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	ES

Component Title:

Switching Diodes based on types 1N5819U and 1N5822U

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The same of the sa												Аррі. 140	
		E	xecutive Memb	er: Cî	NES				D	ate: 29/07/2016		302C	_
Components (include	ing series and famili	es) sı	ubmitted for Ex	tension of	f Qualif	ication	Approval:						1
ESCC COMPONENT NO.	VARIANTS		RANGE (PONEN	ENTS BASED ON			TEST VEHICLE / S		COMPONENT SIMILAR			
5106/021	02, 03		LCC2B				1N5819	U		ID33125201Z3			
5106/020	01, 02 		LCC2B				1N5822	U		ID33429003ZN			
Component Manufacturer 2				n of Manu		70	2 121	3					4
STMicroelectronics		1	3, rue de Sui	sse BP41	199, 350	041 Ren	nes Cedex		Date	of original qualification ap : 01/09/2010	proval:		
	9								Certi	ficate Ref No. 302			
		5						6					7
ESCC Specification Maintenance of qua			Deviations to used:	LVT test	ting and	Detail S	Specification	n		ification Extension Report ence and date:			
Generic: 5000	Issue: 6		No ⊠	Yes		supply d	letails in Bo	xc	ID33429003ZN_1N5822U_ChartF4 - 03/12/2015 ID33125201Z3_1N5919U_ChartF4 - 06/01/2015				
Detail(s): 5106/0 5106/0			Deviation fro	m current			:		1000	12320123_11433130_018	21 (1 -4 -	00/01/2013	
3100/0	20 2		No ⊠	Yes	((Supply	details)						
													8
Project Name	Testing Le			<u>ırrent vali</u> AT	idity per		upport of the Date code		plicatio	on (those to ESCC listed fi Quantity		red	
Alter Spain	Testing Le	VCI		<u> </u>	1	536A, 1				Quantity	Delive	leu	
Arrow CE					1	428A, 1	442A	•					
									i				
											00-40-90-00		
PID changes since	start of qualification		•	9	Currer	nt PID \	Verified by:	:		CNES		_	10
None										lame of Excutive Represe			
Minor* ⊠					Ref No		8097046 (gene	ric) Re	v15 and 8170379 (specific			v15
Major* □	*Provide details in	box:		-	Issue: Rev D					Date:		15/07/2016	
	1				1104 D								11
Current Manufactur	ing facilities surveye	d by:			ESA	A & CNE	S			n 27	/11/20	14	
				(Name	of Exec	cutive Re	epresentati	ive)			(Date)		
Satisfactory:	Yes ⊠		No 🗆	Expl	lain								
Report Reference:	ESA-TECQE 19/12/2014	S-RP	-0559 issue 1,										

	FOOG		ION FOR EXTE	NSION OF ESCC QUAL	IFICATION APP	ROVAL	Page 2
action of	ESCC	Component title:	Switching Did	odes based on types 1N5	5819U and 1N582	22U	Appl. No.
10	Av 1	Executive Member:	CNES		Date: 29/07/	2016	302C
							1:
ailure	Analysis, DPA, NCCS a	vailable: Yes	□ No				
Ref. No's	and purposes:			¥			
	ersigned hereby certifies on beh					A 18 0000 F	1
except a	ppropriate documentation has stated in box 15;) - that the re	ports and data are avail	able at the ESC	C Executive and therefore	e applies on beha	alf of	
NES as	the responsible Executive Mer	nber for ESCC qualificat	ion status to be	extended to the compone	ent(s) listed nerei		women
ate:	01/08/2014					JP. BUSSENOT	
					(Signature	of the Executive C	oordinator)
ontinuat	tion of Boxes above:						_ 1
	-						
E.							

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Component title:

Switching Diodes based on types 1N5819U and 1N5822U

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	Executive Member: CNES				e: 29/07/2016	302C
Non comp	pliance to ESCC requirements:					15
No.:	Specification			Non complian	ce	
			Paragraph			
Additiona noncomp	I tasks required to achieve full co liance:	mpliance for ESCC qu	ualification or rationale f	for acceptability of		16
		No 🗆				17
	NEW CLEAN ROOF					=m 867
	1 TEST OF THES			AUD ITED	BY CNE?	AND
Data					M	W

Signature, ESA Representative



Component Title: Switching Diodes based on types 1N5819U and 1N5822U

Appl. No.

Executive Member:

CNES

29/07/2016 Date:

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ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

Tests conducted in compliance with:

ESCC 5000 generic specification; Chart F4 (for ESCC/QPL parts); or PID-TFD (for ESCC/QML parts)

Tests vehicle identification/description:

1N5819U01B Lot ID33125201Z3 DC1428A	Full Chart F4
1N5822U01B Lot ID33429003ZN DC1524B	Full Chart F4

Detail Specification reference:

5106/021/020

Chart F4	Test	Tick when done	Conditions	Date Code Diffusion Lot	Tested Qty	N° of Rejects	Comments if not performed. Comments on Rejection
	Mechanical shock	×	MIL-STD-750 TM2016	1428A 1524B	15 + 15	0	
	Vibration	⊠	MIL-STD-750 TM2056	1428A 1524B	15 + 15	0	
Iroup	Constant acceleration	\boxtimes	MIL-STD-750 TM2006	1428A 1524B	15 + 15	0	
	Seal Fine leak Gross leak	⊠	MIL-STD-750 TM1071	1428A 1524B	15 + 15	0	
sal Sub	Electrical Measurement	×	Intermediate and End- Point Electrical Measurements	1428A 1524B	15 + 15	0	
hanic	External Visual	\boxtimes	ESCC Basic Spec 20500	1428A 1524B	15 + 15	0	
Environmental/Mechanical Subgroup	Thermal shock		MIL-STD-750 TM1056	Click here to enter text.			Only applicable to axial lead glass diodes
	Temperature Cycling	⊠	MIL-STD-750 TM1051	1428A 1524B	15 + 15	0	
	Moisture Resistance	⊠	MIL-STD-750 TM1021	1428A 1524B	15 + 15	0	
	Seal Fine leak Gross leak	×	MIL-STD-750 TM1071	1428A 1524B	15 + 15	0	
	Electrical Measurement	⊠	Intermediate and End- Point Electrical Measurements	1428A 1524B	15 + 15	0	
	External Visual	⊠	ESCC Basic Spec 20500	1428A 1524B	15 + 15	0	
	Operating Life	⊠	ESCC 5000 Para. 8.19	1428A 1524B	15 + 15	0	
Endurance Subgroup	Electrical Measurement	⊠	Intermediate and End- Point Electrical Measurements	1428A 1524B	15 + 15	0	
Endu	Seal Fine leak Gross leak	⊠	MIL-STD-750 TM1071	1428A 1524B	15 + 15	0	
	External Visual Inspection	⊠	ESCC Basic Spec 20500	1428A 1524B	15 + 15	0	
	Permanence of Marking		ESCC Basic Spec 24800				Not applicable on Laser marking
by lity	Terminal Strength	×	ESCC 5000 Para. 8.18	1428A 1524B	5 + 5	0	
Assembly Capability Subgroup	Internal Visual	⊠	ESCC Basic Spec 20400	1428A 1524B	5 + 5	0	
SCS	Bond Strength	⊠	MIL-STD-750 TM 2037	1428A 1524B	3 + 3	0	
	Die Shear	⊠	MIL-STD-750 TM 2017	1428A 1524B	3 + 3	0	



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Date: 29/07/2016

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Ch art F4	Test	Tick when done	Conditions	Date Code Diffusion Lot	Tested Qty	N° of Rejects	Comments if not performed.
la .							
Additional							
Ac							



Switching Diodes based on types 1N5819U and 1N5822U

Date: 29/07/2016 Executive Member: CNES

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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

Component title:

	The second control of
ENTRIES Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.