



# ***TECHNICAL INTRODUCTION MFR.***

***TIM#2860336***

***Q-TECH CORPORATION***

***10150 Jefferson Blvd, Culver City, CA 90232 USA***

***Presented by:***

***Richard L Duong***

***Space Passive Component Days***

***1<sup>st</sup> International Symposium***

***September 24-26, 2013***

***ESA/ESTEC, Noordwijk, The Netherlands***



***Q-TECH Corporation***  
***High Reliability Crystal Oscillators***  
***10150 Jefferson Blvd, Culver City, CA 90232 USA***



# Company History

- Q-Tech Corporation founded in 1972
- Focused exclusively on providing high reliability crystal oscillators
- Providing oscillators for Space **since 1985**
- More products QPL qualified to MIL-PRF-55310 than any other supplier (Level S and Level B)
- M55310 / ISO 9001 / AS 9100 Registered
- Contributed to the first government specifications for hybrid crystal oscillators: MIL-O-55310, TO-5 package

## MICROMINIATURE CRYSTAL OSCILLATORS TYPE MCO-F

### DESCRIPTION

The MCO-F is a crystal controlled oscillator totally contained within a TO-5 package. The unit has been designed with an AT cut quartz crystal and thin film circuitry for high stability and reliability. A three point mounting arrangement is used in mounting the quartz crystal blank, resulting in a unit able to withstand the most extreme environmental conditions without failure.

### FREQUENCY RANGE

Frequency Range - 7 MHz to 25MHz

### NOMINAL FREQUENCY TOLERANCE AVAILABLE

Standard:  $\pm 0.005\%$   $-55^{\circ}\text{C}$  to  $+105^{\circ}\text{C}$   
Special:  $\pm 0.0035\%$   $-55^{\circ}\text{C}$  to  $+105^{\circ}\text{C}$   
 $\pm 0.0025\%$   $-55^{\circ}\text{C}$  to  $+105^{\circ}\text{C}$   
 $\pm 0.002\%$   $-40^{\circ}\text{C}$  to  $+90^{\circ}\text{C}$

Frequency Stability - Long term aging  
5 parts in  $10^{-6}$ /30 days to 5 parts in  $10^{-7}$ /30 days.\*

Stability vs Input -  $1 \times 10^{-6}$  for 10% change

Stability vs Load -  $1 \times 10^{-7}$  for 20% change

Wave Form - Sinusoidal

Output Voltage - .35 volts RMS (min.)  
into 5K load (5.0 V.D.C. input)

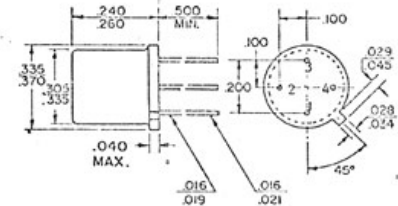
Input Voltage - 2.0 to 10.0 volts

### STATE-OF-THE-ART DEVELOPMENT

#### MCO-F OSCILLATOR CONNECTIONS

1. Crystal T.P.
2. Vcc
3. Common
4. Output

#### TO-5 Case Outline (TO-77)



\*Dependent on package, frequency, temperature and operating levels. Improved stability available on special orders.

Note: Consult TRW Crystal Plant application engineering for special applications.

Workmanship and Quality Standards - TRW standard crystal products are manufactured to comply with the latest military specifications. Special products may be ordered with additional specifications or special applications.

# Solid Company

- Financially strong, woman owned small business with 180 employees
- Facilities in Culver City, CA 32,000 sq ft including 7,000 sq ft in clean rooms
- Experienced long term employees
- Annual sales \$35 Million
- USML Registration # M17677
- Steady growth rate
- Made in USA





# Markets Served

*Spacecraft Electronics*



*QPL Clocks for Commercial Avionics*



*Military: All Areas*



*Oil Industry Down-Hole Electronics*

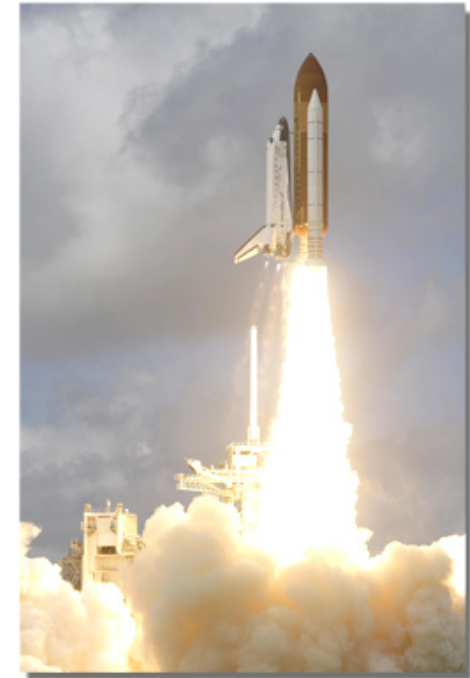


*High Temperature Applications*



# Space Products History

- **1985** – Entered the Space Applications Market and received our first order for the MILSTAR program.
- **1986 & 1987** – Received the TRW "Supplier of the Year Award".
- **1994** – Became the major supplier of hybrid crystal oscillators to virtually every satellite manufacturer in the USA.
- **1997** – Produced our first Space level VCXO.
- **1999** – Received the JPL award for our contribution to Cassini program.
- **2002** – Produced our first Space level TCXO.
- **2004** – Received our first NGST “Gold Supplier Award”.
- **2006** – Received our second NGST “Gold Supplier Award”.
- **2007** – Released “catalogue” part numbers for “standard” Space level product.
- **2007** – Received our third NGST “Gold Supplier Award”
- **2008** – Launched QT800 Series TCXOs to 350 MHz
- **2009** – Launched Class B+ small, 7 x 9 mm space clocks up to 360 MHz.
- **2010** – Launched QT700 Series VCXOs to 350 MHz
- **2011** – Launched Low Phase Noise Space OCXO





# Space Customers

RAYTHEON

JET PROPULSION LABORATORY

BAE SYSTEMS

N-T SPACE

HONEYWELL INT'L, INC.

QSS GROUP, INC

EADS ASTRIUM SAS

ALTER TECHNOLOGY GROUP

AEROFLEX

GENERAL DYNAMICS

TOP-REL

THE AEROSPACE CORP

BOEING SPACE SYSTEMS

ITT CORPORATION

LOCKHEED MARTIN

NORTHROP GRUMMAN

SURREY SATELITE

SPACE MICRO

SAAB ERICSSON SPACE AB

TESAT SPACECOM

BALL AEROSPACE

SPACE SYSTEMS/LORAL

MAXWELL TECHNOLOGIES

SOUTHWEST RESEARCH INSTITUTE

ISRO SATELLITE CENTRE

DIGITAL GLOBE, INC

BROAD REACH

THALES ALENIA SPACE

TECNOLOGICA

EDO

ORBITAL SCIENCES

ASSURANCE TECHNOLOGY

BFI-OPTILAS S.A.

COMDEV

SPAR

Spur

SEAKR ENGINEERING, INC

FUJI ELECTRONICS

ADCOLE CORPORATION

EMS TECHNOLOGIES CANADA

SAIC

ALCATEL

MOTOROLA

BOSCH

SANDIA NATIONAL LABORATORIES

BEI SENSORS SENSORS AND SYSTEMS CO.

RUAG

HAMILTON SUNSTRAND

CINCINNATI ELECTRONICS

MITSUBISHI SPACE

UNISYS

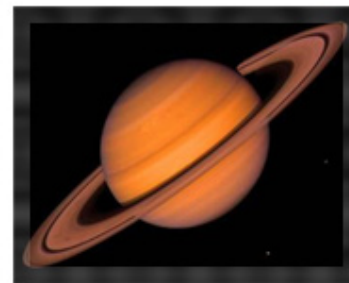
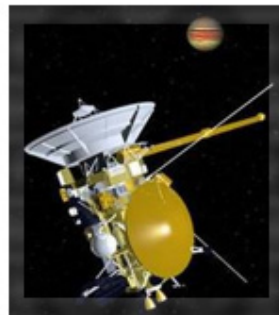
BALL AEROSPACE

L3 NARDA

L3 TELEMETRY

# Our Partners in Space

*NASA, JPL, ESA (European Space Agency), JAXA (Japanese Space Agency) & ISRO (Gov't of India Dept of Space)*



Cassini Mission to Saturn





## SPACE CRYSTAL OSCILLATORS

- CLASS 2, LEVEL S, HYBRID CONSTRUCTION
- XO, VCXO, TCXO with long Space History and Heritage since 1985.
- OCXO introduction since 2011 and Production starts Mid-2012 for Engineering models and Flight models for major US customers.
- SAW Space Oscillators in progress with first Engineering model 1GHz shipped to customer.



# SCREENING AND QUALITY CONFORMANCE INSPECTION METHODS

- There are three General Specifications that govern the Hybrid Crystal Oscillators:
  - ◆ **MIL-PRF-55310** Crystal Oscillators, General Specification For
  - ◆ **MIL-PRF-38534** Hybrid Microcircuits, General Specification For
  - ◆ **EEE-INST-002** Instructions for EEE Parts Selection, Screening, Qualification and Derating, Section C4 Crystal Oscillators
- Q-Tech adopted the screening method adopting the best of the two MIL-PRF-55310 and MIL-PRF-38534 since we build Class 2, Hybrid Crystal Oscillators.
- Q-Tech also has product codes with screening and Quality Conformance Inspection in compliance with MIL-PRF-55310, Class 2, Level S, or with NASA EEE-INST-002, Level I that NASA approved to all Space flight missions.
- Q-Tech also adopted screening and QCI options from customers, e.g. the number of cycles in thermal shock or temperature cycles in Group C, or test condition levels of Random Vibration and Mechanical shock.

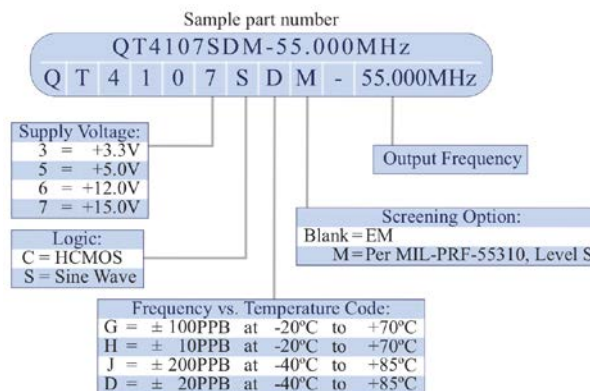
## Q-Tech's High Stability Space Grade Oven Controlled Crystal Oscillator (OCXO)

➤ A high-precision and high reliability signal generator that provides **Sine wave** or **HCMOS** output. The OCXO is designed to be used in Aerospace applications.

➤ It is designed to withstand radiation level up to 100kRad(Si), high shock and vibration, very low phase noise, fast warm-up time, and low g-Sensitivity: SC-Cut Crystal utilized in the design guarantees 1PPB/g or better. The reliable construction of this design qualifies it for stringent environmental applications.

Packages: 50.8mm x 50.8mm x 40mm  
50.8mm x 25.4mm x 19.08mm

Option with Output power: Up to +10dBm, Noise floor to -175dBc/Hz



### Specifications:

Package Size	2" x 2" x 2.5"	
Frequency	1MHz to 125MHz	
Supply Voltage	3.3 to 15Vdc	
Aging	1PPB / day 1.5PPM / 15 years	
G-Sensitivity max.	1PPB/G	
Warm-up Time	@ +25°C to ±100PPB (2hours ref.)	
Phase Noise	1Hz	-70dBc/Hz
	10Hz	-102dBc/Hz
	100Hz	-132dBc/Hz
	1kHz	-148dBc/Hz
	10kHz	-155dBc/Hz
	100kHz	-155dBc/Hz

# Electrical Characteristics Space OCXO

(Specifications custom tailored to applications)

Parameters	Conditions	Requirements	
Output Frequency Range (Fo)		<b>1MHz — 125MHz</b>	
Supply Voltage (Vdd)	±5.0%	+3.3Vdc, +5Vdc, +12Vdc and +15Vdc	
Initial Tolerance	@+25°C	±0.2ppm	
Temperature Range		See Option Codes	
Frequency Stability vs. Temperature		See Option Codes	
Frequency Stability vs. Voltage Variation	Over Temperature Range	±10PPB	
Frequency Stability vs. Load Variation	±5.0% Load Variation	±20PPB	
Warm-up Power max.	@-40°C	4.8W	
Steady State Power max.	@+25°C	2.7W	
Warm-up Time	@+25°C to ±100PPB (2 hours ref.)	10 min.	
Output Waveform		Sine Wave	HCMOS
Output Power (See note 1)		+3.0±1.0dBm	
Output Power Stability (See note 2)	Over Temperature Range	±1.0dBm	
Duty Cycle	Over Temperature Range		50%±5.0%
Output Load		50Ω	10kΩ/15pF
Harmonics	Over Temperature Range	-35dBc	
Spurious (See note 3)	Over Temperature Range	-90dBc	
Aging	Per Day	1PPB	
	15 years	1.5PPM	
G-Sensitivity max.		1PPB/G	
Phase Noise for 50MHz OCXO (typ.)	1Hz	-70dBc/Hz	
	10Hz	-102dBc/Hz	
	100Hz	-132dBc/Hz	
	1kHz	-148dBc/Hz	
	10kHz	-155dBc/Hz	
	100kHz	-155dBc/Hz	



# Low Noise Custom Design Space OCXO 100MHz

