

Component Title:

RF Coaxial Connectors according to ESCC 3402

Page 1 Appl. No. 329

Executive Member:

DLR German Aerospace Center

Date: 07.01.2014

ESCC COMPONENT. NO.	VARIANTS	RANGE OF COMPONENTS	BASED ON		TEST VEHICLE / S	COMPONENT SIMILAR	
ESCC 3402 / 001	1-10,12-18, 20-30, 32-35, 37-47	all	SMA (m)		Variants 02 and 12 of ESCC 3402/001	Covered also by similarity, see box 20	
ESCC 3402 / 002	1-24, 27-32, 34, 36- 51, 53-61, 65-71	all	SMA (f)		Variant 16 of ESCC 3402/002	Covered also by similarity, see box 20	
ESCC 3402 / 003	1-6, 8-14	all	SMA (adaptors)			Covered by similarity, see Annex 2, box 20	
ESCC 3402 / 008	1-7	all	TNC (m)		Variant 01 of ESCC 3402/008	Covered also by similarity, see box 20	
ESCC 3402 / 009	1-5	all	TNC (f)		Variant 03 of ESCC 3402/009	Covered also by similarity, see box 20	
ESCC 3402 / 010	1-5	all TNC (adap				Covered by similarity, see box 20	
ESCC 3402 / 021	1-5, 7	all	SMA 2.9(m)		Variant 01 of ESCC 3402/021	Covered also by similarity, see box 20	
ESCC 3402 / 022	1-5	all	SMA 2.9 (f)		Variant 03 of ESCC 3402/022	Covered also by similarity, see box 20	
ESCC 3402 / 023	1-6	all	SMA 2.9 (adaptors)			Covered by similarity, see box 20	
ESCC 3402 / 024	1-26, 28-35	all	SMP (m)		Variant 01 of ESCC 3402/024	Covered also by similarity, see box 20	
ESCC 3402 / 025	1-14	all	SMP (f)		Variant 01 of ESCC 3402/025	Covered also by similarity, see box 20	
ESCC 3402 / 026	1-13	all	SMP (adaptors)		Variant 02 of ESCC 3402/026	Covered also by similarity, see box 20	
Component Ma Rosenberger Hochfrequenztechnik		Location of Manufacturing Plant Hauptstraße 1, 83413 Fridolfing, Germany	3	Gene Detail		s1 Oct2002 , lss 2 , lss 3 , lss 2 , lss 1 , lss 1 , lss 1 , lss 1 , lss 1 , lss 2 , lss 2 , lss 2	
Qualification Report R			sed for manuf	acturing	g Qualification Lot		
restreports 11_0201,	11_0202, 11_0203, 11_	0204, 13_0536, 13_0537 Ref N	o: RA	A_81			
				-			

23.10.2008

Date:

FCCC		PPLICATION FOR ESCC QUALIFICATION APPROVAL					
ESCC	Component Title:			Appl. No.			Appl. No. 329
	Executive Membe	er: DLR Germ	an Aerospace Ce	enter	Date: 07.0	1.2014	320
PID changes since start of qualification		9.07	PID Verified by	G. Joorman	1747697.31 HT-10476		8
None	ı	Current	verified by		n f Executive Repre	sentative	
Minor*		Ref No:		RAA_81	2.5%		
(* Details not publishe		Issue		1.9			
Major 🖾 confidential annex 2.)		Date:	18.12.2013				
Current Manufacturing facilities surveyed by	y:	Date.	10.12.2010				9
F. Martinez / G. Joormann		2223.1	0.2012				
(Name of Executive Responsible)		(Date)					
ROS-AUD-2012							
Report Reference							
Satisfactory: Yes ⊠	No 🗆	Explain	Close-out referen	ce DLR-20131	107_ROS_MOM	, 15-11-2013	
Quality and Reliability Data		- The The					10
Evaluation testing performed Yes	⊠ No		Failure anal available	lysis, DPA, NC	CS Yes	⊠ I	No 🗆
Report Ref. No.: RAA_79_11; RAA_79_		15.12.2011	Construction	n Analysis Rep	oort CA0617		
RAA_79_30; RAA_79_	41;	11.04.2013					
Equivalent Data:							
Certification:							
			Ref Nos. an	nd purpose:			
			_	68 19			
The undersigned hereby certifies on behalf of the ESCC Executive, that the above information is correct; that the appropriate documentation has been evaluated; that full compliance to all ESCC requirements is evidence except as stated in box 13; that the reports and data are available at the ESCC Executive and therefore applies for ESCC qualification status to be given to the component(s) listed herein.							
Date: 07.01.20	14						
51.51.20	PE-SE						
					Gudo	Joorn	-0
				-	(Signature of the	Executive Co	oordinator)
Continuation of Boxes above: (Only non-con	nfidential comments	s)					12



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Signature, ESA Representative

13 Non compliance to ESCC requirements: No.: Specification Paragraph Non compliance Additional tasks required to achieve full compliance for ESCC qualification or rationale for acceptability of 14 noncompliance: **Executive Manager Disposition** 15 Application Approval: No 🗆 Action / Remarks: Date: 17.01. 2014



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DLR

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ANNEX 1: LIST OF TESTS DONE TO SUPPORT QUALIFICATION

Tests conducted in compliance with:

Detail Specification reference:

as per box1

Tests vehicle identification/description: as per box1

"Summary of Results" is attached to this application. It includes all qualification tests performed with ESCC Spec reference, the lot numbers and the outcome of the tests.

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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION APPROVAL

ENTRIES				
Form Heading	shall indicate:— the title of the component as given in its detail specification or the name of the series or family; — the entering date; — the serial number and the suffix of the form.			
Box 1	shall provide details given in table; in particular there shall be listed - the variants or range of variants; the range of components by using the ESCC code for values tolerances, etc.; the designation given in detail specification as 'based on'; —under Test Vehicle enter either a cross or the specific characteristic capable to identify the component tested; — under component similar enter a cross.			
Box 2 and 3	Manufacturer's name and location of plant where the components were manufactured and tested.			
Box 4	Generic and detail specifications used during qualification program.			
Box 5	Reference to test report(s) submitted in support of application.			
Box 6	Enter details to identify the PID that was applicable at the time the qualification lot was manufactured.			
Box 7	If the PID was evolved after qualification lot manufacture, adequate details of such evolution shall be provided together with reasons for changes. Major changes shall be clearly marked.			
Box 8	The box serves to identify the current PID and the Executive Representative that has verified it together with the date of this occurrence.			
Box 9	This box can be completed only after a physical visit to the plant to confirm that the practices, procedures, materials, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.			
Box 10	Details entered shall be sufficient to evidence that an evaluation program according to ESCC Basic Specification No. 22600 has been performed and that the results thereof are summarized in the survey and test reports. If the evaluation program has not been carried out according to established ESCC documents, the applicant Executive Representative shall provide alternative data and declare its assessed degree of satisfactory compliance with the ESCC basic requirements. Reference shall be made to the reports on Destructive Physical Analysis (DPA), Failure Analysis and Non conformance (NCCS) issued during the Evaluation and/or Qualification Phase.			
Box 11	Enter the name of the Executive Coordinator and the signature.			
Box 12	To be used when there is a need to expand any of the boxes from 1 through 10. Identify box affected and reference the Box 12 in the relevant Box. Box 12 can be broken into 12a, 12b, etc. if several Boxes have to be expanded.			
Box 13	Fill table as requested.			
Box 14	Fill in any additional tasks required to achieve full compliance.			
Box 15	All Executive recommendations on the application itself, special conditions or restrictions, modifications of the QPL or ESCC QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 15, signed by the ESA Representative.			
Box 16	Fill in Table as requested.			
Box 17	Confidential details of PID changes shall be provided.			
Box 18	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 18 each nonconformance shall be sequentially numbered. If relevant state 'None'			
Box 19	Any additional action deemed necessary by the Executive Representative to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the nonconformance.			
Box 20	Additional Comments			