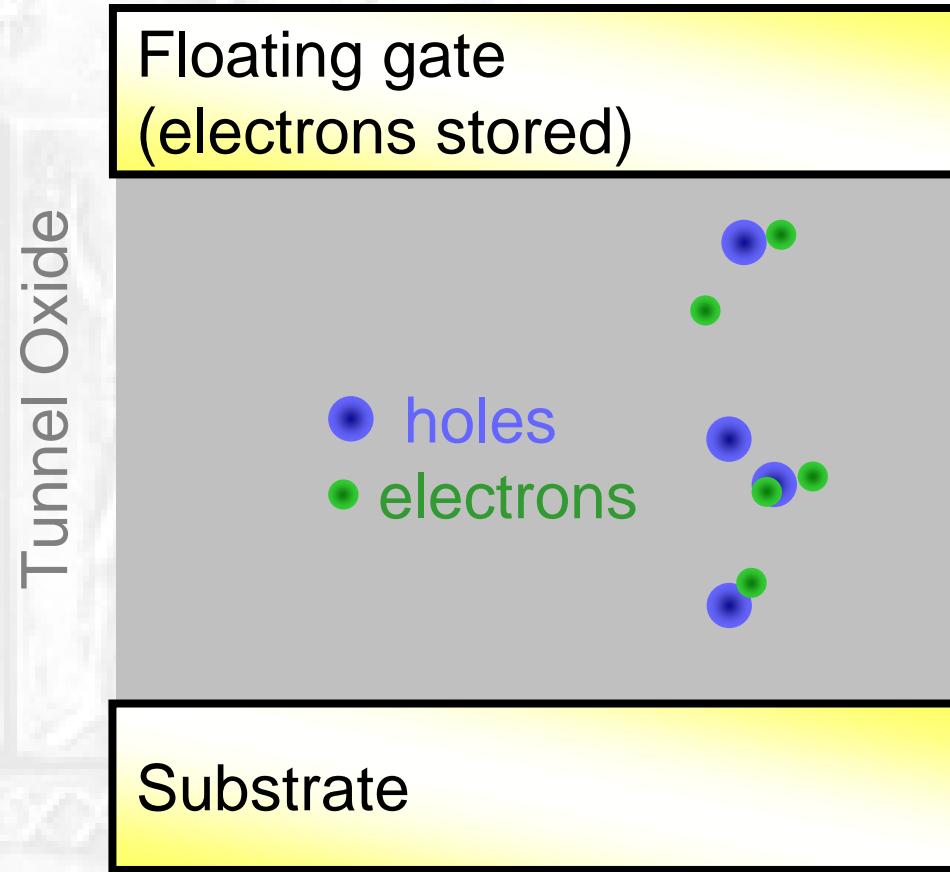
- Ion generates a plasma of electrons and holes





## What's going on?

- Ion generates a plasma of electrons and holes
- Prompt columnar recombination



[1] Cellere, et al., IEEE T-NS, 2002

[2] Larcher, et al., IEEE T-NS, 2002



## What's going on?

- Ion generates a plasma of electrons and holes
- Prompt columnar recombination
- Followed/accompanied by generation of oxide defects

Tunnel Oxide

Floating gate  
(electrons stored)

holes  
electrons

Oxide defects

Substrate

[1] Cellere, et al., IEEE T-NS, 2002

[2] Larcher, et al., IEEE T-NS, 2002

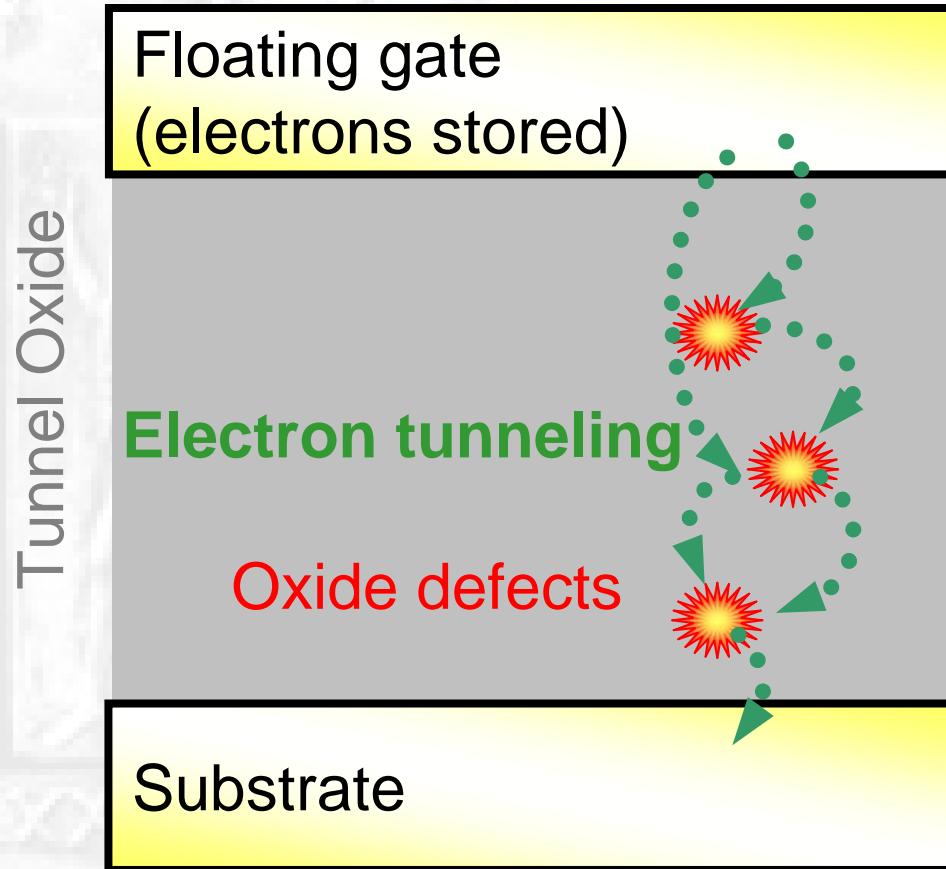


## What's going on?

- Ion generates a plasma of electrons and holes
- Prompt columnar recombination
- Followed/accompanied by generation of oxide defects

• Oxide defects are used by electrons to escape the FG

- multi-Trap Assisted Tunneling (m-TAT)

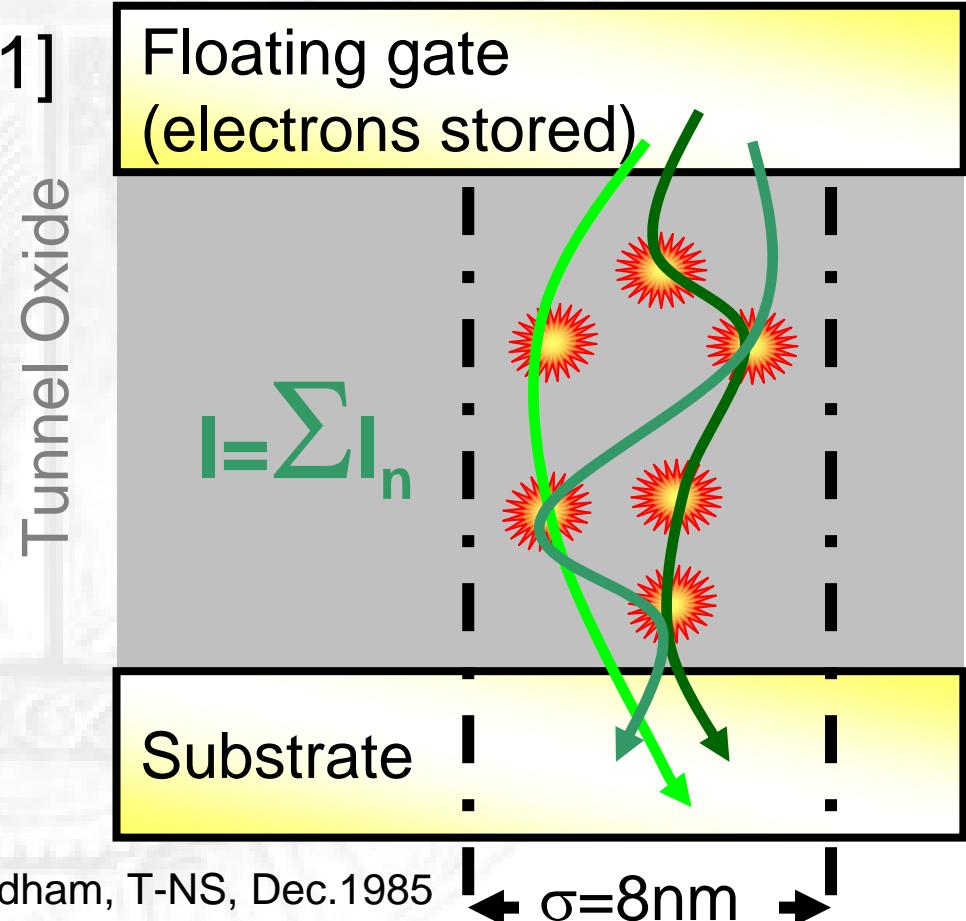


[1] Cellere, et al., IEEE T-NS, 2002

[2] Larcher, et al., IEEE T-NS, 2002



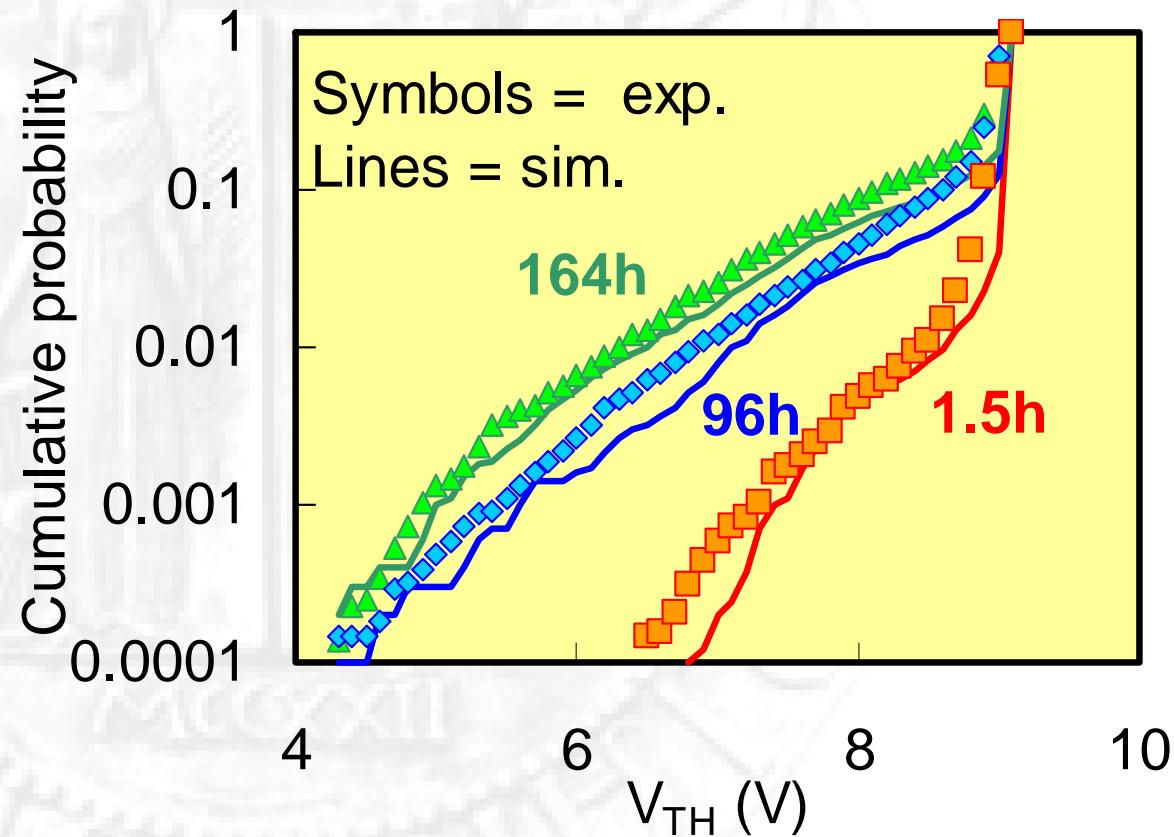
- How can we evaluate the current along this path?
- Consider the ion track [1]
- Randomly generate a Gaussian distribution of defects
- Evaluate the current through each possible path
- Then sum all the currents



[1] Oldham, T-NS, Dec.1985



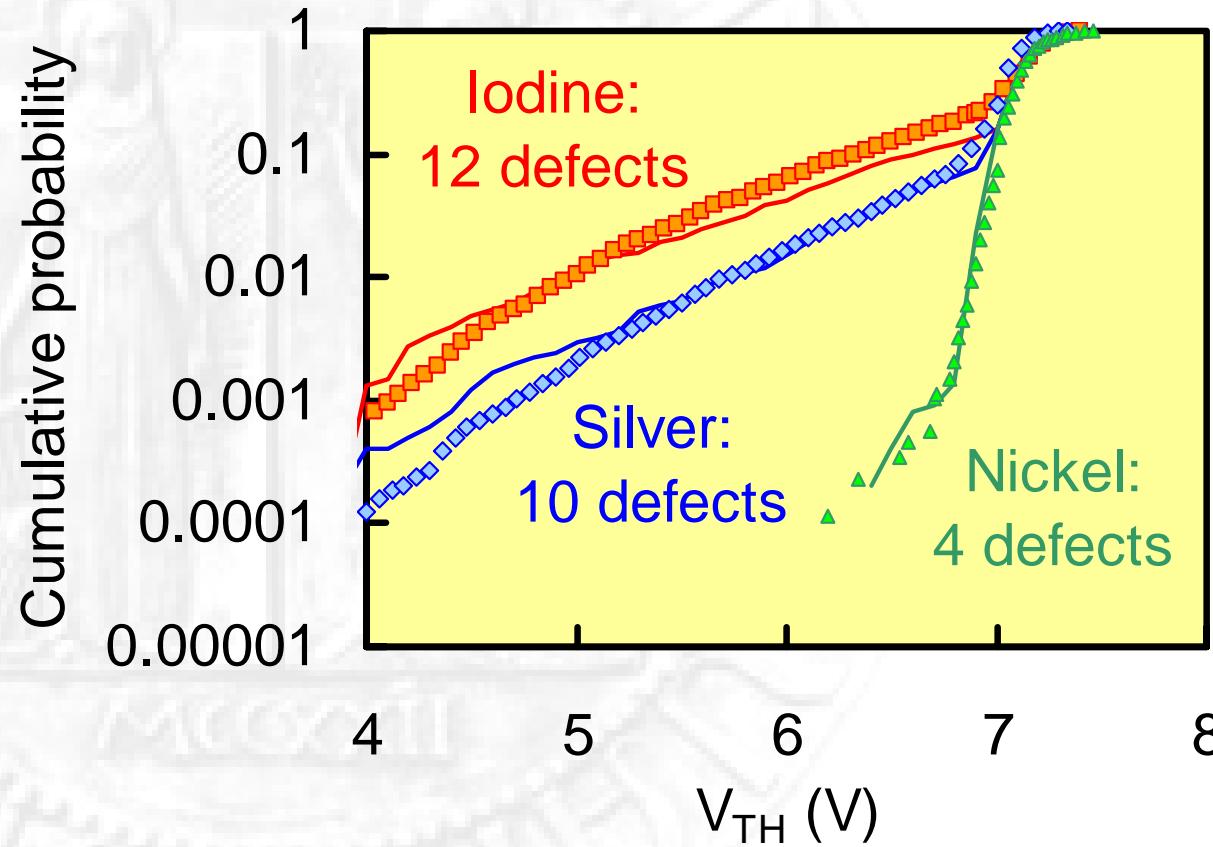
- 0.15 $\mu$ m technology
- After Iodine (LET=64 MeVcm<sup>2</sup>/mg) irradiation
- 12 oxide defects





- 0.13 $\mu$ m technology

- After 529hours
- Different ions → change only the number of oxide defects
- Smaller FG → larger  $\Delta V_{TH}$





- Three retention experiments:

- Programming + irradiation

- Reading

- Experiment 1:

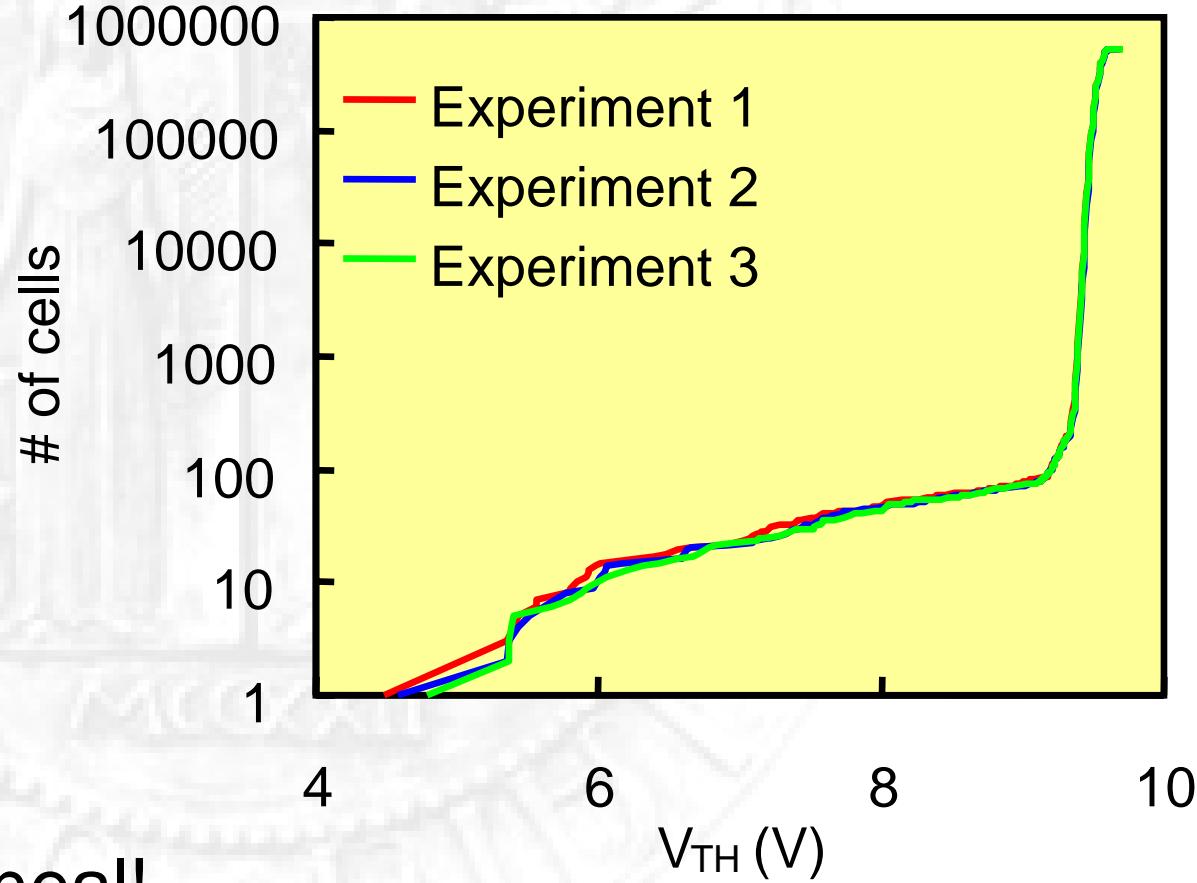
- Program
  - Reading

- Experiment 2:

- Program
  - Reading

- Experiment 3:

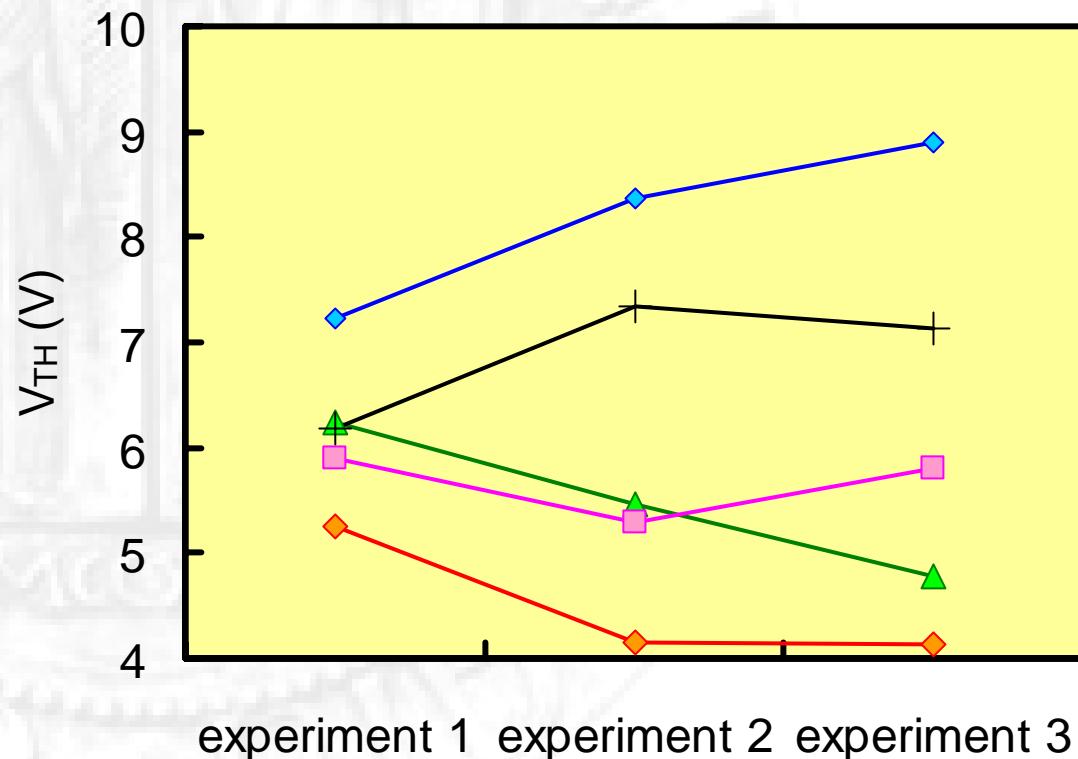
- Program
  - Reading



- RILC does not anneal!



- However, in some FG cells the  $V_{TH}$  changes a lot during the three experiments!
- Due to changes of occupancy state of any “critical” defect in the RILC path
- Similar erratic behavior is well known for SILC

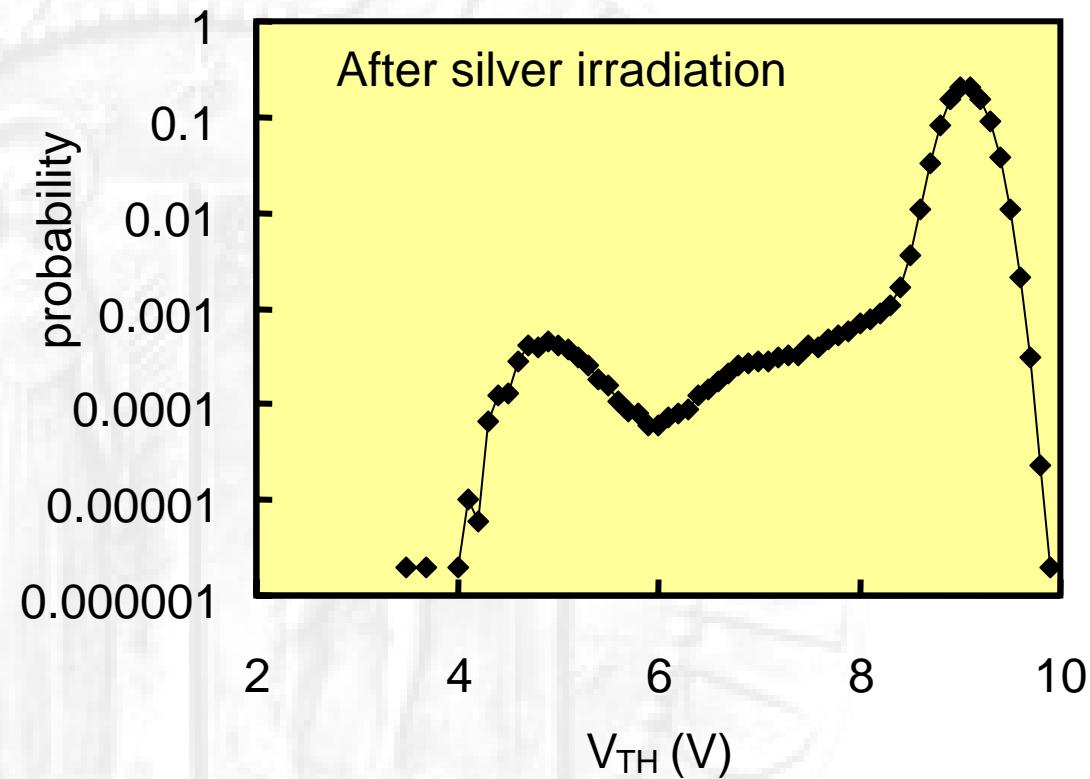




# SPACE DISTRIBUTION OF HIT FG CELLS



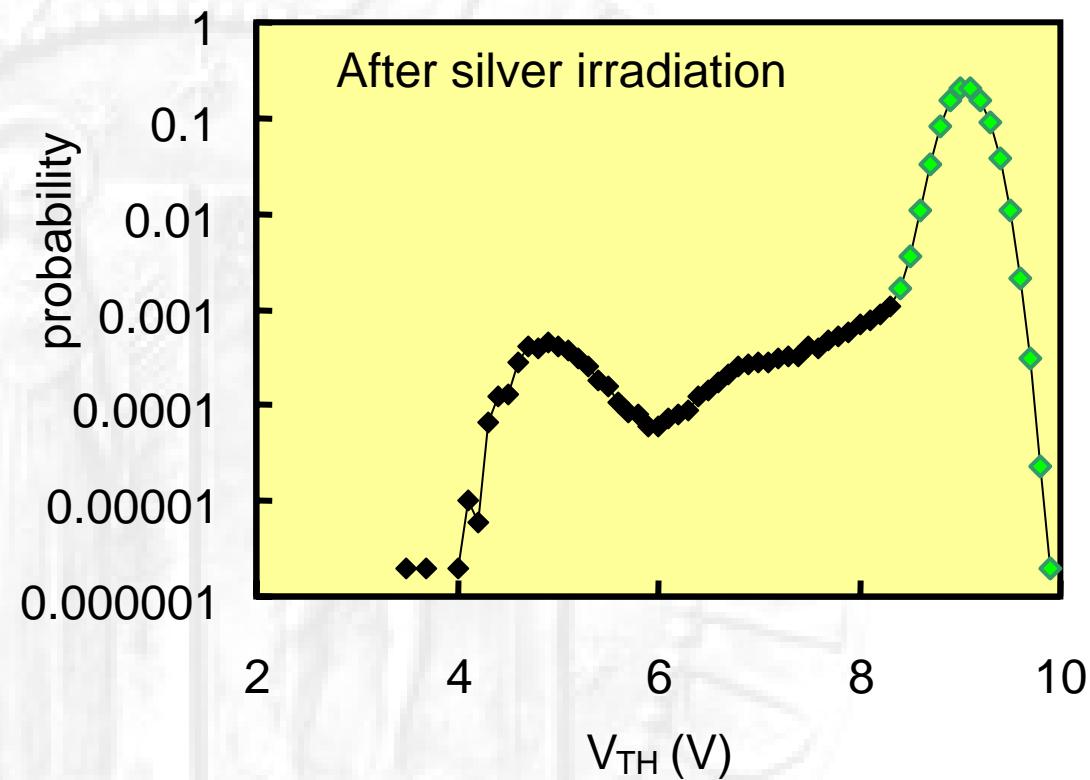
- 90 nm technology
- Three families





# Distribution of hit FGs

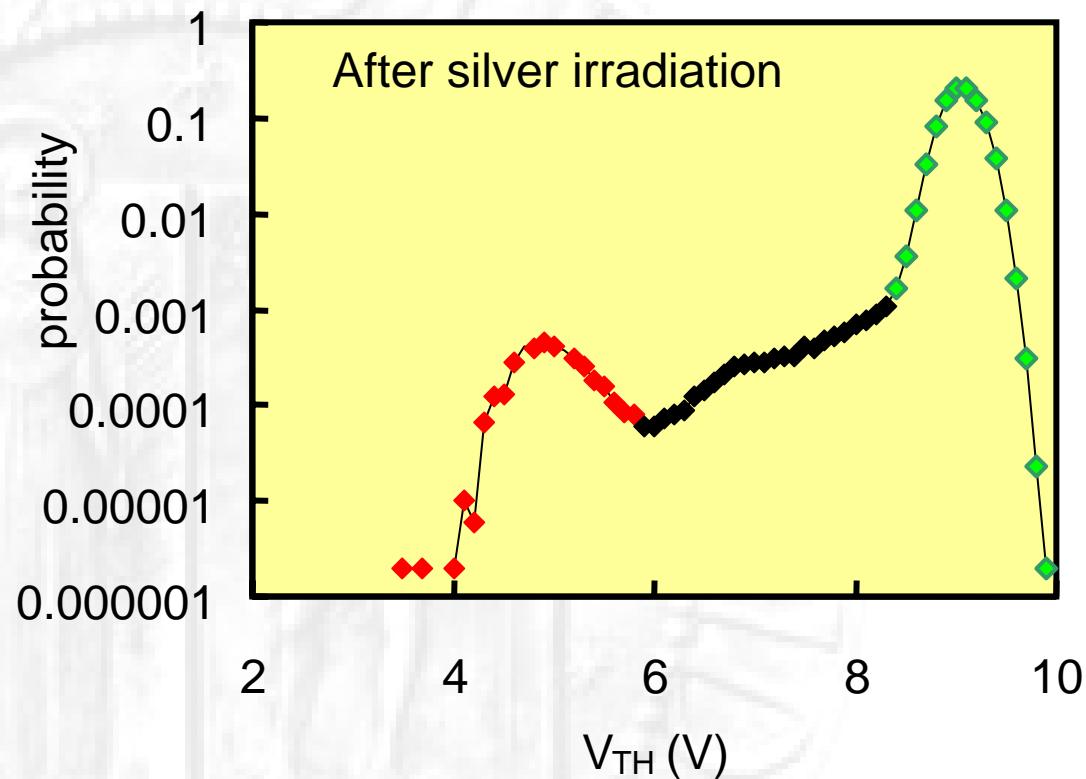
- 90 nm technology
- Three families
- “Green” FGs
  - Main distribution
  - Not hit





# Distribution of hit FGs

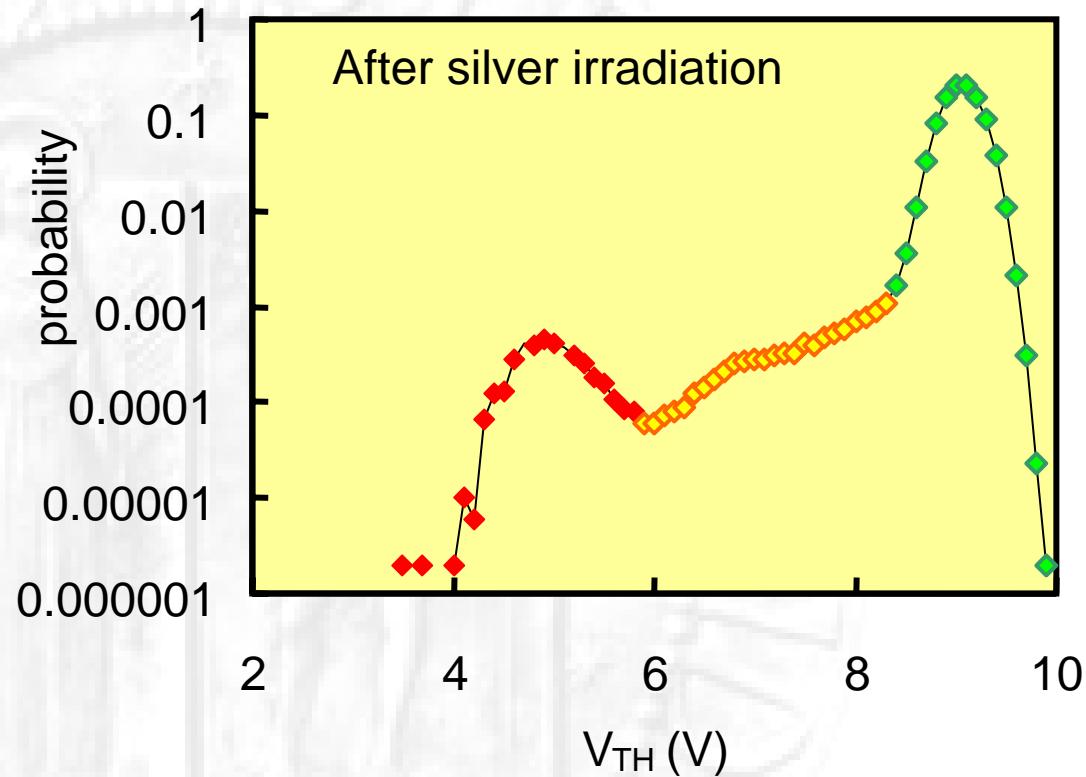
- 90 nm technology
- Three families
- “Green” FGs
  - Main distribution
  - Not hit
- “Red” FGs
  - Hit by ions
  - Large charge loss





# Distribution of hit FGs

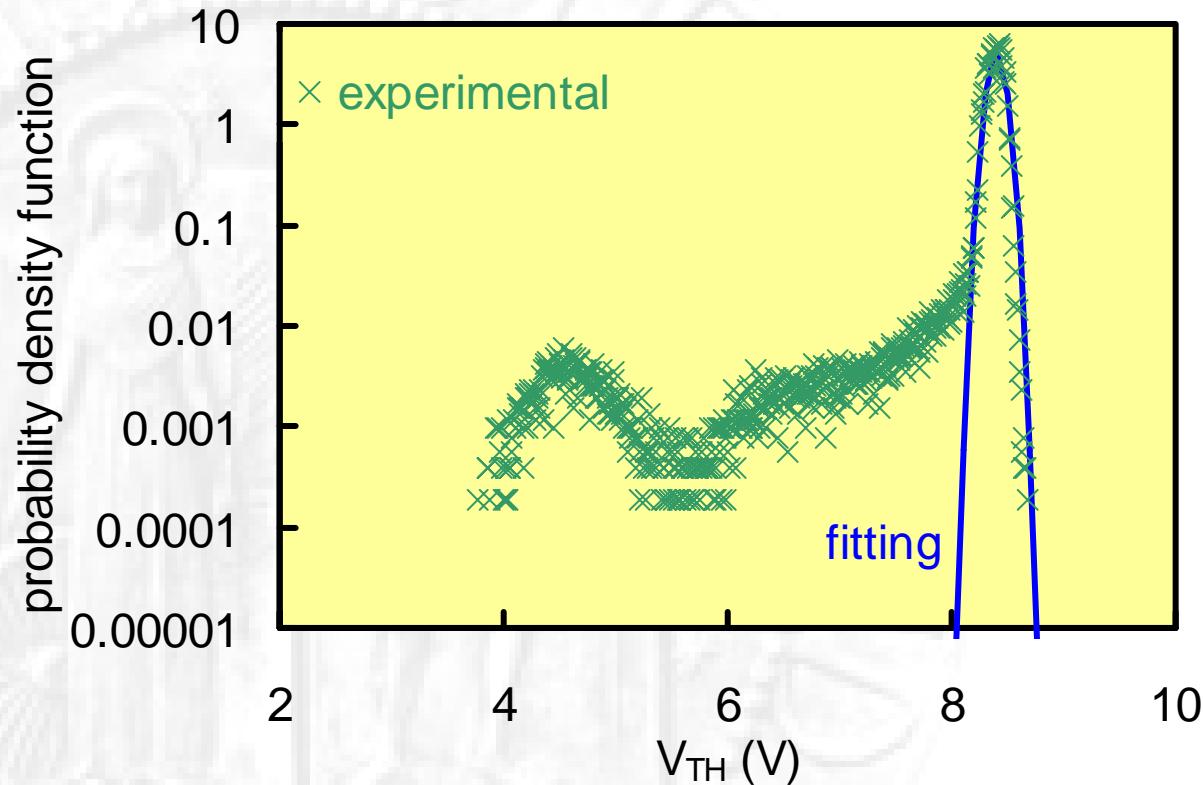
- 90 nm technology
- Three families
  - “Green” FGs
    - Main distribution
    - Not hit
  - “Red” FGs
    - Hit by ions
    - Large charge loss
  - “Yellow” FGs
    - Not hit
    - $\Delta V_{TH} > 0$



Corruption of the stored information can happen even in FGs not directly hit by ions!

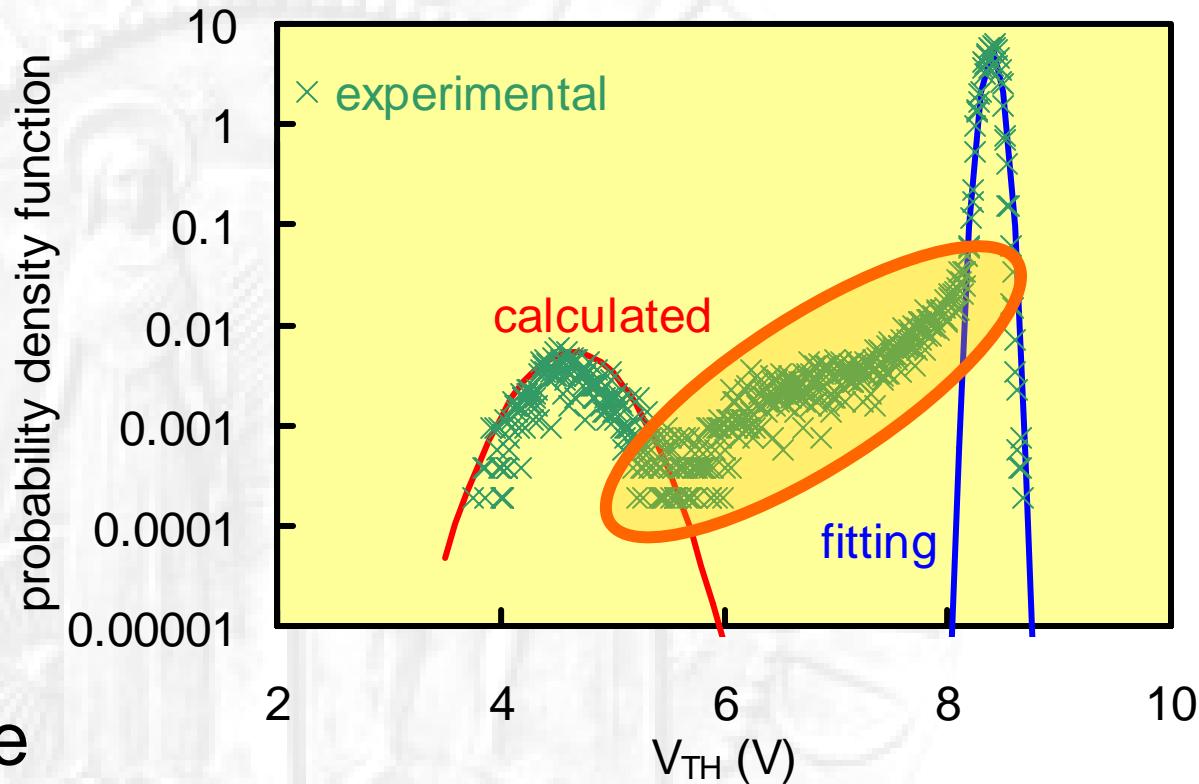


- The main peak can be approximated by a Gaussian





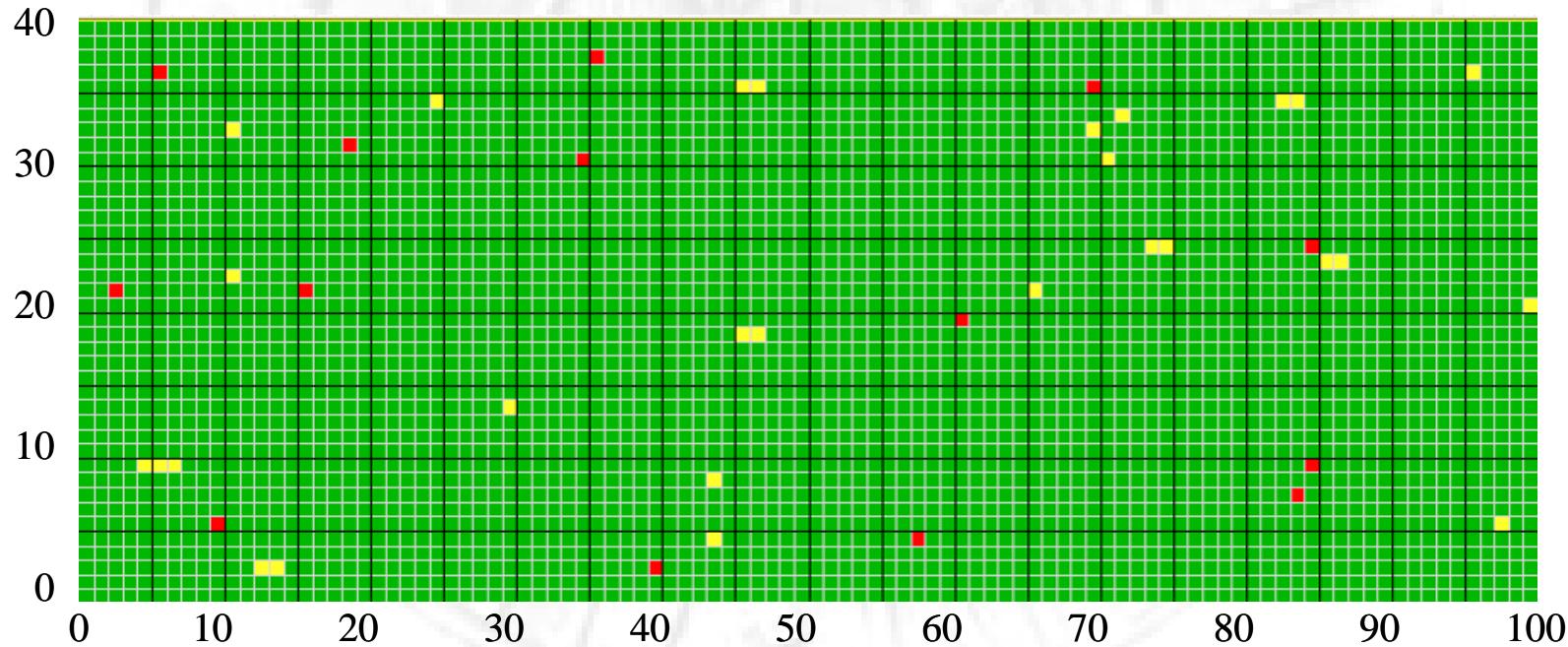
- The main peak can be approximated by a Gaussian
- Based on
  - $V_{TH,pre-rad}$
  - $\Delta V_{TH}$
- One can calculate the distribution of the secondary peak



- “Red” FGs: very good fitting
- What about “yellow” cells?



- Yellow and red FGs are randomly distributed on chip surface, but:
  - Almost all red FGs are isolated
  - 30% of yellow FGs are clustered





Device area

FG

FG

FG

FG

FG

FG

FG

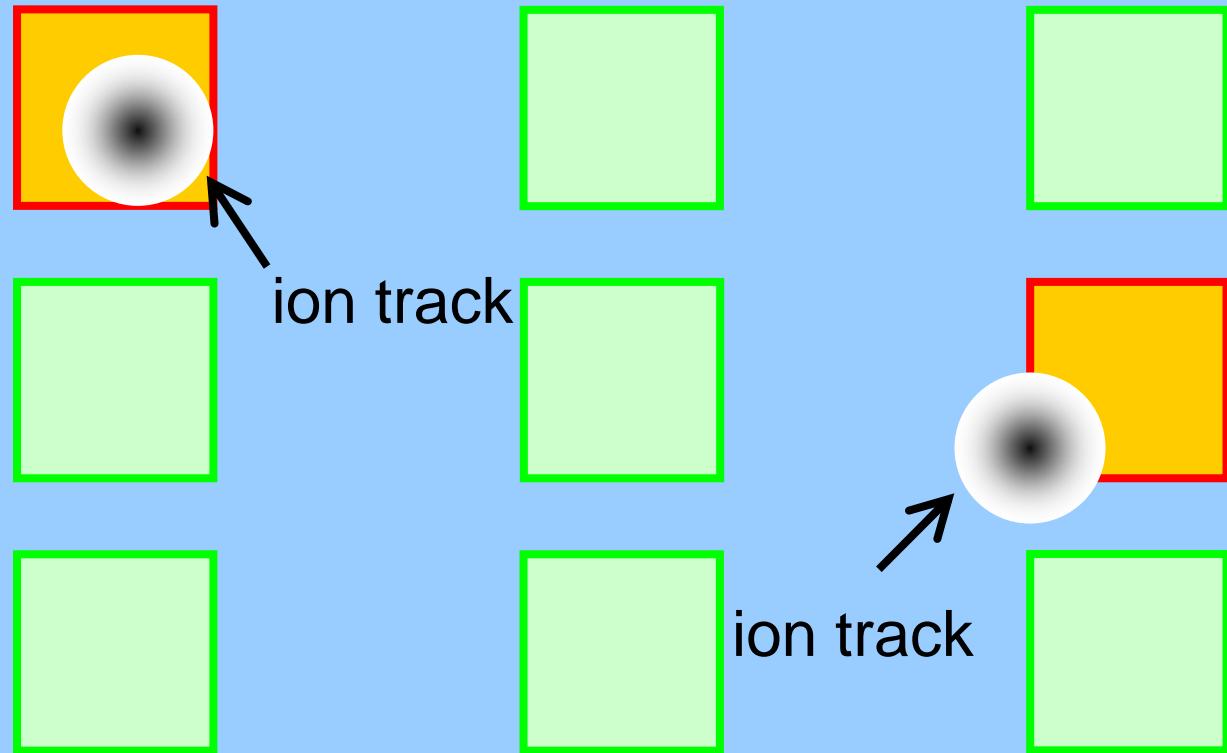
FG

FG



## Ion crossing the FG → RED

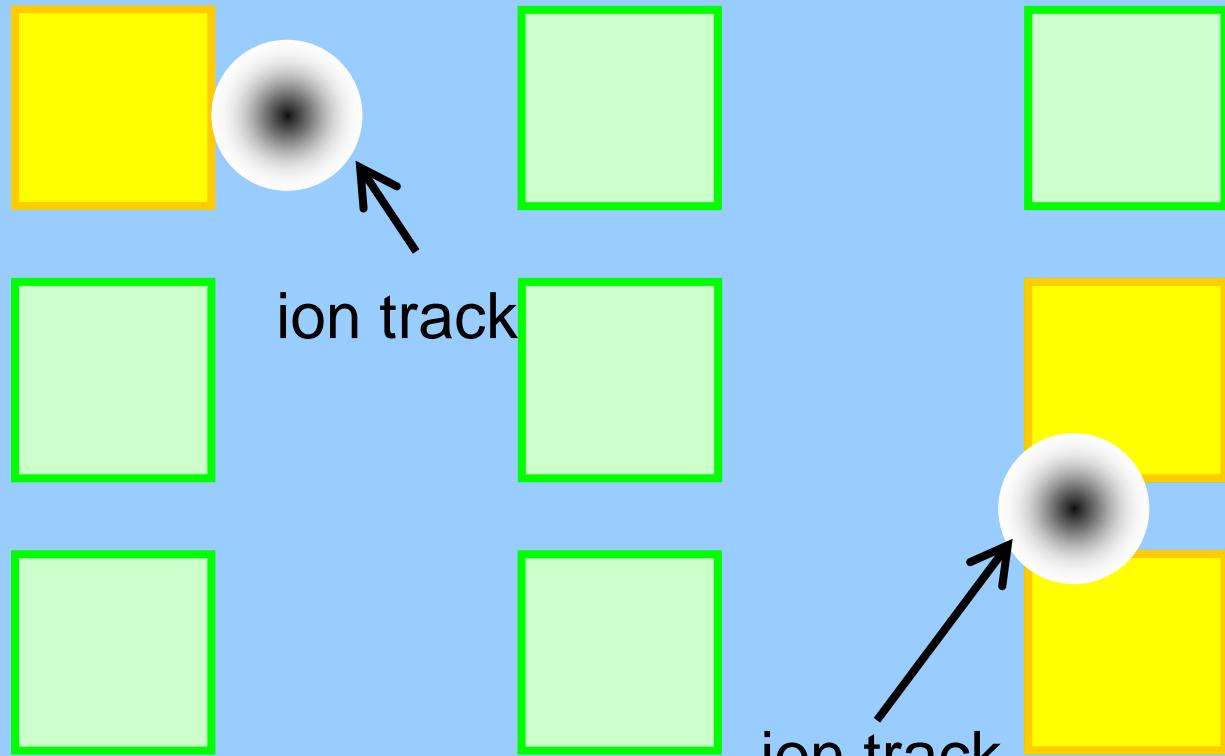
Device area





## Ion crossing “close” to the FG → YELLOW

Device area



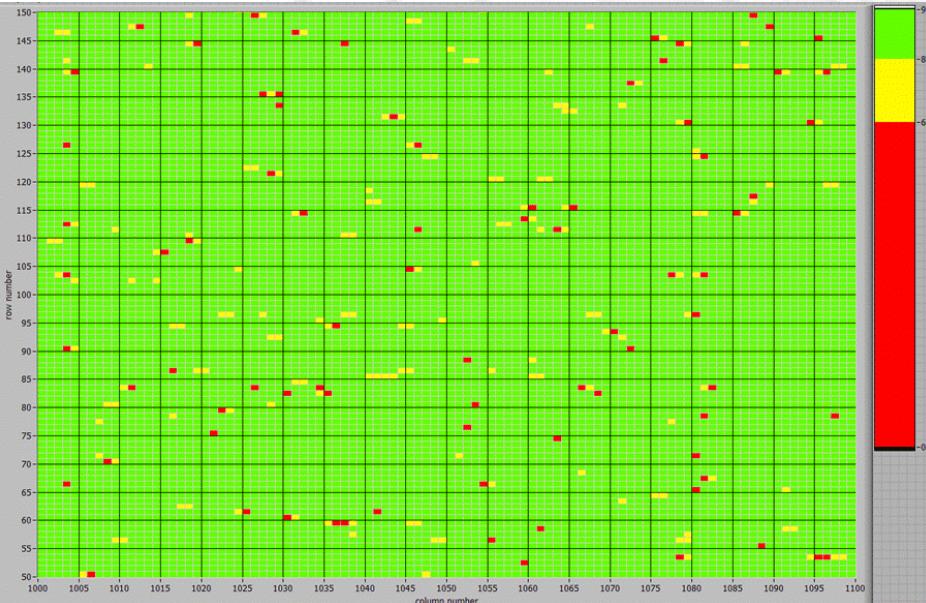


# RECENT RESULTS AT RADEF (JYVASKYLA)

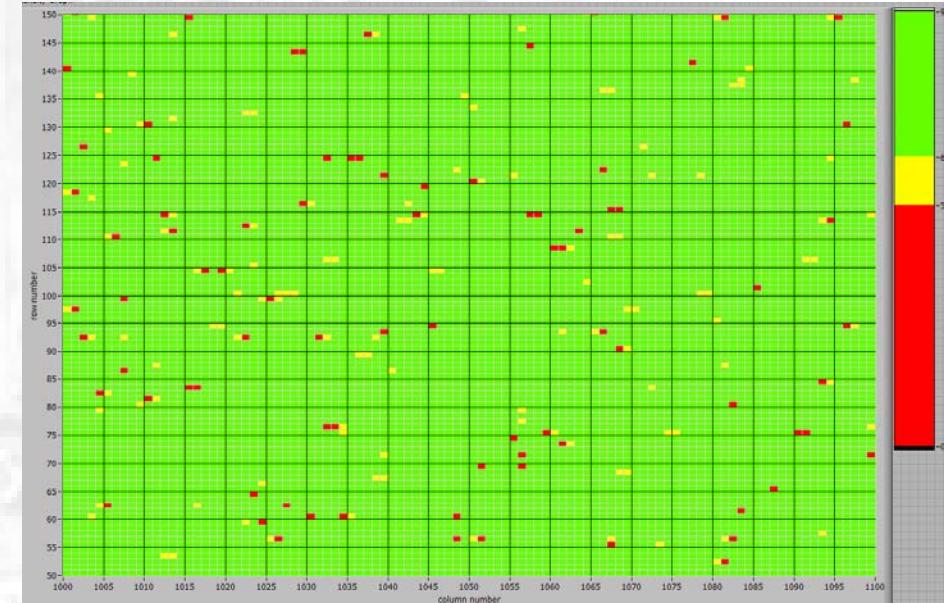


First experiments have been conducted at RADEF-Jyvaskyla in Dec 2006 thanks to ESA-ESTEC support (RHS) to study this phenomenon vs.:

- Incidence angle
- Ion energy



1217MeV Xe



768MeV Kr



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