ESCC

APPLICATION FOR ESCC QUALIFICATION APPROVAL

Component Title:

FAST-LOCKING SCREW LOCK ASSEMBLIES FOR RECTANGULAR CONNECTORS 3401/001, 3401/002 AND CONNECTOR SAVERS 3401/020, 3401/080

CNES

Executive Member:

Date: 20/11/2015

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0425 <u>0</u> 2020125		1				7	MATERIAL STATES		59240000000	1530,5905	354
ESCC COMPONENT. NO.	VARIANTS	RANGE OF CO	MPONENTS	s E	BASED ON		TEST HICLE / S			PONEN MILAR	٧T
3401 085	01 to 06	Fast locking screw I Connectors: Variant 01: Male fas back shell Variant 02: Male fas back shell	st locking wit	hout		01 to 06					
		Variant 03: Female Variant 04: Fast loc		er				Ì			
		Variant 05: Hybrid for saver Variant 06: Security fast locking screw to	ast locking for male	or				Ì			
		Operating Temperat									
Component Ma C&K Components SA	NO.	Location of M Rue Bertholet B.P. 3 39105 DOLE Cedex	359	g Plant	1	Generic: Issue Detail/s:	3401 3401 085	ed for Q	ualificat	ion	4
Qualification Report R	eference and date:		5	PID used for		ssue turing Qualificat	ion Lot				6
PV: 1560-11C1 (April Date: 07/01/20	Permission of the Call of the Indiana and Indiana. It is not the Indiana and I	5C (January 07th 2015)		Ref No: Issue: Date:	CS-FI 1A & 01/05						
PID changes since sta	rt of qualification	7	Current P	ID Verified by	-	S: JB Sauvepla	2753			_	8
None □ Minor* ⊠			Ref No:			Name of Execut CS-FR038	ive Represe	entative			
	(* Details not published	d, provided in	Issue			1C					
Major* □	confidential annex 2.)	306	Date			October 2015					
Current Manufacturing	facilities surveyed by:										9
CNES: J	B Sauveplane		14/03/201	14							
(Name of Executive R	esponsible)		(Date)								
Report Ref	erence										
Satisfactory:	Yes ⊠	No □ Ex	plain								
Quality and Reliability	Data								- 1		10
Evaluation testing perf	ormed Yes ⊠	No 🗆		Failure an	alysis, D	PA, NCCS	Yes		No	⊠	
Report Ref. No.: P	V 09Q0163	Date: 20/10	0/2009	(supply da	ata)						
Equivalent Data:											
				4							
Certification:											



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The undersigned hereby certifies on behalf of the ESCC Executive, that the above information is correct; that the appropriate documentation has been evaluated; that full compliance to all ESCC requirements is evidence except as stated in box 13; that the reports and data are available at the ESCC Executive and therefore applies for ESCC qualification status to be given to the component(s) listed herein.

Date:

27/11/2015

JP. BUSSENOT

(Signature of the Executive Coordinator)

20/11/2015

Continuation of Boxes above: (Only non-confidential comments)

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No.:	Specificatio	n	Parag	raph	Non compliance	
ditional tasks red acompliance:	quired to achieve full	compliance for E	SCC qualification or ratio	nale for acceptability of		
cutive Manager	Disposition					
ication Approva		No 🗅				
ication Approva		No 🗅				
ication Approva		No 🗅				
ication Approva		No 🗅				
lication Approva		No 🖸				
cutive Manager lication Approvi on / Remarks:		No 🗅				
lication Approva		No 🗅			L. Coh	

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ANNEX 1: LIST OF TESTS DONE TO SUPPORT QUALIFICATION

Tests conducted in compliance with:

ESCC 3401 generic specification; Chart IV (for ESCC/QPL parts); Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

3401 085 01 & 02	3401 085 03 & 04	
3401 085 05	3401 085 06	

Detail Specification reference:

3401 085 issue 3

Chart IV	Test	Tick when done	Conditions	Date Code	Tested Qty	N° of Rejects	Comments if not performed Comments on Rejection
Subgroup I	Wiring	×	ESCC 3401 Para. 9.10	1146	16	0	
	Vibration	×	ESCC 3401 Para. 9.11	1146	16	0	
	Shock or Bump	×	IEC Publication No. 512-4	1146	16	0	
	Climatic sequence	×	ESCC 3401 Para. 9.13	1146	16	0	
	Plating thickness	×	ESCC 3401 Para. 9.14	1146	16	0	
	Life test locking- unlocking	×	ESCC 3401085 Para. 4.3.5	1146	16	0	
۵	Wiring		ESCC 3401 Para. 9.10	1146	16	0	
Subgroup	Rapid change of temperature	×	ESCC 3401 Para. 9.16	1146	16	0	
Su	Life test locking- unlocking	⊠	ESCC 3401085 Para. 4.3.5	1146	16	0	
	Wiring		ESCC 3401 Para. 9.10	1146	16	0	
II dno	High temperature storage	×	ESCC 3401 Para. 9.21	1146	16	0	
Subgroup III	Rentention on shells	×	ESCC 3401085 Para. 4.3.6	1146	16	0	
0)	Corrosion	\boxtimes	ESCC 3401 Para. 9.22	1146	16	0	
Subgro up IV	Maximum torque application	×	ESCC 3401085 Para. 4.3.3	1146	16	0	
Sub	Clip retention inside bushing	⊠	ESCC 3401085 Para. 4.3.7	1146	16	0	
	Security pin retention in male fast locking	⊠	ESCC 3401085 Para. 4.3.9	1428	30	0	
>	Environmental sequence	⊠	ESCC 3401085 Para. 4.3.11	1428	30	0	
Subgroup V	Mechanical sequence	×	ESCC 3401085 Para. 4.3.10	1428	30	0	
Sub	Climatic sequence		ESCC 3401 Para. 9.13	1428	30	0	
	Life test locking- unlocking	×	ESCC 3401085 Para. 4.3.10	1428	30	0	
akur.	Pull test on mated screw lock	×	ESCC 3401085 Para. 4.3.10e	1428	30	0	

Box 20

Additional Comments

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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION APPROVAL

ENTRIES	
Form Heading	shall indicate:— the title of the component as given in its detail specification or the name of the series or family; — the entering date; — the serial number and the suffix of the form.
Box 1	shall provide details given in table; in particular there shall be listed - the variants or range of variants; the range of components by using the ESCC code for values tolerances, etc.; the designation given in detail specification as 'based on'; —under Test Vehicle enter either a cross or the specific characteristic capable to identify the component tested; — under component similar enter a cross.
Box 2 and 3	Manufacturer's name and location of plant where the components were manufactured and tested.
Box 4	Generic and detail specifications used during qualification program.
Box 5	Reference to test report(s) submitted in support of application.
Box 6	Enter details to identify the PID that was applicable at the time the qualification lot was manufactured.
Box 7	If the PID was evolved after qualification lot manufacture, adequate details of such evolution shall be provided together with reasons for changes. Major changes shall be clearly marked.
Box 8	The box serves to identify the current PID and the Executive Representative that has verified it together with the date of this occurrence.
Box 9	This box can be completed only after a physical visit to the plant to confirm that the practices, procedures, materials, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 10	Details entered shall be sufficient to evidence that an evaluation program according to ESCC Basic Specification No. 22600 has been performed and that the results thereof are summarized in the survey and test reports. If the evaluation program has not been carried out according to established ESCC documents, the applicant Executive Representative shall provide alternative data and declare its assessed degree of satisfactory compliance with the ESCC basic requirements. Reference shall be made to the reports on Destructive Physical Analysis (DPA), Failure Analysis and Non conformance (NCCS) issued during the Evaluation and/or Qualification Phase.
Box 11	Enter the name of the Executive Coordinator and the signature.
Box 12	To be used when there is a need to expand any of the boxes from 1 through 10. Identify box affected and reference the Box 12 in the relevant Box. Box 12 can be broken into 12a, 12b, etc. if several Boxes have to be expanded.
Box 13	Fill table as requested.
Box 14	Fill in any additional tasks required to achieve full compliance.
Box 15	All Executive recommendations on the application itself, special conditions or restrictions, modifications of the QPL or ESCC QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 15, signed by the ESA Representative.
Box 16	Fill in Table as requested.
Box 17	Confidential details of PID changes shall be provided.
Box 18	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 18 each nonconformance shall be sequentially numbered. If relevant state 'None'
Box 19	Any additional action deemed necessary by the Executive Representative to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the nonconformance.