

Component Title: CONNECTORS, ELECTRICAL, CRIMP CONTACTS, Z-AXIS

Page 1 Appl. No.

ESCC COMPONENT NO. 3401076 VARIANTS RANGE OF COMPONENTS BASED VEHICLE /S COMPONENT NO. 340107618RA250 SIMILAR Table 1st a) of ESCC Detail Specification are qualified Max. number of contacts. 600 Looking and Guiding Devices: -17hrough holes and y-42 stude with looking nats and wallable Rated current. 14 each contact Compression range: -0.1 to 0.55 mm per contact Compression range: -0.5 to +125 Location of Manufacturing Plant(s) 3 state of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 state of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 loade of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 loade of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 loade of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 loade of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 loade of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 loade of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 loade of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 loade of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 loade of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 loade of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 loade of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 loade of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s) 3 loade of original qualification approval: -2.5 to +126 Location of Manufacturing Plant(s)			E	Executive Member:	CNES		INTED	IRCUI		ate: 27/05/2015	28	1D
AND SAME AND	Components (includ	ubmitted for Extension of Qualification Approval:							1			
All design enviroines specified in Table 11g of 15CO Detail   RX   Satisfactory;   Yes   No   Explain   Provide details in box   PID CDC N°43   PROVIDED N°44   PROVIDED N°4	COMPONENT	VARIANTS		RANGE OF COMPONENTS		IENTS			)			
-Through holes only -Including bins not available Rated current. 1A each contact Rated current. 1AN per Component Manufacturer  2			Table 1(a) of ESCC Detail Specification are qualified Max. number of rows 11			RX						
0.1 to 0.55 mp per contact   Compression force: 1.6N per contact   Compression force: 1.6N per contact   Torque for focking devices: 10 N.cm   Operating Temperature Range (*C):				-Through holes only -M2 studs with locki washers -Locating pins not a	ng Devices: y king nuts and available							
Component Manufacturer  2				0.1 to 0.65 mm per Compression force: contact Torque for locking d	contac 1.6N p levices	t per :: 10 N.cm						
HYPERTAC SA  31 fue Islatore Maille 76410 Samt-Aubin les Elbeuf  5					ture Ra	ange (°C):						
ESCC Specifications used for Maintenance of qualification testing: Generic: 3401 Issue: 3 No Ø Yes   (supply details in Box 15)  Detail(s): 3401076 Issue: 2 Deviation from current Specifications: No Ø Yes   (supply details in Box 15)  Detail(s): 3401076 Issue: 2 Deviation from current Specifications: No Ø Yes   (Supply details)  Summary of procurement or equivalent test results during current validity period in support of this application (those to ESCC listed first)  Project Name Testing Level LAT Date code Quantity Delivered  See appendix  PID changes since start of qualification	100 m 101 m			31 rue Isidore Maille	•		(s)	3	Date:	15/08/2007	roval:	4
Summary of procurement or equivalent test results during current validity period in support of this application (those to ESCC listed first)  Project Name  Testing Level  LAT  Date code  Quantity Delivered  See appendix  PID changes since start of qualification  None  Minor*  Ref No:  Provide details in box:  Ref No:  Rev Date:  Q  Date:  06/07/2015  Rev Date:  10/12/2014  (Name of Executive Representative)  Satisfactory:  Yes  No  Explain	Maintenance of qual Generic: 3401	ification testing: Issue: 3		used: No 🗵 Yes  Deviation from curre	□ ent Spe	(supply d 15) ecifications:	etails in E	ector	refere	ence and date:		
See appendix  Project Name See appendix  PID changes since start of qualification None Minor* Major* Provide details in box:  See appendix  PID changes since start of qualification None Minor* Major* Provide details in box:  See appendix  Date code Quantity Delivered  Date See Appendix  10 Name of Excutive Representative  Ref No: P.I.D CDC N° 43 Issue: Q Rev Date: 16/03/2015  Rev Date: 16/03/2015  Current Manufacturing facilities surveyed by:  No Explain  Satisfactory: Yes No Date: No Explain	Summary of procure	ment or equivalent	test re	esults during current v	aliditv	period in su	pport of t	his ap	plication	n (those to ESCC listed firs	Ď.	8
None	Project Name						0.83			XI		
None												
Major*         Provide details in box:         Issue:         Q         Date:         06/07/2015           Current Manufacturing facilities surveyed by:         JB Sauveplane         on         10/12/2014           (Name of Executive Representative)         (Date)   Satisfactory:  Yes ☑ No ☐ Explain	None	tart of qualification		9	-					(	ative	10
Current Manufacturing facilities surveyed by:    JB Sauveplane   on   10/12/2014     (Name of Executive Representative)   (Date)		*Provide details in	box:		Issu	ie: C	2		3	Date:	06/07/2015	;
	Current Manufacturin	ng facilities surveye	ed by:	( )	SHOW	72.0	600 600	tive)	on			11
	Satisfactory:  Report Reference:				plain							

	APPLICAT	ION FOR EX	TENSION	OF ESCC QUA	LIFICATI	ON APPROVAL	Page 2
ESCC	Component title:			ECTRICAL, CRII ITED CIRCUIT I		ACTS, Z-AXIS BASED ON TYPE RX	Appl. No
	Executive Member:	CNES			Date:	27/05/2015	281D
		***************************************					L
ailure Analysis, DPA, NCCS av	vailable: Yes	□ No	$\boxtimes$	(Supply data)			
ef. No's and purposes:							
he undersigned hereby certifies on beha		W. The College					
at the appropriate documentation has b xcept as stated in box 15;) - that the rep as the responsible b	ports and data are avail-	able at the ES	CC Exec	utive and therefor	ore applies	s on behalf of	eiń.
					(S	ignature of the Executi	ive Coordinator)
ontinuation of Boxes above:							
ontinuation of Boxes above:							30
ntinuation of Boxes above:							31
ntinuation of Boxes above:							
ntinuation of Boxes above:							
ntinuation of Boxes above:							
ntinuation of Boxes above:							
ntinuation of Boxes above:							
ntinuation of Boxes above:							
ontinuation of Boxes above:							
ontinuation of Boxes above:							
ontinuation of Boxes above:							
ontinuation of Boxes above:							
ontinuation of Boxes above:							
ontinuation of Boxes above:							
entinuation of Boxes above:							

	ECCC
RESIDENCE !	ESUL
100	

Component title: CONNECTO

CONNECTORS, ELECTRICAL, CRIMP CONTACTS, Z-AXIS INTERPOSER, PRINTED CIRCUIT BOARD, BASED ON TYPE RX

Page 3

Appl. No.

1 300 E. J	Ex	ecutive Member: CNES	Date: 27/05/2015	281D
Non compliance to	ESCC requirements:			15
No.:	Specification	Paragraph	Non complian	ce
		7		
Additional tasks rec	quired to achieve full complia	nce for ESCC qualification or rationale for ac	cceptability of	16
				L
	18			
Executive Manager	- Dianosition			
		%_#/		17
Application Approva Action / Remarks:	al: Yes □ No			
			6-1-06	^
			~ 000	
Date:			Signature, ESA Representativ	
			Signature, ESA Representativ	•



Component Title:

CONNECTORS, ELECTRICAL, CRIMP CONTACTS, Z-AXIS INTERPOSER, PRINTED CIRCUIT BOARD, BASED ON TYPE RX

Page 4 Appl. No.

Executive Member: CNES

Date: 27/05/2015

18

## ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3401 generic specification; Chart V (for ESCC/QPL parts); Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

### Detail Specification reference:

Chart V	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed Comments on Rejection
Environmental and Mechanical Subgroup	Wiring		ESCC 3401 Para. 9.10				Not applicable
	Climatic Sequence	$\boxtimes$	ESCC 3401 Para. 9.13	1503	- 3	0	
	Permanence of Marking	×	ESCC 24800	1503	3	0	
	Corrosion		IEC Publication No. 68-2-11				Not applicable
Mech	Seal Test		ESCC 3401 Para. 9.9	es <u>medical a</u> un (V. iii.		7	Not applicable
	Plating Thickness	Ø	ESCC 3401 Para. 5.2.3	1503	20	0	
BHE IN	Wiring		ESCC 3401 Para. 9.10				Not applicable
	Rapid change of Temperature	×	ESCC 3401 Para. 9.16	1503	2	0	
	Contact Retention		ESCC 3401 Para. 9.17				Not applicable
Endurance Subgroups	Maintenance Ageing		ESCC 3401 Para. 9.27	201111111111111111111111111111111111111			Not applicable
	Endurance	$\boxtimes$	ESCC 3401 Para. 9.18	1503	2	0	
	Seal Test		ESCC 3401 Para. 9.9				Not applicable
	Joint Stength		ESCC 3401 Para. 9.15		1717	American Materials	Not applicable
	Engage/Separ. Forces		ESCC 3401 Para. 9.28				Not applicable
	Oversize Pin Exclusion		ESCC 3401 Para. 9.29				Not applicable
	Probe Damage		IEC Publication No. 512-8				Not applicable
Ta Ta							
Additional Tests							
Ado							



Component title:

Executive Member: CNES

CONNECTORS, ELECTRICAL, CRIMP CONTACTS, Z-AXIS INTERPOSER, PRINTED CIRCUIT BOARD, BASED ON TYPE RX

Date: 27/05/2015

Appl. No.

281D

Page 6

## NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

ENTRIES Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.