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High Power and Energy Density Ultracapacitor For Space Environment



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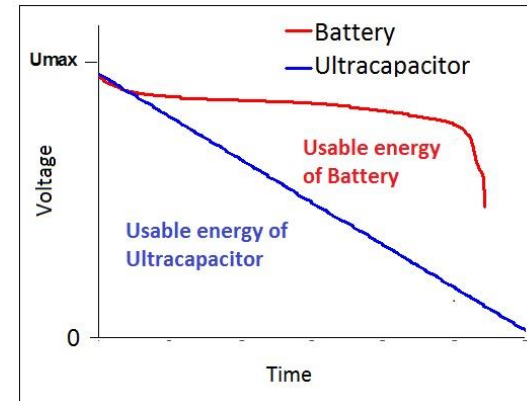
Skeleton Technologies
Estonia

What is an Ultracapacitor?



Ultracapacitor or Supercapacitor or Electrochemical capacitor.

- Electrochemical energy storage device having higher energy density than dielectric capacitors and higher power density than batteries.
- Consists of two high-surface electrodes separated by a porous membrane immersed in an electrolyte.
- Electrochemical energy storage device in which the voltage declines linearly with the extent of charge.



EDLC

electrostatic
energy storage

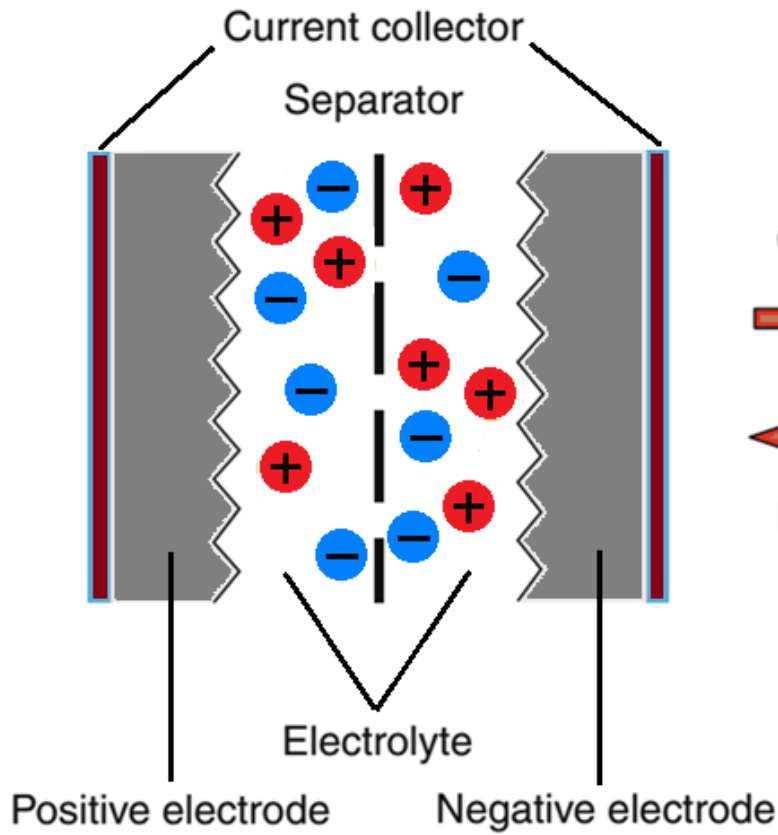
Pseudocapacitor

red-ox
energy storage

Hybrid capacitor

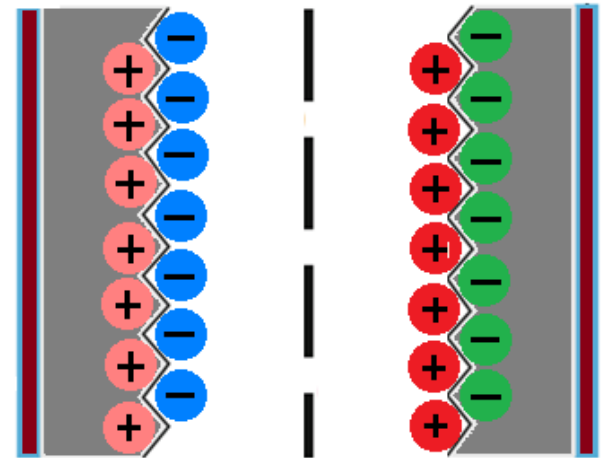
red-ox + electrostatic
energy storage

How does it work?



Charge

Discharge



$$C = \frac{\epsilon_r \epsilon_0 A}{d}$$

$$E = \frac{1}{2} CV^2$$

Why Ultracapacitor ?



- long cycle life under multiple charge/discharge cycles;
- ability to operate high power demanding payloads within lower mass and volume;
- high charge/discharge efficiency;
- easily measurable State of Charge (SoC), improving power distribution management;
- less sensitive to temperature, therefore simpler thermal system and lower mass;
- high power that is possible to obtain for low temperatures.

Conventional ultracapacitors



Conventional ultracapacitors have symmetric design:
two high-surface area carbon electrodes are separated by porous membrane

Properties:

- EDLC cell voltage 2.5–2.7V
- Cell capacitance 1–5000F
- Energy density up to 6 Wh/kg and 8 Wh/L
- Max. specific power ~15 kW/kg
- Lifespan up to 1 000 000 cycles



Maxwell



loxus



NessCap



Batscap



Nippon Chemi-con



Applications



| Category | Transport | Power Quality | Renewable energy | Other/ Emerging applications |
|--------------|--|--|---|--|
| Benefits | Saving fuel. | Reducing damages from power shortages | Raising the efficiency of energy generation | Saving energy and enhancing performance |
| Applications | Mass transit; Hybrid-Electric Vehicles; Train/light rail; Back-up power and peripheral power; Electric two-wheel vehicles. | Uninterrupted Power Supply (UPS); Telecom support; Load leveling; Utility Grid Stability; Back-up power (hospitals etc.); Start-up power for fuel-cells. | Wind mill pitch control; Solar panel positioning; Variable energy; Wave energy; Energy dispatching. | Material handling (lifting power for forklift and scissor lifts); Power tools; Backup power for airbag deployment; Communication transmission; Smart meters. |



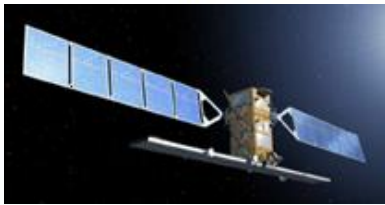
Ultracapacitor for Space



Ultracapacitor-based power subsystem is best suited for missions, where the payloads, or the other subsystems on board, require high power for short operating times (milliseconds to a few minutes).

- * **Collision avoidance**

In a formation flight frame, emergency collision avoidance within 1h is a necessity. Currently, thrusters need a long prewarming phase before any manoeuvre can take place



- * **Synthetic Aperture Radar (SAR) payload**

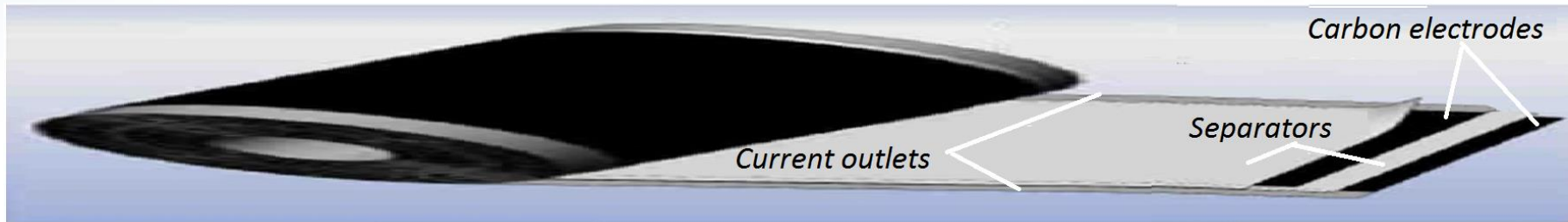
imaging devices characterised by the emission of narrow high power pulses train

- * **Release mechanism**

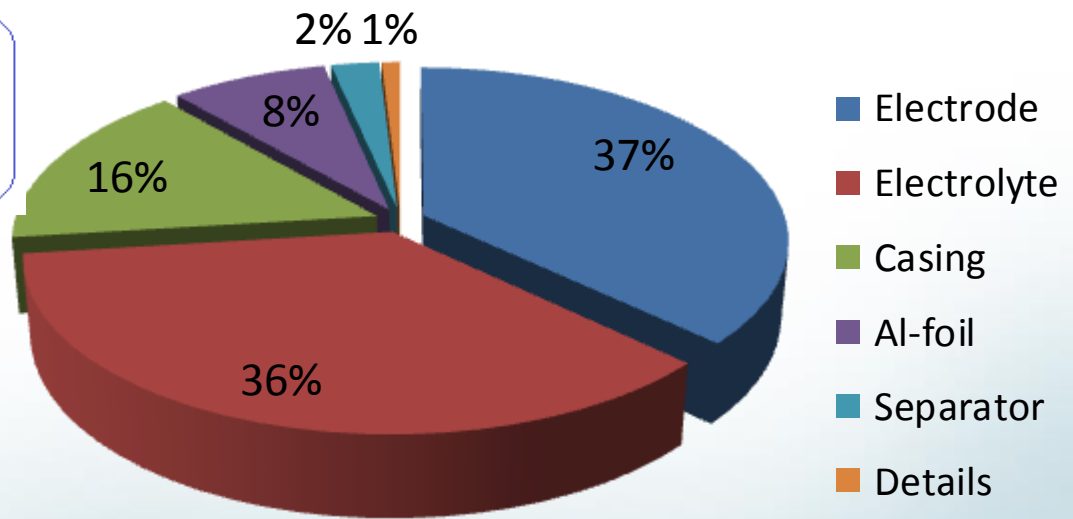
Release mechanisms, used to deploy solar panels for example, are triggered after receiving a single pulse signal.



Ultracapacitor structure and components



Electrode: ~90% carbon + ~10% binder
Separator: paper or plastic
Collector: Al-foil



Relative distribution of the ultracapacitor components by weight

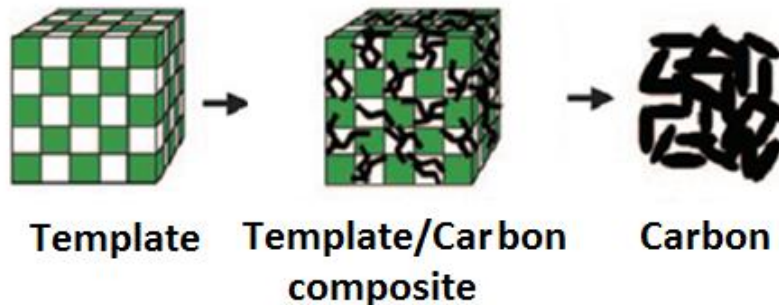
Carbons for Supercapacitor

Activated carbons are known from the first half of the **19th century**, where they were used mostly as adsorbents also in First World War.

Carbon nanotubes discovered by Sumio Iijima of NEC in **1991**, who found these formation as byproduct in fullerene synthesis.

The term **graphene** first appeared in **1987**. A key advance in the science of graphene came when Andre Geim and Kostya Novoselov at Manchester University managed to extract single-atom-thick crystallites (graphene) from bulk graphite in **2004**

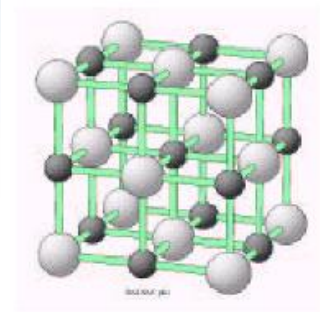
Template-made carbons.
Kyotani, 1995



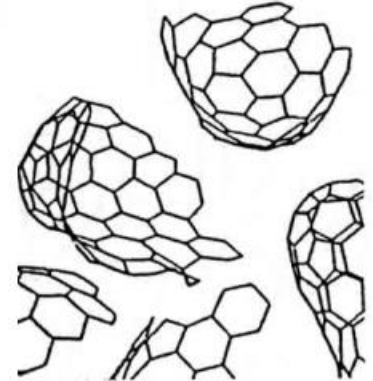
Carbide-Derived Carbon



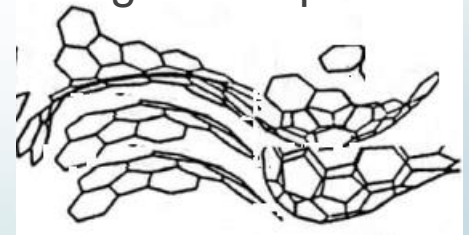
TiC



Amorphous CDC is formed at lower temperatures



Ordered structures of CDC are formed at higher temperatures

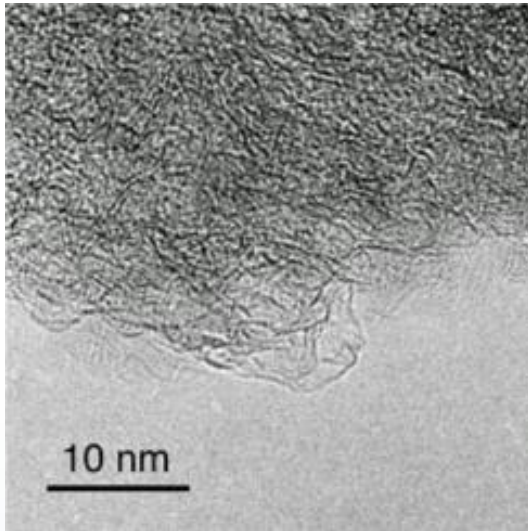


Carbon “remembers” its origin - the carbide.
As simplified, the less carbon is in carbide lattice, the bigger voids would be produced between carbon atoms

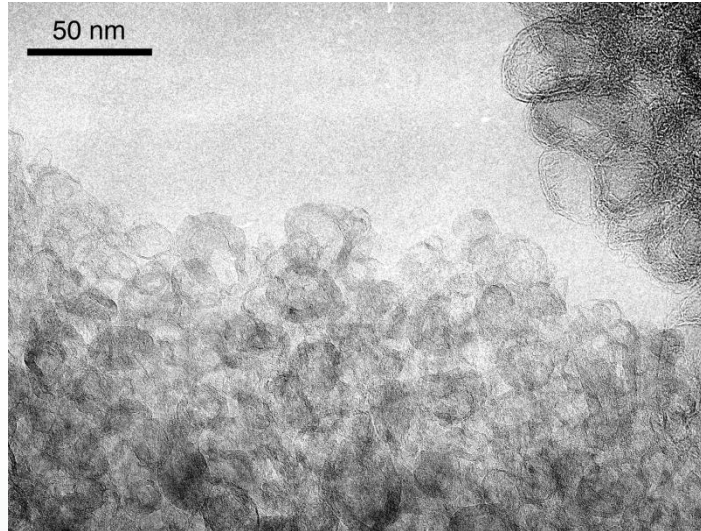
HRTEM images of nanostructured CDC



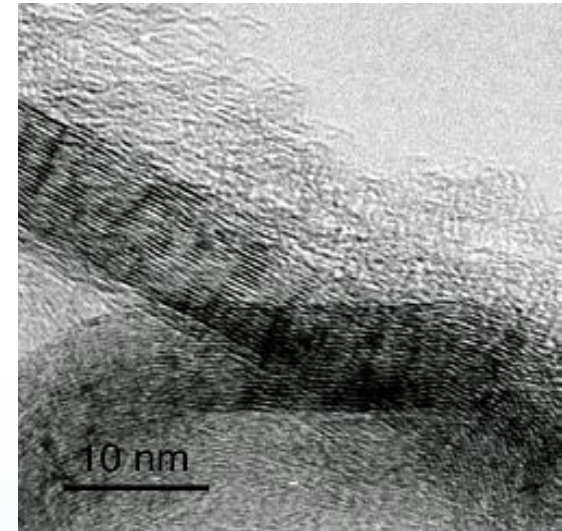
Amorphous microporous



Nanoparticles

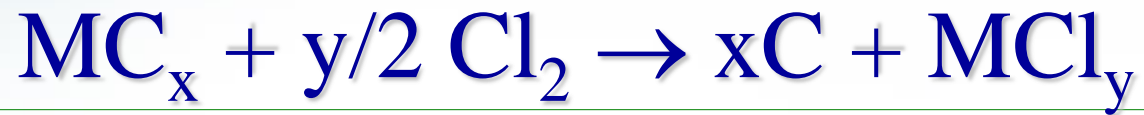


Turbostratic

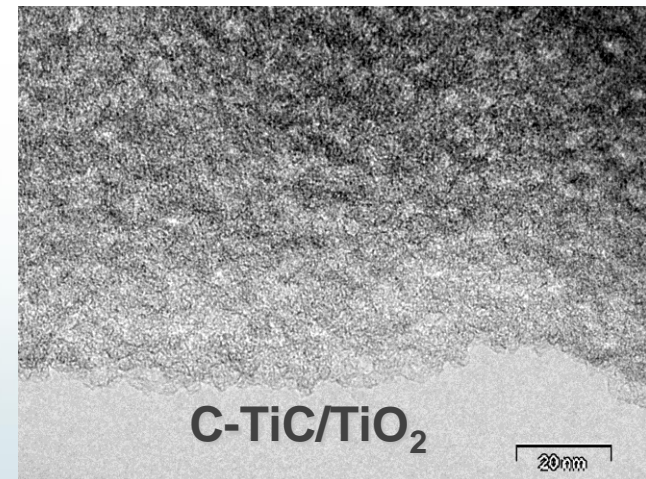
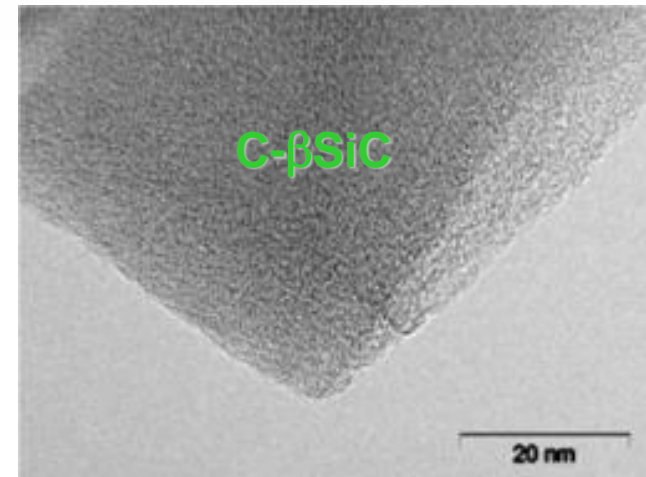


Variable structure: from amorphous to graphite like structures

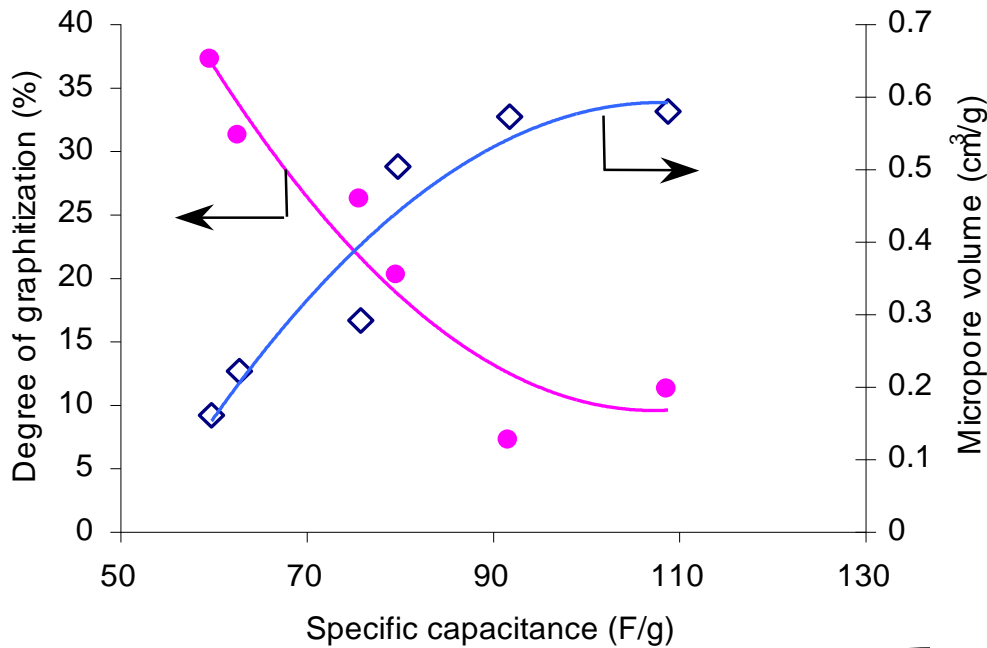
Pore structure characteristics of variable CDC materials



| | $S_{BET}[m^2g^{-1}]$ | Peak pore size [Å] |
|--------------------------------|----------------------|--------------------|
| TiC | 1100 – 1500 | 7 – 9 |
| TiC _x | 1300 – 2000 | 8 – 13 |
| TiC/TiO ₂ | 1300 – 1800 | 8 – 13 |
| SiC | 800 – 1400 | 7 – 8 |
| Mo ₂ C | 1200 – 2200 | 8 – 40 |
| B ₄ C | 800 – 1800 | 9 – 20 |
| Al ₄ C ₃ | 1100 – 1400 | 8 – 20 |
| NbC | 1200 – 2000 | 8 – 10 |
| ZrC | 1500 – 2000 | 8 – 10 |



Best carbon for Ultracapacitor ?



- Key characteristics:**
- Electric conductivity
 - Surface area
 - Pore size distribution
 - Packing density
 - Cost

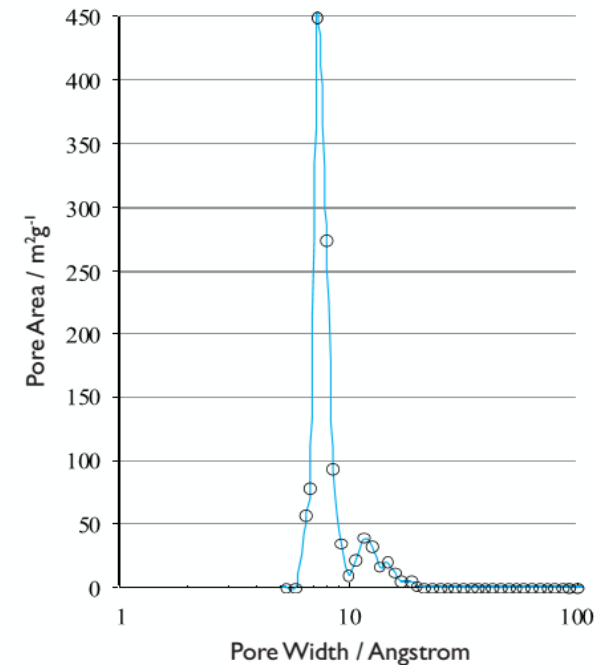
CDC is the best !

- Nanoscale fine-tuned nanopore size
- Very high specific surface area
- Adjustable nano- and mesopore content
- Well-defined carbon structure
- High carbon purity

CDC materials for SpaceCap development

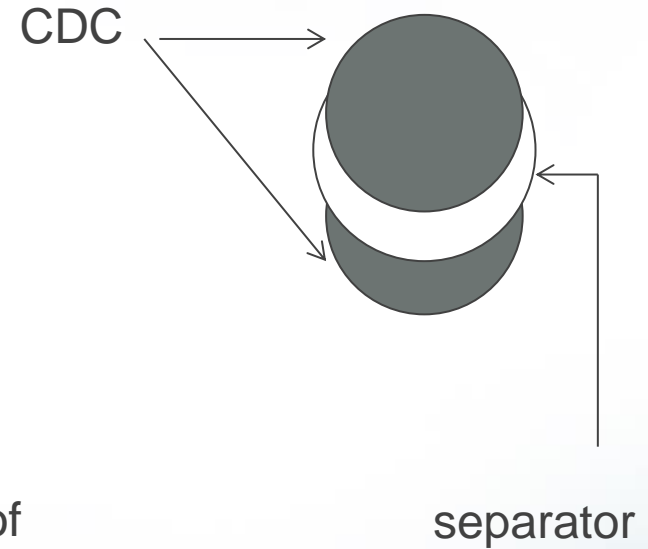
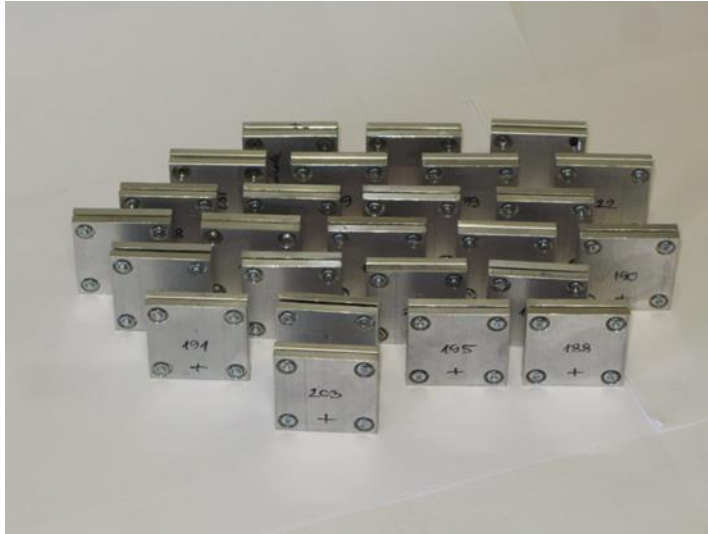


| CDC | Origin | S_{BET} | V_{total} | V_{micro} |
|--------------|-----------------|-----------------------|------------------------|------------------------|
| | | m^2/g | cm^3/g | cm^3/g |
| TiC-1 | TiC/600 | 1200 | 0.56 | 0.52 |
| TiC-5 | TiC/700 | 1300 | 0.62 | 0.57 |
| TiC-2 | TiC/800 | 1400 | 0.66 | 0.60 |
| TiC-6 | TiC/800+PT | 1450 | 0.68 | 0.62 |
| TiC-3 | TiC/1000-800+PT | 1500 | 0.70 | 0.62 |
| TiC-4 | TiC/1000+PT | 1800 | 1.00 | 0.61 |



TiC-1

EDLC test-cells



EDLC test-cells for testing components of SpaceCap prototype

EDLC test-cells

| EDLC # | Anode | Cathode | Separator / Current collector- μm | Electrode thickness [μm] | No. of electrode layers |
|--------|-------|---------|--|---------------------------------------|-------------------------|
| 203 | TiC-1 | TiC-1 | TF4030 / Al-11 | 60 | 8+8 |
| 221 | TiC-1 | TiC-1 | | 62 | 8+8 |
| 186 | TiC-1 | TiC-1 | | 70 | 7+7 |
| 187 | TiC-1 | TiC-1 | | 90 | 6+6 |
| 188 | TiC-1 | TiC-1 | | 110 | 5+5 |
| 189 | TiC-1 | TiC-1 | | 130 | 4+4 |
| 225 | TiC-1 | TiC-2 | | 140 | 4+4 |
| 191 | TiC-3 | TiC-4 | TF4030 / Al-14 | 60 | |
| 192 | TiC-3 | TiC-4 | Celgard 2500 / Al-11 | | 8+8 |
| 211 | TiC-3 | TiC-4 | TF4530 / Al-11 | | |
| 193 | TiC-3 | TiC-3 | TF4030 / Al-11 | | |
| 167 | TiC-3 | TiC-3 | | | |
| 197 | TiC-6 | TiC-6 | TF4030 / Al-11 | 90 | 6+6 |
| 195 | TiC-5 | TiC-6 | | | |

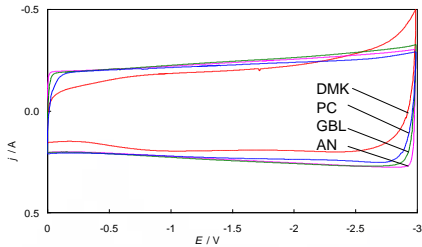
Electrochemical testing procedures



Constant Current Charge-Discharge

(DC-Capacitance, DC-resistance, Energy and Power)

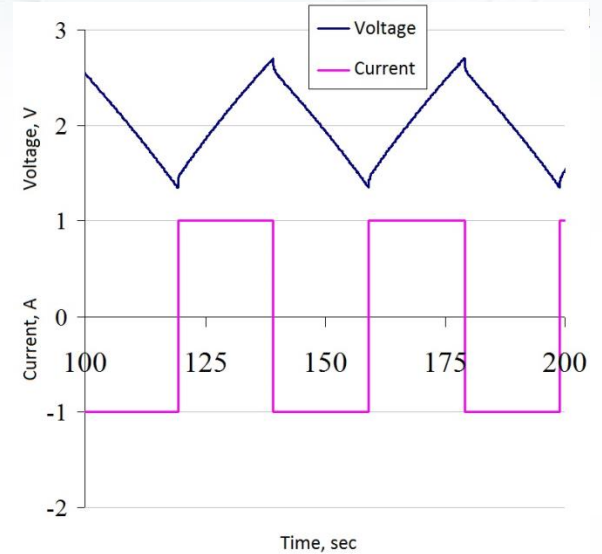
$$C = \frac{I \times \Delta t}{\Delta U} \quad R = \frac{dV}{dI} \quad P = I \times \int_{t_1}^{t_2} U dt \quad E = P \times (t_2 - t_1)$$



Cycling Voltammetry

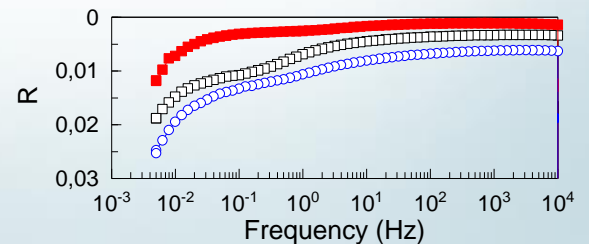
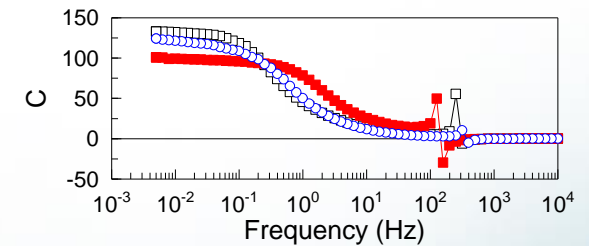
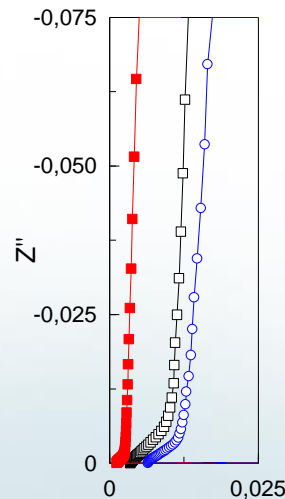
(Capacitance vs. Voltage dependency)

$$C = \frac{I}{v}$$

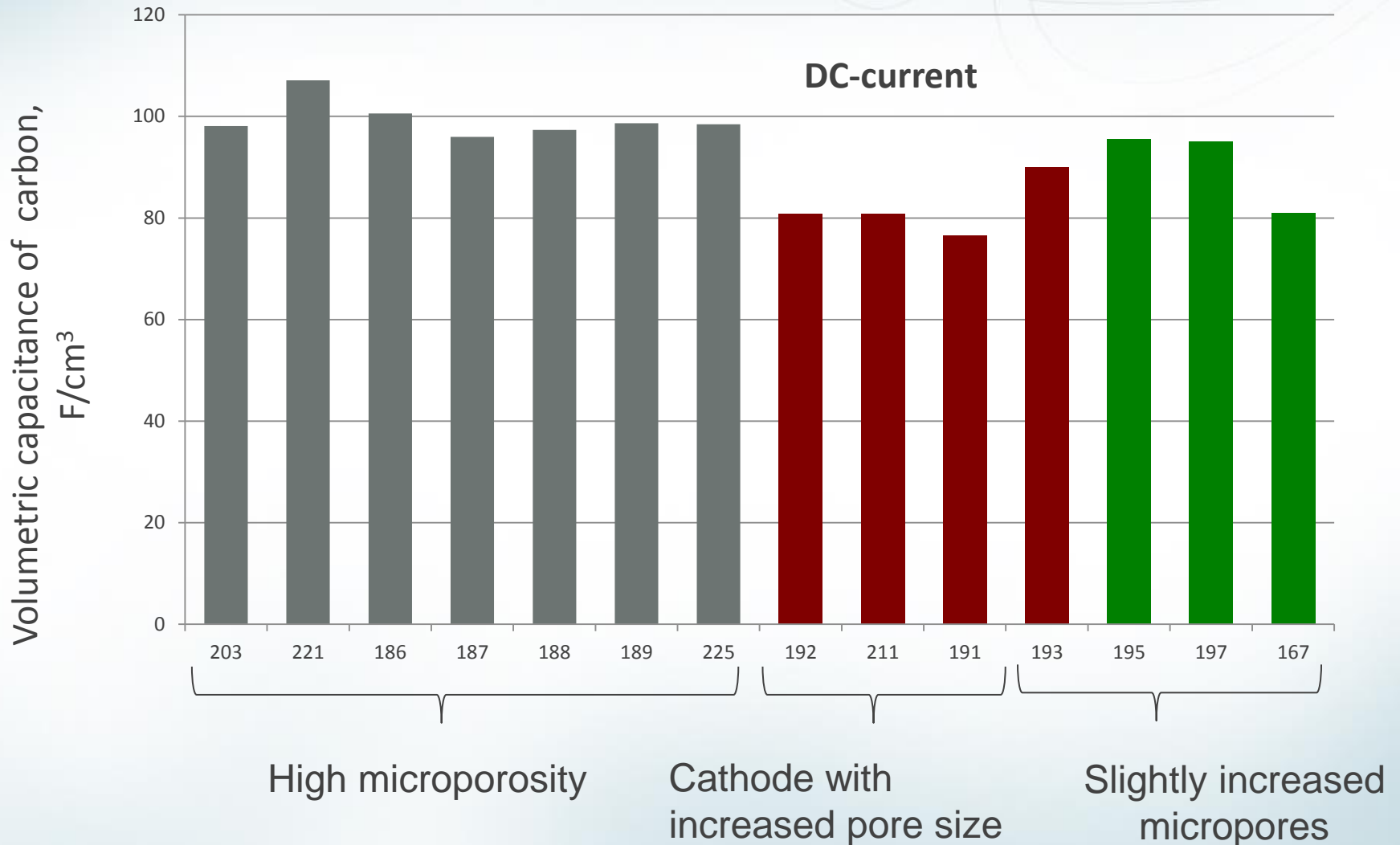


Electrochemical Impedance Spectroscopy

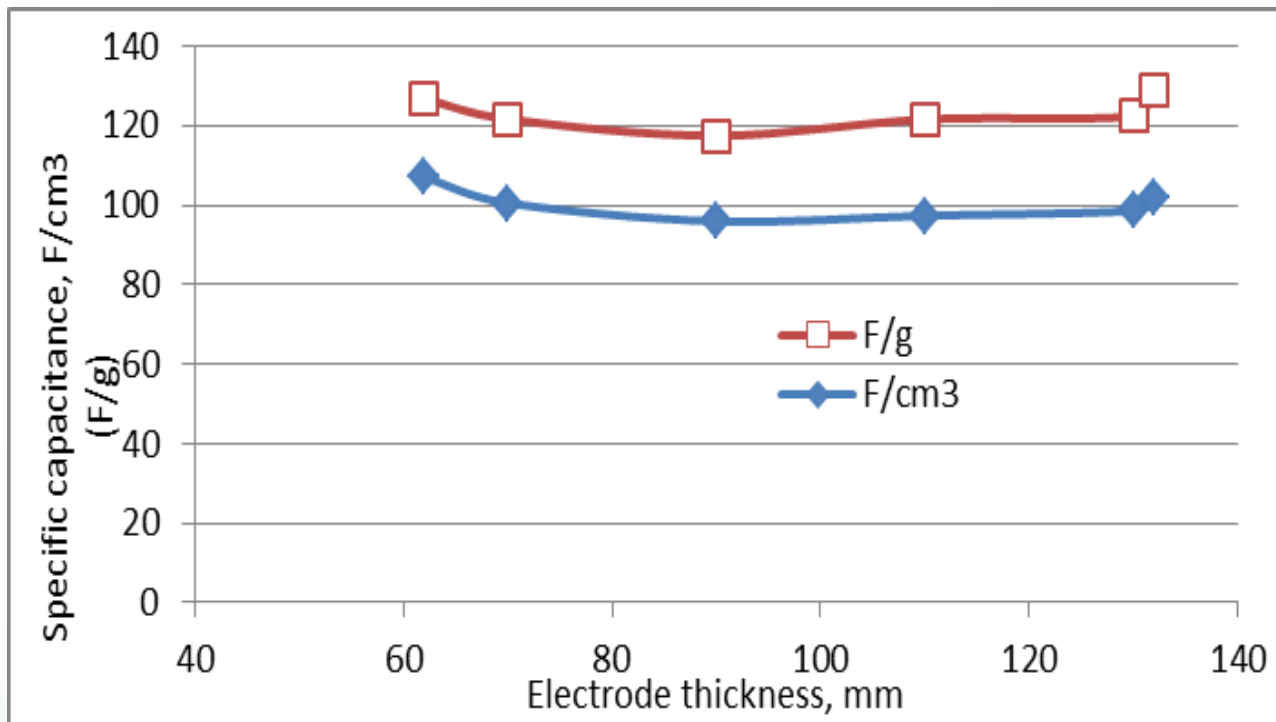
(AC-capacitance vs. Frequency; AC resistance vs. Frequency and pore resistance in carbon electrodes, contact- and , electrolyte resistance, Phase angle, etc.



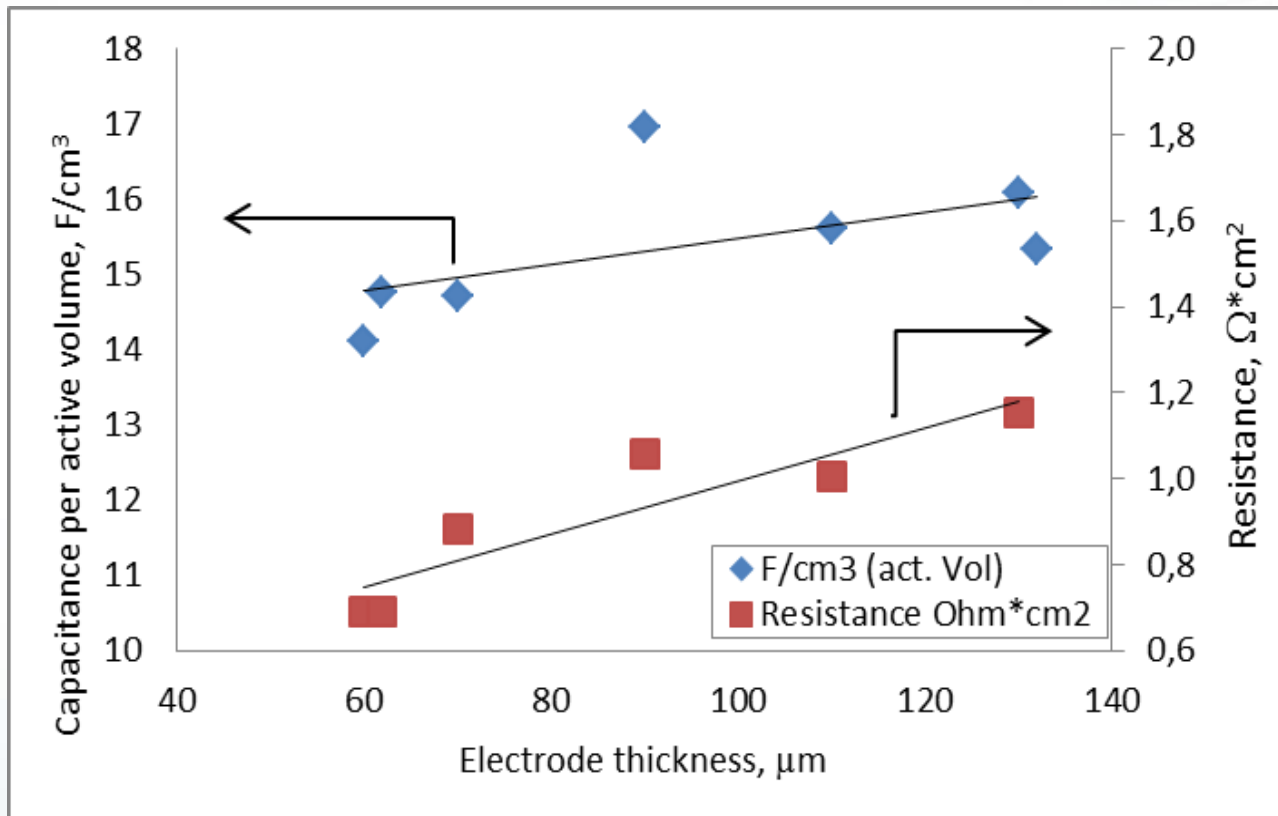
Summary - capacitance



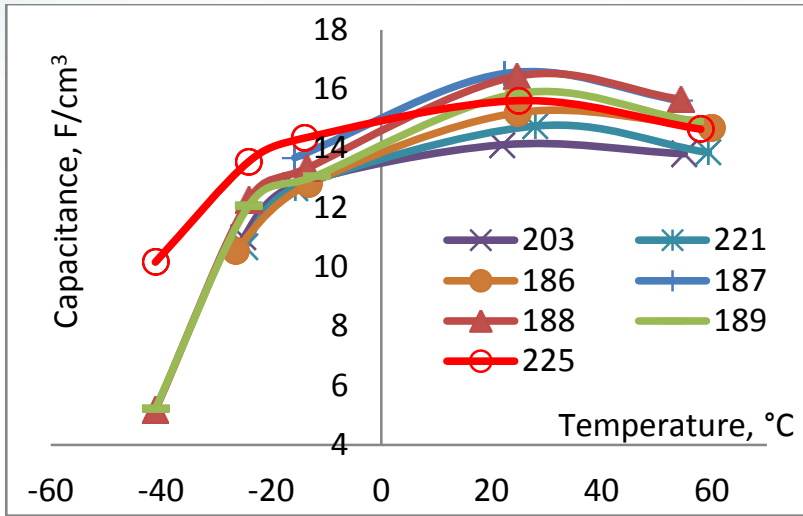
Influence of the electrode thickness



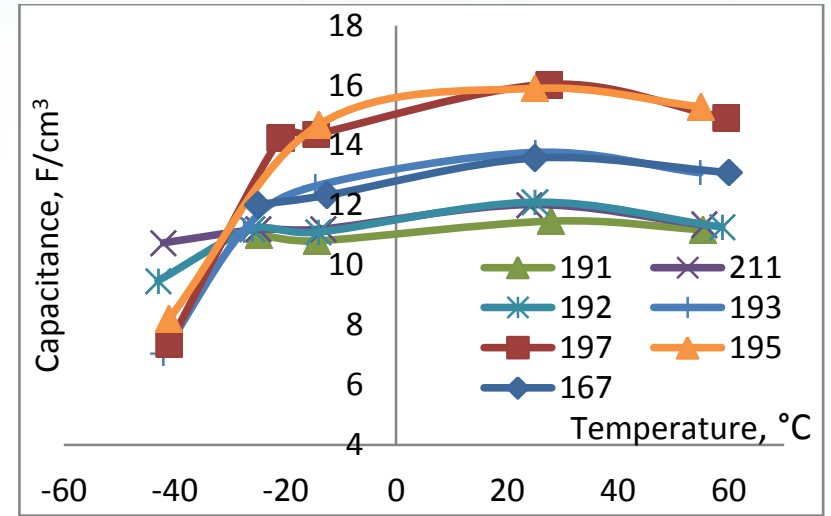
Influence of the electrode thickness



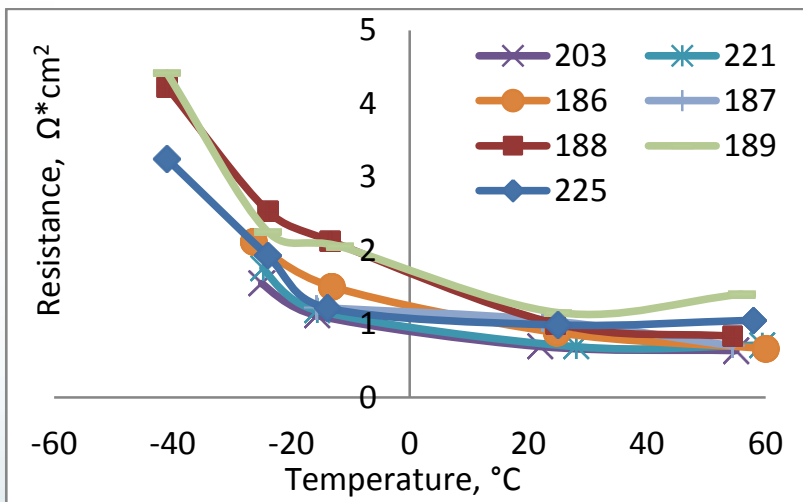
Influence of temperature



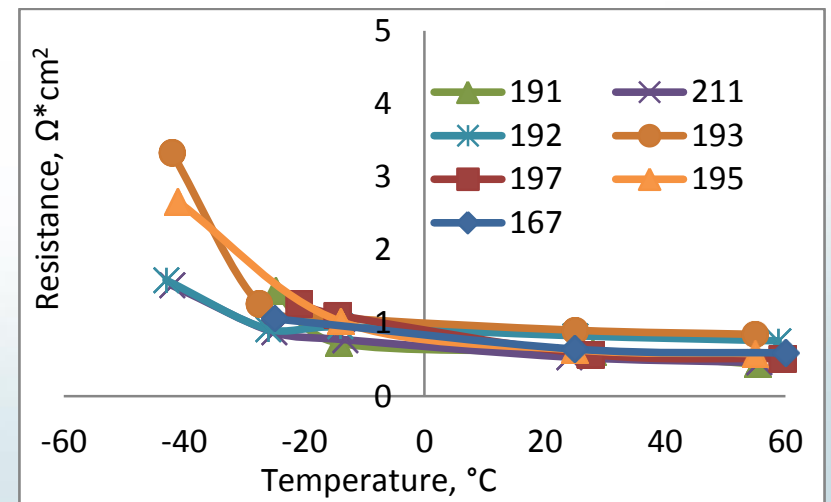
a



b



a

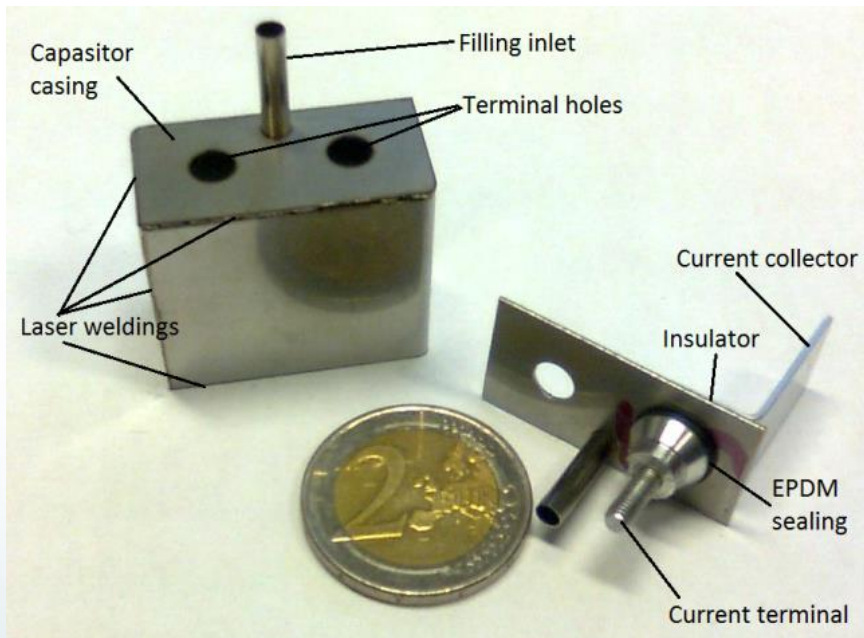


b

Prototype overview



The technical objective of Skeleton Technologies in the ESA supported ultracapacitor development project was to create the ~100F ultracapacitor prototype (we called it SpaceCap) with a superior energy and power density packed in the casing, which would be robust, but potentially radiation resistant.

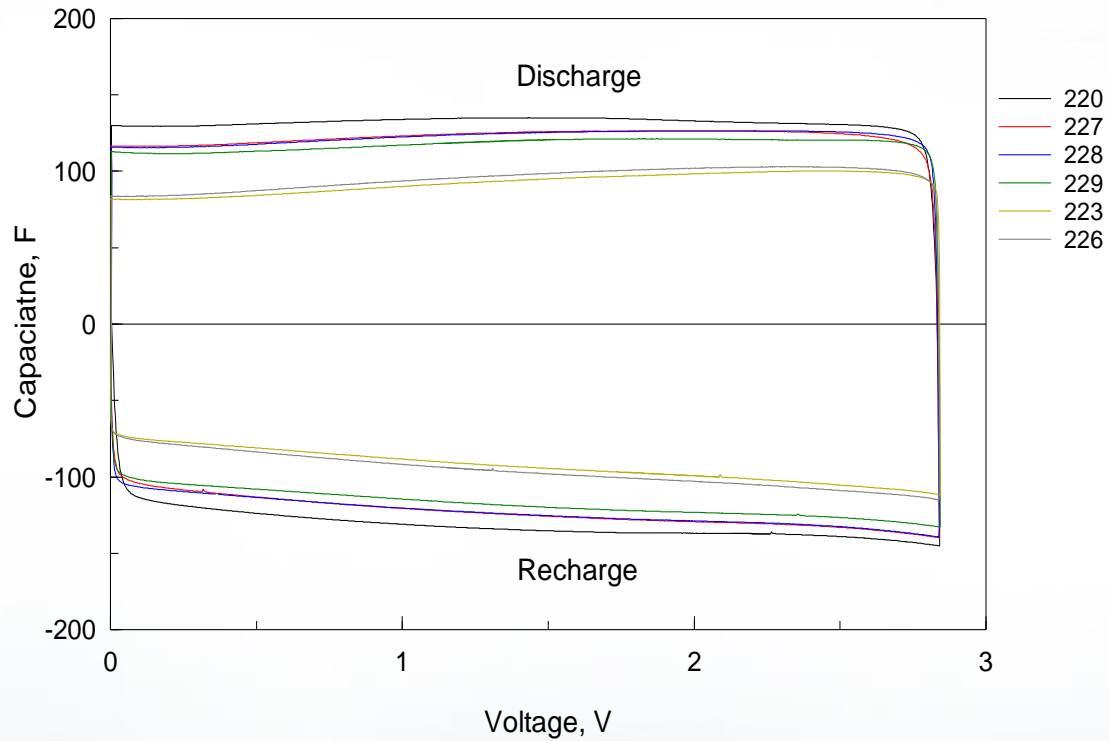


Summary table of prototypes



| Type | SpaceCap # | Anode/Cathode | Electrode thickness [μm] | Al foil thickness [μm] | Total weight [g] |
|------|------------|---------------|--------------------------|------------------------|------------------|
| HE-1 | 220 | TiC-1/TiC-2 | 130/144 | 11 | 25.0 |
| HE-2 | 230 | TiC-1/TiC-2 | 130/144 | 11 | 25.6 |
| ME-2 | 227 | TiC-6/TiC-3 | 90/100 | 11 | 25.5 |
| ME-3 | 228 | TiC-6/TiC-3 | 90/100 | 11 | 25.3 |
| ME-4 | 229 | TiC-3/TiC-3 | 90/100 | 11 | 25.3 |
| HP-1 | 223 | TiC-3/TiC-4 | 60/66 | 14 | 25.4 |
| HP-2 | 226 | TiC-3/TiC-4 | 60/66 | 14 | 25.2 |

C-V curves of prototypes



Energetic characteristics of prototypes



| SpaceCap # | At DC current | | EIS (2.85V) | | Energy density | | Power density | |
|-----------------|---------------|--------|-------------|--------|----------------|---------|---------------|--------|
| | C [F] | R [mΩ] | C [F] | R [mΩ] | [Wh/L] | [Wh/kg] | [kW/kg] | [kW/L] |
| 230 HE | 132.5 | 4.5 | 132.5 | 3.6 | 10.5 | 5.8 | 17.7 | 32 |
| 220 HE | 136.1 | 4.4 | 132.9 | 3.6 | 10.5 | 6.0 | 18.3 | 32 |
| 227 ME | 124.6 | 3.3 | 121.2 | 2.9 | 9.8 | 5.5 | 24.1 | 43 |
| 228 ME | 124.5 | 2.4 | 124.7 | 1.8 | 9.8 | 5.5 | 33.1 | 59 |
| 229 ME | 121.6 | 2.5 | 121.2 | 1.8 | 9.6 | 5.4 | 32.1 | 57 |
| 223 HP | 97.5 | 1.9 | 100.7 | 1.2 | 7.9 | 4.5 | 42.7 | 75 |
| 226 HP | 101.1 | 1.8 | 103.3 | 1.2 | 8.1 | 4.6 | 44.9 | 79 |
| BCAP0100 | 100 | | | | 5.9 | 4.4 | 5.3 | 7.1 |
| BCAP0150 | 150 | | | | 6.1 | 4.7 | 3.7 | 4.8 |
| RSC2R710 7SR | 100 | | | | 5.9 | 5.1 | 24.6 | 28.8 |

Temperature dependence of prototypes



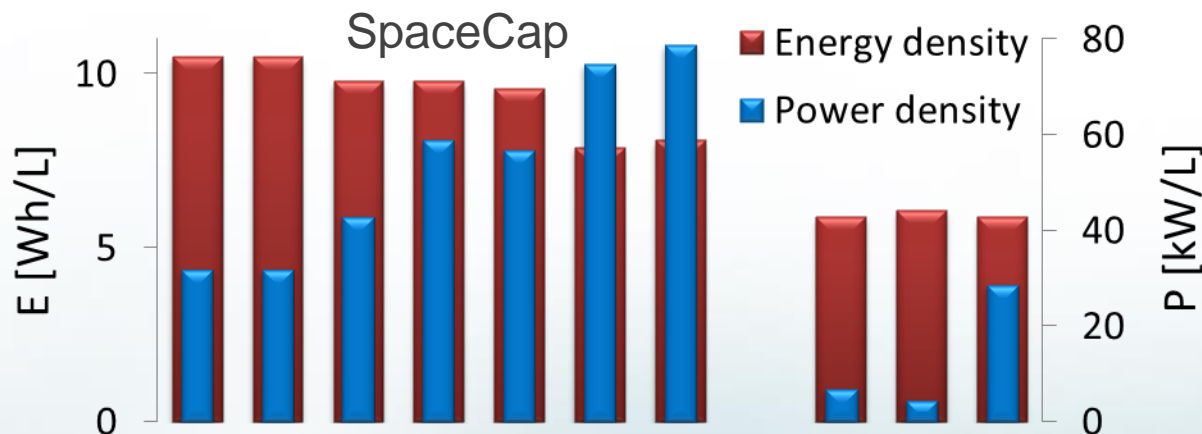
| SpaceCap # | -25°C | | +25°C | | +60°C | |
|------------|-------|--------|-------|--------|-------|--------|
| | C [F] | R [mΩ] | C [F] | R [mΩ] | C [F] | R [mΩ] |
| 230 HE | 123.2 | 7.9 | 132.5 | 4.5 | - | - |
| 227 ME | 121.3 | 7.2 | 124.6 | 3.3 | 124.2 | 2.2 |
| 223 HP | 97.0 | 3.8 | 97.5 | 1.9 | 96.6 | 1.6 |

Summary



The HE prototypes - the energy density of 10.8 Wh/L, which exceeds by ~50% of commercially available devices with similar energy capacity.

The HP prototypes - the power density of 75kW/L, which exceeds by ~3 times the commercially available devices with similar energy capacity.





Thank You !

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