E	APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL Component Title: Relays, latching, type M402 Executive Member: CNES Date: 25/03/2016						
Components (include	ding series and families) s	submitted for Extension	of Qualification	Approval:		_1	
ESCC COMPONENT NO.	VARIANTS	RANGE OF COI	COMPONENTS BASED ON		TEST VEHICLE / S	COMPONENT SIMILAR	
3602 004 04,06,09, 14,16 and		Coil voltage : 28 and 12 VDC Type		Туре М 402	3602 004 16B 28V	All other variants in ESCC 3602 004	
Component N	Manufacturer 2	Location of Ma	nufacturing Plan	(s) 3		4	
Leach Internatio	onal Europe	2 rue Goethe 57430 SARRALB	E		Date of original qualification of Date: 01/02/2012 Certificate Ref No. 317	approval:	
ESCC Specification Maintenance of qua Generic: 3602 Detail(s): 3602 0	lification testing: Issue: 03	Deviations to LVT te used: No 🖾 Yes Deviation from curre No 🖾 Yes	☐ (supply of 15)	letails in Box	Qualification Extension Reporeference and date: RT-1168898	ort 7	
		esults during current va	alidity period in su	ipport of this ap	pplication (those to ESCC listed	first)	
Project Name See Qual. Report, appendix 9	Testing Level	LAT		Date code	Quantit	ty Delivered	
DID above							
PID changes since s None □ Minor* ⋈ Major* □	*Provide details in box:	9	Issue: (OR-1156610	CNES Name of Excutive Repres		

ESA & CNES

(Name of Executive Representative)

QCS/LB/100201 + DCT/AQ/CQ-2010/8987

□ Explain

No

TECQES-MIN2014 Leach01

on

Current Manufacturing facilities surveyed by:

Satisfactory:

Report Reference:

27/10/2014 76-77/J/2010 (Date)

	The second second	Market Market Control of the Control				and a consequence of the consequence	
	APPLICAT	TION FOR EXT	ENSION OF	ESCC QUAL	IFICATI	ON APPROVAL	Page 2
FSCC	Component title:	Relays, latch	ing, type M40	02			40.00
LJCC			on and the second of the second of the				Appl. No.
	Executive Member	CNES			Date:	25/03/2016	317B
	4						
ailure Analysis, DPA, NCCS av	vailable: Yes	□ No	⊠ (Su	ipply data)			
allule Allalysis, DI A, 14003 av	allable. Tes		۵ (۵۱	ippiy data)			
lef. No's and purposes:							
er. No s and purposes.							
50 10 1000H 12 25443 50 250	AND STATE STATES OF THE PARTY O	O 077 22A 44	26/4 ***	0.7			
he undersigned hereby certifies on beha	of the ESCC Executi	ve - that the ab	ove information	on is correct;	-		_
hat the appropriate documentation has be except as stated in box 15;) - that the rep	oorts and data are avail	lable at the ES	CC Executive	and therefore	e applies	s on behalf of	-
CNES as the responsible Executive Men	mber for ESCC qualific	ation status to b	e extended to	the compon	nent(s) li	sted herein.	Wasene
Pate: 29/03/2016					1	JP. BUSS	
					(Si	gnature of the Execu	tive Coordinator)
continuation of Boxes above:							
Box 9 : PID change							1
15.05.95.50.40.75.47.0.10.97.45.20.05. 75. 97.70.							
odification of format, no technical evolu-	ution						

	ESC	C	APP Component Executive M				Page 3 Appl. No.
Non compliano	e to ESCC_requ	uirements:					15
No.:	Spec	cification		Paragraph		Non complian	nce
Additional tasks noncompliance	e required to ach	nieve full com	npliance for E	SCC qualification or rationale fo	r acceptability of		16
Executive Mana Application App Action / Remark	roval: Yes	100	0 🗆				17

Signature, ESA Representative

Date:



APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component Title: Relays, latching, type M402

Page 4 Appl. No.

Executive Member: CNES

Date: 25/03/2016

317B

18

ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 3602 generic specification; Chart F4 (for ESCC/QPL parts); Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

Detail Specification reference:

3602 004 Issue 7

Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
Subgroup	Thermal Shock	×	MIL-STD-202, Test Method 107	15-21	6	0	
	Low Level Sine Vibration	×	MIL-STD-202, Test Method 204	15-21	6	О	
	Random Vibration		MIL-STD-202, Test Method 214				N/A
/ Mechani (Column 1)	Low Level Mechanical Shock		MIL-STD-202, Test Method 213	15-21	6	0	
Environmental / Mechanical (Column 1)	Resistance to Soldering Heat	Ø	MIL-STD-202, Test Method 210	15-21	6	0	
vironme	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	15-21	6	0	
Em	External Visual Inspection	×	ESCC Basic Specification No. 20500	15-21	6	0	
dnou	High Level Sine Vibration	В	MIL-STD-202, Test Method 204				N/A per ESCC 3602/004 appendix
Subg	High Level Mechanical Shock		MIL-STD-202, Test Method 213				N/A per ESCC 3602/004 appendix
Environmental Mechanical Subgroup (Column 2)	Seal (Fine and Gross Leak)		MIL-STD-202, Test Method 112				
/ Mec	External Visual Inspection		ESCC Basic Specification No. 20500				
p 1	Low Level Life	⊠	ESCC 3602 Para. 8.11.1	15-21	3	0	
Endurance Subgroup 1 (Column 1)	Inductive Life	×	ESCC 3602 Para. 8.11.2	15-21	3	0	
	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	15-21	3	0	
	External Visual Inspection	×	ESCC Basic Specification No. 20500	15-21	3	0	



APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component title: Relays, latching, type M402

Executive Member: CNES Date: 25/03/2016

Appl. No.

Page 5

Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
0.50	Coil Life		ESCC 3602 Para. 8.12				NIA (3602/004)
Endurance Subgroup 1 (Column 2)	Seal (Fine and Gross Leak)		MIL-STD-202, Test Method 112				
End Sub ₀ (Col	External Visual Inspection		ESCC Basic Specification No. 20500				
dno	Intermediate Current	×	ESCC 3602 Para. 8.13	15-21	3	0	
Subgrum 3)	Mechanical Life	⊠	ESCC 3602 Para. 8.14	15-21	3	0	
(Colur	Seal (Fine and Gross Leak)	⊠	MIL-STD-202, Test Method 112	15-21	3	0	
Endurance Subgroup 1 (Column 3)	External Visual Inspection	×	ESCC Basic Specification No. 20500	15-21	3	0	
Endurance Subgroup 2	Resistive Life	×	ESCC 3602 Para. 8.11.3	15-21	6	17.	70 =
	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	15-21	6	0	
	External Visual Inspection	×	ESCC Basic Specification No. 20500	15-21	6	0	
	Solderability	×	MIL-STD-202, Test Method 208	15-21	2	0	
ability	Overload	×	ESCC 3602 Para. 8.16	15-21	2	0	
Assembly Capability Subgroup	Permanence of Marking		ESCC Basic Specification No. 24800	15-21			N/A
Asser	Terminal Strength	×	MIL-STD-202, Test Method 211	15-21	2	0	
	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	15-21	2	0	
Additional	Electrical Measurments	×	ESCC 3602 para 9.3	15-21	4	0	
	Seal (Fine and gross leak	×	MIL-STD-202 Method 112	15-21	4	0	
	External Visual inspection	×	ESCC Basic specification No.20500	15-21	4	0	



APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component title: Relays, latching, type M402

Appl. No.

Executive Member: CNES

Date: 25/03/2016

317B

Page 7

NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

ENTRIES	
Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.