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Component Title: Relays, non-latching, Type E 215

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	LSCC					Appl. No.	
Executive Member: CNES				Date: 18/12/2014	205E		
Components (includ	ing series and families)	submitted for Extension	of Qualification	Approval:			
ESCC COMPONENT NO.	VARIANTS	RANGE OF CO	RANGE OF COMPONENTS BASED ON			COMPONENT SIMILAR	
3601 007B , 04B, 06B	03,04,06	Coil Voltage 12 and	28 Volts	Type E 215	SCC 3601 007 06 B12V	All variants	
Component M REL - STPI	lanufacturer 2	Location of Ma 22, rue des cha 45140 St Jean de			Date of original qualification Date: 01/02/199 Certificate Ref No. 20	90	
ESCC Specifications Maintenance of qual Generic: 3601 Detail(s): 3601/00	ification testing: Issue: 3	Deviations to LVT testing and Detail Specification used: No ☑ Yes ☐ (supply details in Box 15) Deviation from current Specifications: No ☑ Yes ☐ (Supply details)			Qualification Extension Report reference and date: 3516 Rapport de VOQ E215 dated 17/12/2014		
Summary of procure	ment or equivalent test	results during current vs	alidity period in s	unnort of this an	plication (those to ESCC list	tod firet)	
Project Name	Testing Level	LAT	andity period in s	Date code	Quantity Delivered		
Data Livraisons E & SCC 2012-2014 on CD-ROM	EL						
PID changes since s	tart of qualification	9	Current PID	Verified by:	CNES Name of Excutive Rep	10	
Minor* ⊠ Major* □	*Provide details in box	C.	Ref No: Issue: Rev Date:	PID E210 et E2 M 17/12/2014	15	Date: 17/12/2014	
Current Manufacturin	ng facilities surveyed by	KG SALES	ESA and CN	52 90	on	11 3-4/06/2009 (Date)	
Satisfactory: Report Reference:	Yes ⊠ _QCS/LB/090601	3444W 15.0061 VD404	olain				

	APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL					Page 2
ESCC	Component title:	Ē	Appl. No.			
	Executive Member:	CNES		Date:	18/12/2014	205E
Failure Analysis, DPA, NCCS ava	nilable: Yes	□ No				12
Ref. No's and purposes:			and the second s			
(c (fil)						
The undersigned hereby certifies on behalf that the appropriate documentation has bee (except as stated in box 15;) - that the repo CNES as the responsible Executive Memb	en evaluated; - that full orts and data are availa	compliance to ble at the ESC	all ESCC requirements C Executive and therefo	is eviden re applie:	s on behalf of	Janeare 13
Date: 19/12/2014				-	JP. BUSSENOT	DEPER OF ALC
				(S	ignature of the Executive C	oordinator)
Continuation of Boxes above:						14
PID's Changes :						
 Updated with new generic Spec 	cification (3601 issue 3)				
						25

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Component title:

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Executive Member: CNES

Date: 18/12/2014

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Non compliance to ESCC requirements:			15
No.: Specification	Paragraph	Non compliance	
Additional tasks required to achieve full compliance for E	ESCC qualification or rationale for acceptability	of	16
noncompliance:			
Executive Manager Disposition			17
Application Approval: Yes No			
Action / Remarks: Date:		Signature, ESA Representative	



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Executive Member: CNES

ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

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Tests conducted in compliance with:

ESCC 3601 generic specification; Chart F4 (for ESCC/QPL parts);
 Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

SCC 3601 007 06 B12V	

Detail Specification reference:

Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
d,	Thermal Shock	×	MIL-STD-202, Test Method 107	1419	6	0	
Subgroup	Low Level Sine Vibration	×	MIL-STD-202, Test Method 204	1419	6	0	
	Random Vibration		MIL-STD-202, Test Method 214		(Not Applicable
/ Mechani (Column 1)	Low Level Mechanical Shock	×	MIL-STD-202, Test Method 213	1419	6	0	
Environmental / Mechanical (Column 1)	Resistance to Soldering Heat	×	MIL-STD-202, Test Method 210	1419	6	0	
onmen	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	1419	6	0	
Envir	External Visual Inspection	×	ESCC Basic Specification No. 20500	1419	6	0	
2)	High Level Sine Vibration	×	MIL-STD-202, Test Method 204	1419	6	0	
Environmental / Mechanical Subgroup (Column 2)	High Level Mechanical Shock	×	MIL-STD-202, Test Method 213	1419	6	0	
Environmental Mechanical group (Columi	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	1419	6	0	
En / N Subgr	External Visual Inspection	×	ESCC Basic Specification No. 20500	1419	6	0	
1 dr	Low Level Life	\boxtimes	ESCC 3601 Para. 8.11.1				Not Applicable
Endurance Subgroup 1 (Column 1)	Inductive Life	×	ESCC 3601 Para. 8.11.2	1419	3	0	
	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	1419	3	0	
	External Visual Inspection	⊠	ESCC Basic Specification No. 20500	1419	3	0	



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Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
	Coil Life		ESCC 3601 Para. 8.12				Not Applicable
Endurance Subgroup 1 (Column 2)	Seal (Fine and Gross Leak)		MIL-STD-202, Test Method 112				Not Applicable
Sub (Co	External Visual Inspection		ESCC Basic Specification No. 20500				Not Applicable
1b 1	Intermediate Current	⊠	ESCC 3601 Para, 8,13	1419	3	0	
ubgrot in 3)	Mechanical Life	⊠	ESCC 3601 Para. 8.14	1419	3	0	Extended to 50 000 cycles
Colum	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	1419	3	0	
Endurance Subgroup 1 (Column 3)	External Visual Inspection	×	ESCC Basic Specification No. 20500	1419	3	0	
5.0	Resistive Life	×	ESCC 3601 Para. 8.11.3	1419	6	0	
Endurance Subgroup 2	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	1419	6	0	
	External Visual Inspection	×	ESCC Basic Specification No. 20500	1419	6	0	
Assembly Capability Subgroup	Solderability	×	MIL-STD-202, Test Method 208	1419	3	0	
	Overload	×	ESCC 3601 Para, 8,16	1419	3	0	
	Permanence of Marking	×	ESCC Basic Specification No. 24800	1419	3	0	
Asser	Terminal Strength	×	MIL-STD-202, Test Method 211	1419	3	0	
	Seal (Fine and Gross Leak)	⊠	MIL-STD-202, Test Method 112	1419	3	0	
le le							
Additional Tests							
PA							



Box 21

Box 22

Additional Comments.

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

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	NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL
ENTRIES Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested,
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.

Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.