



A Novel Charging Concept in Capacitive RF MEMS Switches

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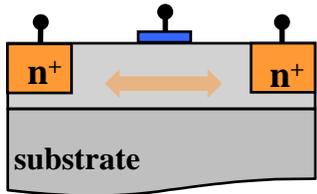
Outline

- ❑ **Radio-Frequency (RF) switches and capacitive RF MEMS**
- ❑ **Reliability problem – “dielectric charging”**
- ❑ **Physical model of the switch and novel charging concept**
- ❑ **Experimental isolation of charging mechanisms**
- ❑ **Conclusions**



Radio-Frequency (RF) switch

Solid-state RF Switches



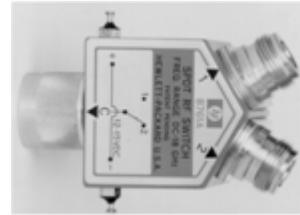
area \approx mm²



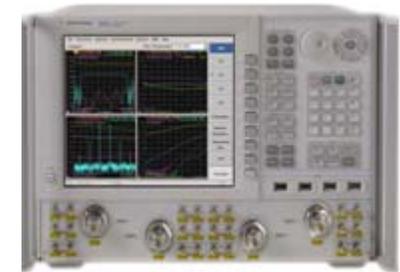
Consumer electronics

- low cost
- high volume applications
- demand for better RF performance

Mechanical RF Switches



area \approx cm²

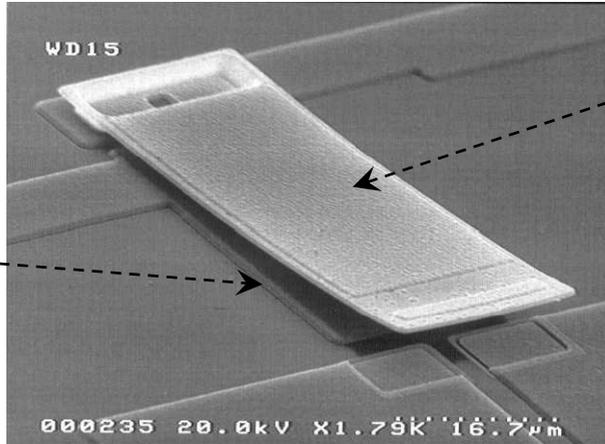


Test equipment, Military, Space

- very good RF performance
- expensive, bulky, heavy
- low volume applications



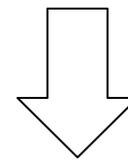
Miniaturized Mechanical switches – RF MEMS



Moving electrode
(20 μm x 100 μm)

Bottom electrode

- Ohmic contact switch
- Capacitive contact switch



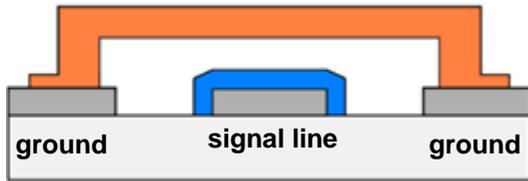
Reliability problems

- very good RF performance (mechanical)
- good integration capability (solid-state)
- low cost (CMOS based fabrication)
- high and low volume applications



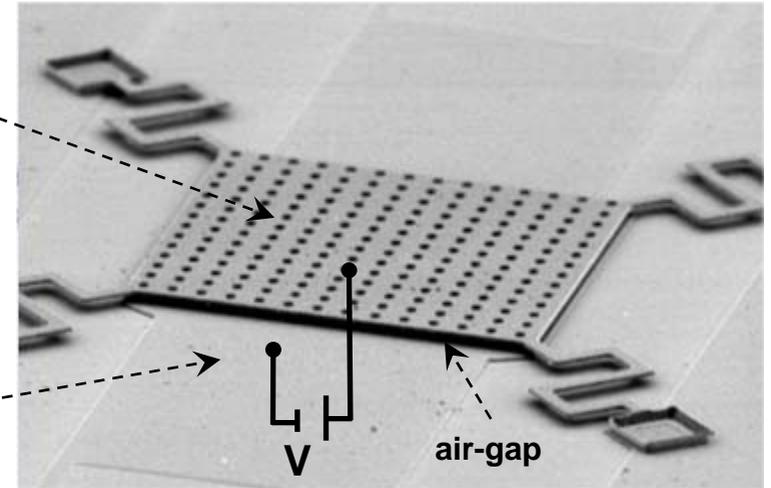
Capacitive RF MEMS switch

UP state – low C to ground

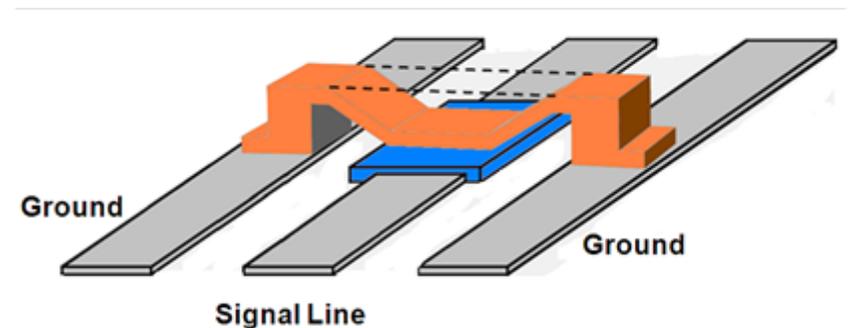
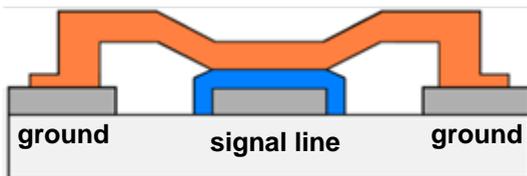


Aluminium top electrode

Aluminium bottom electrode with oxide dielectric on top

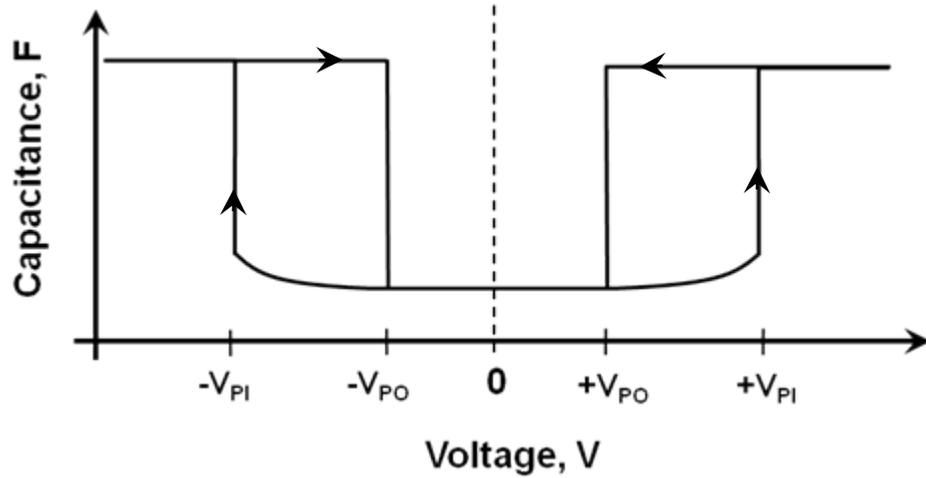


DOWN state – high C to ground





Reliability problem – “dielectric charging”



C-V curve changes over the device lifetime

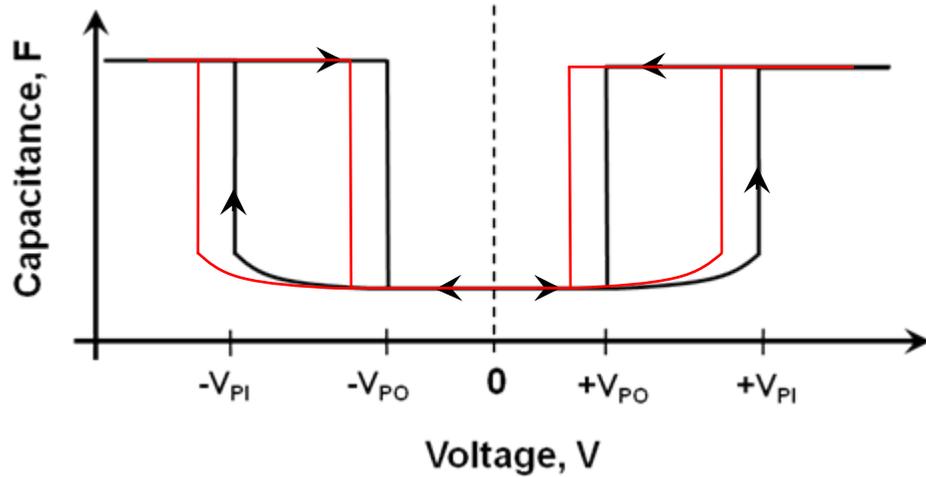
- C-V curve shift effect
- C-V curve narrowing effect





Reliability problem – “dielectric charging”

Shift effect



C-V curve changes over the device lifetime

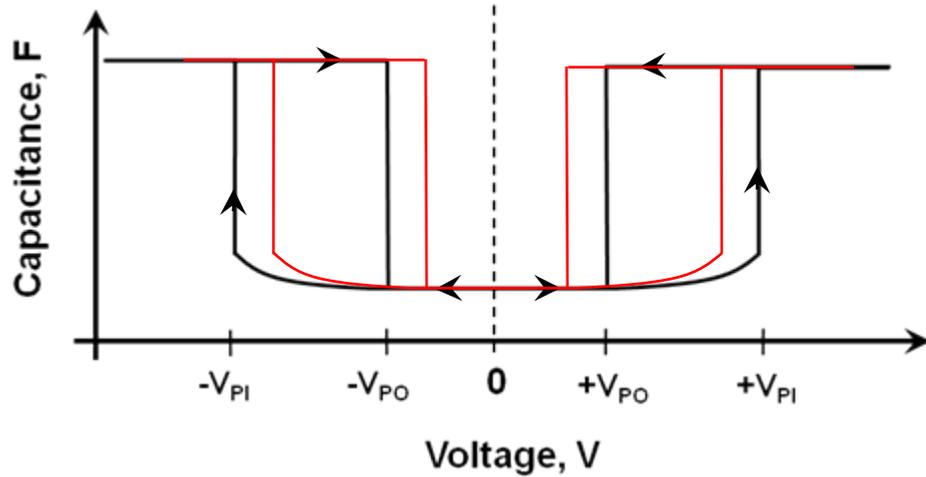
- C-V curve shift effect
- C-V curve narrowing effect





Reliability problem – “dielectric charging”

Narrowing effect



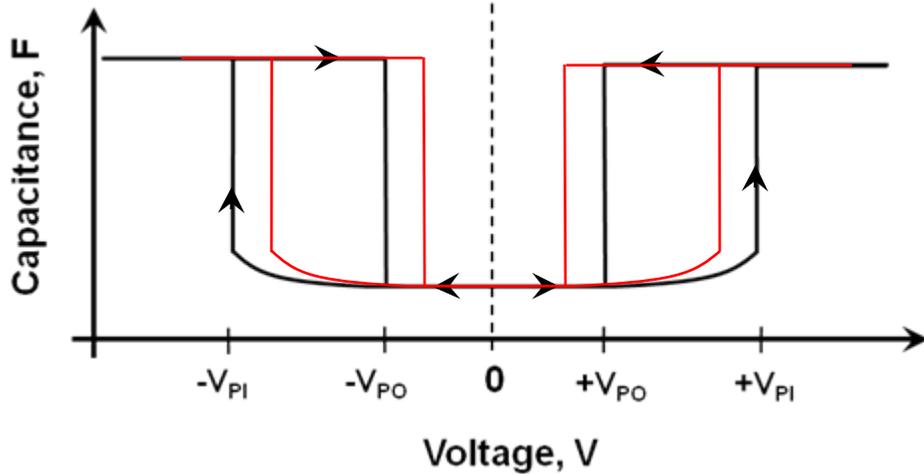
C-V curve changes over the device lifetime

- C-V curve shift effect
- C-V curve narrowing effect



Reliability problem – “dielectric charging”

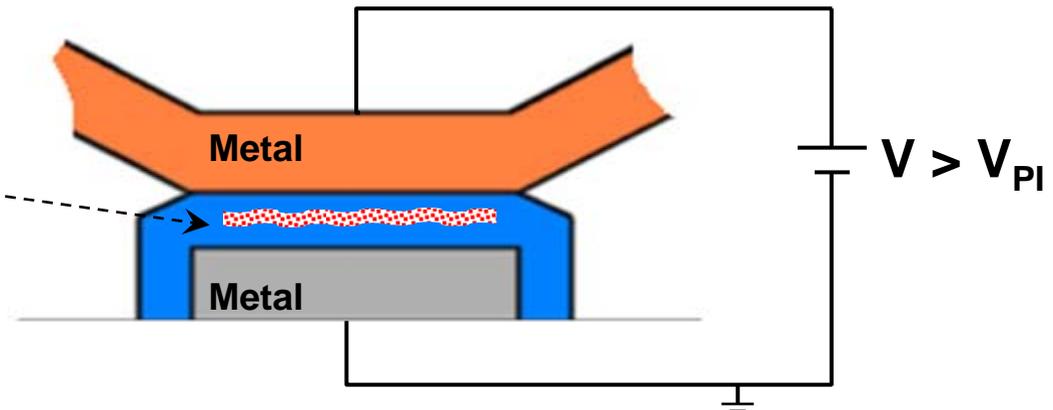
Narrowing effect



C-V curve changes over the device lifetime

- C-V curve shift effect
- C-V curve narrowing effect

Charge is induced in the dielectric during bias

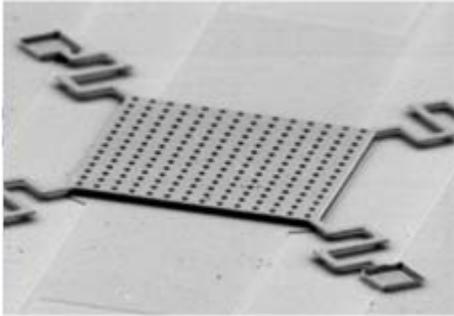


Physics of charging is not understood

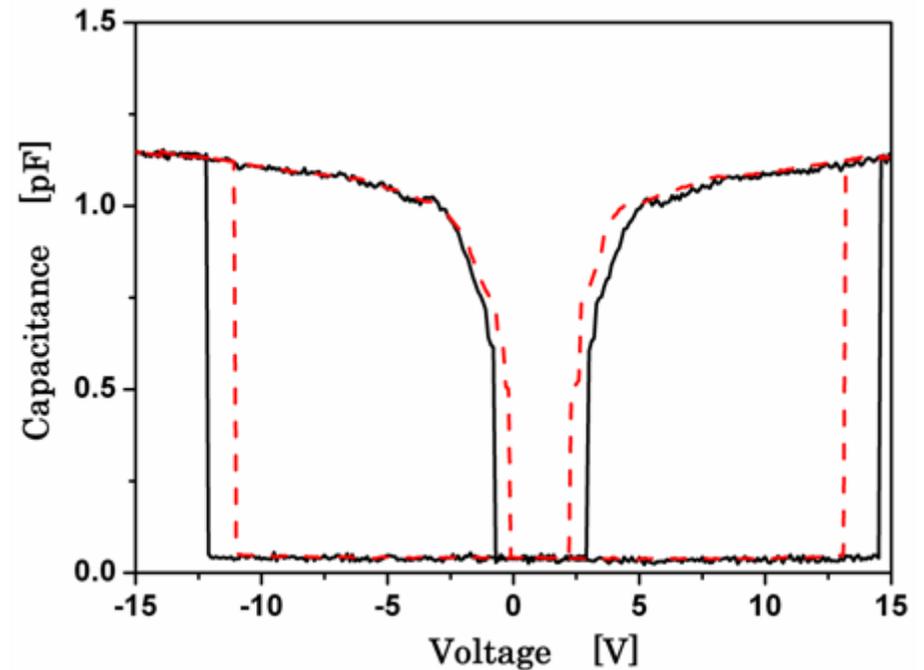


Reliability problem – “dielectric charging”

Measured C-V instability in our switches
(narrowing effect)



— before voltage stress
- - - after voltage stress (20V)



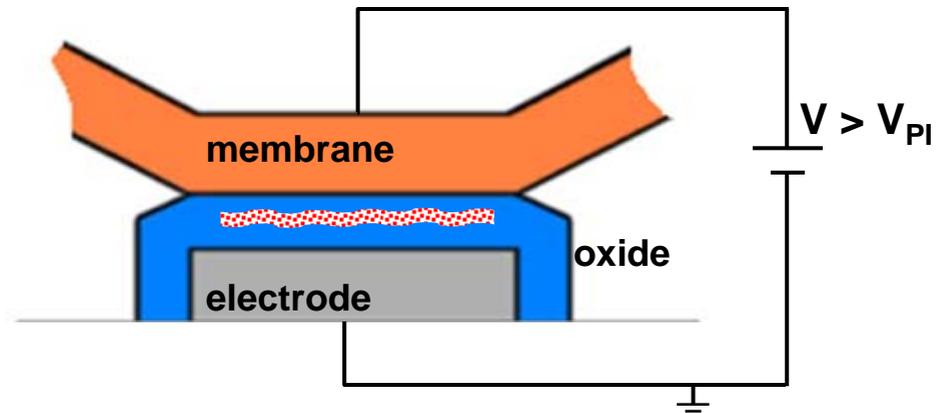


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- ❑ Reliability problem – “dielectric charging”
- ❑ **Physical model of the switch and novel charging concept**
- ❑ Experimental isolation of charging mechanisms
- ❑ Conclusions

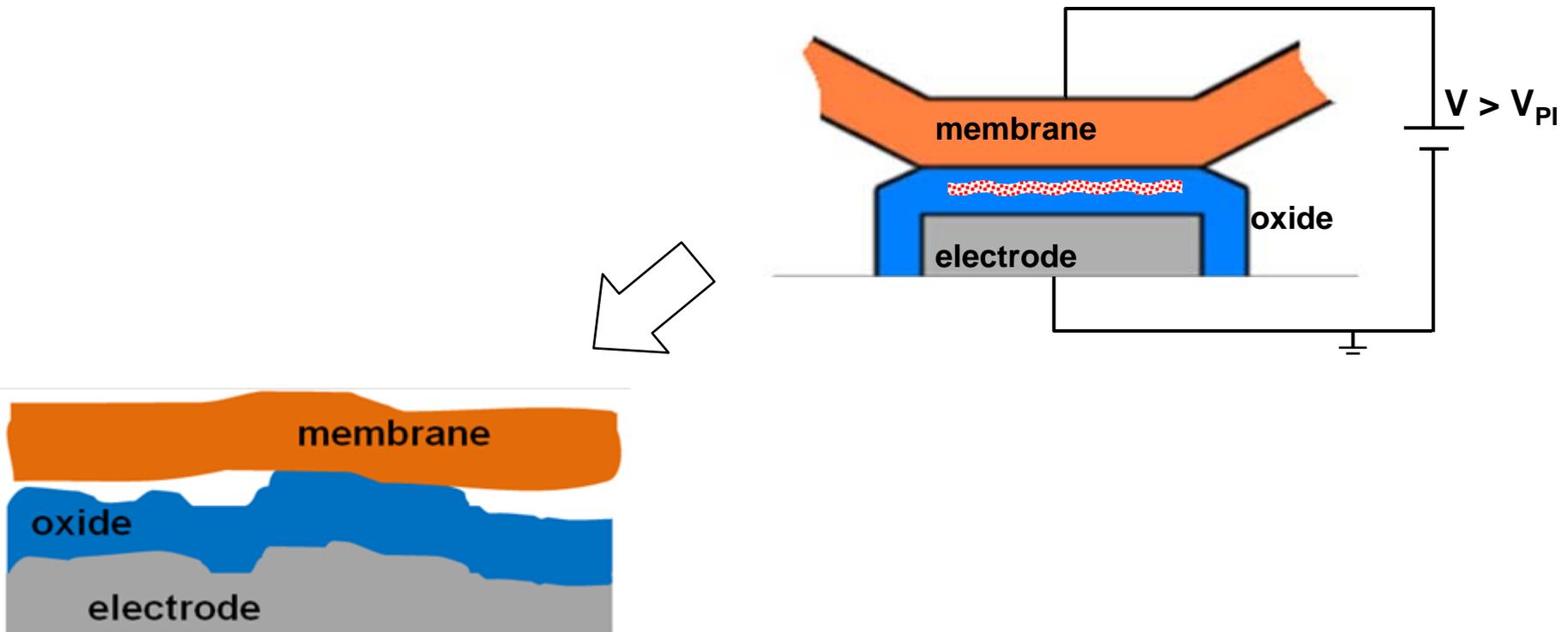
Physical models:

- assume a single (dominant) charging mechanism
- do not account for the contact non-uniformities



Physical models:

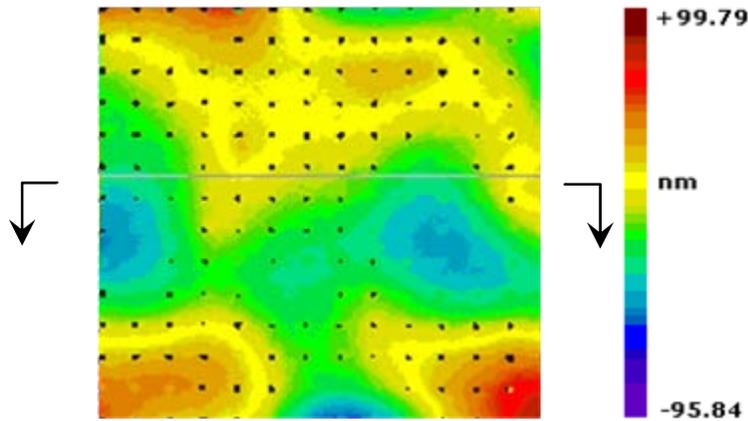
- assume a single (dominant) charging mechanism
- do not account for the contact non-uniformities





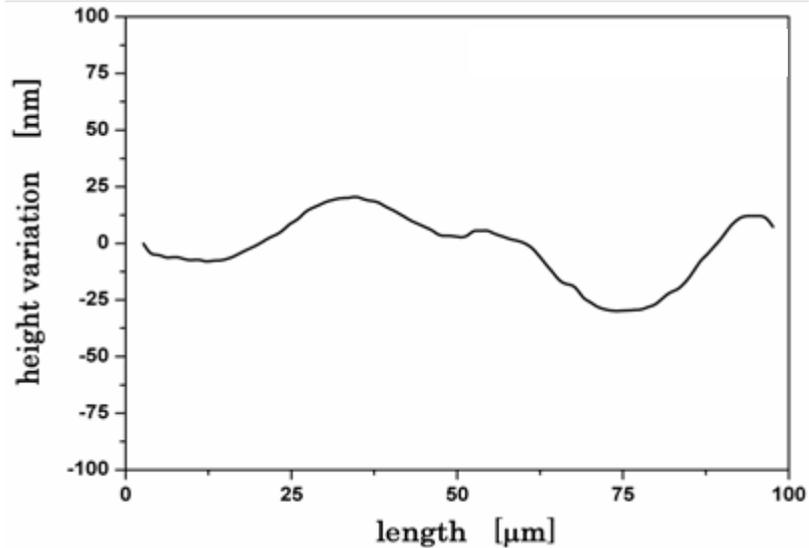
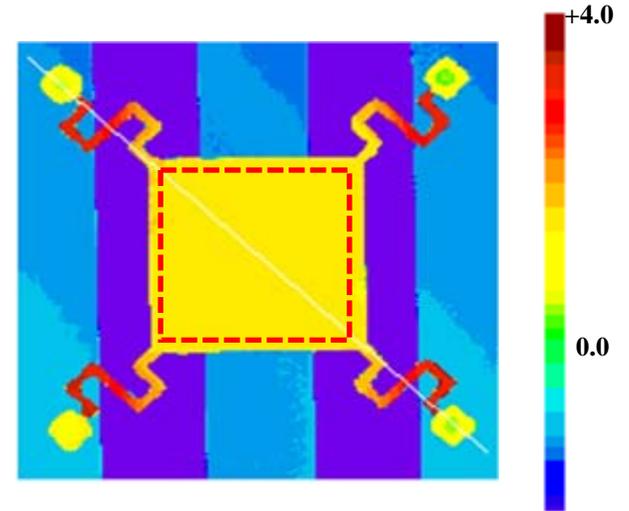
Physical model of the switch and novel charging concept

Close-Up View



$V = 20 \text{ V}$

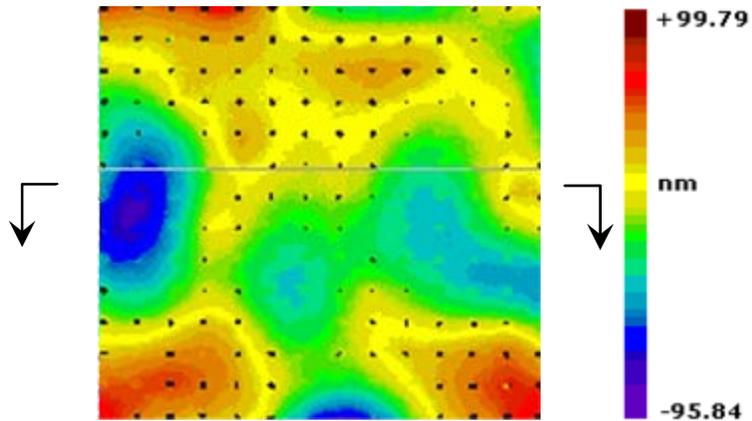
DOWN-state





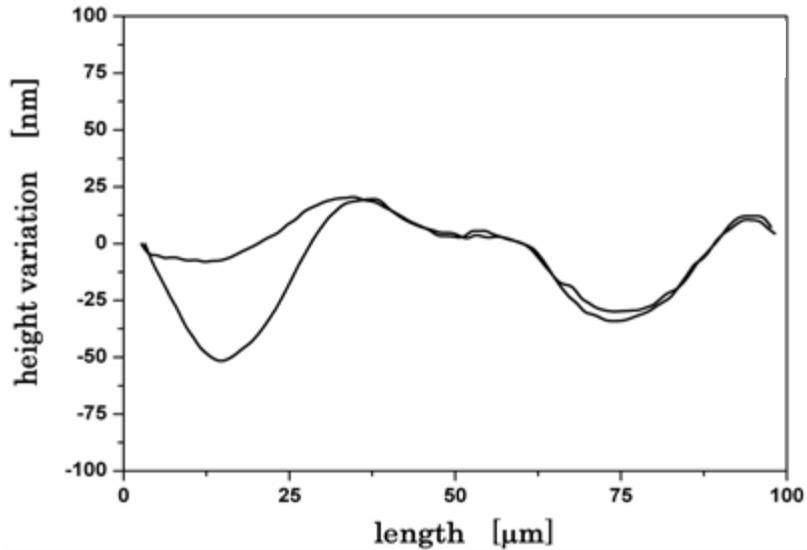
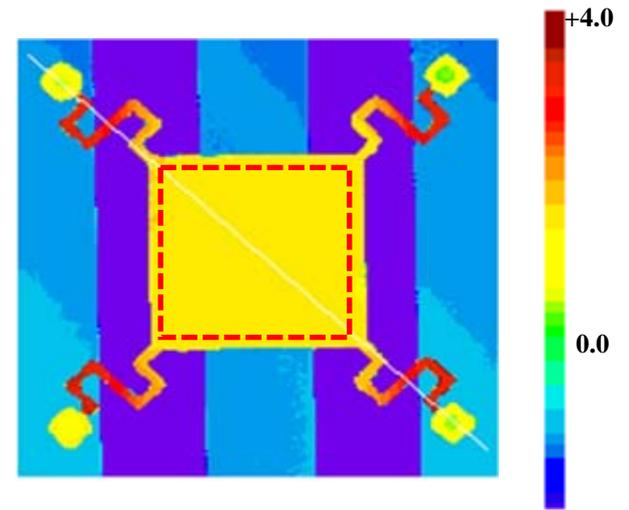
Physical model of the switch and novel charging concept

Close-Up View



$V = 30 \text{ V}$

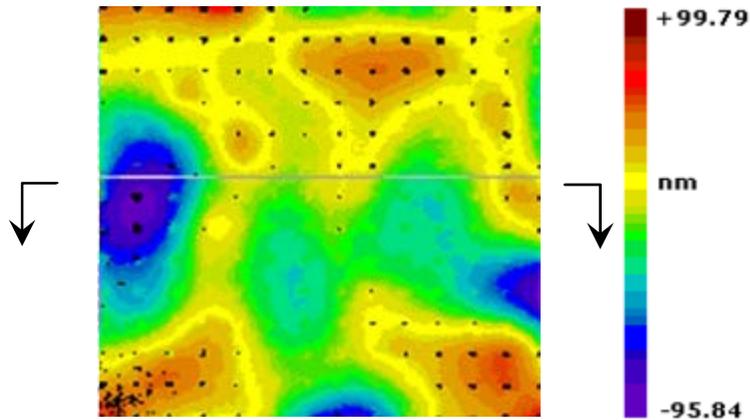
DOWN-state





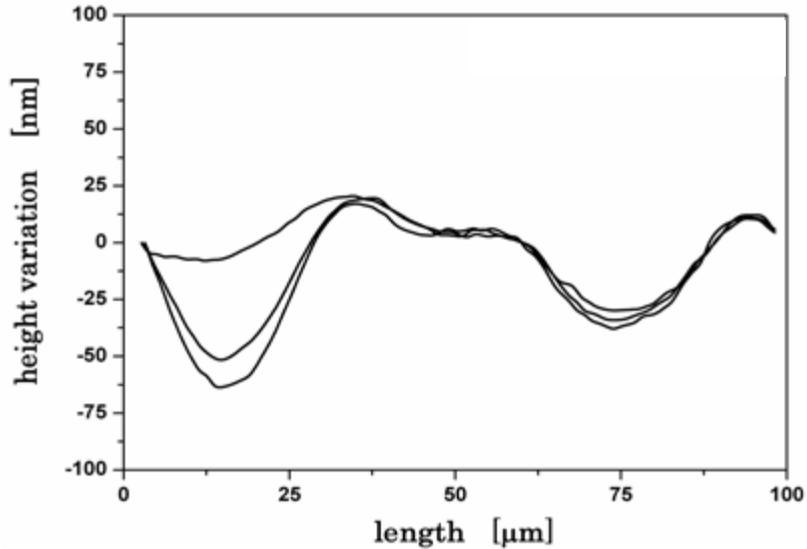
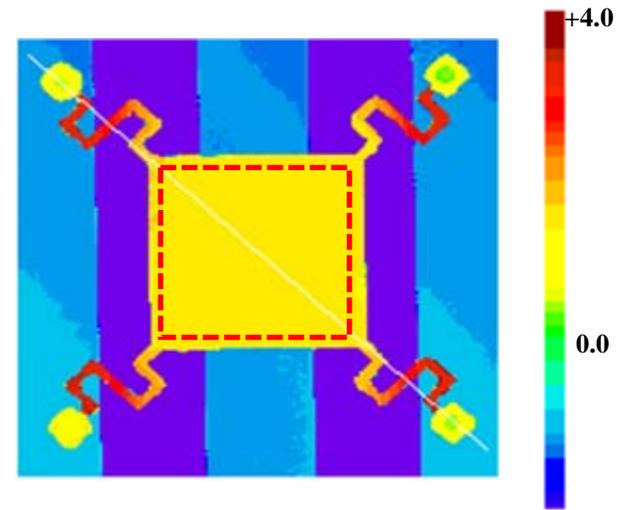
Physical model of the switch and novel charging concept

Close-Up View



$V = 40 \text{ V}$

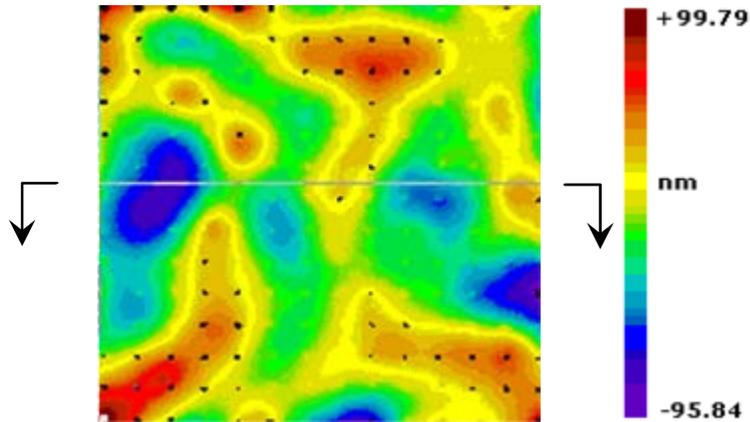
DOWN-state





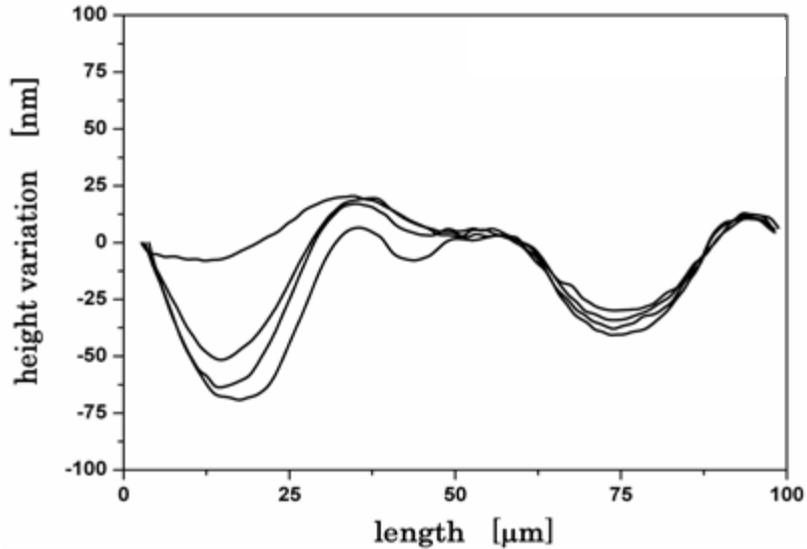
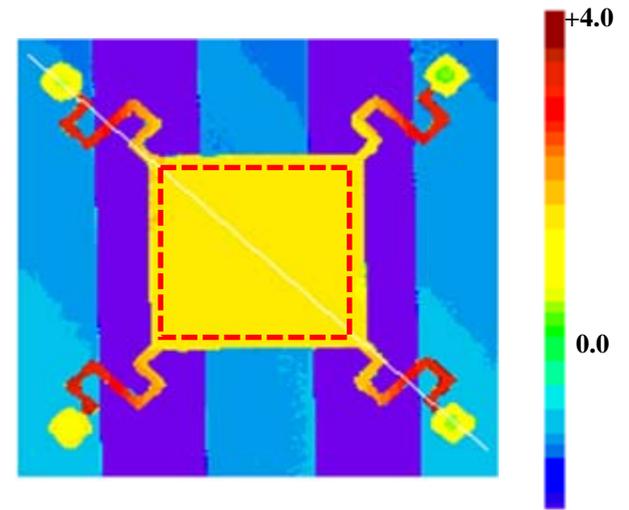
Physical model of the switch and novel charging concept

Close-Up View



$V = 50 \text{ V}$

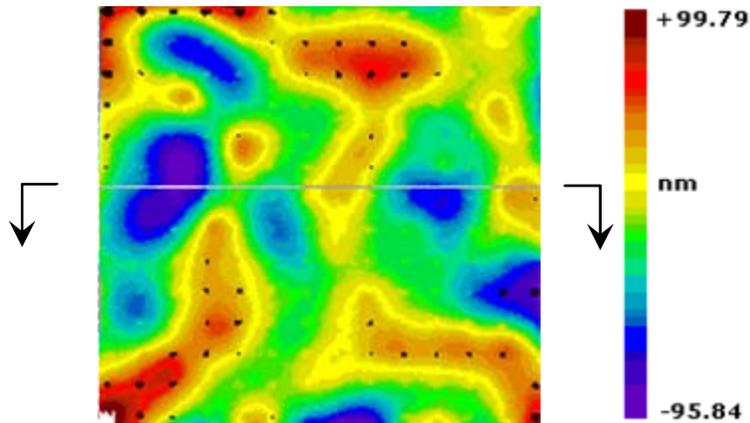
DOWN-state





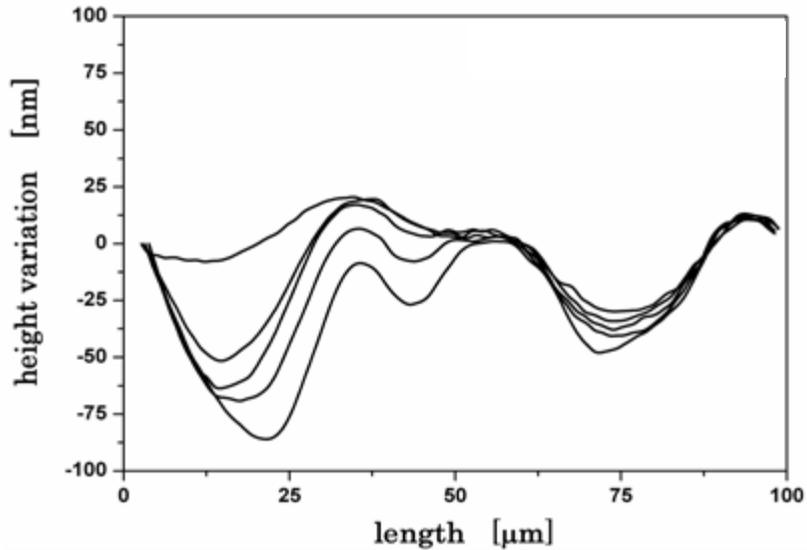
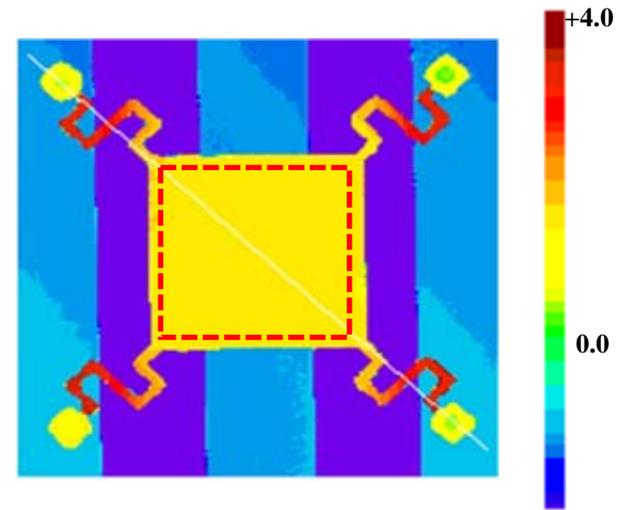
Physical model of the switch and novel charging concept

Close-Up View



$V = 60 \text{ V}$

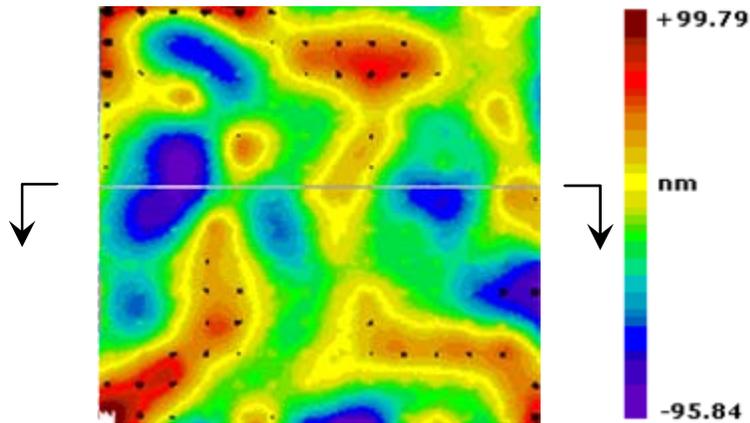
DOWN-state





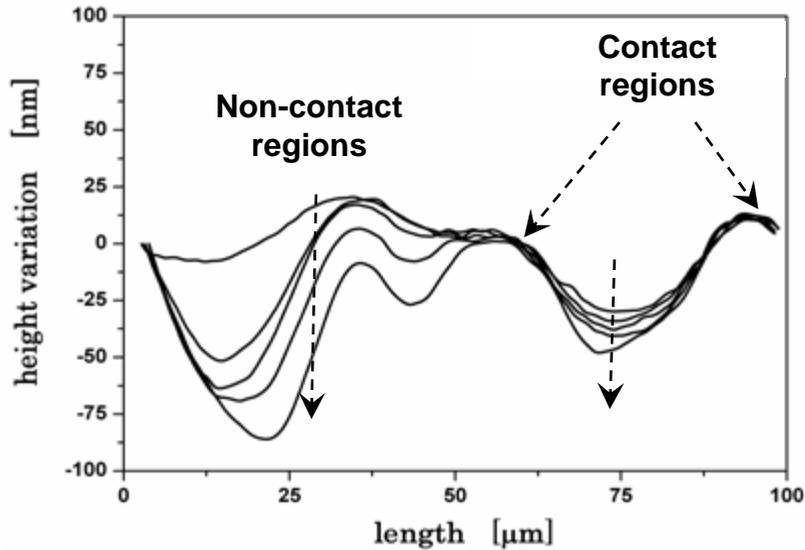
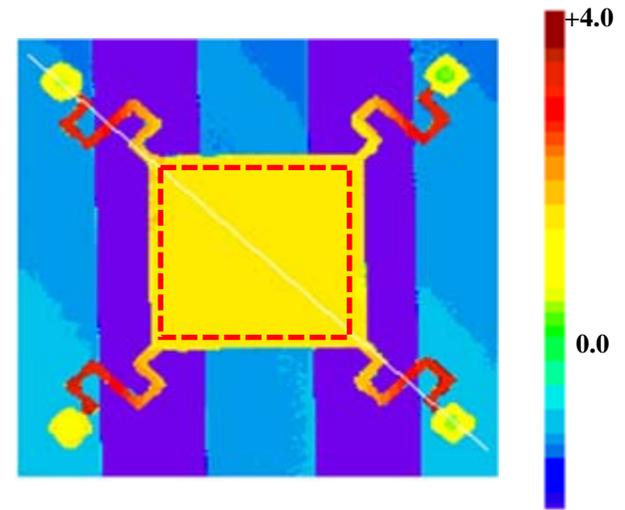
Physical model of the switch and novel charging concept

Close-Up View



$V = 60 \text{ V}$

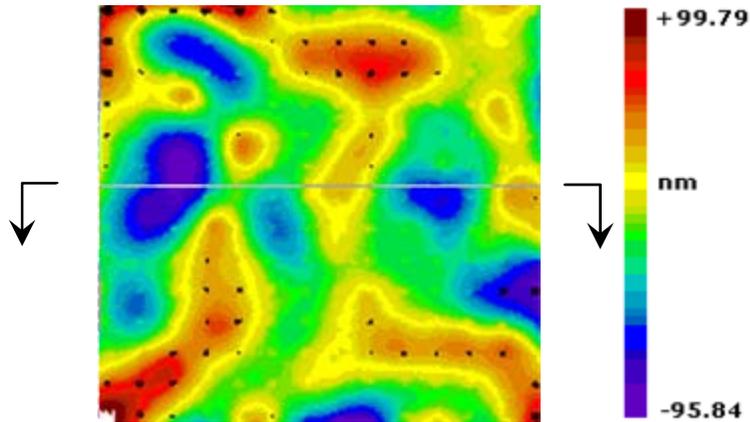
DOWN-state





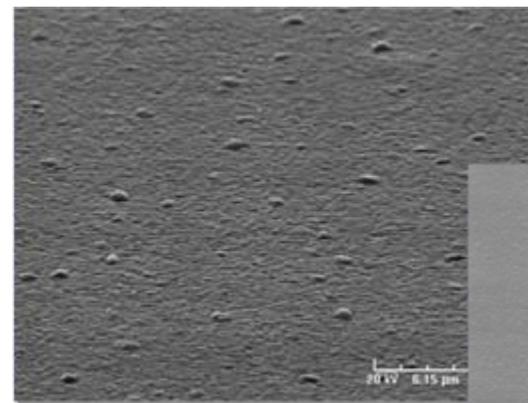
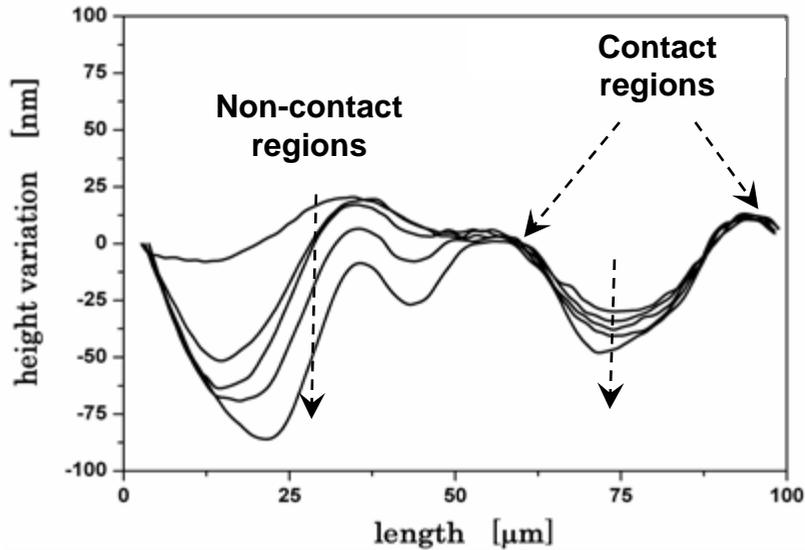
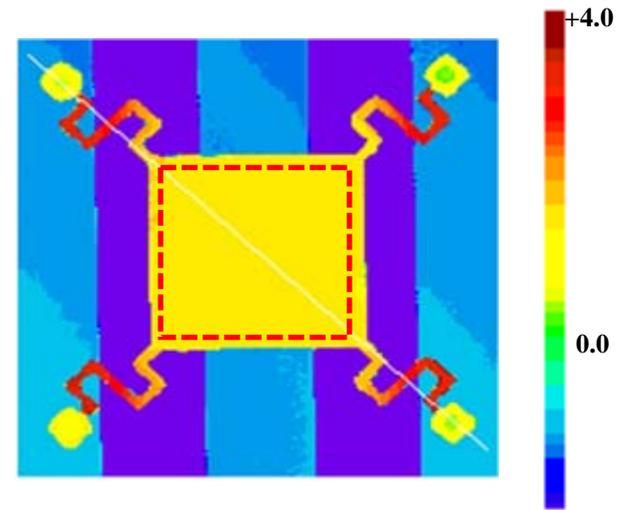
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Close-Up View



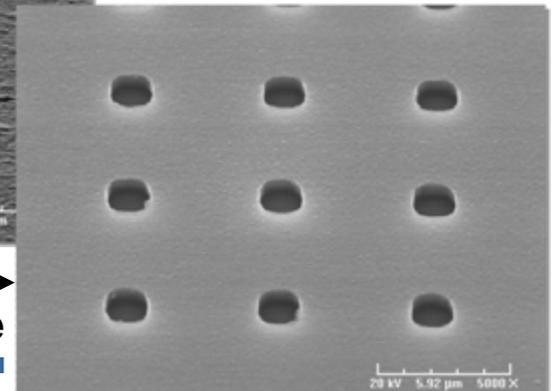
$V = 60 \text{ V}$

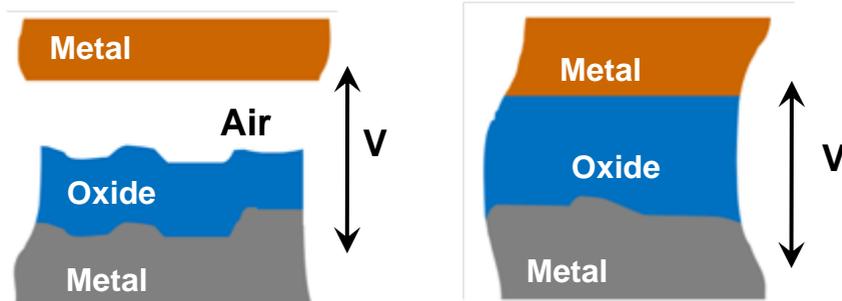
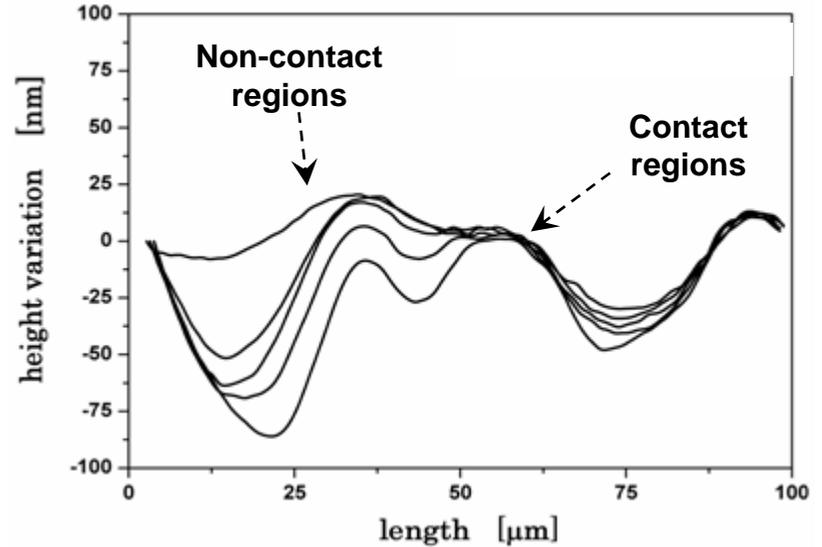
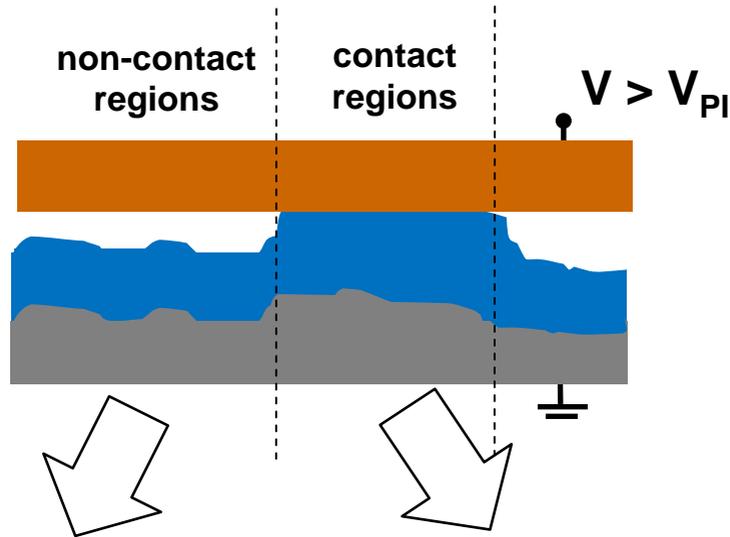
DOWN-state



Dielectric top surface

Membrane bottom surface





- Non-uniform bias stress conditions
- New charging concept
 - non-contact charging mechanism
 - contact charging mechanism



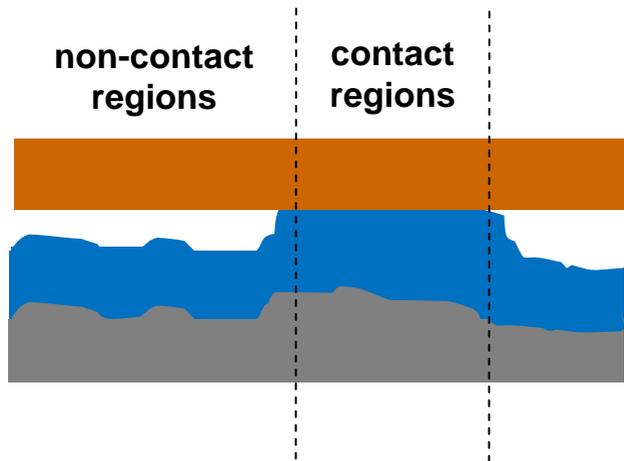
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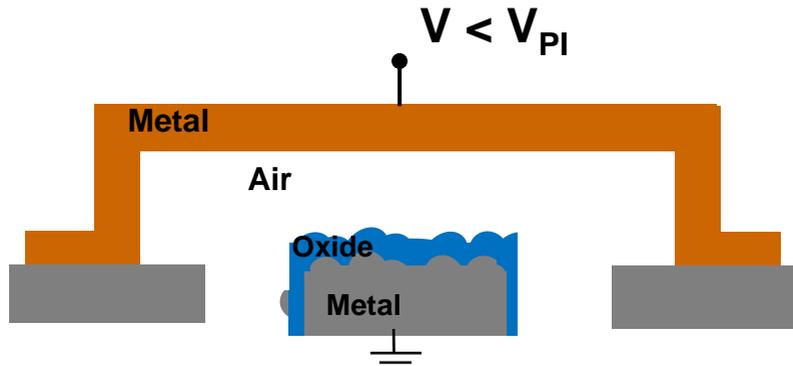
DOWN-state dc bias stress

(standard method)

- Two charging mechanisms occur simultaneously
- Mechanical degradation of the membrane can occur

Methodology in this work:

- To isolate the non-contact regions from the contact regions during stress
- To eliminate the influence of mechanical degradation

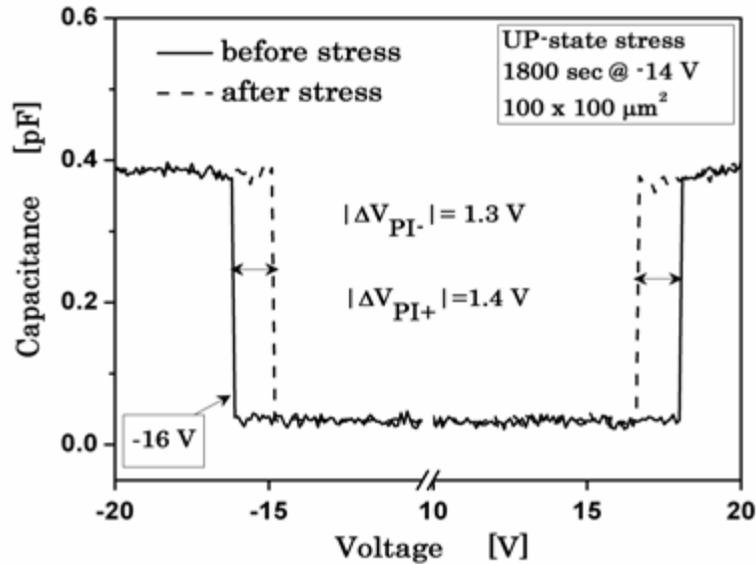


UP-state bias stress on MEMS

- No charging due to contact bias stress
- No mechanical issues during stress

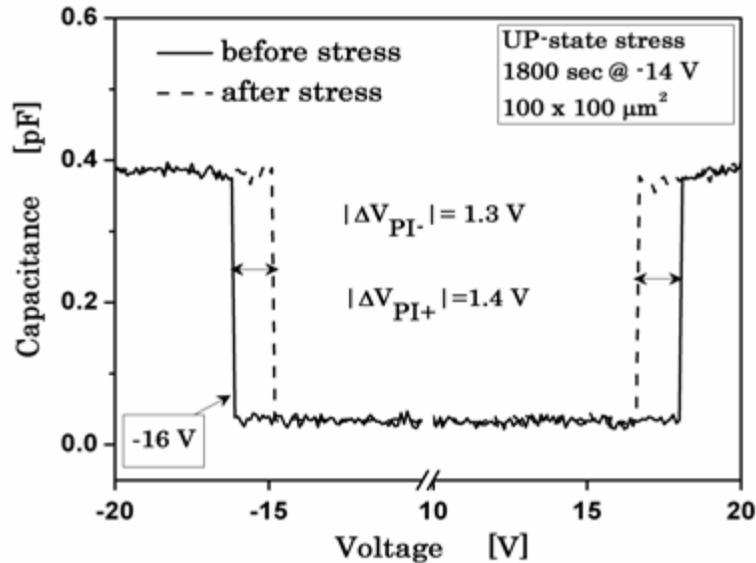
Measurement procedure:

- V_{PI-} and V_{PI+} - measurement before stress
- Apply Up-state stress
- V_{PI-} and V_{PI+} - measurement after stress
- Analyze change due to charging - ΔV_{PI-} and ΔV_{PI+}



[*Applied Physics Letters*, 93, 094101 (2008)]

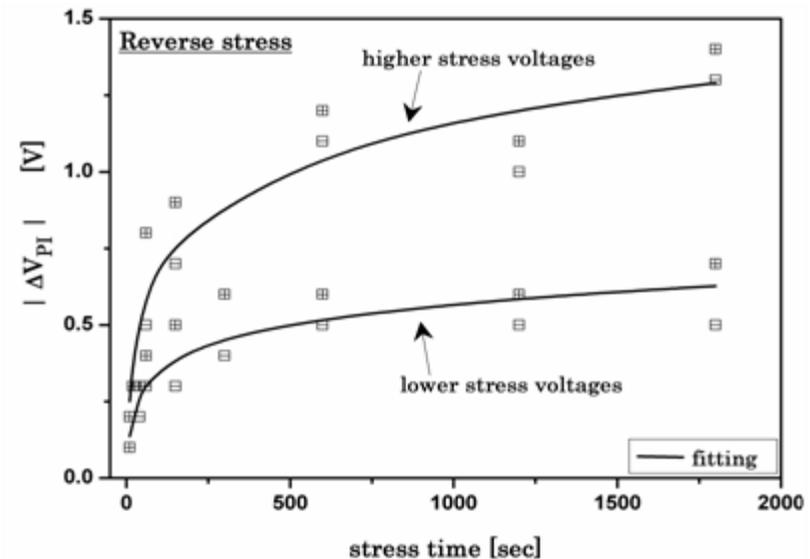
**Narrowing effect due to
Non-contact bias stress**

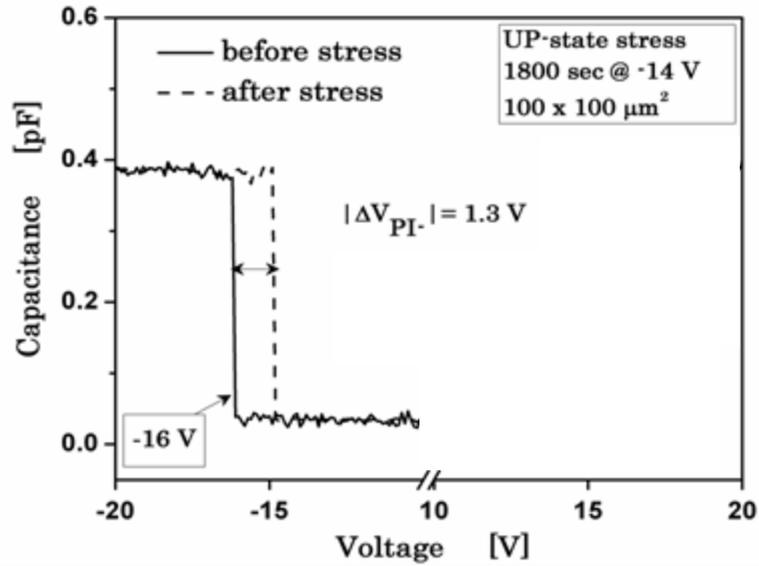


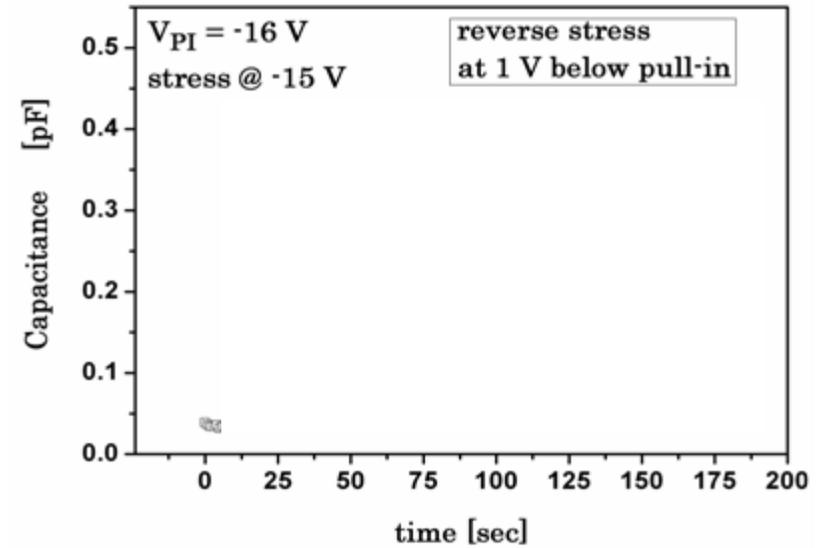
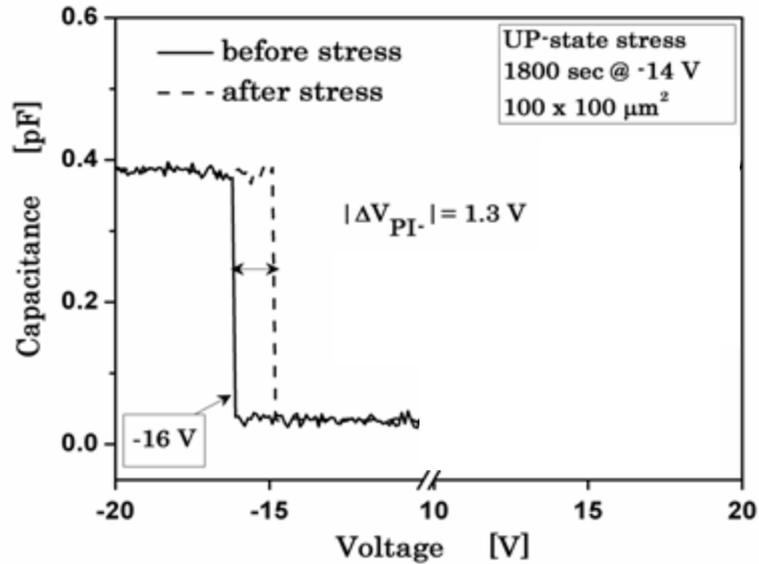
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**Narrowing effect due to
Non-contact bias stress**

**Similar results for the forward stress
(also symmetrical narrowing effect)**

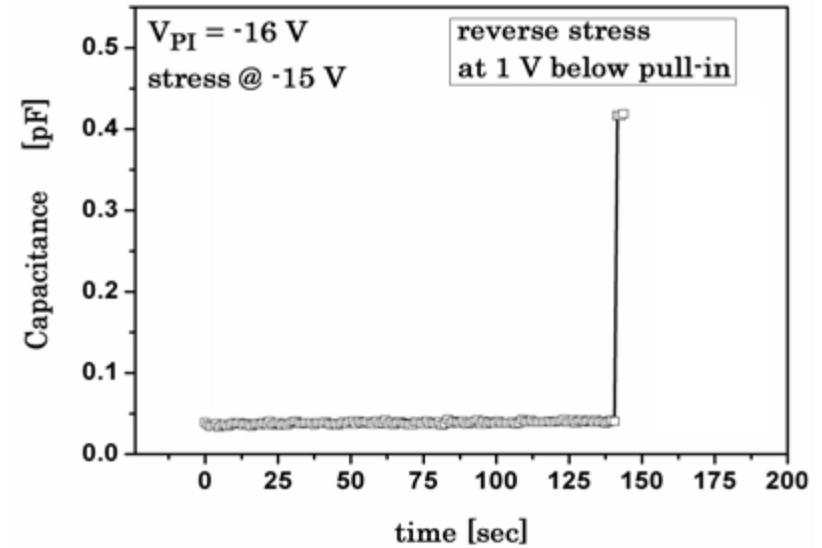
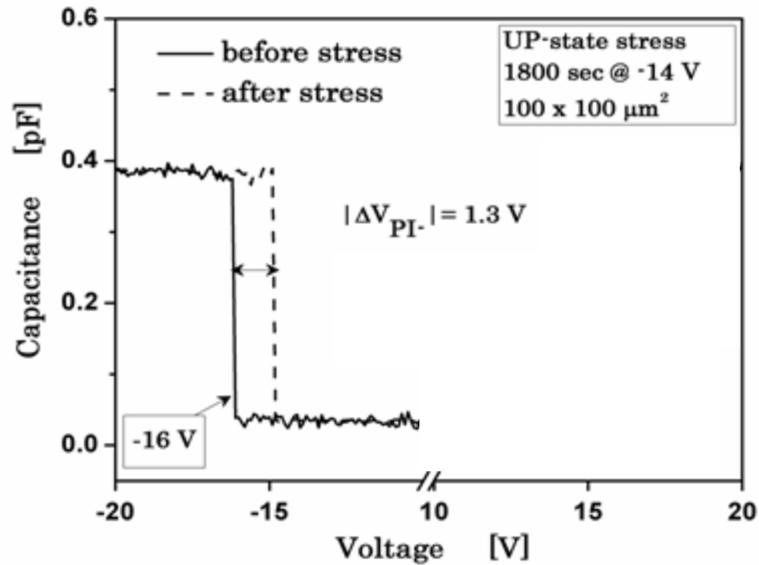


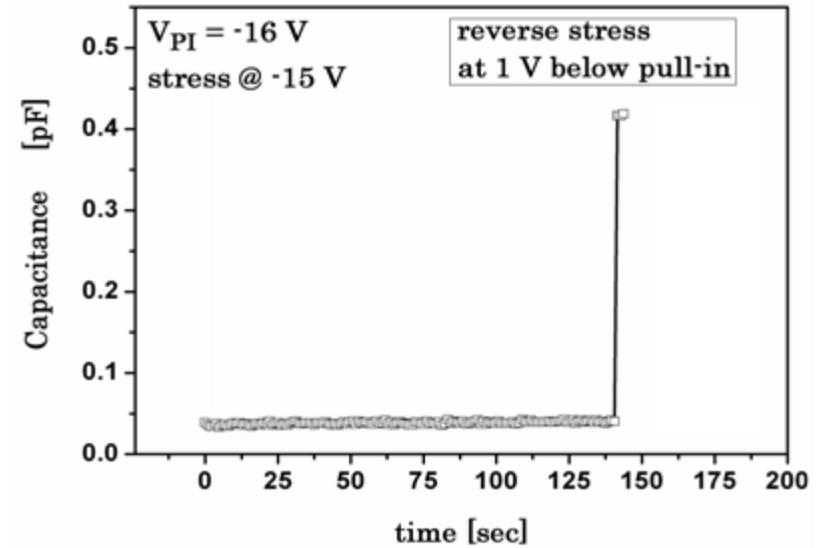
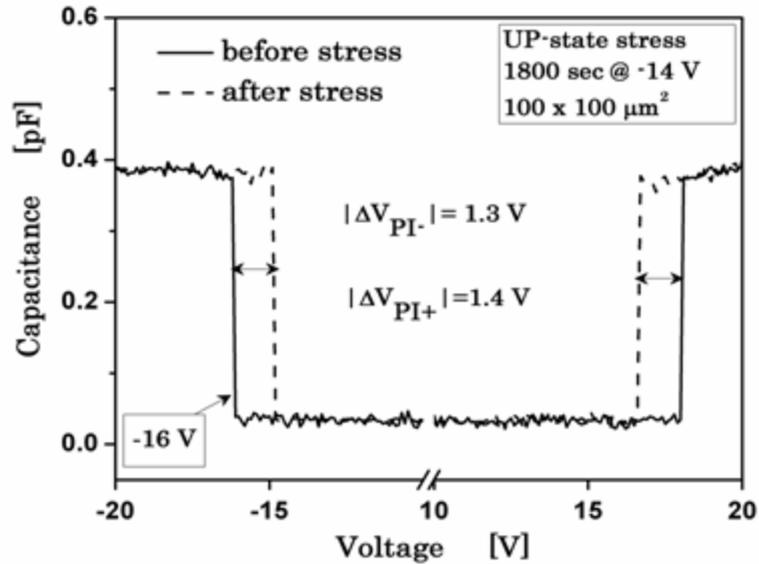




Experimental isolation of charging mechanisms

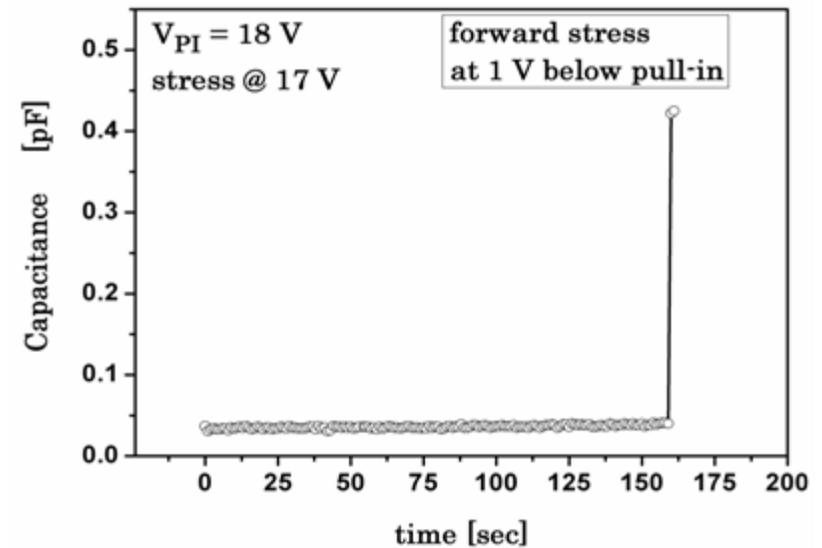
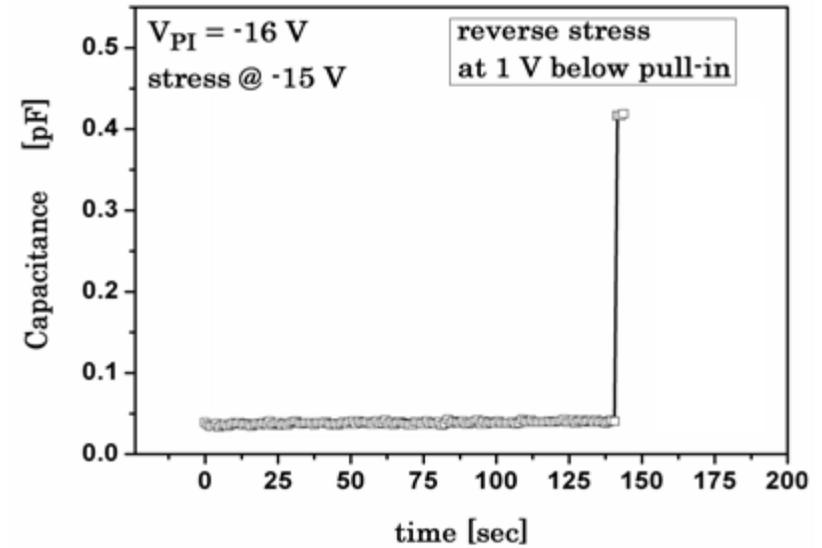
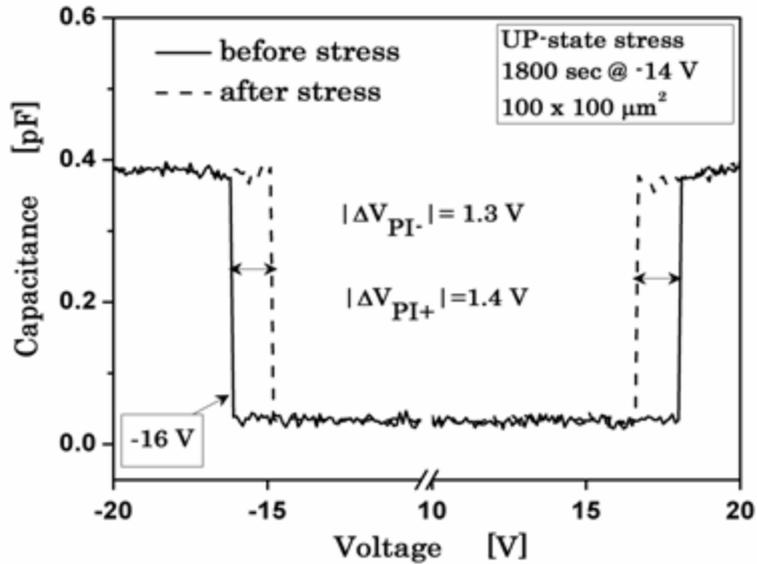
Non-contact charging mechanism

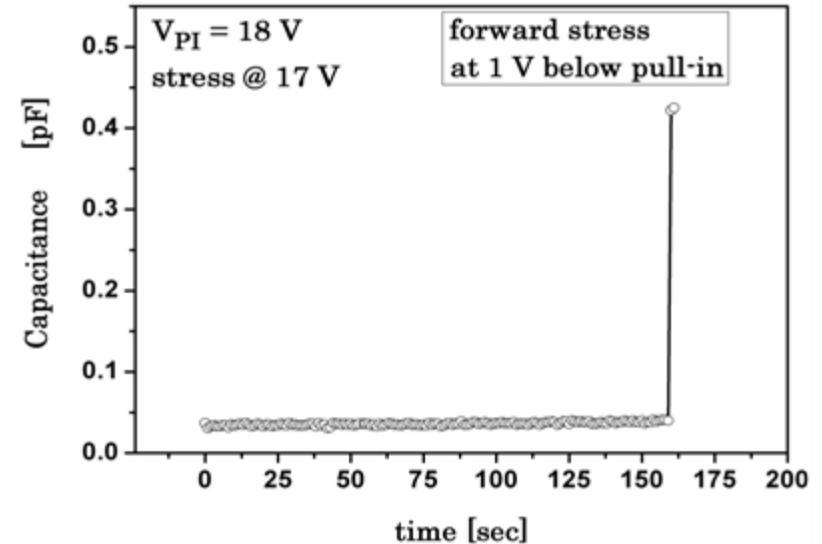
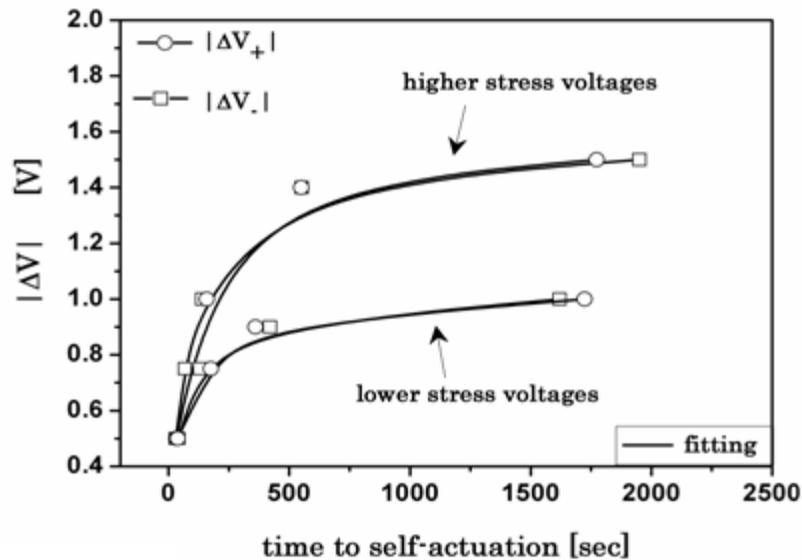
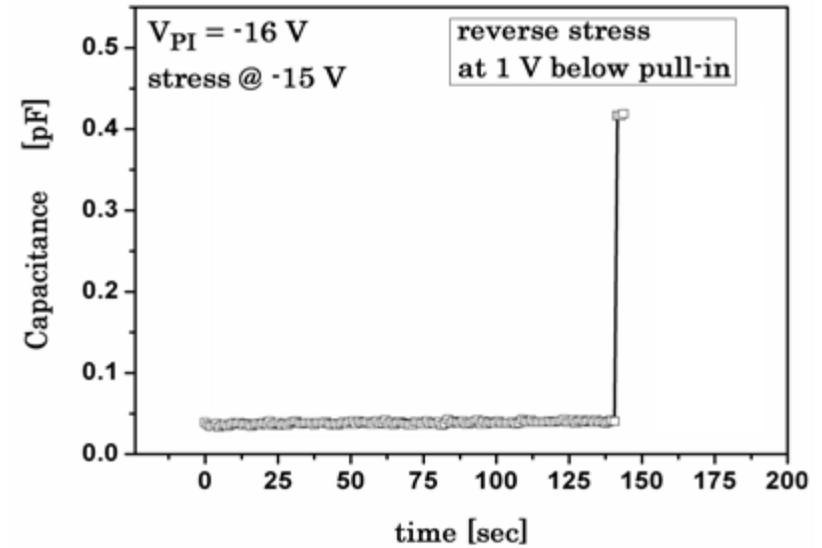
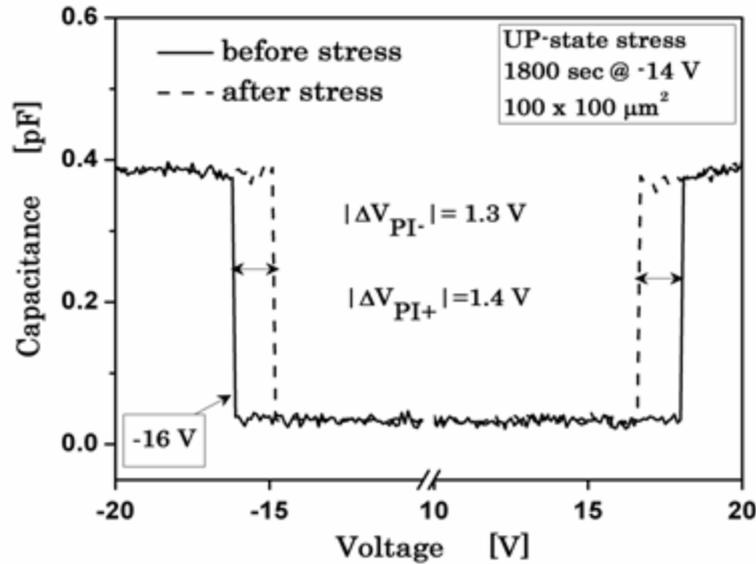




Experimental isolation of charging mechanisms

Non-contact charging mechanism





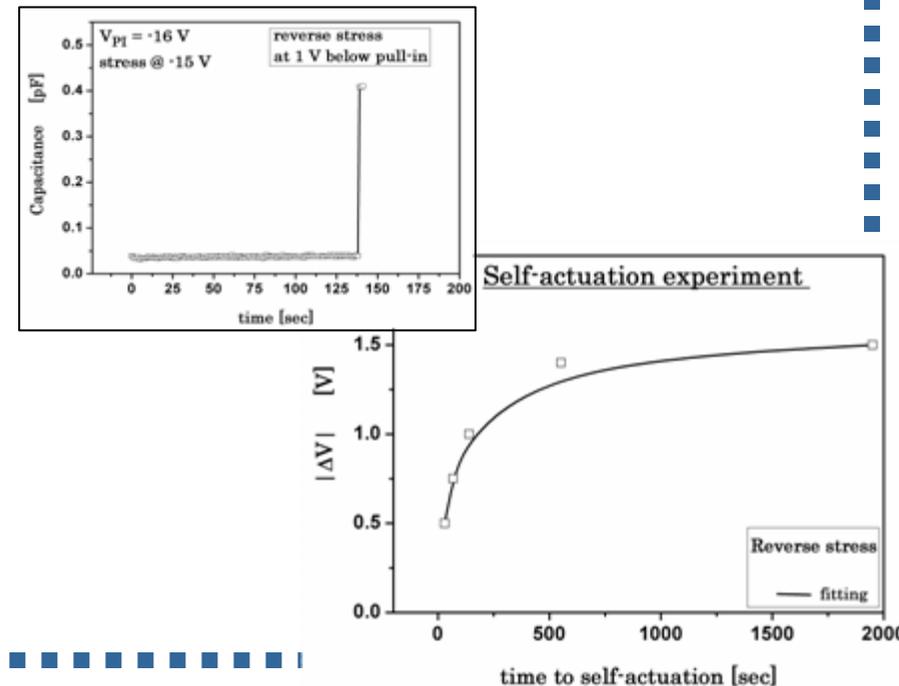
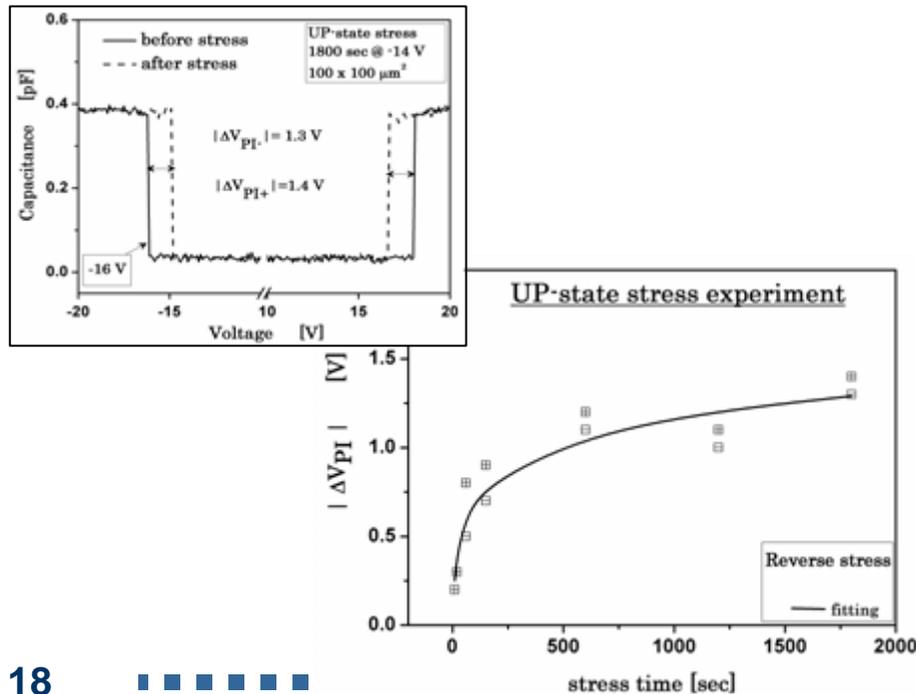


Experimental isolation of charging mechanisms

Non-contact charging mechanism

UP-state bias stress and Self-actuation experiments show that:

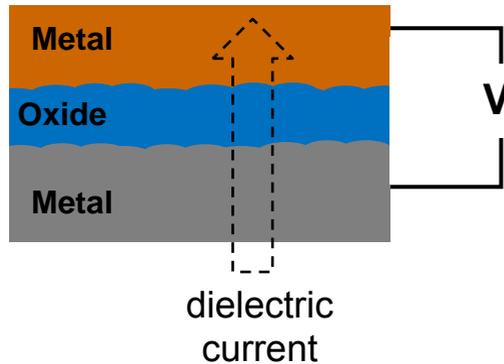
- ❑ dielectric charging due to non-contact bias stress in MEMS can occur
- ❑ non-contact bias stress condition can cause the “narrowing” effect





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 - ▪ Contact charging mechanism
- Conclusions



Metal-Insulator-Metal (MIM) capacitors

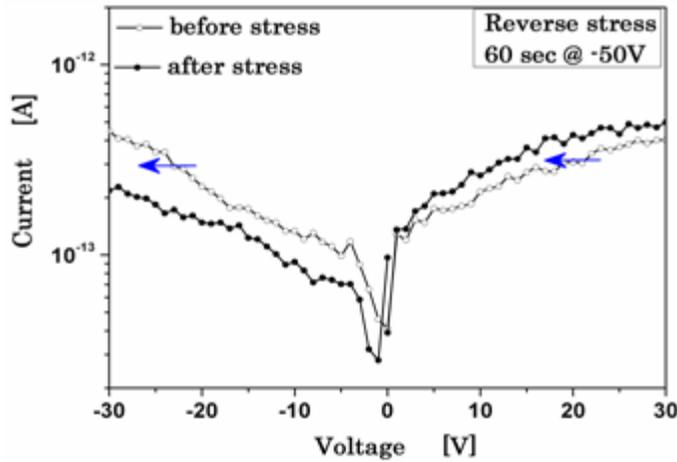
- No charging due to non-contact bias stress
- No mechanical issues during stress

Measurement procedure:

- I-V (forward and reverse) - measurement before stress
- Apply dc bias stress
- I-V (forward and reverse) - measurement after stress
- Analyze change due to charging

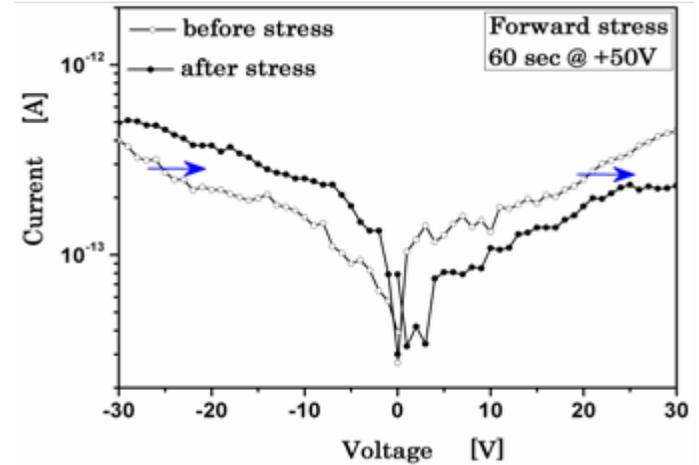


Reverse stress

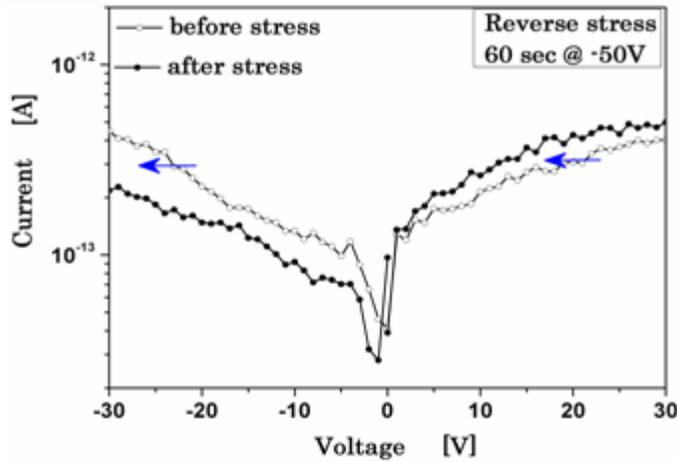


MIM capacitor

Forward stress

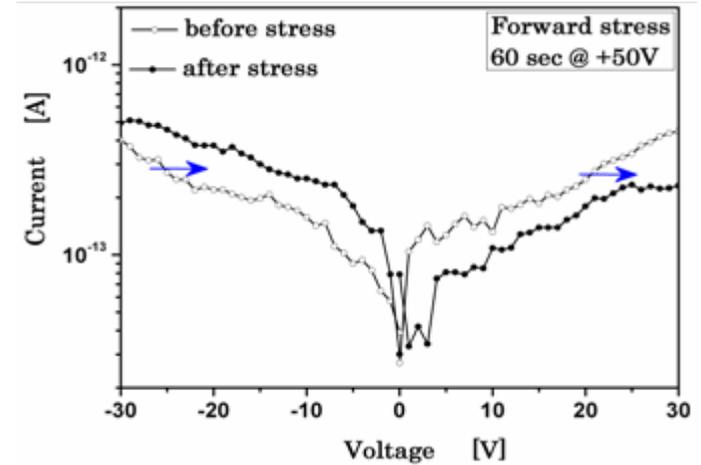


Reverse stress

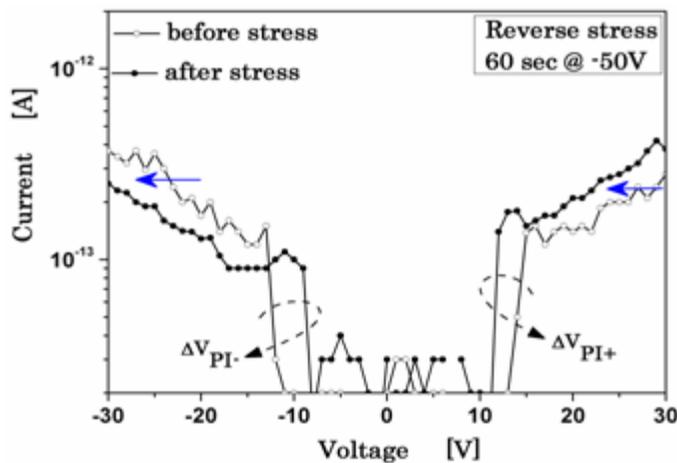


MIM capacitor

Forward stress

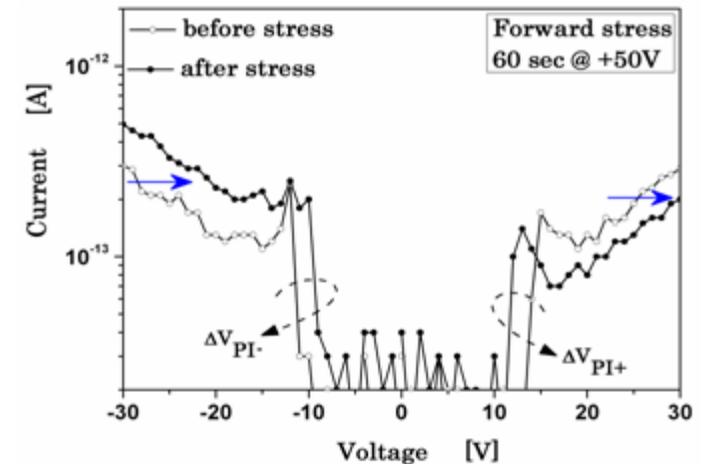


Reverse stress

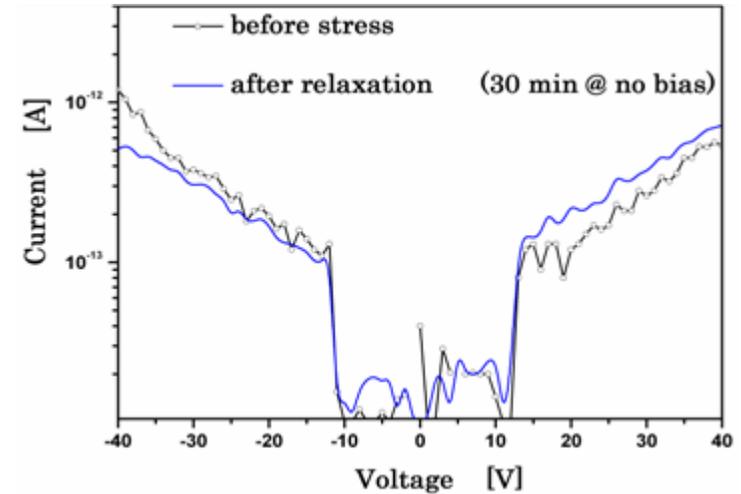
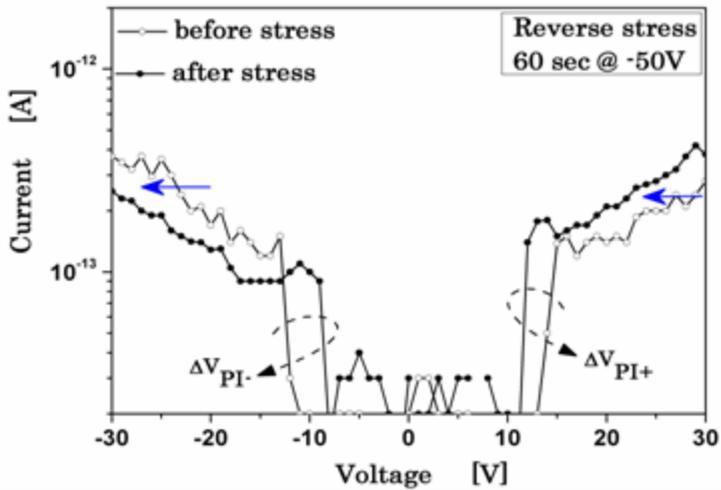


MEMS switch

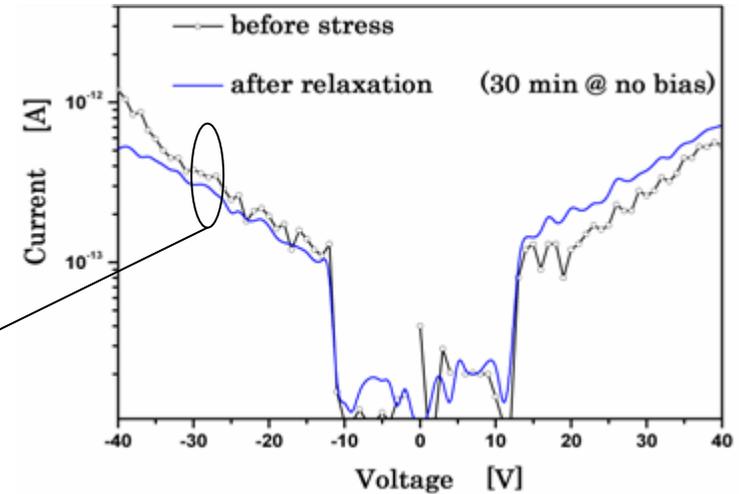
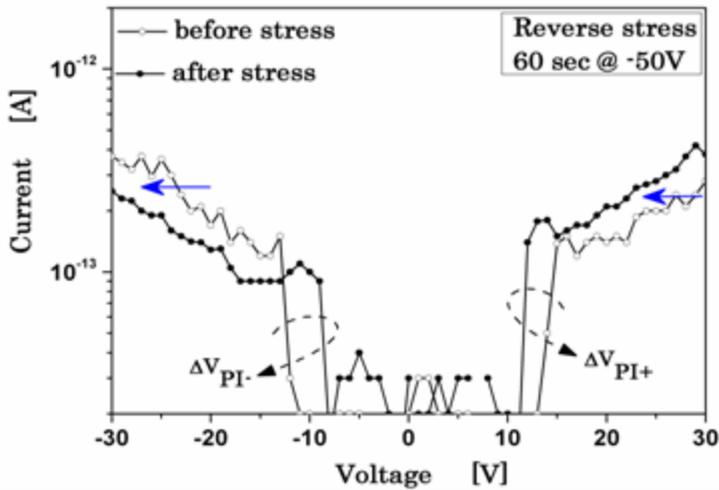
Forward stress



MEMS switch

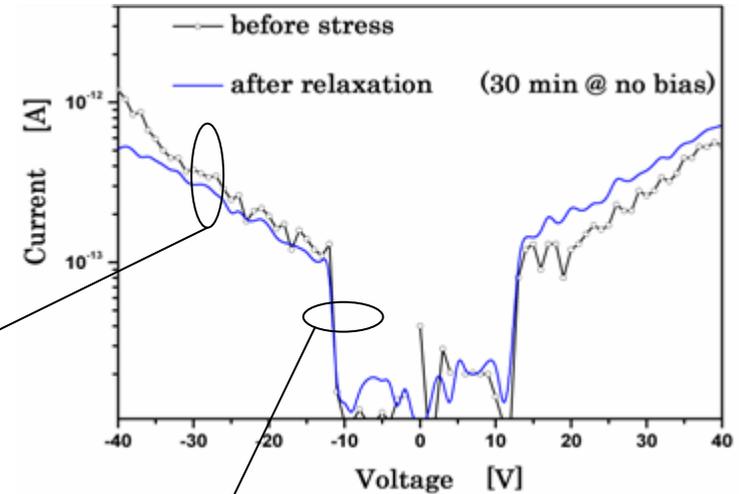
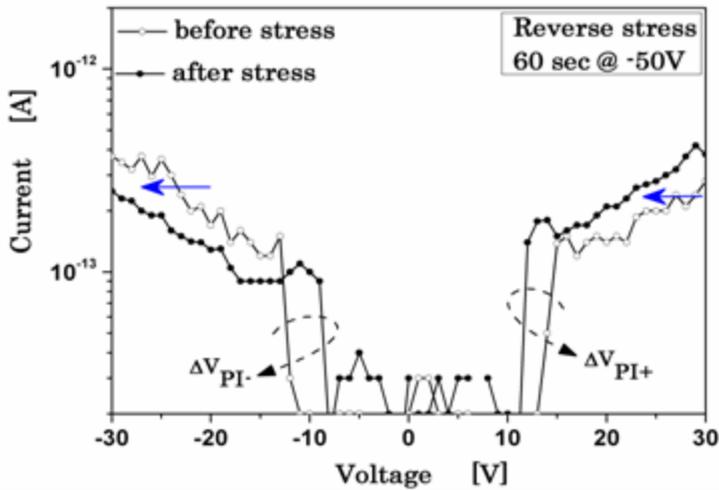


MEMS switch



Charge due to contact bias stress does not decay from the dielectric over 30 minutes at no bias

MEMS switch



Charge due to contact bias stress does not decay from the dielectric over 30 minutes at no bias

Charge due to non-contact bias stress decays from the dielectric

➤ **New charging concept in capacitive MEMS has been described (roughness-based model):**

- Experimental evidences of charging due to non-contact bias stress (non-contact regions),
- Experimental evidences of charging due to contact bias stress (contact regions).

➤ **Current and Future work:**

- **Physical mechanisms responsible for charging,**

non-contact charging: charge accumulation at the dielectric-air interface due to Maxwell-Wagner mechanism (e.g. two dielectric system with different conductivities)

contact charging: charge trapping in the dielectric close to top and bottom interface with metal electrodes,

- **Effect of radiation on charging mechanisms.**