



Prioritising the use of Nanomaterials in the Space Industry

Laurie Winkless¹, Alexandre Cuenat¹, Del Stark², Paul Britten³

¹ National Physical Laboratory, *Teddington, UK*

² Institute of Nanotechnology, *Stirling, UK*

³ Britten Consulting Ltd, *Berkshire, UK*

Britten Consulting Limited



The Consortium



- National Physical Laboratory (NPL)
 - The UK's National Measurement Institute, with over 100 years experience in materials metrology, more recently in nanomaterials
- Institute of Nanotechnology (IoN)
 - Established in 1997, one of the world's first independent nanotechnology information providers, and now a world leader.
- Britten Consulting Ltd.
 - A small consultancy with extensive experience in the space industry

..... The Technology Push team

(the **Application Pull** team are up next)

The Project

Evaluate, Quantify, Prioritise and Roadmap
nanomaterials for use in future space applications

This project explicitly excluded MEMS or NEMS or any other nano-related electronics

Stage One

- Review various nanomaterials groups and their properties (ISO TC 229 WG)
- Identify potential European suppliers for each nanomaterial group
- Produce a searchable supplier database



Nanomaterials Review

- Nanoceramics
- Nanocomposites
- Nanotubes
- Nanoparticles
- Nanoclays
- Fullerenes
- Nanofibres for reinforcement
- Electronic Nanowires
- Quantum dots
- Dendrimers
- Hard-metal nano-alloys

ESA Nanomaterials Database

Class: Particle
Type: Any
Country: Any

Show Records

Material Type	Nanomaterial	Product Name	Brand Name	Description	Manufacturing	Phase	Current Manu	Price	Further Notes	Company	Position in Su	Comp
organic	Particle	Graphite / Diam	PL-GD	(most native, ra	Controlled detoi	commercial	Can be purchae	Prices (5g = 30		Plasmachem G	Manufacturing	Plasm
organic	Particle	Graphite / Diam	PL-GD-MOF	(purified from m	Controlled detoi	commercial	Can be purchae	Prices (1g = 11		Plasmachem G	Manufacturing	Plasm
organic	Particle	Nanodiamonds	PL-D-G	Purified / grade	Controlled detoi	commercial	Can be purchae	Prices (1g = 19		Plasmachem G	Manufacturing	Plasm
organic	Particle	Nanodiamonds	NanoPure-G	Most native 4 w	Controlled detoi	commercial	Can be purchae	Prices (10ml =		Plasmachem G	Manufacturing	Plasm
organic	Particle	Nanodiamonds	PL-D-G01	Agglomerate-Fr	Controlled detoi	commercial	Can be purchae	Prices (1g = 19		Plasmachem G	Manufacturing	Plasm
organic	Particle	Nanodiamonds	NanoPure-G01	Most native 4 w	Controlled detoi	commercial	Can be purchae	Prices (10ml =		Plasmachem G	Manufacturing	Plasm
organic	Particle	Nanodiamonds	PL-D-G01P	Agglomerate fire	Controlled detoi	commercial	Can be purchae	Prices (10ml =		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Aluminium Oxide	PL-A-AIO	Al2O3 - Nanop		commercial	Can be purchae	Prices (10g = 1		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Aluminium Oxide	PL-G-AIO	Al2O3 - Nanop		commercial	Can be purchae	Prices (10g = 2		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Cerium (IV) Oxide	PL-CeO	CeO2 - Nanop	chemical synth	commercial	Can be purchae	Prices (200ml =		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Indium (III) Oxide	PL-InO	In2O3 - Nanop	chemical synth	commercial	Can be purchae	Prices (10g = 1		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Iron (III) Oxide	PL-FeO	Supplied as 5%	chemical synth	commercial	Can be purchae	Prices (200ml =		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Silicon Dioxide	PL-SiO2	SiO2 - Nanop		commercial	Can be purchae	Price = 12 euro		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Strontium Oxide	PL-SrO	Dry nanopowde		commercial	Can be purchae	Prices (1g = 59	Application: De	Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Tin Oxide	PL-SnO	SnO2 - Nanop	chemical synth	commercial	Can be purchae	Prices (200ml =		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Titanium Oxide	PL-TiO-5p	Colloidal soluti	chemical synth	commercial	Can be purchae	Prices (200ml =		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Titanium Oxide	PL-TiO-10p	TiO2 - Colloidal	chemical synth	commercial	Can be purchae	Prices (100ml =		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Titanium Oxide	PL-TiO-20p	TiO2 - Colloidal	chemical synth	commercial	Can be purchae	Prices (60ml =		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Titanium Oxide	PL-TiO-R	Average particl	chemical synth	commercial	Can be purchae	Prices (5g = 49		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Titanium Oxide	PL-TiO-N-20p	Colloidal soluti		commercial	Can be purchae	Prices (75ml =		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Zirconium Oxide	PL-D-T-ZrO	ZrO2 - Nanop	hot plasma-jet	commercial	Can be purchae	Prices (5g = 20		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Zirconium Oxide	PL-M-ZrO	Nanopowder of	chemical synth	commercial	Can be purchae	Prices (5g = 15		Plasmachem G	Manufacturing	Plasm
metallic compo	Particle	Zirconium Oxide	PL-D-C-ZrO	Nanopowder of	detonation synt	commercial	Can be purchae	Prices (5g = 59		Plasmachem G	Manufacturing	Plasm

Record: 1 of 541

Nanomaterials for space applications

This task looked at the **specific requirements** of the space community

- What are the existing space materials problems?
- Can nanotechnology help?
- If so, where and how?
- How quantifiable are these improvements?

A **Round Table** meeting was used

- To discuss and validate proposals with ESA engineers and scientists
- To educate the space industry on what can be expected from nanotechnology



Possible improvements

Structural

Thermal

Electrical

Active Materials

▪ Near future

- Reduce Mass and improve strength (Structural Materials)
- Improved thermal protection systems (Thermal conductivity)
- Electromagnetic compatibility (Charging, Radiofrequency)
- Radiation Shielding
- Active Materials (Thermoelectrics)

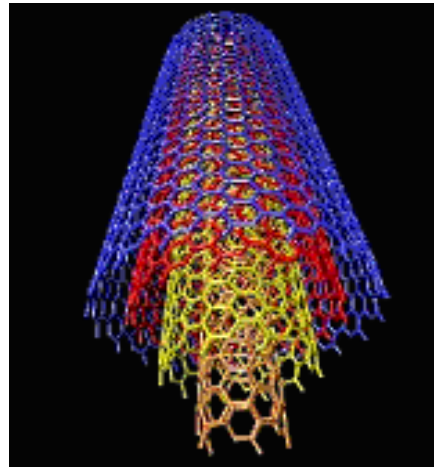
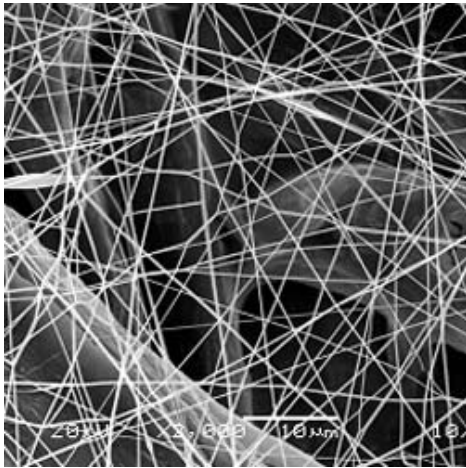
▪ Longer term

- Energy storage
- Coatings (barrier or re-enforcement)

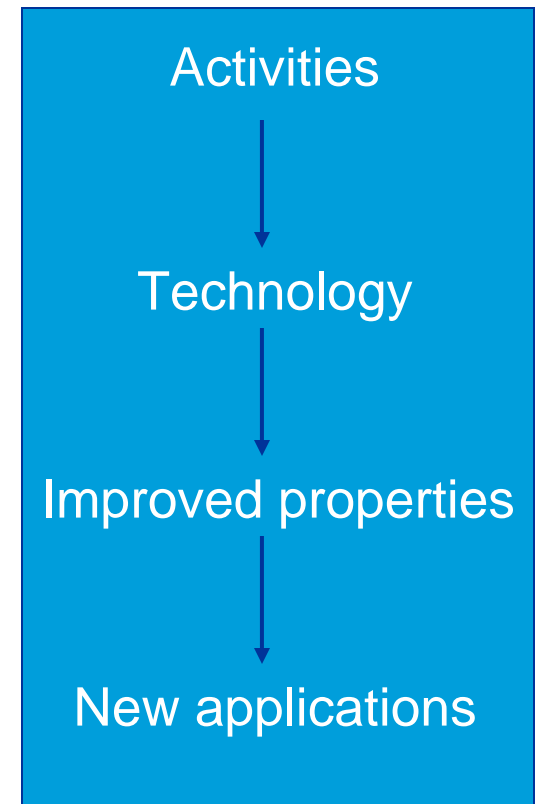
These were used
to define the
activities in the
**Nanomaterials
Roadmap.....**

Roadmap development

Time-bound descriptions of specific activities to develop a technology that can improve properties for specific space applications



Each activity has an attached **General Activity Description (GAD)** which defines the activity, the cost, and the duration involved



TRLs and Nano

- **TRL 1** **Basic principles observed and reported**
.... most nanomaterials-based technologies are currently at this stage
- **TRL 5** **Component and/or breadboard validation in relevant environment**
.... the predicted position for some nanotechnologies in 5 + years
- **TRL 8** **Actual system "Flight proven" through successful mission operations**
.... with appropriate R&D, **nanomaterials-based technologies could be here in a 10-15 year horizon**

WP 3: Nanotechnology Roadmap

Activity	TRL0	TRL1	TRL2	TRL3	TRL4	TRL5	TRL6	TRL7	TRL8	TRL9	TRL10
10A01 Polymer based nanocomposites for structural applications											
10A1 Industrialise dispersion of carbon nanotubes in polymer matrix											
10A2 Improve strength and toughness CNT-CFRP materials											
10A3 Validation of a structural model for nanocomposites											
10A02 Graphene nanocomposites for harsh environments											
10A2.1 Industrialise coating techniques suitable for nanocomposites											
10A2.2 Improve toughness and wear resistance in nanocomposites											
10A2.3 Develop nanocomposites for high metal substrate											
10A2.4 Characterise fracture mechanism in nanocomposites and determine fracture energy											
10A03 Improved thermal insulation using nanomaterials											
10A3.1 Develop thermal insulation nanomaterials											
10A3.2 Design and produce nanocoatings for improved TIR											
10A04 Improved thermal transport in nanomaterials											
10A4.1 Improved heat transport in carbon nanotubes epoxy nanocomposites											
10A4.2 Develop nanoscale thermal transport materials											
10A05 Beams/nanowires for polymer nanocomposites											
10A5.1 Generate reduced ESD sensitivity in polymer nanocomposites using nanowires											
10A5.2 Mixed CNT processing techniques to produce highly TIR nanocoating/CNT-CFRP materials											
10A5.3 Develop low nanocoating loss ESD mitigation and safe life testing											
10A5.4 Develop functionalised nanowires of polymer nanocomposites											
10A06 New Thermoelectric materials for energy generation											
10A6.1 TE Materials Development activity											
10A6.2 Characterisation of BiTe based nanomaterials											
10A6.3 Developing ultra-high efficiency Thermoelectric generator											
10A07 Improve radiation / ESD shielding using nanomaterials											
10A7.1 Characterise nanomaterials for radiation shielding											
10A7.2 Improve radiation shielding efficiency of nanomaterials											
10A08 Improve bonding properties of nanocoatings											
10A8.1 Develop nanofiber surface coatings											
10A09 Improved energy storage											
10A9.1 Develop reliable nanostructured electrodes for batteries											
10A9.2 Develop high power and increase lifetime for nanomaterials											
10A9.3 Characterise degradation mechanisms in nanomaterials used for											
10A10 Characterisation Techniques and fundamentals of nanomaterials											
10A10.1 Characterisation of bulk nanomaterials											
10A10.2 Validated tools to measure transport across interfaces											
10A10.3 Couple theory/experiment and experiment											
10A10.4 System integration/characterisation and high multiplex length scales											
10A10.5 Characterisation of thermal degradation mechanisms											
10A10.6 Test thermal stress and characterise failure mechanism nanomaterials											
10A10.7 Validated quality control methods for nanocoating											

- 5 year timescale
- 10 Action Areas
- 31 Individual Activities – each detailed in a General Activities Description
- Aims to increase the TRL of nanomaterials-based technologies

WP 3: Nanotechnology Roadmap

<u>ACTION</u>	<u>TECHNOLOGY DESCRIPTION</u>	<u>DURATION</u>	<u>PRESENT</u>	<u>2016</u>
NANO 1	Polymer based nanocomposite for structural applications	66 months	TRL 2	TRL 5
NANO 2	Ceramic nanocomposites for harsh environment	54 months	TRL 2	TRL 3
NANO 3	Improved thermal insulation using nanomaterials	48 months	TRL 1	TRL 4
NANO 4	Improved thermal transport in nanomaterials	42 months	TRL 1	TRL 3
NANO 5	Electro-conductive polymeric nanocomposite	54 months	TRL 1	TRL 3
NANO 6	Nano-Thermoelectric materials for energy generation	48 months	TRL 1	TRL 4
NANO 7	Improve radiation / EM shielding using nanomaterials	48 months	TRL 1	TRL 4
NANO 8	Improve bonding properties of nanocoatings	18 months	TRL 3	TRL 4
NANO 9	Improved energy storage	48 months	TRL 1	TRL 3
NANO 10	Characterisation Techniques and fundamentals of nanomaterials	54 months	TRL N/A	TRL N/A

Examples: Nanocomposites

NANO 1: Polymer based nanocomposite for structural applications

TRL 2 **TRL 5**

66 months

- 1.1: Industrialise dispersion of carbon nanotubes in polymer matrix
 - 1.2: Improve strength and toughness of CNT-CFRP materials
 - 1.3: Validation of a structural model for nanocomposites
- **Very active research area with support from industry (e.g. aviation and automotive)**

NANO 4 Improved thermal transport in nanomaterials

TRL 1 **TRL 3**

42 months

- 4.1: Improved heat transport in carbon nanotubes / epoxy composites
 - 4.2: Develop anisotropic thermal transport materials
- **Although improved thermal properties have been demonstrated, this has a much smaller research base**

Thermal Nanomaterials

NANO 3 Improved thermal insulation using nanomaterials

48 months

TRL 1 **TRL 4**

- 3.1: Develop thermal insulation nanomaterials
- 3.2: Design and produce nanocoatings for improved TPS

NANO 4 Improved thermal transport in nanomaterials

42 months

TRL 1 **TRL 3**

- 4.1: Improved heat transport in carbon nanotubes / epoxy composites
- 4.2: Develop anisotropic thermal transport materials

Examples: Nanostructured materials

- Nanotechnology can improve existing properties – mechanical, thermal and electrical
- It can also improve complex transport properties – high efficiency thermoelectrics, photovoltaics, batteries...
- On the long-term, it may bring new functionalities, such as sensing or self-repairing properties

NANO 6 Nano-Thermoelectric materials for energy generation

TRL 1 **TRL 4**

48 months

- 6.1: Thermoelectric Materials Development
- 6.2: Characterisation of efficient nanostructured thermoelectrics
- 6.3: Prototyping Efficient Thermoelectric Generator (TEG)

Qualification of Nanomaterials

NANO 10 Characterisation Techniques and fundamentals of nanomaterials

54 months - TRL N/A

- There are seven separate activities which come under the heading of “**fundamentals of nanomaterials**”
- Each of these activities will provide tools to **design, develop and validate** emerging nanomaterials
- These tools are key to good engineering and are **currently missing**

These will not further the TRL of the nanomaterials technologies, but are **vital to ensure buy-in** from the space community

Conclusions

- Database: Europe is well-placed for nanomaterial production, with over 200 different types of “off the shelf” nanomaterials produced
- Potential improvement: Four key areas identified

Structural

Thermal

Electrical

Active Materials

- We have proposed an action plan to increase the TRL of nanomaterials for specific applications
- Some classes of nanostructured materials can be **flight-qualified (TRL 7 – 8)** on a 10 - 15 yr timescale, including
 - **Nanocomposites** for structural applications
 - **Nano-thermoelectric materials** (for energy)
 - **Thermal nanomaterials** (for insulation)
- Characterisation, metrology (validation) and design tools for must be developed

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