-	0	AA
C	30	
-		
	E.	ESC

Component Title: Relays, non-latching, type M300

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	Executive Member: CNES Date: 22/03/2016						i. No. 18B		
Components (includ	ling series and families	I s) submitted for Extension	n of Qualification	Approval:				1	
ESCC COMPONENT NO.	VARIANTS	RANGE OF CO	RANGE OF COMPONENTS BA			TEST HICLE / S			
3601 007	03,04,06	Coil voltage : 12 and 28 Vdc Type M300		3601 0	0704B 28V	All other var ESCC 3601 0			
Component N Leach Internatio	RESERVED CONTRACTOR OF THE PROPERTY OF THE PRO	2 Location of Ma 2 rue Goethe 57430 SARRALE	anufacturing Plan	t(s) 3	Date of origina Date: Certificate Ref	01/02/2014	approval:	4	
Maintenance of qualification testing: used: Generic: 3601 Issue: 03 No ⊠			from current Specifications;			Qualification Extension Report reference and date: RT_1168897 17/03/2016			
Summary of procure	ment or equivalent tes	st results during current v	-	upport of this ap	plication (those t		first) y Delivered	8	
See Qual. Report appendix 9				11/1/2/20			, 50,10,00		
PID changes since s	tart of qualification	9	9 Current PID Verified by:			CNES Name of Excutive Representative			
Minor* ⊠ Major* □	*Provide details in bo	ox:	Issue:	DR_115661 3/2 0 02/03/2016		Date	: 02/03/201	6	
Current Manufacturir Satisfactory:	ng facilities surveyed b	(Nam	ESA & CNE e of Executive Re	THE STATE OF THE S	on		2/10/2014 (Date) らーこ子 /エ	/7010	
Report Reference:	TECQES MIN	2014-Leach01	CS/LR/	100 201	4 NCT/	10 100	C - 1 - 6	40 47	

	APPLICATI	ION FOR EXT	ENSION	OF ESCC QUAL	IFICATI	ON APPROVAL	Page	2	
ESCC	Component title:	Component title: Relays, non-latching, type M300					Appl. N	Appl. No.	
	Executive Member:	CNES			Date:	22/03/2016	318E	3	
	-1							12	
Failure Analysis, DPA, NCCS a	vailable: Yes	□ No	\boxtimes	(Supply data)					
Ref. No's and purposes;									
	W (F000 F	W-1401						13	
The undersigned hereby certifies on beh that the appropriate documentation has (except as stated in box 15;) - that the re	been evaluated; - that ful	I compliance to	all ESC	C requirements i	s evidend				
CNES as the responsible Executive Me	ember for ESCC qualifica	tion status to b	e extend	led to the compo	nent(s) lis	sted herein.	Thomas	5	
Date: 29/03/2016					10000	JP. BUSS	SENOT		
					(Si	ignature of the Execu	utive Coordinator)		
Continuation of Boxes above:							-	14	
Box 9 : PID change									
- Just format changes , No tec	hnical modification.								

Cara E	SCC	APPLIC Component title	Page 3 Appl. No.			
		Executive Mem	ber: CNES	Date:	22/03/2016	318B
Non compliance to	ESCC requirements:					_1
No.:	Specification		Paragraph		Non complia	nce
Additional tasks reconnections and tasks reconnections.	quired to achieve full co	mpliance for ESC	C qualification or rationale for a	cceptability of		L
Executive Manager Application Approva		No 🗆				
Action / Remarks:						

Date:

Signature, ESA Representative

Component Title: Relays, non-latching, type M300

Date: 22/03/2016

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Executive Member: CNES ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION 318B

Tests conducted in compliance with:

ESCC 3601 generic specification; Chart F4 (for ESCC/QPL parts); Or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

Detail Specification reference:

3601 007 Issue 03

Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
d	Thermal Shock	×	MIL-STD-202, Test Method 107	15-21	6	0	
Subgroup	Low Level Sine Vibration	×	MIL-STD-202, Test Method 204	15-21	6	0	
cal	Random Vibration		MIL-STD-202, Test Method 214	15-21			N/A
/ Mechanical Column 1)	Low Level Mechanical Shock	×	MIL-STD-202, Test Method 213	15-21	6	0	
	Resistance to Soldering Heat		MIL-STD-202, Test Method 210	15-21	6	0	100
Environmental /	Seal (Fine and Gross Leak)		MIL-STD-202, Test Method 112	15-21	6	0	
Envir	External Visual Inspection	×	ESCC Basic Specification No. 20500	15-21	6	0	
12)	High Level Sine Vibration		MIL-STD-202, Test Method 204				N/A per ESCC 3601/007 appendix
Environmental / Mechanical Subgroup (Column	High Level Mechanical Shock		MIL-STD-202, Test Method 213				N/A per ESCC 3601/007 appendix
Environmental Mechanical group (Columi	Seal (Fine and Gross Leak)		MIL-STD-202, Test Method 112				
E Subg	External Visual Inspection		ESCC Basic Specification No. 20500				
1 di	Low Level Life		ESCC 3601 Para. 8.11.1	15-21	3	0	
Endurance Subgroup 1 (Column 1)	Inductive Life		ESCC 3601 Para. 8.11.2	15-21	3	0	
Colum	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	15-21	3	0	
Endura (External Visual Inspection	×	ESCC Basic Specification No. 20500	15-21	3	0	



Component title: Relays, non-latching, type M300

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Date: 22/03/2016

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Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	No. of Rejects	Comments if not performed. Comments on Rejection
0.50	Coil Life		ESCC 3601 Para. 8.12				N/A (3601/007
Endurance Subgroup 1 (Column 2)	Seal (Fine and Gross Leak)		MIL-STD-202, Test Method 112				
Sub (Col	External Visual Inspection		ESCC Basic Specification No. 20500				
ıp 1	Intermediate Current	×	ESCC 3601 Para. 8.13	15-21	3	0	
ubgrounn 3)	Mechanical Life	Ø	ESCC 3601 Para. 8.14	15-21	3	0	
Endurance Subgroup 1 (Column 3)	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	15-21	3	0	
Endura (External Visual Inspection	×	ESCC Basic Specification No. 20500	15-21	3	0	
n N	Resistive Life	×	ESCC 3601 Para. 8.11.3	15-21	6	0	
Endurance Subgroup 2	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	15-21	6	0	
End	External Visual Inspection	×	ESCC Basic Specification No. 20500	15-21	6	0	
	Solderability		MIL-STD-202, Test Method 208	15-21	2	0	
ability	Overload	×	ESCC 3601 Para. 8.16	15-21	2	0	6
Assembly Capability Subgroup	Permanence of Marking		ESCC Basic Specification No. 24800				N/A
Assen	Terminal Strength	×	MIL-STD-202, Test Method 211	15-21	2	0	
	Seal (Fine and Gross Leak)	×	MIL-STD-202, Test Method 112	15-21	2	0	
ests	Electrical Measurements	×	ESCC 3602 para 9.3	15-21	4	0	
Additional Tests	Seal (Fine and Gross leak)	×	MIL-STD- 202, Test Method 112	15-21	4	0	
Additio		×	ESCC Basic Specification No. 20500		4	0	



Box 22

Additional Comments.

APPLICATION FOR EXTENSION OF ESCC QUALIFICATION APPROVAL

Component title: Relays, non-latching, type M300

Executive Member: CNES Date: 22/03/2016

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	NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL
ENTRIES Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.