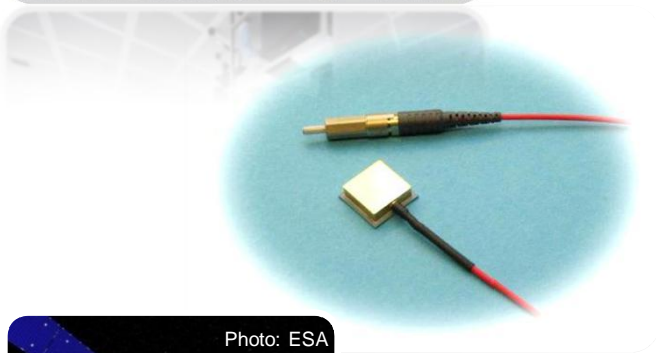


# Fiber-Optic Transceivers for Space

Intra-satellite Fibre Optic Links Workshop,  
at ESTEC, 10 Dec 2015

Mikko Karppinen ([mikko.karppinen@vtt.fi](mailto:mikko.karppinen@vtt.fi))



# VTT – Technology for business

VTT Technical Research Centre of Finland Ltd is the leading research and technology company in the Nordic countries. We provide expert services for our domestic and international customers and partners, and for both private and public sectors. We use 4,000,000 hours of brainpower a year to develop new technological solutions.

We develop new smart technologies, profitable solutions and innovative services. We cooperate with our customers to produce technology for business and build success and well-being for the benefit of society.

VTT is a non-profit organisation and a crucial part of Finland's innovation eco-system. VTT operates under the mandate of the Ministry of Employment and the Economy.



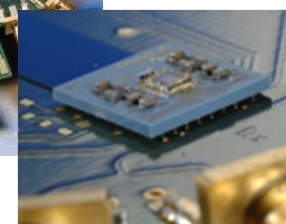
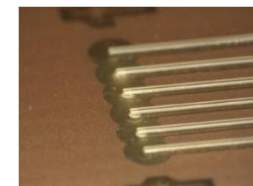
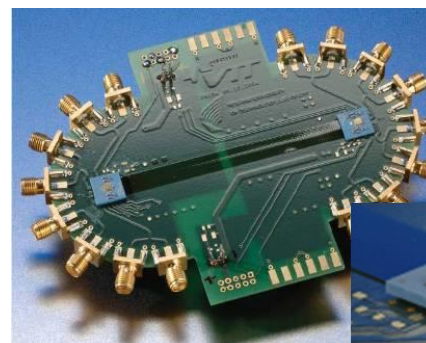
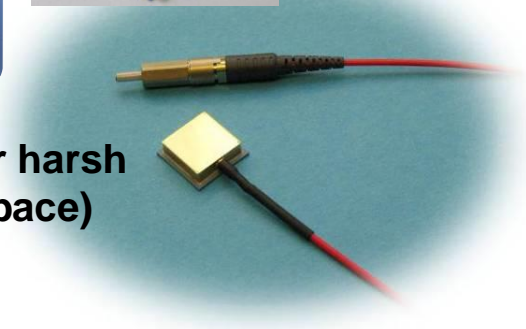
- Turnover 277 M€  
(VTT Group 2014), personnel 2,600 (VTT Group 1.1.2015 )
- Unique research and testing infrastructure
- Wide national and international cooperation network



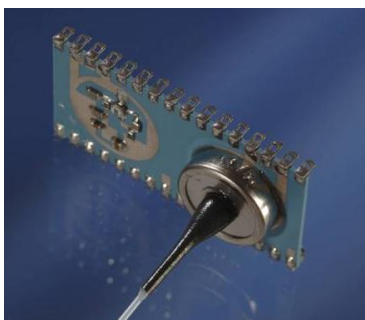
# VTT Technologies for Optical Connectivity



**Optical transceivers for harsh environments (aerospace)**

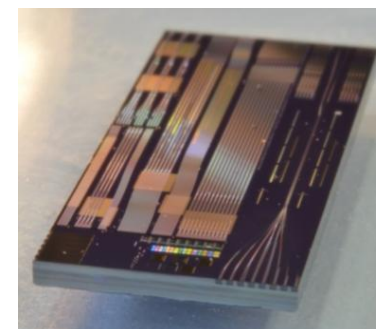
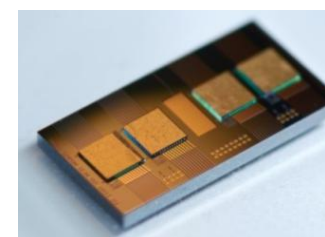
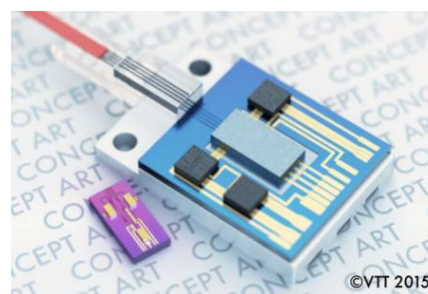


**Optical interconnects on printed circuit board, and polymer waveguides**



**Fiber-optic modules  
(e.g. for radio-over-fiber)**

28/01/2016 - © VTT Ltd



**Silicon photonics**



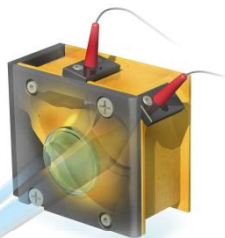
# Transceiver technology



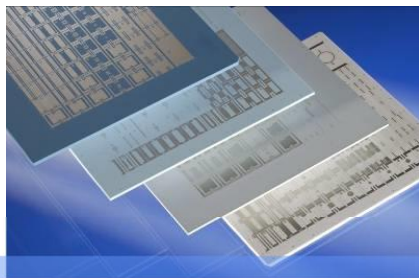
# Optoelectronics for harsh environments

VTT's photonics integration & packaging competences include:

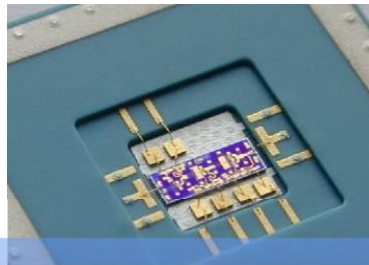
- High-speed electronics integration
- Robust metal-ceramic photonics packaging
- In-house facility for prototyping and small series manufacturing



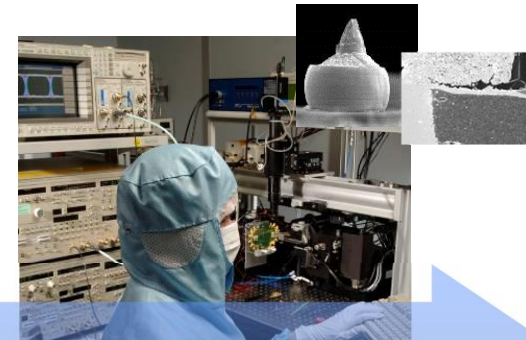
**Design:**  
electronics, optics,  
mechanical, thermal



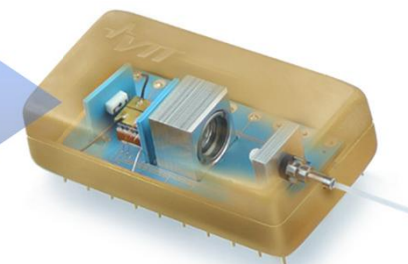
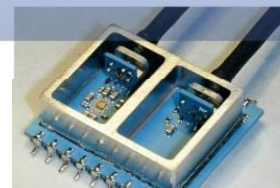
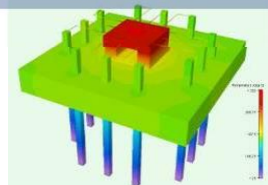
**Manufacturing**  
of circuit boards



**High-precision Assembly**



**Characterisation**  
and testing



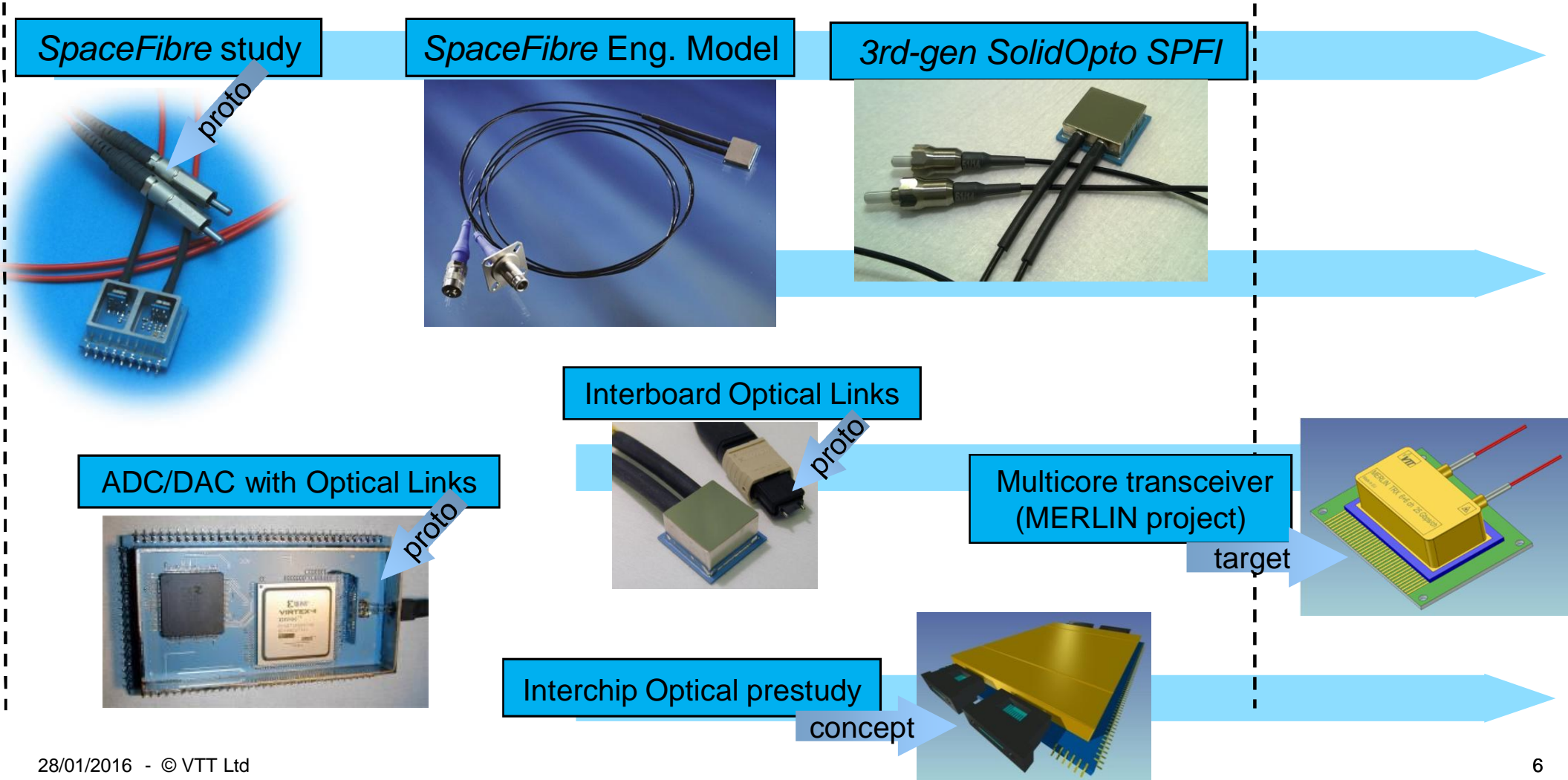
**Ceramic micromodule platform**

# Overview of VTT's transceiver activities for intra-satellite links

2004

2010

2016



# SpaceFibre – High-Speed Fibre-Optic Link

SpaceFibre is a high-speed extension to SpaceWire standard:

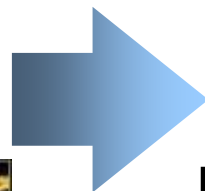
- Objective is to provide symmetrical, full-duplex, point-to-point communication with 1...10 Gbps data rates over 100 m.

VTT has developed transceiver components for SpaceFibre, based on:

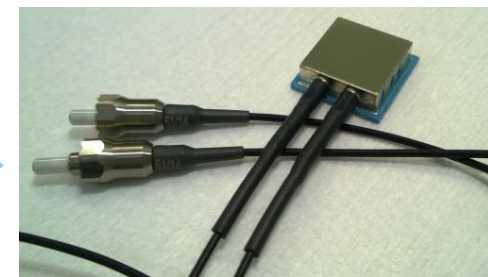
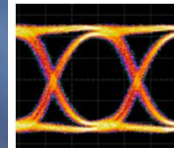
- 850-nm VCSEL lasers: Lowest power-per-bit efficiency of the short range links; high integration density; mature; reliable; radiation tolerant
- 50/125  $\mu\text{m}$  silica fiber: enough bandwidth, rather easy optical coupling



1<sup>st</sup> gen (3 Gbps) SpaceFibre prototype



Engineering Model of (6.25 Gbps) SpaceFibre transceiver

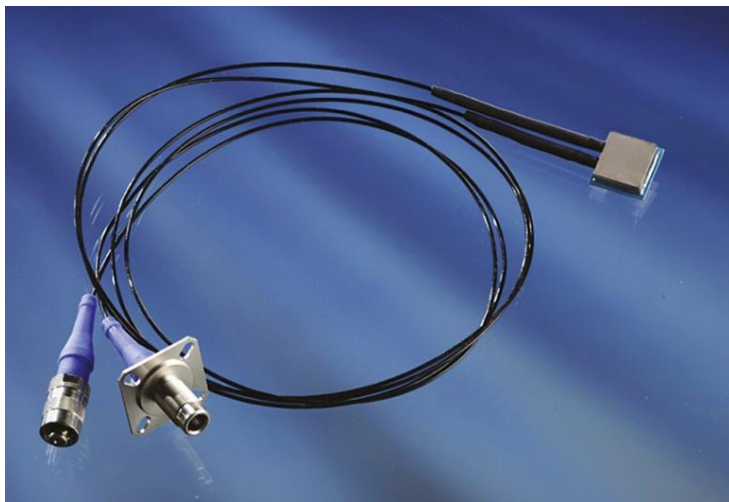


3<sup>rd</sup> Gen(6.25 Gbps) SpaceFibre transceiver

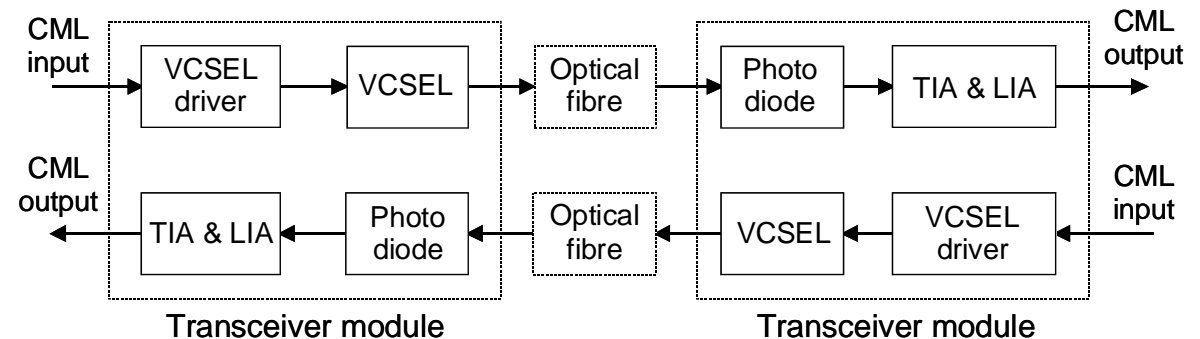
# VTT's SolidOpto SPFI-(003)-6G

## – 6.25 Gbps 850-nm Transceiver for Harsh Environment

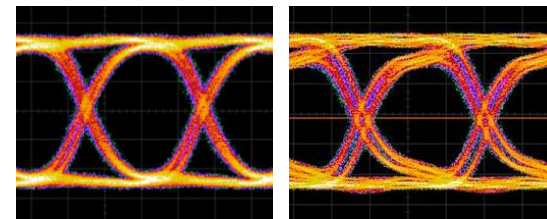
- Up to 6.25 Gbps full-duplex data link for short range applications
- Protocol independent; but compatible with *SpaceFibre* physical layer
- Power consumption 210 mW (typical)
- 50/125  $\mu\text{m}$  multimode fiber pigtailed



**SolidOpto SPFI** transceiver  
with Radiall LuxCis connectors



Data link functional diagram

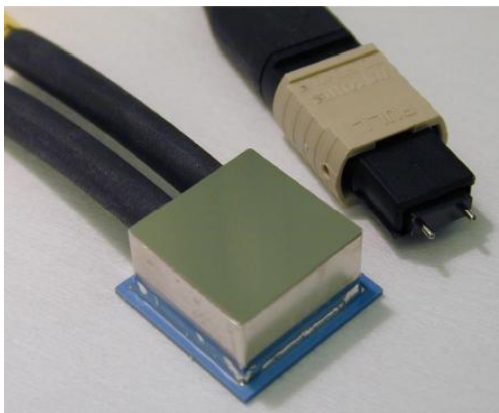


Link eyes at +25 °C and at +90 °C

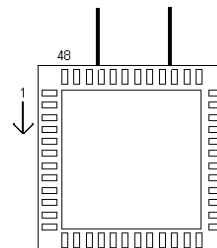
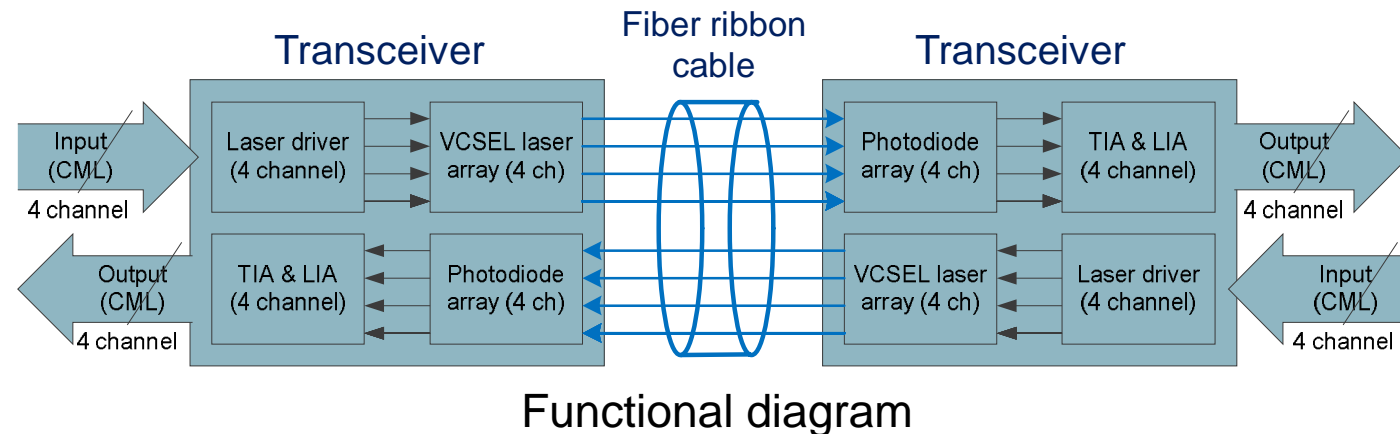


## Parallel Optic (4+4 ch) Transceiver – SolidOpto OI2

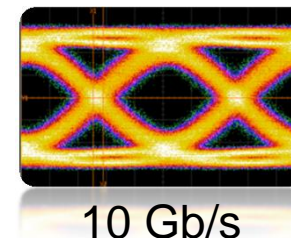
- Up to 4x10 Gbps full-duplex data link for short distances
- Protocol independent; e.g. inter-board interconnects in on-board processor
- Power consumption ca 750 mW (=19mW/Gbps)
- Dimensions 17 x 17 x 9 mm<sup>3</sup>
- Hermetic package with multimode fiber ribbon pigtail



SolidOpto OI2 transceiver with 8-fiber MTP connector



PCB footprint





Integration and packaging

## 6.25 Gbps *SpaceFibre* Transceiver Structure

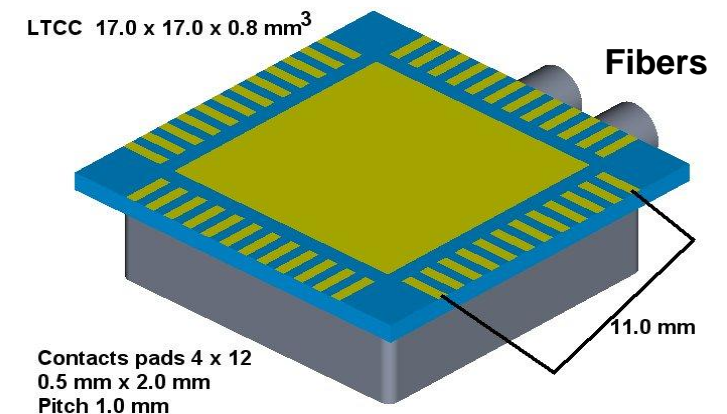
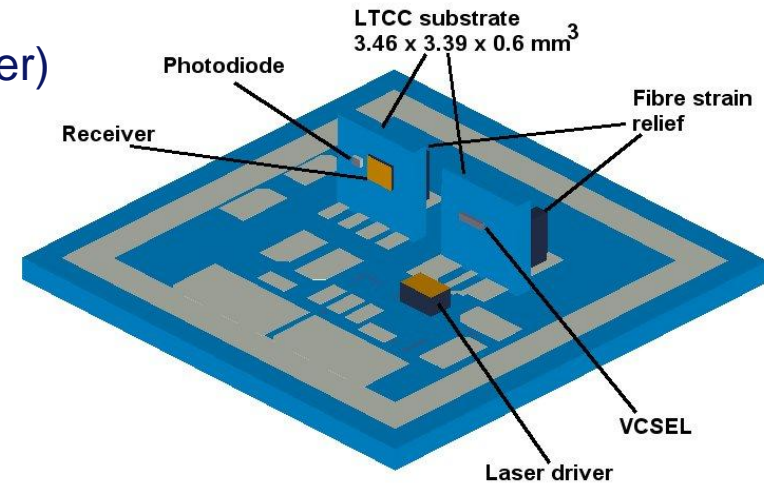
Kovar frame

VCSEL TOSA  
(SiGe driver on package carrier)

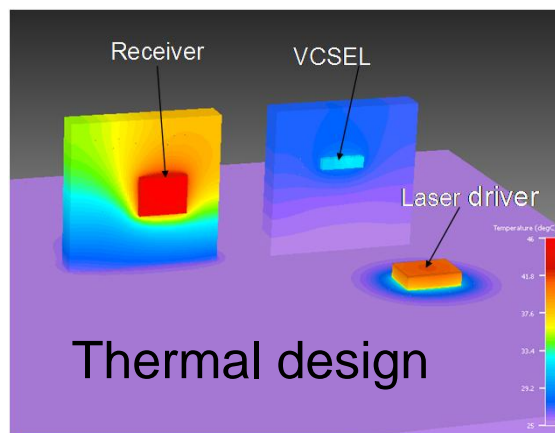
ROSA with InP-  
based Rx IC

Ceramic carrier (LTCC)

SolidOpto SpFi Transceiver without metal lid



Bottom side of transceiver package  
(dimensions 17 x 17 x 5 mm<sup>3</sup>)



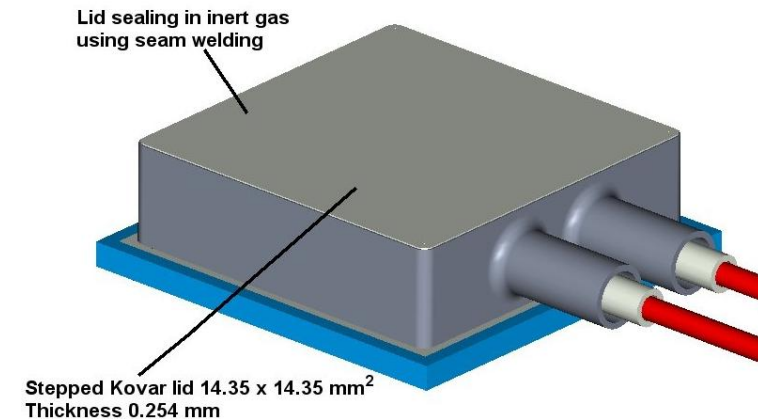
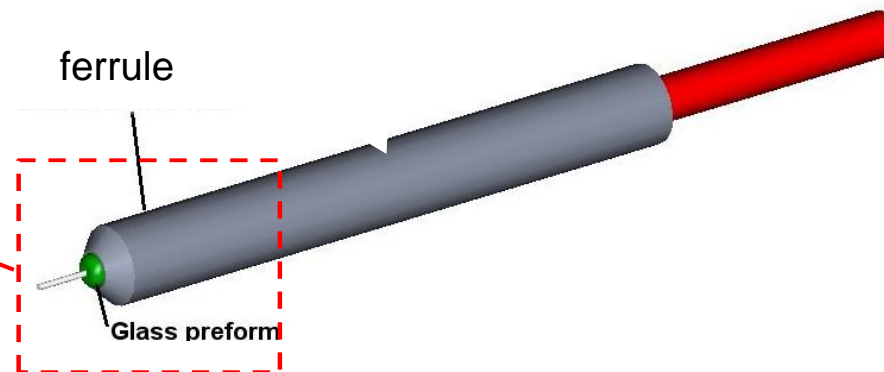


# Hermetic transceiver packaging and reliability

- Kovar frame and lid soldered to ceramic carrier
- Glass-metal fiber feedthrough using solder glass preform

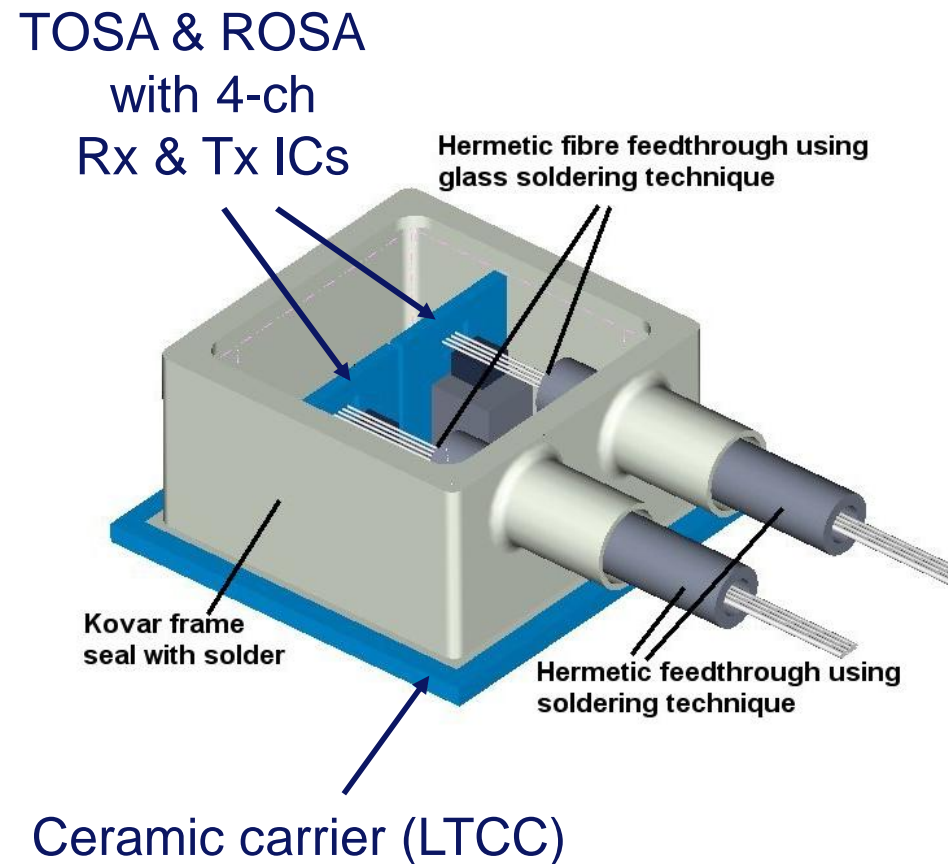


Photo by Diemat Corp



- Sealed packages passed the helium leak tests after been stressed with temperature cycling -55...+125 °C up to 1000 cycles

# Parallel Optic (4+4ch) Transceiver – Packaging



# More environmental reliability – *SpaceFibre* TRx

## ■ Radiations

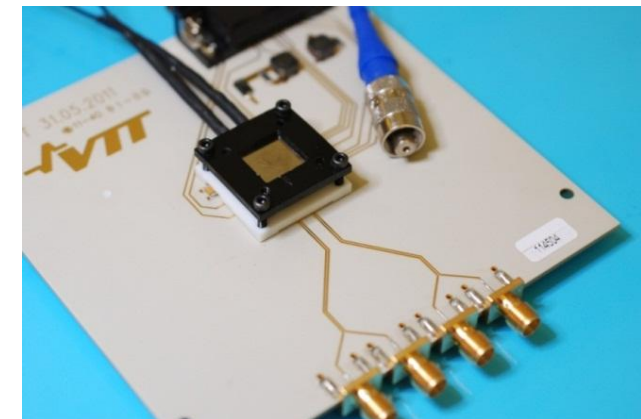
- Passed specified **total dose** tests:
  - Gamma radiation up to 100 krad
  - Proton fluence  $10^{12}$  p/cm<sup>2</sup> (@ 60 MeV)
- Laser drivers used in the EM model showed tendency to latch-up effects at high dose of heavy ions (LET >35 MeV/mg/cm<sup>2</sup>), however, the laser driver IC has been changed after that.

## ■ Mechanical testing

- Vibrations: passed 50 g<sub>rms</sub>
- Shock: passed 3,000 g

## ■ Thermal vacuum – passed -45...+85 °C

## ■ ESD – Receiver part max ±150 V







**Towards next generation**

# Towards inter-chip optical I/O

- Studied: Interchip-Optical Communications and Photonic PCBs for Next Generation On-Board Processors (ESA TRP, 2008 – 2011)
- Optical interface should be as close as possible to ASIC/FPGA, in order to minimize overall power dissipation and complexity
  - From hybrid integration up to chip-level
  - Proposed 1<sup>st</sup> generation solution:  
Integrate multi-channel fiber-optic I/O into the IC package

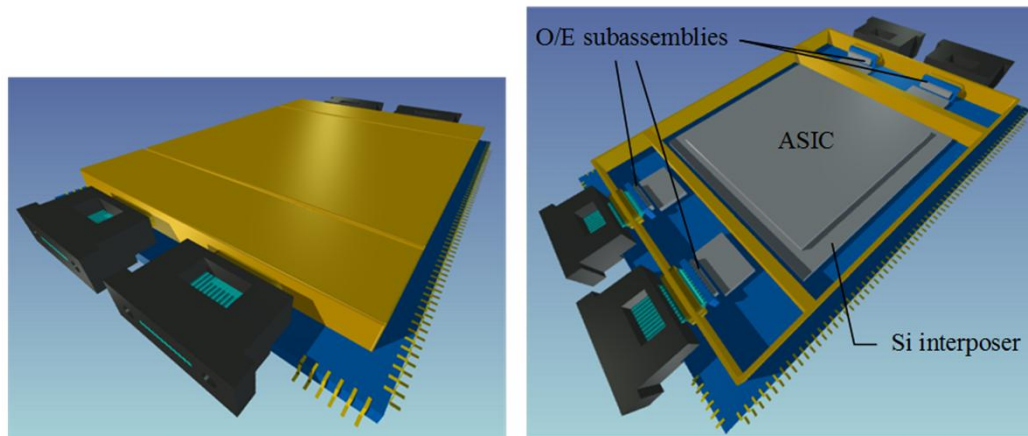
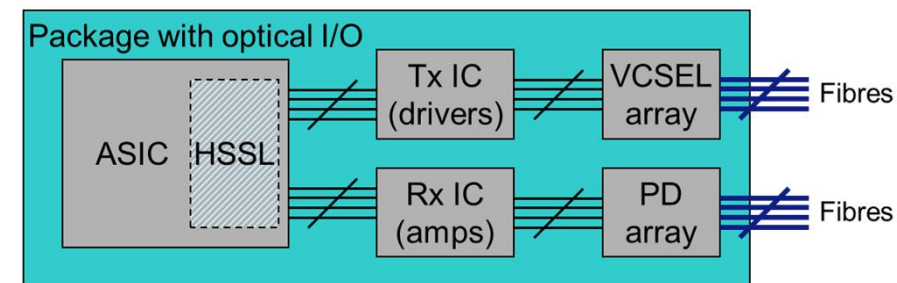


Illustration of space-grade ASIC package with fibre-ribbon I/O's



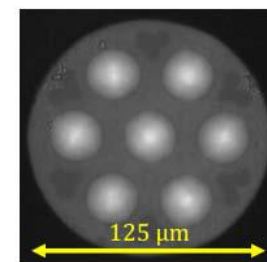
Functional diagram of I/O's



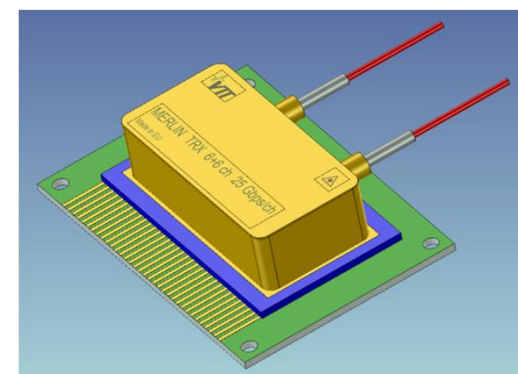
## ***Multi-Gigabit, Scalable & Energy Efficient on-board Digital Processors Employing Multicore, Vertical, Embedded Optoelectronic Engines***

Project objectives include:

- Ruggedized optical transceiver “engines” with
  - Record-high data rate of 150 Gb/s, per fiber
  - Very wide temp range, rad-hard, low power
- Very dense integration by the use of:
  - Novel multicore fibers
  - Custom VCSEL & PD arrays
  - Custom multi-channel ASICs



Multicore fiber  
(©OFS)



Transceiver Vision



A Furukawa Company







# Outlook and Challenges

## About component selections

- So far used commercial off-the-shelf photonics and IC devices:
  - Can exploit advances in datacom technology (e.g. power efficiency)
  - Inexpensive compared to custom devices (space is small market)
  - Screening for e.g. radiation, wide temp range, material outgassing
- Mature 850nm GaAs-based VCSEL and PD technology:
  - Low power and good scalability
  - Reliability; also shown good radiation tolerance
- Silica multimode fibers (50/125  $\mu\text{m}$ )
  - Rad-hard fibers available from a few manufacturers
  - More limited availability of suitable aerospace cabling (e.g. by W.L. Gore and by OFS)

# Summary

- VTT developed high-bit-rate data links for satellite payloads with transceivers based on:
  - Advanced metal-ceramic photonics packaging
  - 850-nm VCSELs and multimode fibers
- Components developed for intra-satellite communications:
  - “SpaceFibre” fibre-optic transceivers (6.25 Gb/s)
  - Parallel optical transceivers (4+4 x 10 Gb/s)
- Developing higher speed and more inter-chip/package interconnects:
  - Next-gen ASIC packaging with integrated optical I/O
  - High-density, multi-channel, up to 150 Gb/s
- Pursuing full commercialization

## For further information please contact:

Mikko Karppinen, D.Sc.  
Senior Scientist  
Photonics Integration

VTT Ltd  
Kaitoväylä 1, P.O. Box 1100  
FI-90571 Oulu, Finland  
tel. +358 20 722 2293 (direct/mobile)  
fax +358 20 722 2320  
mikko.karppinen@vtt.fi  
www.vtt.fi





# TECHNOLOGY «» FOR BUSINESS

