

Advanced Techniques for Radiation Characterization of ProASIC3 FPGAs

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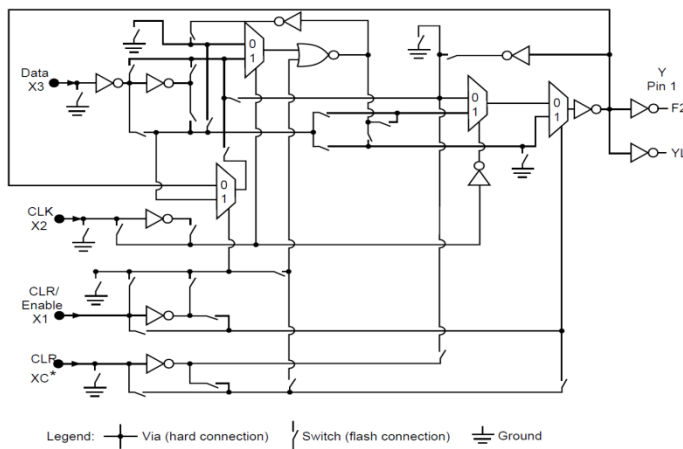
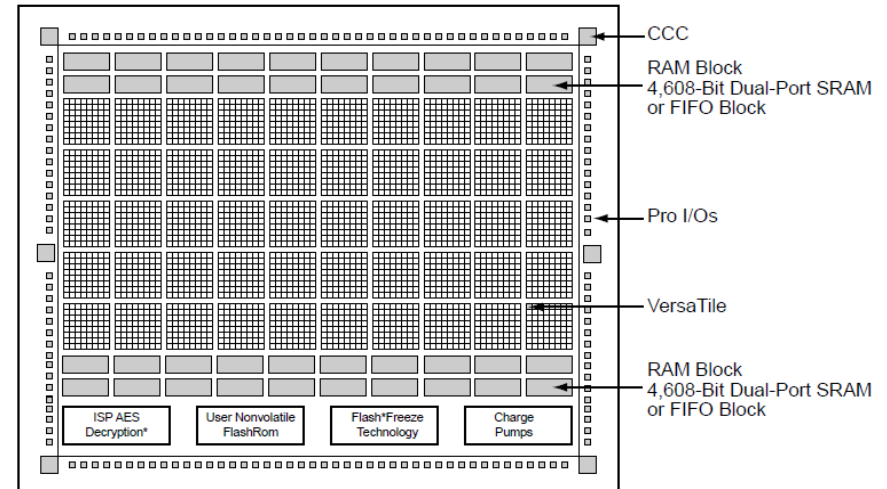
Outline

- Background on ProASIC3 FPGAs
- GSI Heavy-Ion Micro Beam Facility
- RAMs and Flip-Flops
- PLLs
- Conclusion

Background on ProASIC3 FPGAs

MicroSemi ProASIC 3L

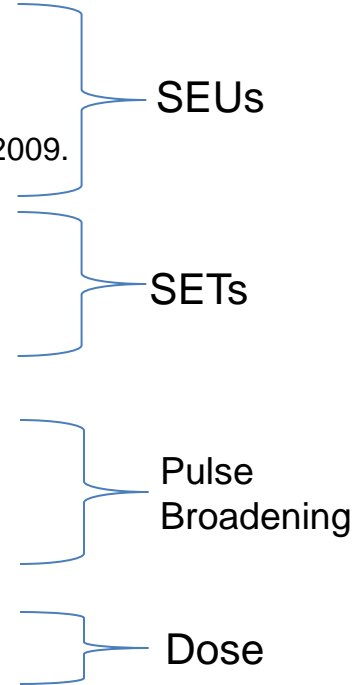
	A3PE3000L
Core Voltage (V)	1.2 .. 1.5
Technology	130nm, 7ML
VeraTiles	75 264
4608 bit BRAMS	112
CCC (including PLL)	6
VersaNet Globals	18



One VersaTile can implement:

- Any 3 input combinatorial function
- A DFF or latch with options for preset, clear, enable
- Configuration is controlled by floating gate switch

SEE and Dose Extensively Studied

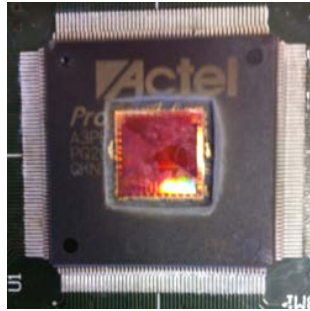
- C. Poivey, M. Grandjean, and F. X. Guerre, "Radiation characterization of microsemi proasic3 flash fpga family," in Radiation Effects Data Workshop (REDW), 2011 IEEE, 2011.
 - M. Berg, K. LaBel, H. Kim, M. Friendlich, A. Phan, and C. Perez, "A comprehensive methodology for complex field programmable gate array single event effects test and evaluation," TNS, vol. 56, no. 2, 2009.
 - L. Sterpone, N. Battezzati, and V. Ferlet-Cavrois, "Analysis of set propagation in flash-based fpgas by means of electrical pulse injection," Nuclear Science, IEEE Transactions on, vol. 57, no. 4, Aug 2010.
 - A. Evans, D. Alexandrescu, V. Ferlet-Cavrois, M. Nicolaidis, "New Techniques for SET Sensitivity and Propagation Measurement in Flash-Based FPGAs," TNS, vol.61, no.6, Dec. 2014.
 - L. Sterpone, N. Battezzati, and V. Ferlet-Cavrois, "Analysis of set propagation in flash-based fpgas by means of electrical pulse injection," TNS, vol. 57, no 4, Aug 2010.
 - L. Sterpone, N. Battezzati, F. Kastensmidt, and R. Chipana, "An analytical model of the propagation induced pulse broadening effects on SETs in flash-based fpgas," TNS, vol. 58, no. 5, Oct 2011.
 - Micro Semi. Total Ionizing Dose Test Report. No. 11T-RT3PE3000L-CG484-QJA2G. February 2011.
- 

➤ Radiation effects in ProASIC3 devices have been extensively studied !!

➤ New contributions :

1. Micro beam study showing sensitive regions
2. Image enhancement techniques for regular structures
3. In-depth study of effects on PLLs

Device Under Study : A3P3000L



Opened A3P3000L

A3P3000L

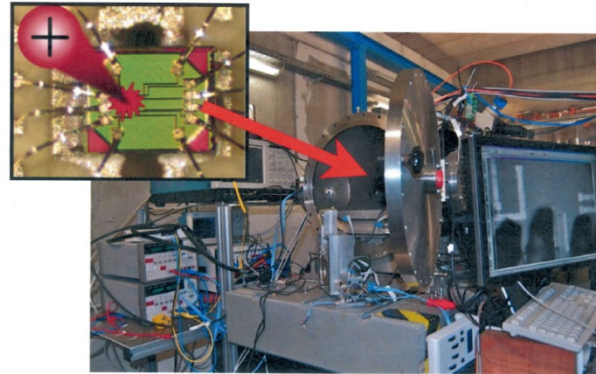
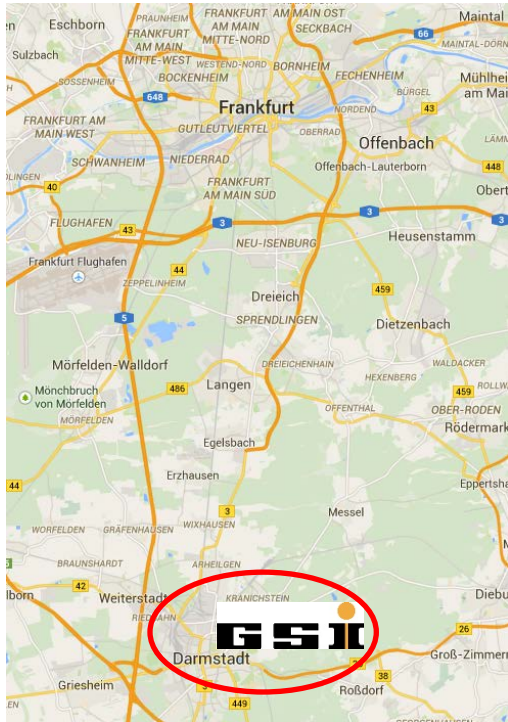
Number VersaTiles	75 264
Number RAMs (4608 bits)	504
Package	PQ208
PLL / CCC	2 / 6

- Top-side opened by laser decapsulation, mechanical wet chemical finishing, coating removal, non-abrasive cleaner

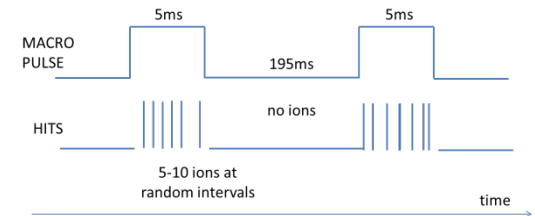
GSI Heavy Ion Micro Beam Facility

GSI Micro Beam Facility

- Helmholtzzentrum für Schwerionenforschung
- Located in Darmstadt (south of Frankfurt)



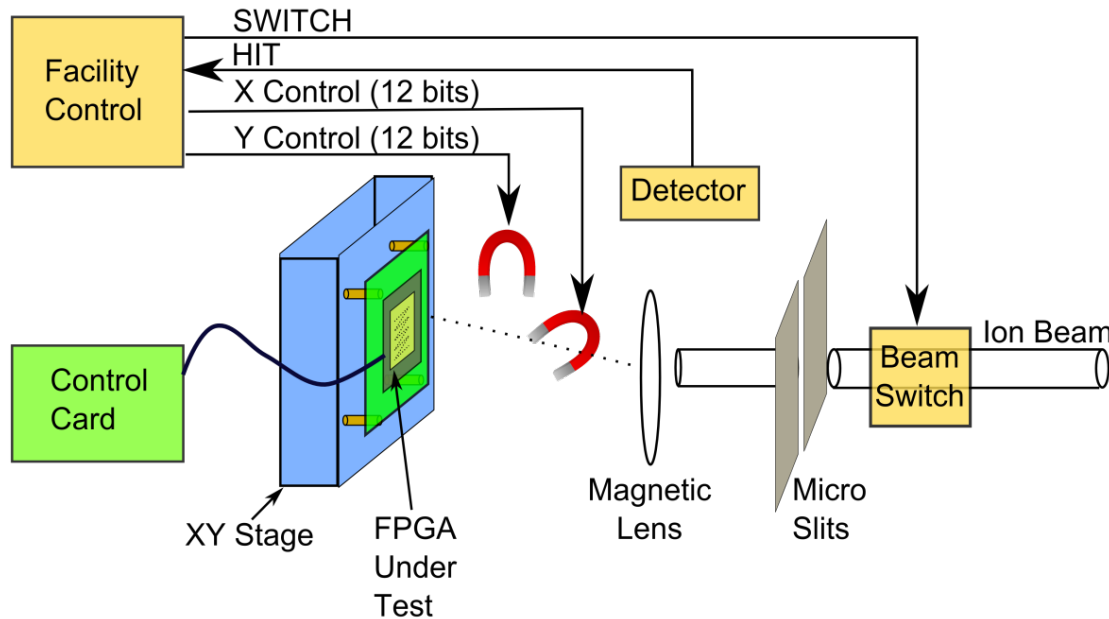
Vacuum Chamber



Temporal Beam Structure

- Ions are accelerated in linear accelerator (UNILAC) – up to 11.4 MeV/μm
- Burst of ≈10 ions arrive every 200 msecs
- Tests performed with 2 ions : Au (94 MeV·cm²/mg), Ti (19 MeV·cm²/mg)
- Beam resolution is ≈500 nm (≈90% probability radius)

Experimental Setup

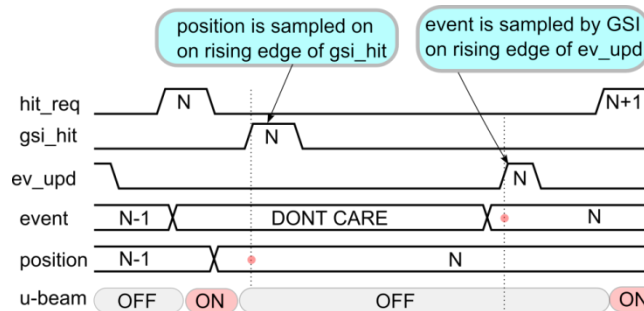
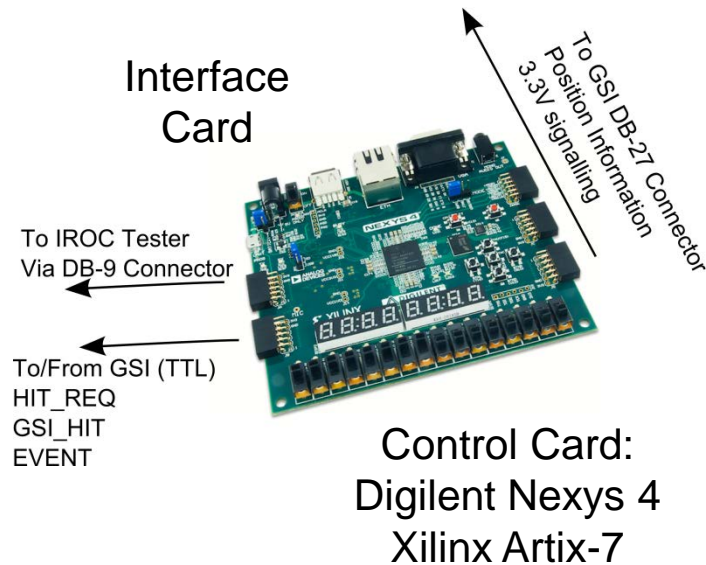


Test Iteration

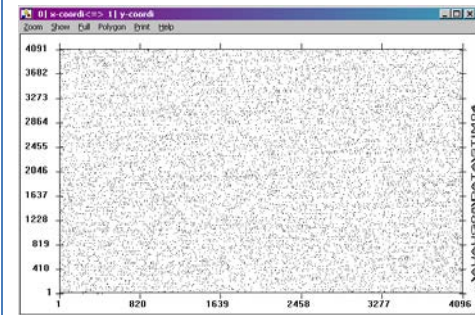
1. Reset DUT
2. Open beam switch
3. Detect one ion
4. Close beam switch
5. Query DUT

- Individual ions targeted at specific locations on the die by X,Y magnets (12-bit resolution)
- After each ion is fired, the response on the DUT must be queried
- Control card performs hand-shaking between facility and DUT

Synchronization Scan Pattern



Hand Shaking with GSI Facility



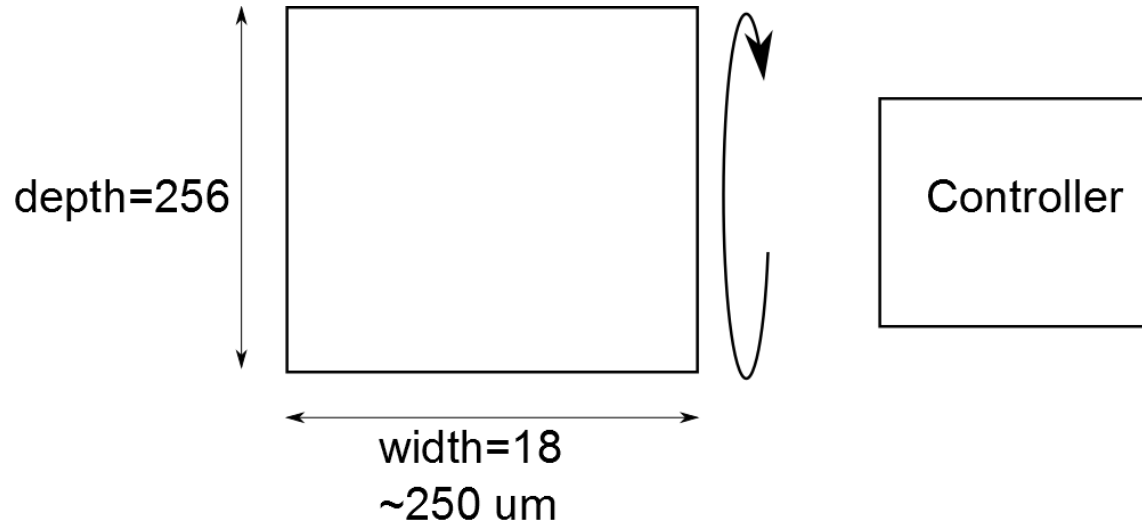
Free Running Scan Mode

- Custom control card used to:
 - Reset DUT
 - Request an ion
 - Wait for ion to be detected
 - Record X,Y co-ordinates from facility
 - Query whether error detected in DUT

- Scan region
 - 16 μm x 16 μm
 - 48 μm x 48 μm
 - 144 μm x 144 μm
 - 432 μm x 432 μm
- Free running mode
 - Co-ordinates are “random”
 - Image progressively filled in

RAMs and Flip-Flops

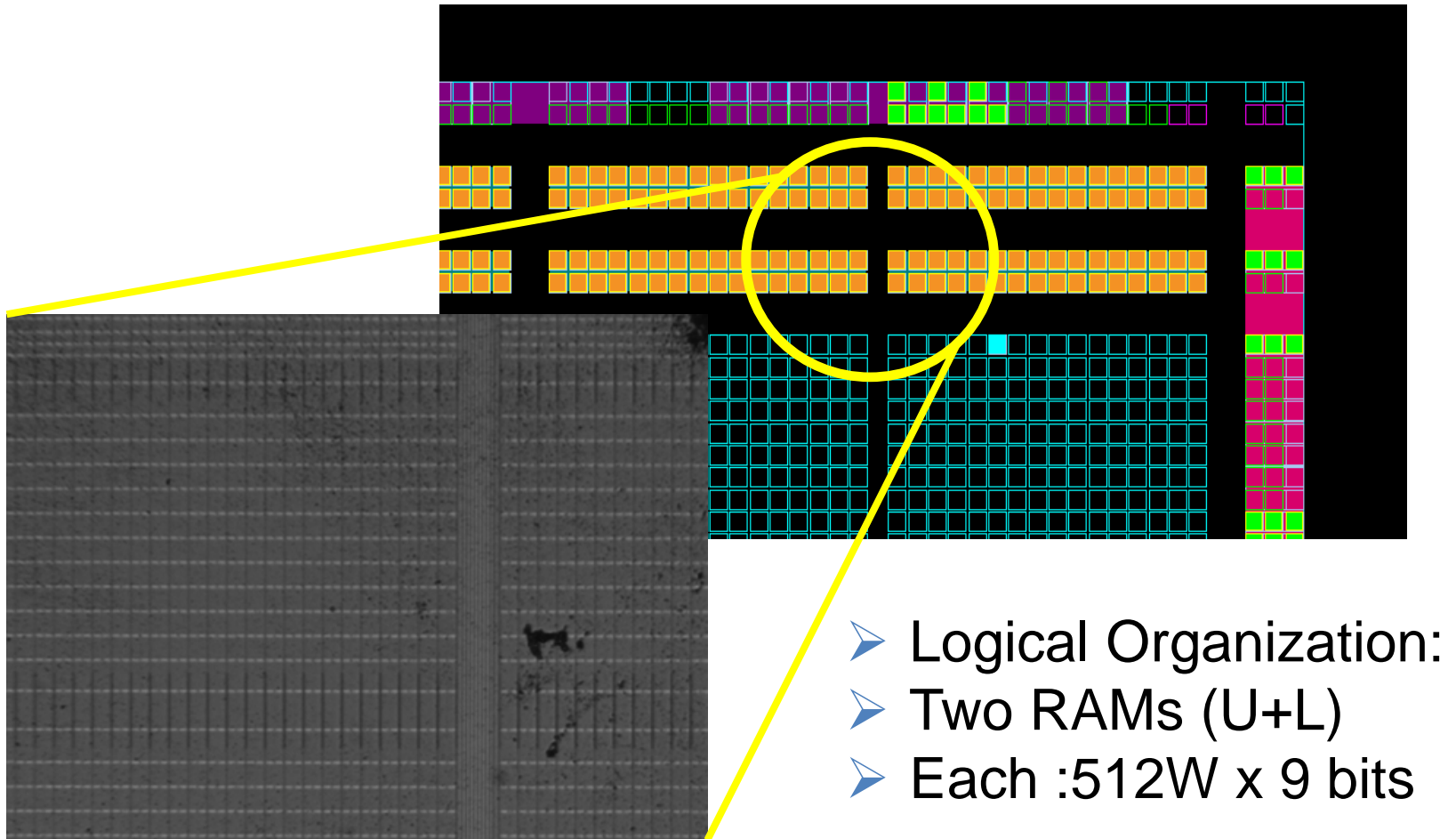
RAM / Flip-Flop Test Flow



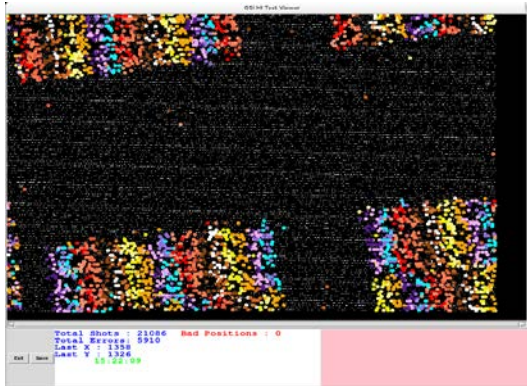
Test Sequence

1. Write pattern into memory. (~1.3 usec).
2. Read back pattern from memory + check. (~1.3 usec).
3. Wait for ions. (Handshaking).
4. Read back pattern from memory. (~1.3 usec). -> Report errors (macro, addr, bit)
5. Read back pattern from memory. (~1.3 usec). -> Report errors (macro, addr, bit)

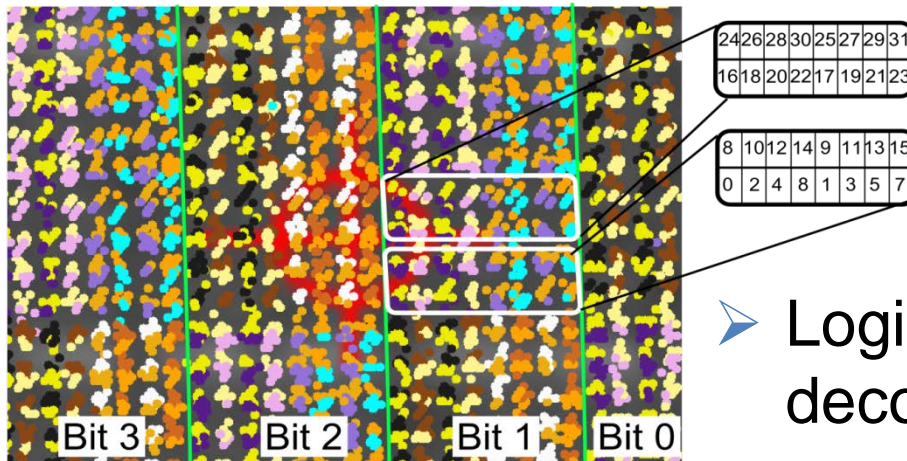
Imaging of BRAM (1)



Imaging of BRAM (2)



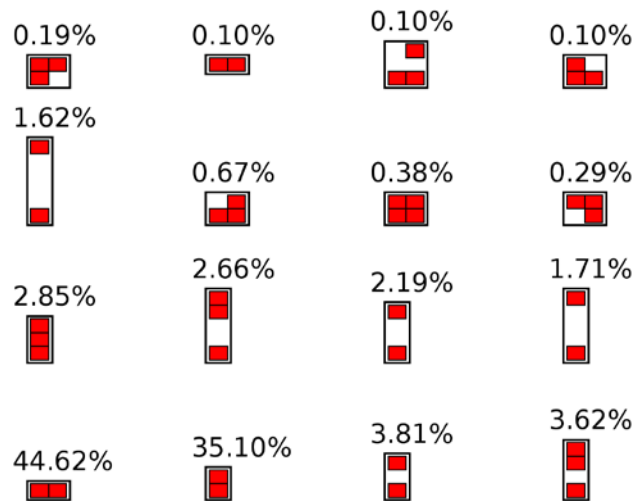
- Each colour dot represents an ion that produced a bit upset
- Colours assigned so each logical bit has unique colour
- Image is rotated versus optical image



- Logical ⇔ Physical mapping can be decoded

BRAM (Ti ions – 17 MeVcm²/mg)
48 μm x 38 μm

MCU Patterns



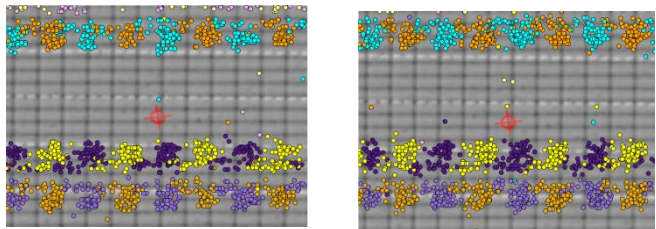
- Many ions produced MCUs
- Exact patterns extracted
- No MBUs observed (≥ 2 bits in same word)

MCU Patterns
(Ti ions – 17 MeVcm²/mg)

LET MeV°cm2 /mg	Error %	SBU %	MCU2 %	MCU3 %	MCU4 %	MCU5 %	MCU6+ %
94 (Au)	79	52.6	16.8	5.13	3.58	0.6	0.23
17 (Ti)	35	29.2	5.1	0.66	0.02	0.02	0

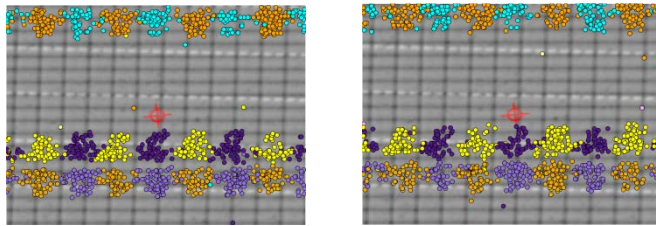
Extent of MCUs (ratio versus number of ions fired)

Imaging of Flip-Flops / Latches



FF @ 0

FF @ 1



Latch @ 0

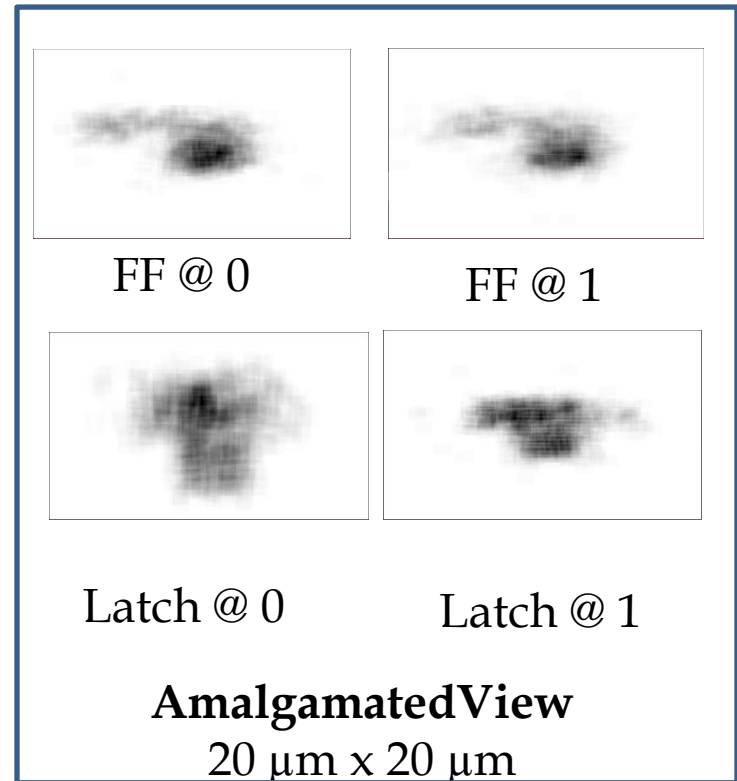
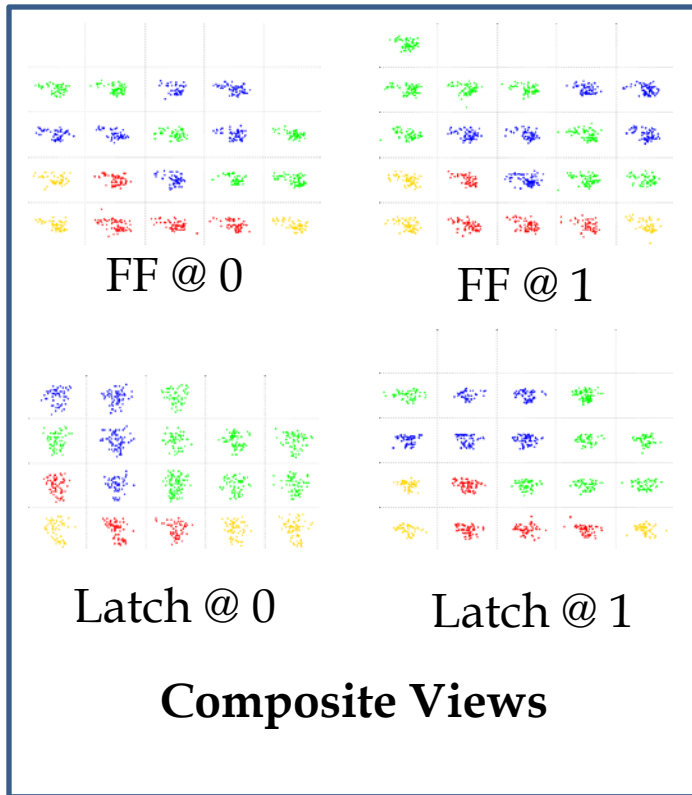
Latch @ 1

144 μm x 114 μm
FF and Latch
Au Ions (94 $\text{MeV} \cdot \text{cm}^2 / \text{mg}$)

	Local CS (cm^2) Au ions 94 $\text{MeV} \cdot \text{cm}^2 / \text{mg}$	Local CS (cm^2) Ti ions 19 $\text{MeV} \cdot \text{cm}^2 / \text{mg}$
FF @ 0	9.03 e-6	2.58 e-6
FF @ 1	9.52 e-6	2.59 e-6
Latch @ 0	9.35 e-6	2.23 e-6
Latch @ 1	8.86 e-6	1.95 e-6

- Flip-flops, latches in arrays
- Sensitivity mapped storing 0,1
- Sensitive region is localized
- Local CS calculated as ratio of upsets to scanned area

Image Enhancement

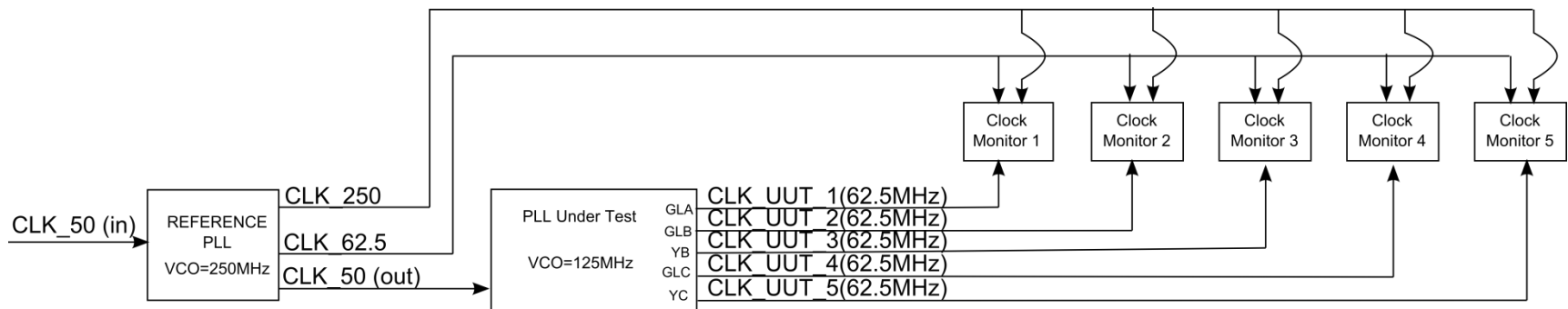
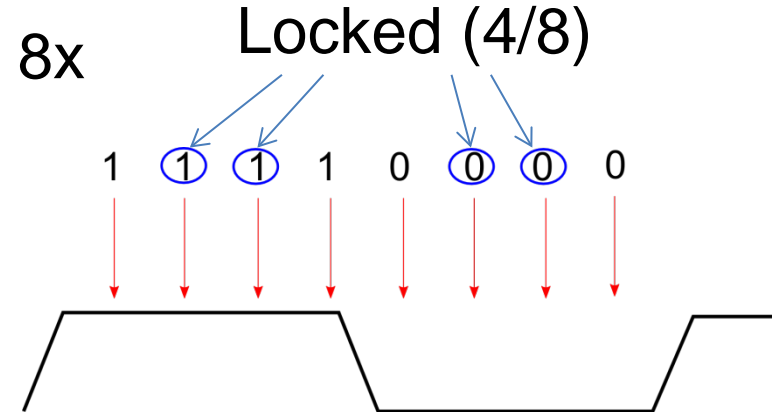


- Co-ordinates of each ion extracted to make a *composite* view for each logical bit position
- *Composite* images superimposed to build *amalgamated* view
- Increased spatial resolution of a single cell

PLLs

PLL Test Flow (On Chip Monitoring)

- Basic idea : sample CLK_UUT at 8x
- At power-up, each sample point “locks” into position
- 4 / 8 sample points “lock”
- Error if locked position moves (e.g. edge moves $\geq 25\%$ cycle)



Reference PLL
 In : 50 MHz
 Out : 50,62.5,250 MHz

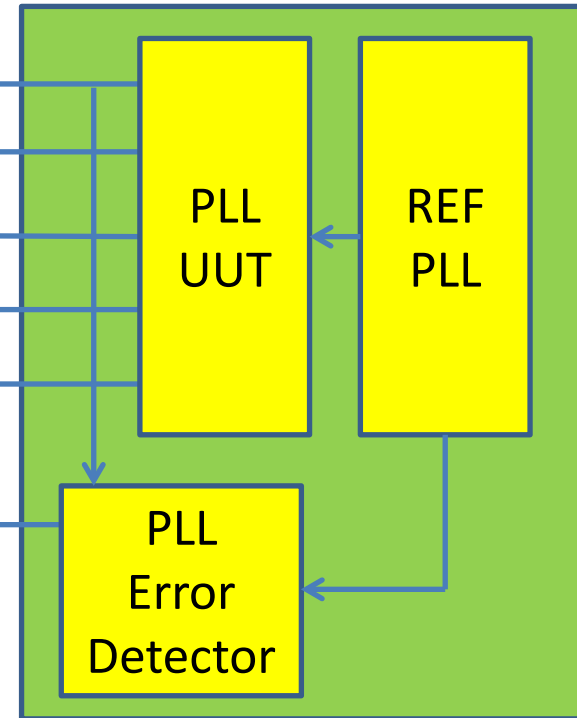
PLL Under Test
 In : 50 MHz
 Output : 5 x (62.5 MHz)

PLL Test Flow (Off Chip Monitoring)



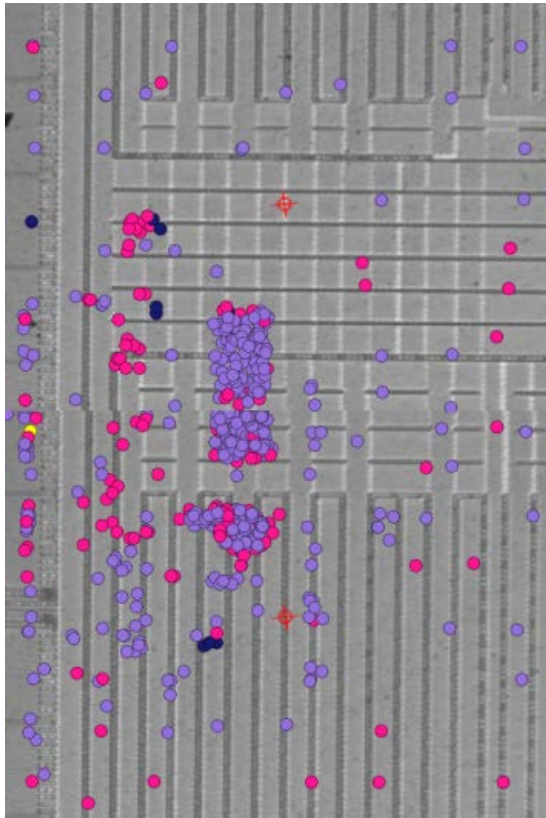
LeCroy
WaveMaster
DSO

← Loss of Lock
← PLL Output 1
← PLL Output 2
← PLL Output 3
← PLL Output 4
← Error Detect (trigger)



- To gain better insight into what is occurring when the PLL “error detector” triggers
- External DSO samples 4 of 5 of the PLL outputs
- Record signal trace if on-chip circuit triggers a PLL error

PLL Sensitivity Map



- Events classified based on
 - Did 1-4 or all 5 detectors fire?
 - Did loss of lock fire?



Very few of the real upsets triggered loss of lock (LoL). Can not use LoL for error detection....

PLL Sensitivity Map - 144 μm x 228 μm
(Au Ions 94 MeV $\circ\text{cm}^2/\text{mg}$)

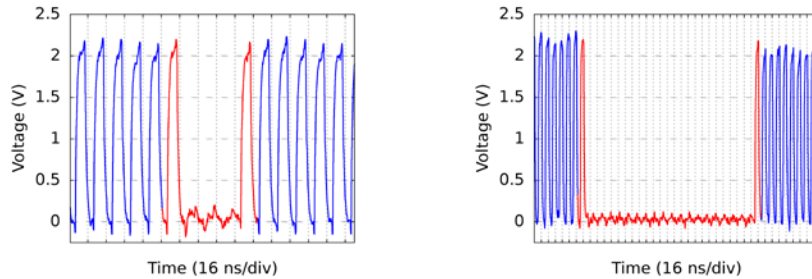
light purple = 5 phase detectors triggered

pink = 1-4 phase detectors triggered

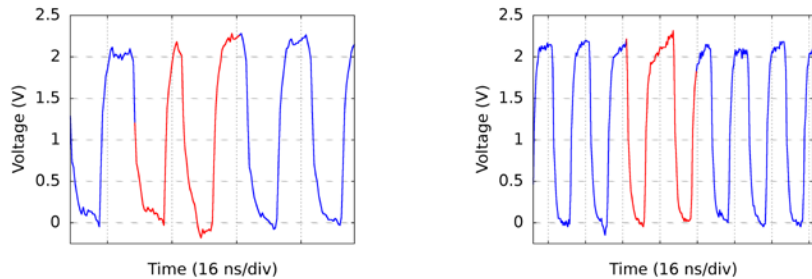
dark blue = loss of lock only

yellow = phase detector and loss of lock

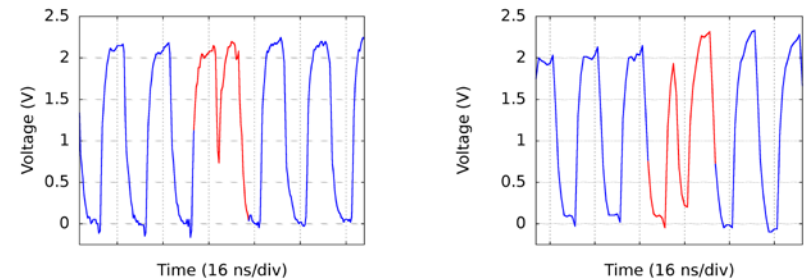
Detailed PLL Effects



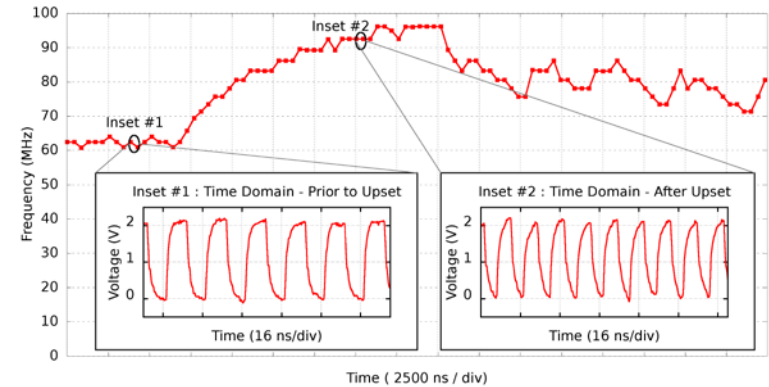
Missing Pulses



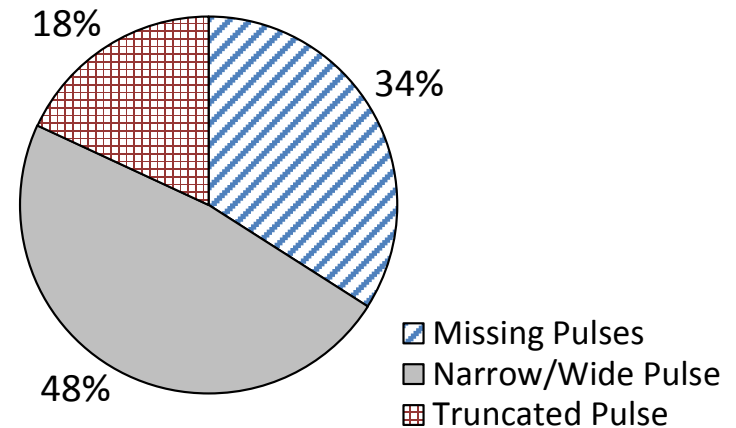
Narrow/Wide Pulses



Truncated Pulses



Temporary Frequency Shift



Conclusions

Conclusions

- HI micro-beam useful for identifying sensitive regions
 - Increased experimental complexity
 - Makes sense early in process/circuit development

- Potential to provide detailed insight
 - For circuit designers – SEE weak spots
 - For soft-error simulation – detailed mapping

- Combining on-chip (detection) and off-chip (capture) techniques for detailed PLL effects analysis

- PLL loss of lock can't be used for error detection in ProASIC3

Thank You!

Contacts

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