



VISHAY PRECISION GROUP

SPCD

SEPTEMBER 2013

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**Where the World Goes
for Precision Measurement and Control**

HISTORY

- In 1962, Dr. Zandman founded Vishay Intertechnology to develop and manufacture Bulk Metal® foil resistors. Concurrently, J.E. Starr started to produce foil resistance strain gages, which also became part of Vishay Intertechnology
- The company was growing by developing new products and technologies and later became a public company – in 1972 listed on ASE and in 1984 on NYSE
- In 90s Vishay became a multi-billion company of passive components and discrete semiconductors after series of acquisitions of resistor, capacitor and semiconductor manufacturers
- On July 6, 2010, the Measurement Group was spun off from Vishay Intertechnology as an independent, publicly traded company Vishay Precision Group (VPG)
- Vishay Precision Group produces foil resistors, sensors based on resistive foil technology, and sensor-based systems .
- More than five decades after its invention by physicist Dr. Felix Zandman in 1962, the Bulk Metal® Foil (BMF) technology still outperforms all other resistor technologies available today for applications that require precision, stability, and reliability

VPG WORLD WIDE

- **2012 Revenue:\$217.6M**
 - **By Region: Americas 41%, Europe 41%, AP 18%**
 - **By End Market: 48% Precision Weighing, 25% Test Measurement, 13% Force Measurement, 9% AMS, 5% Medical**
- **2,250 employees by end of 2012**
- **17 locations over the world:**
 - **5 in Europe, 4 in Americas, 5 in Asia, 3 in Israel**
- **4 Divisions:**
 - **Vishay Foil Resistors – precision resistors and current sensors**
 - **Micro-Measurement – strain gages (resistive sensors)**
 - **Load Cells – transducers (digital and analog)**

VISHAY FOIL RESISTORS

- **2012 Revenue: about \$60M**
 - **By Region: Americas 42%, Europe 30%, AP 28%**
- **Market Segments:**
 - **Industrial 75%**
 - **AMS 17%**
 - **Medical 4%**
- **3 facilities:**
 - **Vishay Advanced Technologies in Holon, Israel (65%)**
 - **Alpha Electronics in Akita, Japan (30%)**
 - **Powertron GmbH in Teltow, Germany (5%)**

VISHAY FOIL RESISTORS FEATURES

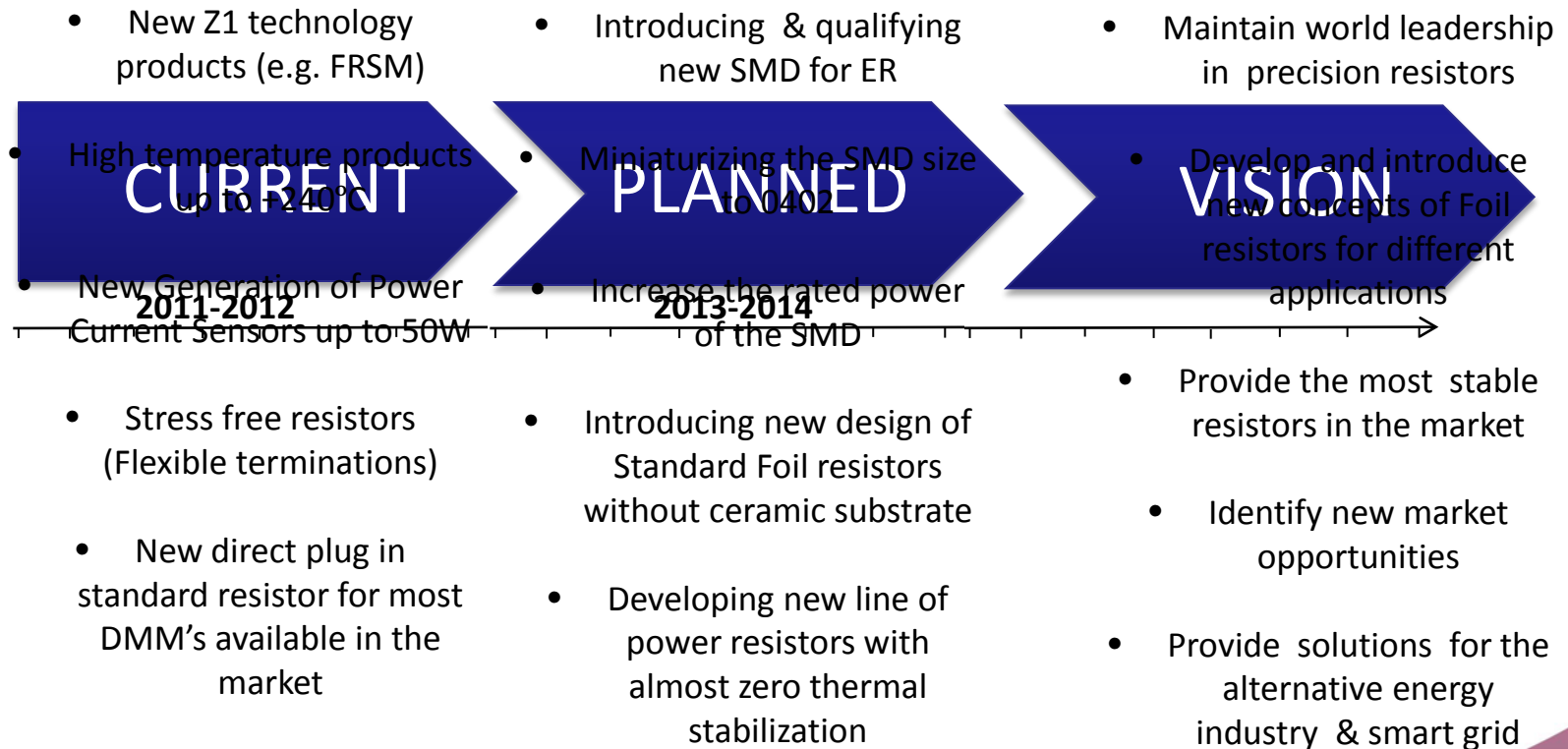
Metal Bulk Foil Unique Features

- **Temperature Coefficient of resistance absolute and tracking:**
from 0.2ppm/°C
- **Resistance Tolerance absolute and match:**
from 0.001% (10ppm)
- **Load Life stability: from 0.002% after 2000h at rated power**
- Power TCR (PCR): from 5ppm at rated power with Z-Foil resistors
- End of Life Tolerance (Total error budget): <0.05%
- Shelf Life stability : 2ppm for at least 6 years
- No minimum order quantity
- **Prototype samples can be delivered within 24 hrs from our local precision centers**

Inherent Characteristics of Foil Resistors






- **Vishay Foil Resistors are not restricted to standard values, specific “as-required” values can be supplied at no extra cost or delivery (e.g., 100.1234Ω vs 100Ω)**
- **Electrostatic discharge (ESD): at least to 25 kV**
- Rise time: 1 ns, effectively no ringing
- Thermal stabilization time < 1sec
(nominal value achieved within 10ppm of steady state value)
- **Non-inductive, non-capacitive design**
- Voltage Coefficient: 0.1ppm/V
- Current noise: 0.010μVRMS/V of applied voltage (<- 40dB)
- **Thermal EMF: <0.1 μV/°C**

ROADMAP AT A GLANCE



AVIONICS, MILITARY & SPACE (AMS)

Selected Vishay Foil Resistors Bulk Metal® Foil Resistors

Product	Type	Construction	Performance and Screening Specifications	Typical TCR -55°C to +125°C, +25°C ref. (ppm/°C)	Load Life Stability 2000 Hours, +70°C Under Power, Typical
	VSMP Series 0805 - 2512	Wrap-around surface mount	DSCC, EEE-INST-002 MIL-PRF-55342	0.2	0.005%
	VCS1625Z	Current-sense with Kelvin connections for high accuracy	DSCC, EEE-INST-002 MIL-PRF-55342	0.2	0.005%
	CSM2512 / CSM3637		DSCC, EEE-INST-002 MIL-PRF-49465	Max 15	0.005%
	SMR1DZ / SMR3DZ	Molded, flexible terminations with robust construction	DSCC, EEE-INST-002 MIL-PRF-55182	0.2	0.005%
	Z201	Through-hole	EEE-INST-002 MIL-PRF-55182	0.2	0.005%

SCREENING AND QUALIFICATION PER EEE-INST-002

- **CSM Series** – 303144, 303145 Current Sensors
 - Low Value (2mR to 200mR) with 4-terminal Kelvin Connection
 - Tested similar to MIL-PRF-49465 & 55342
- **VSMP Series** – 303134 through 303138 Wraparound Chip Resistors
 - 0805, 1206, 1506, 2010, 2512 sizes
 - Designed to exceed MIL-PRF-55342 performance
- **VCS1625 Series** – 303119 Current Sensors
 - Low Value (10mR to 10R) 4 terminal Kelvin Connection
 - Tested similar to MIL-PRF-55342 & 55182
- **SMR Series** – 303139, 303140 SMD Resistor
 - Flexible “J” Lead construction
 - Tested in accordance with MIL-PRF-55342 & 55182

HERMETIC PRECISION RESISTOR NETWORKS

Performances:

- Fundamentally low TCR
- Hold tight TC track under influences of temperature, load and time
- Very small drift with load over time
- Common behavior: all the drifts move in the same direction with temperature, load and time

Vishay Precision Group applies a proprietary stabilization process to minimize the drifts over extended time frames

THANK YOU FOR YOUR ATTENTION!