

		APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL			Page 1 Appl. No. 325A
Component Title: Resistor, Heater, Flexible, Single and Double Layer, based on type FHK		Executive Member: CNES		Date: 28/01/2015	
Components (including series and families) submitted for Extension of Qualification Approval: 1					
ESCC COMPONENT NO.	VARIANTS	RANGE OF COMPONENTS	BASED ON	TEST VEHICLE / S	COMPONENT SIMILAR
4009/003	01		FHK	FHK468 FHK495	
	02	All		FHK23	
	03			FHK21	
Component Manufacturer MINCO SAS		Location of Manufacturing Plant(s) MINCO SAS, Zone Industrielle 09310 ASTON, FRANCE		Date of original qualification approval: Date: 22/03/2013 Certificate Ref No. 325	
ESCC Specifications used for Maintenance of qualification testing: Generic: 4009 Issue: 5 Detail(s): 4009/003 Issue: 2		Deviations to LVT testing and Detail Specification used: No <input checked="" type="checkbox"/> Yes <input type="checkbox"/> (supply details in Box 15) Deviation from current Specifications: No <input checked="" type="checkbox"/> Yes <input type="checkbox"/> (Supply details)		Qualification Extension Report reference and date: TRESCE_03_0 & TRESCE_05_0, 23/04/2014 TRESCE_05_0 & TRESCE_06_0, 23/01/2015	
Summary of procurement or equivalent test results during current validity period in support of this application (those to ESCC listed first). Information on sales is provided in Annex 2, box 22. 8					
Project Name	Testing Level	LAT	Date code	Quantity Delivered	
PID changes since start of qualification None <input checked="" type="checkbox"/> Minor* <input type="checkbox"/> Major* <input type="checkbox"/> *Provide details in box:		Current PID Verified by: CNES 10 Name of Executive Representative Ref No: IC07 Issue: 1 Date: 14/02/2013 Rev Date: 05/02/2013			
Current Manufacturing facilities surveyed by: ESA & CNES on 10/05/2012 11 <div style="text-align: center;">(Name of Executive Representative) (Date)</div> Satisfactory: Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> Explain Report Reference: ESA Report TEC-QCT/2012-OP-AU-01, MINCO Corrective Action Plan dated 28/06/2012 closed 17/12/2012					



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Failure Analysis, DPA, NCCS available: Yes ☐ No ☒ (Supply data)

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Ref. No's and purposes:

The undersigned hereby certifies on behalf of the ESCC Executive - that the above information is correct; - that the appropriate documentation has been evaluated; - that full compliance to all ESCC requirements is evidence (except as stated in box 15.) - that the reports and data are available at the ESCC Executive and therefore applies on behalf of CNES as the responsible Executive Member for ESCC qualification status to be extended to the component(s) listed herein.

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Date: 09/02/2015

JP. BUSSENOT

(Signature of the Executive Coordinator)

Continuation of Boxes above:

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Non compliance to ESCC requirements:

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No.:	Specification	Paragraph	Non compliance

Additional tasks required to achieve full compliance for ESCC qualification or rationale for acceptability of noncompliance:

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Executive Manager Disposition

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Application Approval: Yes ☐ No ☐

Action / Remarks:

Date:

Signature, ESA Representative



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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

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Tests conducted in compliance with:

- ESCC 4009 generic specification; Chart F4 (for ESCC/QPL parts);
- Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

FHK468 (400900301) Single Layer, DC 1340AA, 1340AB, 1341AA	FHK23 (400900302) Double Layer, Double Element, DC 1431AA
FHK21 (400900303) Single Layer, DC 1431AA	FHK495 (400900301) Single Layer, DC 1428AA

Detail Specification reference: 4009/003

Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	N° of Rejects	Comments if not performed. Comments on Rejection
Environmental/ Mechanical Subgroup	Robustness of Terminations	<input checked="" type="checkbox"/>	IEC 60068-2-21	1431AA 1428AA	5 + 5 5	0	
	Climatic Sequence	<input checked="" type="checkbox"/>	ESCC 4009, Para. 8.7	1431AA 1428AA	5 + 5 5	0	
	External Visual Inspection	<input checked="" type="checkbox"/>	ESCC 20500	1431AA 1428AA	5 + 5 5	0	
Endurance Subgroup	Operating Life	<input checked="" type="checkbox"/>	ESCC 4009, Para. 8.8	1340AA 1340AB 1341AA 1431AA 1428AA	2 5 8 5+5 5	0	
	External Visual Inspection	<input checked="" type="checkbox"/>	ESCC 20500	1340AA 1340AB 1341AA 1431AA 1428AA	2 5 8 5+5 5	0	
	Permanence of marking	<input checked="" type="checkbox"/>	ESCC 24800	1341AA 1431AA 1428AA	2 5+5 5	0	
Additional tests		<input type="checkbox"/>					
		<input type="checkbox"/>					
		<input type="checkbox"/>					

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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL**ENTRIES****Form heading**

shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.

Box 1

shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.

Box 2; 3 and 4

As per QPL entry; otherwise, an explanation of the changes must be supplied.

Box 5

Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.

Box 6

Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.

Box 7

Must reference the report(s) supplied in support of the application.

Box 8

Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.

Box 9

If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.

Box 10

Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.

Box 11

This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.

Box 12

Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.

Box 13

Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.

Box 14

To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.

Box 15

Fill in Table as requested.

Box 16

Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.

Box 17

All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.

Box 18

Fill in Table as requested.

Box 19

Confidential Details of PID changes including those of a confidential nature, shall be provided.

Box 20

State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.

Box 21

Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.

Box 22

Additional Comments.