

TOTAL DOSE STEADY-STATE IRRADIATION**OF****3C91C (DC 9806)****OPTOELECTRONIC COMPONENT***from***MITTEL**

Written by	Verified by	Approved by
Name: I. DESENCLOS	Name: J.F OLIVE	Name: T. CARRIERE
Date: 23/10/98	Date:	Date:
Visa:	Visa:	Visa:

MATRA MARCONI SPACE	Groupe Expertise Radiations	Ref : DAT/DTR/RP8.334 Issue : 00 Date : 23/10/98 Page : 2 / 12
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ANNEX - Plot and values of tested parameters versus total dose and annealings	

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I. DOCUMENTATION

I.1 APPLICABLE DOCUMENTS:

PRO2. 001 MATRA Procedure for Total Dose Steady-State Irradiation on Active Devices.

I.2 REFERENCE DOCUMENTS:

MIL STD 883 D, Method 1019-4 Steady State Irradiation Procedure

ESA/SCC 22900-3 ESA Basic Specification For Total Dose Steady-State Irradiation

MA 5000 AJQ issue 1 Detail Specification

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II. TEST PLAN

II.1 PARTS REFERENCES

REFERENCES	
TYPE	: 3C91C
MANUFACTURER	: MITTEL
PLACE	: SWEDEN
FUNCTION	
OPTOELECTRONIC COMPONENT	
TECHNOLOGY	
BIPOLAR	
PARTS PROCUREMENT	
ORIGIN	: CPPA (AGLIGNE)
LEVEL	: B
PACKAGING	: TO 72
DATE CODE	: 9806
F.R. NUMBER	: 42436
WAFER LOT NUMBER	: diode 826-5 ; transistor 403231-33
NUMBER OF PARTS	: 11
DETAIL SPECIFICATION	
MA 5000 AJQ issue 1	

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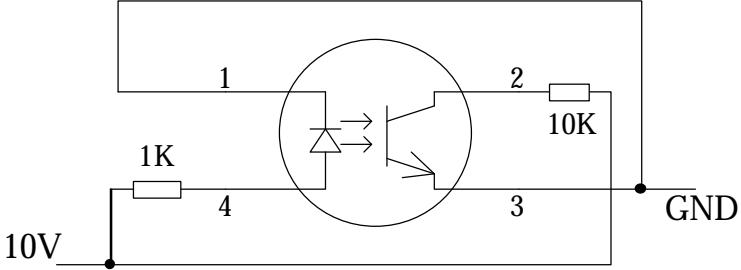
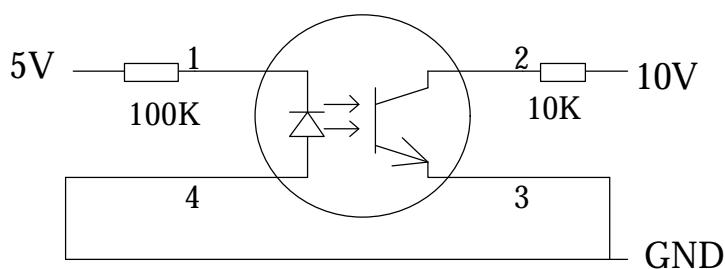
II.2 ELECTRICAL MEASUREMENTS

TEST TYPE						
TYPE : Remote electrical measurements done at room temperature						
TEST FACILITY						
PLACE	Fig n°	Symbol	Test Conditions	Min	Max	Unit
Breakdown Voltage	1	Vbr	Ir= -100µA	7		V
Forward Voltage 1	2	Vf1	If= 2mA		1,3	V
Forward Voltage 2	3	Vf2	If= 50mA		1,8	V
Dark Current	4	Ice0	Vce= 5V / If= 0 mA		50	nA
Output Current	5	Ic	Vce= 5V / If= 10mA	4		mA
Collector-Emitter Breakdown Voltage	6	V(br)ce0	Ic= 10mA / If= 0mA	50		V
Collector-Emitter Saturation Voltage	7	Vce(sat)	Ic= 2mA / If= 50mA		0,4	V
Rise Time	8	tr	Ic= 2 mA : Vce= 5V		5,0	µs
Fall Time	9	tf	Ic= 2 mA : Vce= 5V		5,0	µs

Notes:

- All electrical measurements were made within one hour of termination of the irradiation step.
- Figure numbers refer to the figures showing variation and values of each parameter with total dose and annealings at the end of this document.

II.3 EXPERIMENTAL CONDITIONS

IRRADIATION FACILITY	
PLACE	: MATRA MARCONI Space (VELIZY, France)
TYPE	: COBALT60, SHEPHERD 484
ACTIVITY	: < 9 Curies
CALIBRATION DATE	: 20/01/98
IRRADIATION FACILITY	
TYPE	: Multiple Exposure
STEPS	: 5 / 9 / 15 / 33 / 54 / 83 / 113 kRad (Si)
BIASING CONDITIONS	
	
Mode 1 (Sn 1 to 4)	
	
Mode 2 (Sn 5 to 8)	
COMMENTS	
<p>8 parts were biased in Static On mode 1 and 2, 2 parts in Static Off mode with all pins connected to the ground.</p>	

III TEST REPORT**III.1 EXPERIMENTAL CONDITIONS**

PARTS IDENTIFICATION			
MANUFACTURER MARKING			
SN Manuf.	SN Irrad.	Biasing Mode	Comments
001	0	REF	
002	1	ON	Mode 1
003	2	ON	Mode 1
004	3	ON	Mode 1
005	4	ON	Mode 1
007	5	ON	Mode 2
008	6	ON	Mode 2
009	7	ON	Mode 2
010	8	ON	Mode 2
011	9	OFF	
012	10	OFF	

IRRADIATION SCHEDULE

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III.2 EXPERIMENTAL RESULTS

III.2.1.Parametric tests:

The evolution of each parameter as a function of the total dose and annealings is plotted at the end of the report.

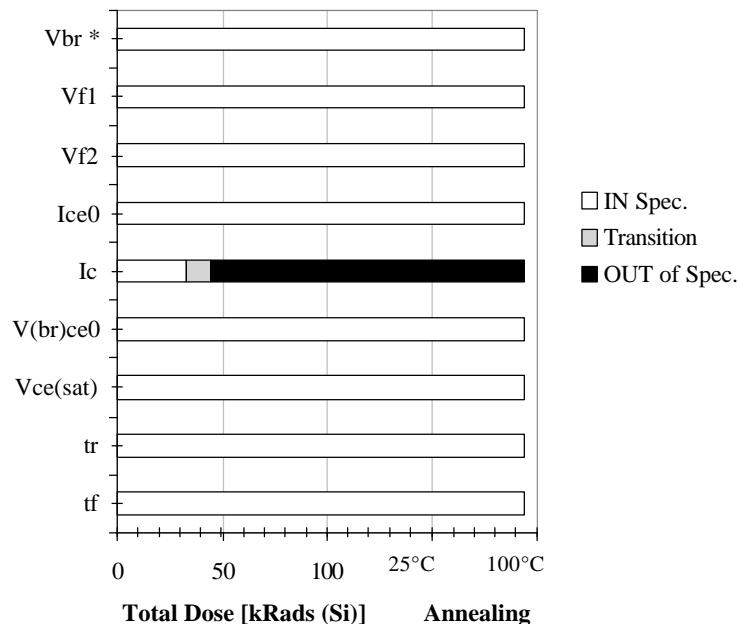
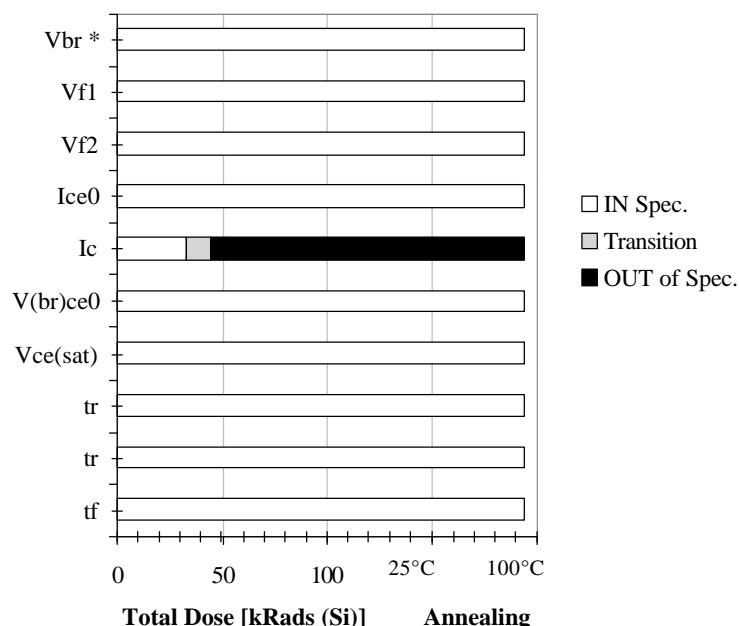
The following tables summarize the evolution of the measured parameters with irradiation and annealings (See next page) for each biasing conditions

In the construction of these charts ,

1/ A parameter is considered to be out of specification if the parameter is measured out of specification on one or more devices.

2/ A parameter is considered to be in specification only up to the last step for which all irradiated devices remain inside the parameter specification.

3/ The step during which a parameter goes out of specification (or recovers) is called transition step.

Bias Condition: ON**Bias Condition: OFF**

* For breakdown voltage (Vbr), all measurements are close to the specification limit and are considered acceptable due to the accuracy of the tester.

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III.2.2.Post irradiation effects.

Step 1.

Temperature : Room Temperature.
Duration : 24
Biasing : Parts biased as during irradiation.

Step 2.

Temperature : 100°C.
Duration : 168
Biasing : Parts biased as during irradiation.

Important remark : 100°C annealing results shall not be taken into account in an attempt to predict the space dose rate behavior of parts * .

III.2.3 Problems encountered / Discussion

- For breakdown voltage (Vbr), all measurements are close to the specification limit and are considered acceptable due to the accuracy of the tester.
- Increase of V(br)ce0 has been observed during irradiation. Due to the limitation of hte tester, measurements of this parameter were saturated at 70V.

* "Hardness-Assurance and Testing Issues for Bipolar/BiCMOS Devices"
R. Nathan Nowlin, D.M. Fleetwood, R.D. Schrimpf, R.L. Pease, W.E. Combs
IEEE Transactions on Nuclear Science, Vol.40, N°6, p1686, December 1993

IV CONCLUSION

Total dose steady-state irradiation test using gamma rays from Cobalt 60 has been carried out on 11 parts (8 parts biased in Static On mode and 2 Off) OPTOELECTRONIC COMPONENT 3C91C (9806) from MITTEL up to 113 kRAD test at low dose rate (\leq 360 Rad/h).

The results indicate that :

- All the parameters stay within specification up to 37 kRAD

The following table shows the tolerance in kRad of parameters affected by irradiation (by interpolation from the figures) :

Parameter	Tolerance	
	Static On	Static Off
Output current (Ic)	37 kRAD	45 kRAD

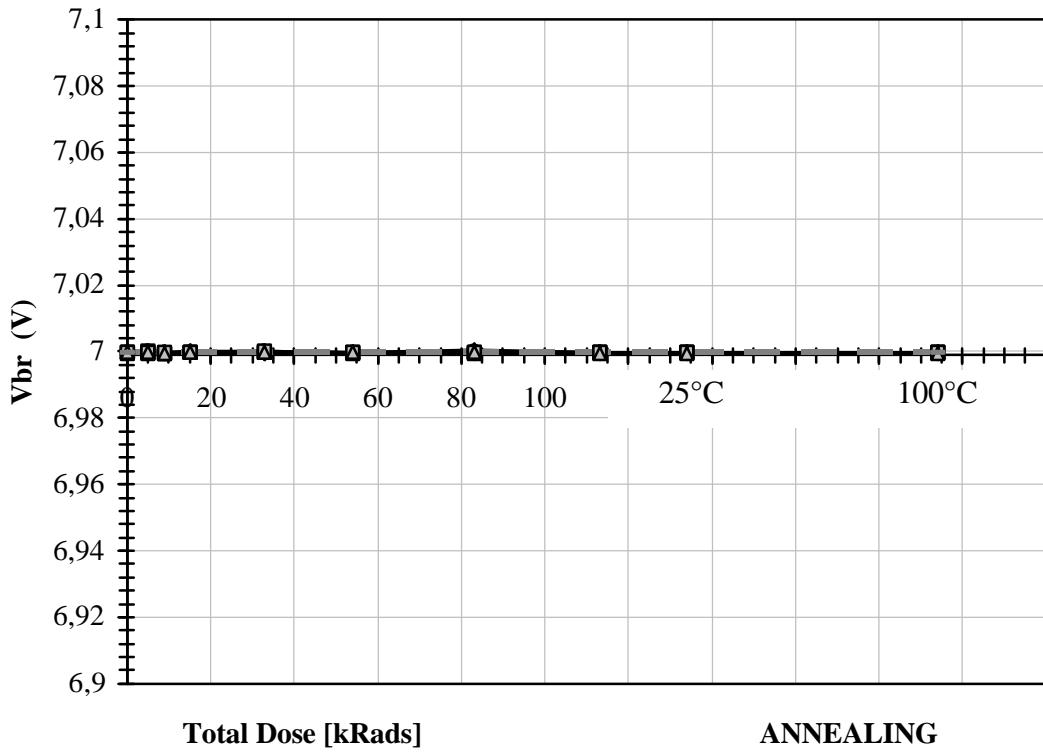
- Biasing mode effect : no significant difference between biasing modes has been observed.
- Annealing effect : no significant effect.

In the following table, a comparison is made with other date codes from the same manufacturer, already tested :

Date code	Diffusion lot	Tolerance (in kRad)	Report ref.
9631	822-8 (diode) 90493-18 (transistor)	47	DOF/DEC/RP8.011
9441	817-6 (diode) 90492-8 (transistor)	15	DOF/DEC/RP8.010

Date : 30/07/98	Device Type : 3C91C	Figure 1
Component	Date Code : 9806	Manufacturer : MITTEL
Irradiation	Dose Rate : <= 0.36 kRad / h	Conditions : OFF / ON / REF
Test	Parameter : Vbr	Conditions : Ir= 100µA

Spec min = 7V

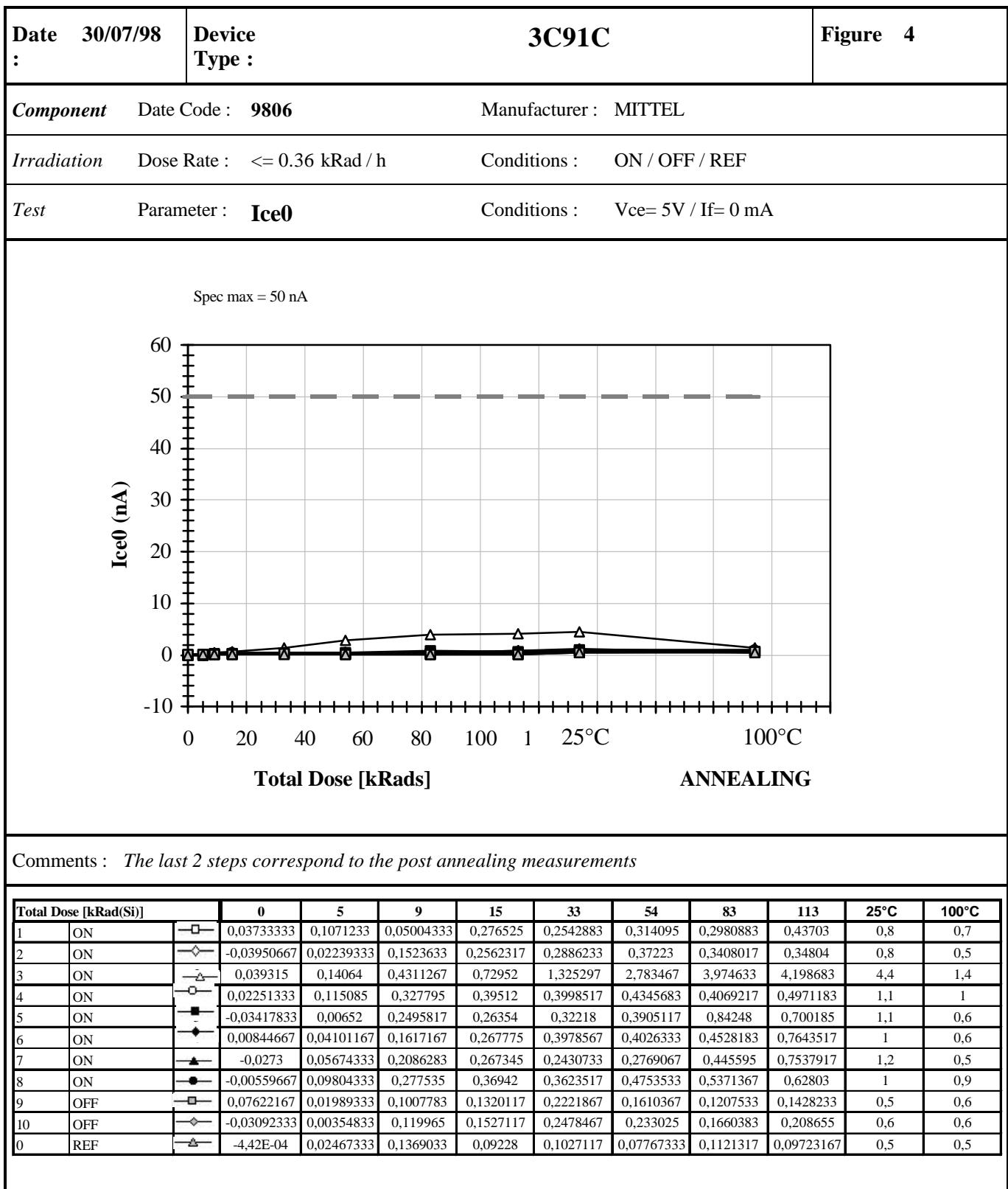


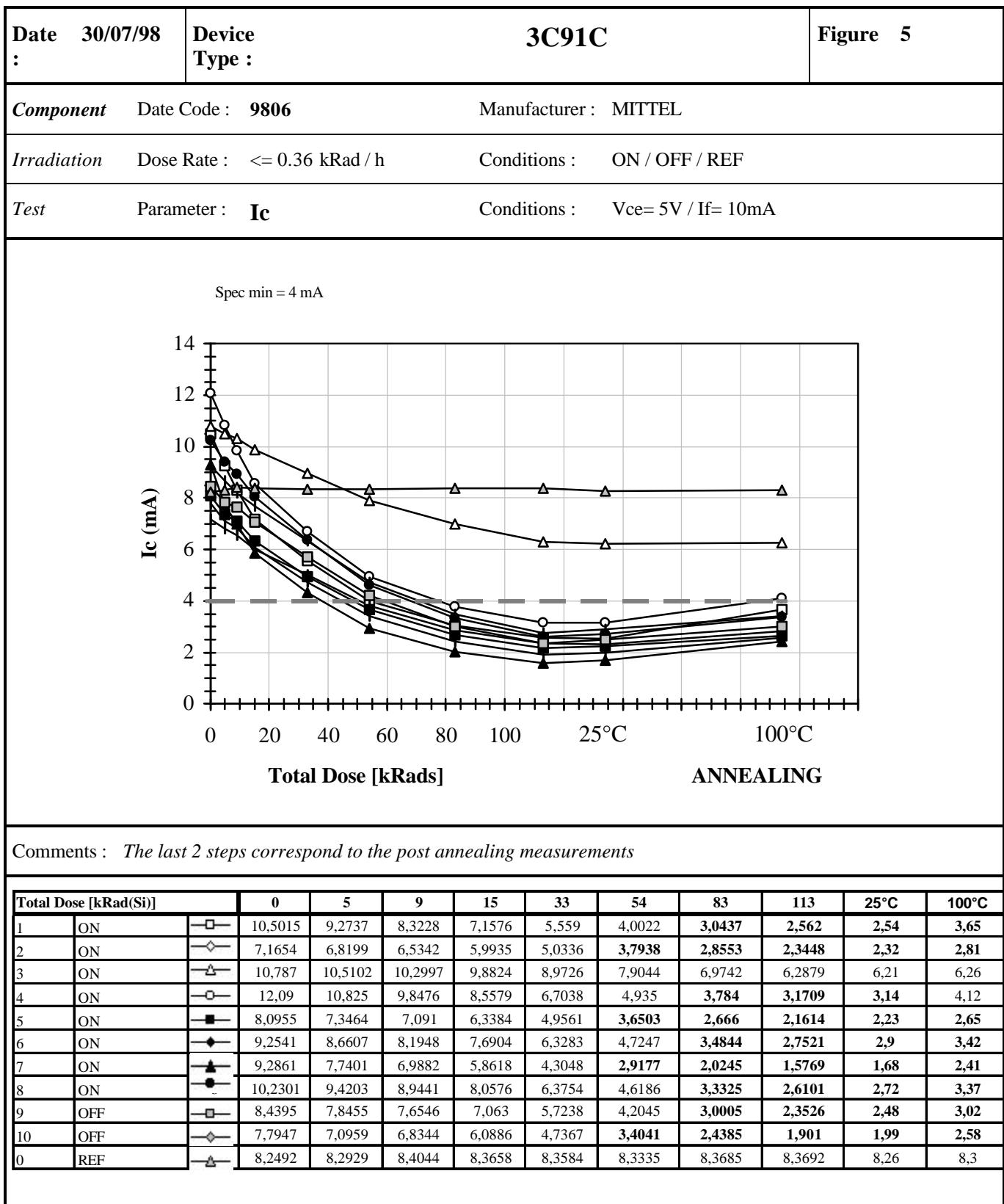
Comments : The last 2 steps correspond to the post annealing measurements

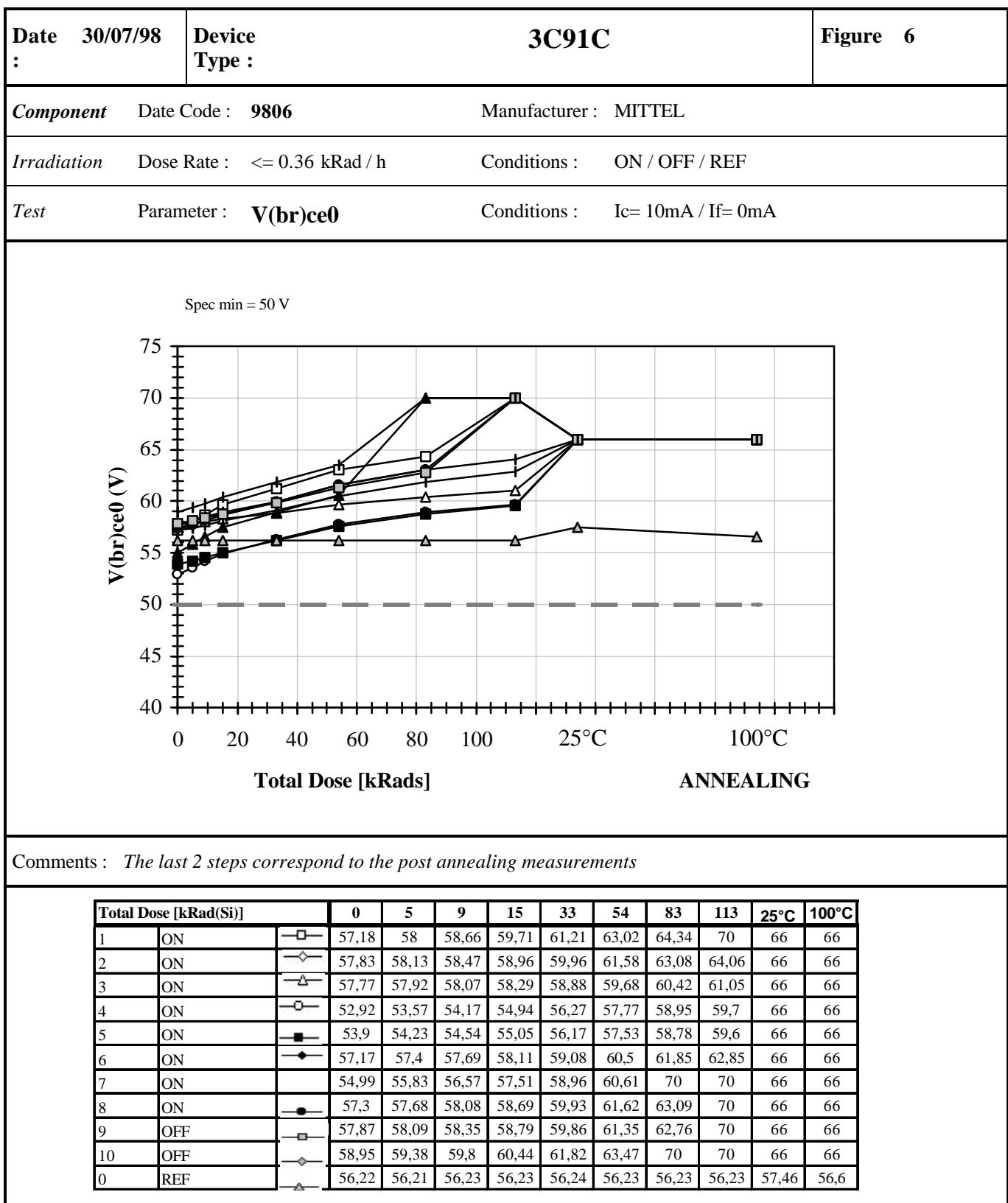
Total Dose [kRad(Si)]		0	5	9	15	33	54	83	113	25°C	100°C
1	ON	6,9998	7,000067	6,9994	6,9998	6,999933	6,9998	6,999733	6,999867	6,999867	6,999867
2	ON	7,0002	7	6,999667	7,000067	6,9998	6,9998	7,000133	6,999667	6,999667	6,999667
3	ON	6,999867	6,9996	6,999733	6,999733	6,9998	6,9998	7,000267	6,999733	6,999733	6,999733
4	ON	7	7,000333	6,9998	6,999933	6,999867	6,999533	7,000067	6,999467	6,999467	6,999467
5	ON	6,999733	7	6,999533	6,999933	6,999867	6,999533	6,9996	6,999667	6,999667	6,999667
6	ON	6,999867	7,0002	6,999733	7	6,9996	6,9998	6,999933	6,999467	6,999467	6,999467
7	ON	6,9996	6,999867	7	7,000267	7,000133	6,999867	7,0006	6,9998	6,9998	6,9998
8	ON	7	6,9998	6,999867	6,999933	7,000267	6,999867	6,9998	6,999933	6,999933	6,999933
9	OFF	6,9998	6,999667	6,999667	6,999867	7,000067	6,999733	6,9998	6,999867	6,999867	6,999867
10	OFF	6,999533	6,999733	6,999533	6,9998	6,9996	6,999867	6,9996	6,9998	6,9998	6,9998
0	REF	6,9998	6,9998	6,999467	6,9998	6,9998	6,999933	6,999933	6,9996	6,9996	6,9996

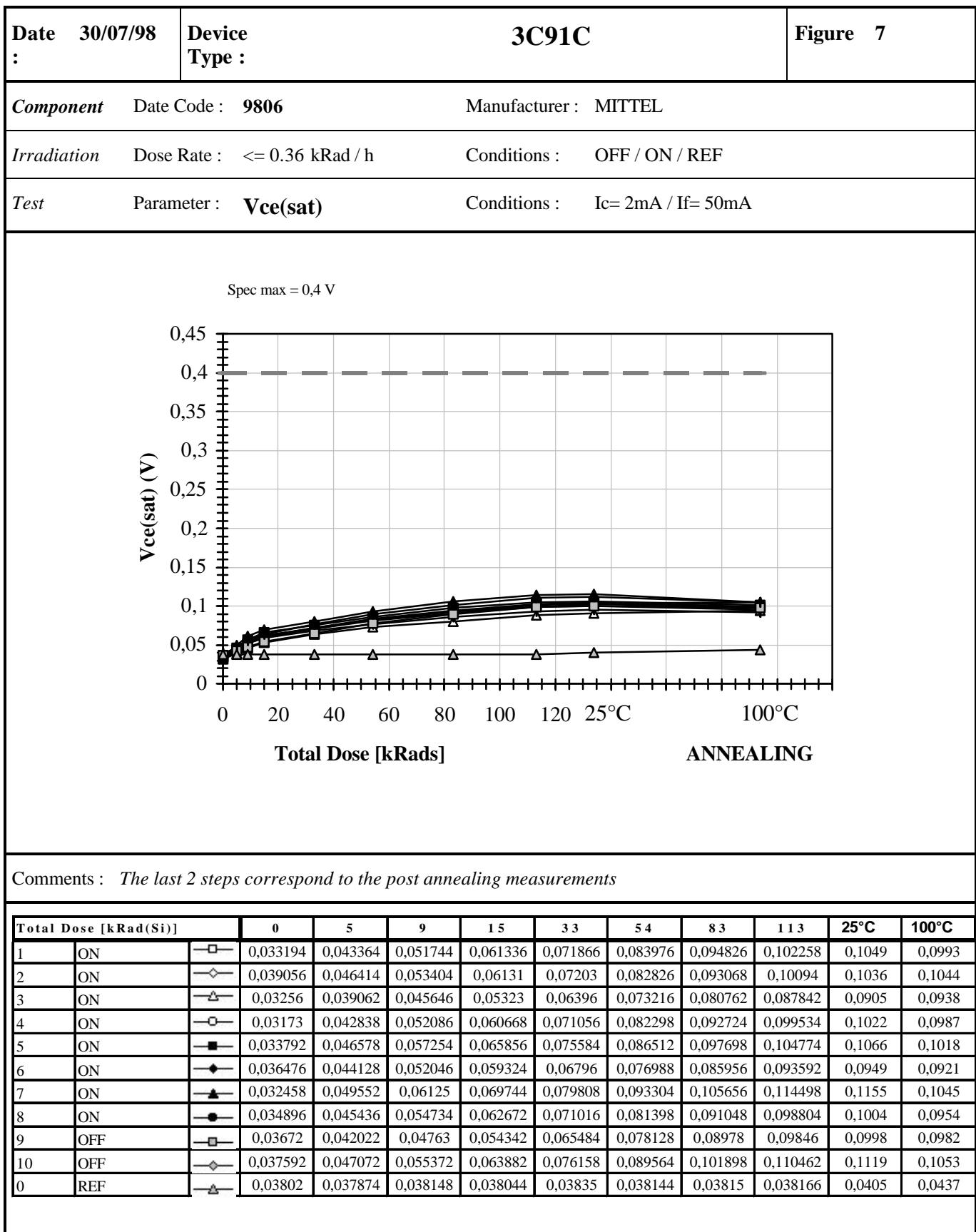
Date : 30/07/98	Device Type :	3C91C	Figure 2																																																																																																																																				
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Irradiation	Dose Rate : <= 0.36 kRad / h	Conditions : OFF / ON / REF																																																																																																																																					
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Spec max = 1,3V																																																																																																																																							
<p>The graph plots Vf1 (V) on the y-axis (ranging from 1 to 1.5) against Total Dose [kRads] and Temperature on the x-axis. The x-axis has major ticks at 0, 20, 40, 60, 80, 100, 1, 25°C, and 100°C. There are two distinct data series. The first series, from 0 to 100 kRads, shows Vf1 values clustered around 1.06V. The second series, starting at 100 kRads and continuing to 100°C, shows Vf1 values decreasing slightly to around 1.05V. A horizontal dashed line is drawn at 1.3V, which the data points closely follow.</p>																																																																																																																																							
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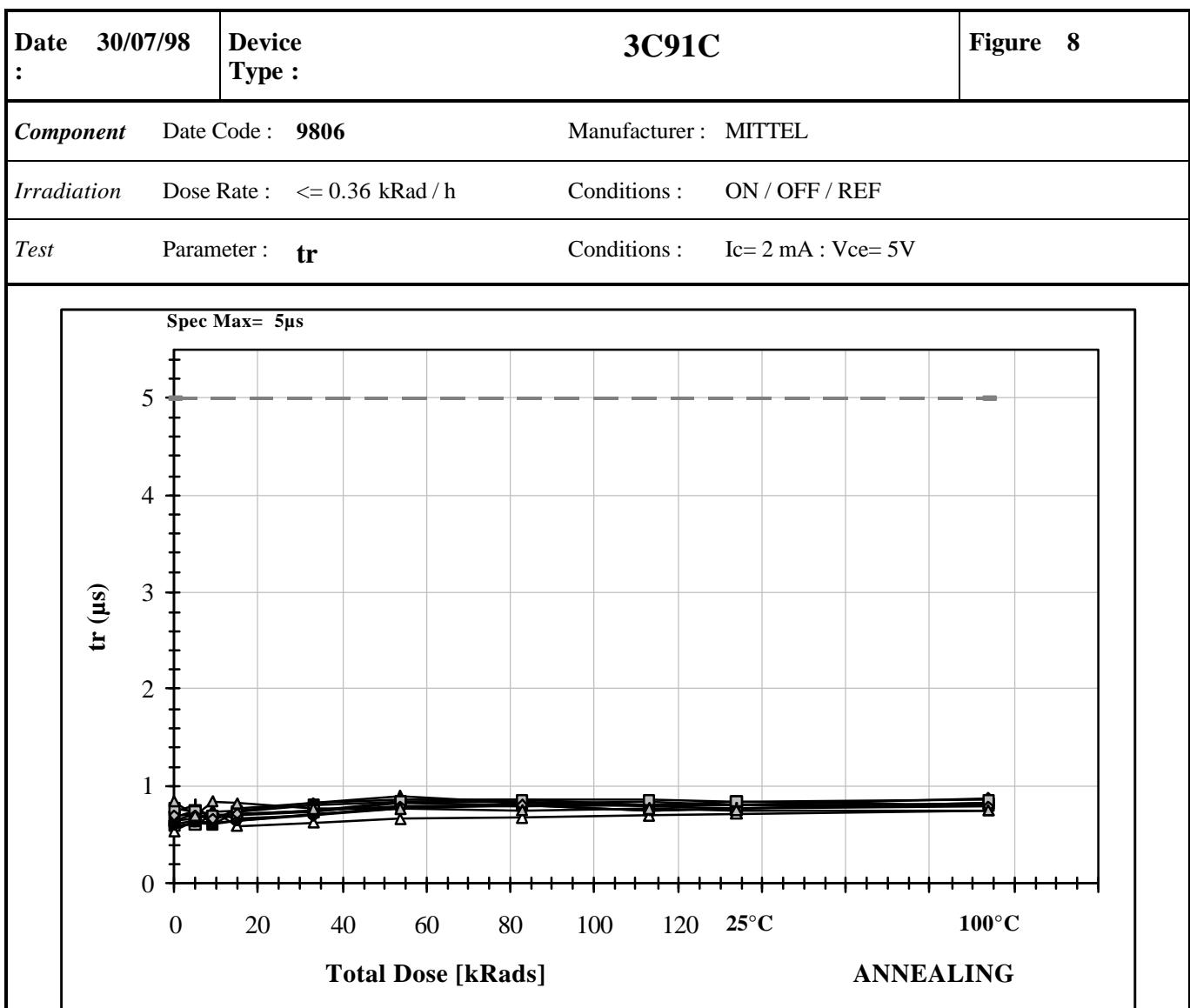
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<i>Test</i> Parameter : Vf2		Conditions : If = 50mA																																																																																																																																																											
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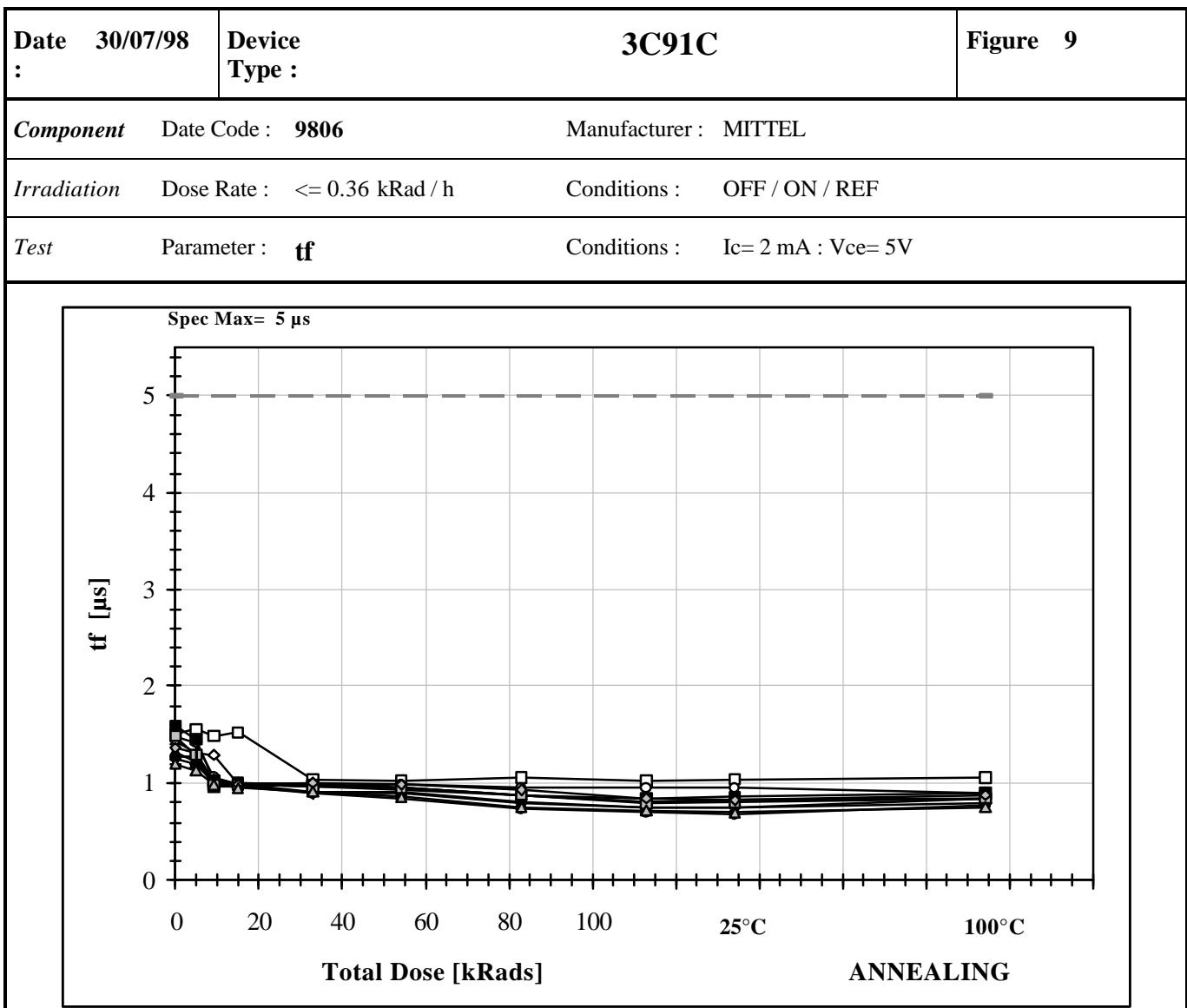






Comments : The last 2 steps correspond to the post annealing measurements

Total Dose [kRad(Si)]		0	5	9	15	33	54	83	113	25°C	100°C
1	ON	0,6	0,61	0,7	0,691	0,738	0,82	0,8	0,76	0,765	0,82
2	ON	0,73	0,812	0,649	0,772	0,83	0,86	0,86	0,8	0,8	0,87
3	ON	0,533	0,651	0,752	0,595	0,62	0,67	0,686	0,69	0,708	0,75
4	ON	0,583	0,632	0,613	0,653	0,7	0,787	0,795	0,805	0,804	0,81
5	ON	0,682	0,756	0,608	0,736	0,806	0,842	0,848	0,805	0,84	0,8
6	ON	0,636	0,665	0,714	0,655	0,69	0,764	0,81	0,811	0,804	0,806
7	ON	0,651	0,716	0,736	0,761	0,831	0,9	0,828	0,784	0,764	0,82
8	ON	0,613	0,653	0,629	0,649	0,719	0,77	0,818	0,84	0,811	0,814
9	OFF	0,764	0,74	0,693	0,713	0,75	0,84	0,86	0,852	0,845	0,86
10	OFF	0,705	0,695	0,662	0,711	0,748	0,787	0,8	0,75	0,764	0,79
0	REF	0,845	0,705	0,85	0,827	0,769	0,765	0,751	0,763	0,755	0,76



Comments : The last 2 steps correspond to the post annealing measurements

Total Dose [kRad(Si)]		0	5	9	15	33	54	83	113	25°C	100°C
1	ON	1,51	1,55	1,5	1,52	1,05	1,02	1,06	1,03	1,04	1,06
2	ON	1,43	1,31	1,28	0,98	0,9	0,9	0,79	0,75	0,76	0,84
3	ON	1,29	1,25	0,96	1,01	0,98	0,96	0,87	0,81	0,83	0,841
4	ON	1,49	1,42	1,06	0,99	0,96	0,98	0,95	0,95	0,95	0,9
5	ON	1,6	1,45	1,02	1	0,98	0,96	0,88	0,84	0,86	0,89
6	ON	1,25	1,19	1,01	0,99	0,92	0,91	0,81	0,75	0,75	0,78
7	ON	1,33	1,21	1,04	0,98	0,97	0,93	0,87	0,81	0,83	0,84
8	ON	1,28	1,27	0,97	0,97	0,9	0,85	0,73	0,71	0,69	0,77
9	OFF	1,48	1,28	0,99	0,99	0,97	0,95	0,89	0,79	0,82	0,85
10	OFF	1,37	1,3	1,02	0,99	1,01	0,98	0,92	0,85	0,82	0,88
0	REF	1,19	1,13	0,98	0,94	0,92	0,86	0,75	0,71	0,7	0,75