ESCC

Component Title: RESISTORS, HEATERS, FLEXIBLE, SINGLE AND DOUBLE LAYER

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LOCU		170	270		Appl. No.	
	Executive Member: E	ESA		Date: 19/01/2017	330A	
Components (including series and familie	s) submitted for Extension	of Qualification App	roval:			1
ESCC COMPONENT VARIANTS NO.	RANGE OF COM	IPONENTS	BASED ON	TEST VEHICLE / S	COMPONENT SIMILAR	•
4009004xxRyyyy 01 thru 48	As per specification a	and PID, Ryyyy -		400900434 R2406	All other variants	
				400900434 R3058	All other variants	
Component Manufacturer	2 Location of Mar	nufacturing Plant(s)	3			4
IRCA, RICA Division	Via Podgora 26, 3102 Italy			Date of original qualification ap Date: 01/01/2015	proval:	
				Certificate Ref No. 330		
ESCC Specifications used for Maintenance of qualification testing:	Deviations to LVT tes	sting and Detail Spe	6 cification	Qualification Extension Report reference and date:		7
Generic: 4009 Issue: 06		χ (supply deta 15)	ils in Box	EFR.CMP.R.331/16 18/10/2010 EFR.CMP.R.332/16 18/10/2010		
Detail(s): 4009/004 Issue: 01	Deviation from currer No □ Yes	nt Specifications: X (Supply deta	ails)			
						8
Summary of procurement or equivalent te						
Project Name Testing Lev See annex file	el LAT	Dat	e code	Quantity	Delivered	
PID changes since start of qualification	9	Current PID Veri	fied by:	ESA		10
None				Name of Excutive Represen	ntative	
Minor* □		100000000000000000000000000000000000000	a PID 5.34.10			
Major* X *Provide details in t	DOX:	Issue: 24	11/2012	Date:	19/01/2017	
See box 22		Rev Date: 16/	11/2016			11
Current Manufacturing facilities surveyed	ESA / ASI		on19,	/01/2017	11	
	(Name	e of Executive Repre	esentative)	9	(Date)	
Satisfactory: Yes x	No □ Ev	olain				
	No □ Exp	Jani				

	2	APPLICAT	ION FOR EX	KTENSION	OF ESCC QUA	LIFICÀTIO	ON APPROVA	L	Page 2	2
ES	CC	Component title:			ERS, FLEXIBLE,				Appl. N	
100		Executive Member:	ESA			Date:	19/01/2017		330A	
										12
Failure Analysis, D	PA, NCCS av	railable: Yes	X No		(Supply data)					
Ref. No's and purposes:	NCCS NC	2ERIC701 has been cl	osed out on	the 23/01/	2017					
The undersigned hereby that the appropriate docu (except as stated in box as	mentation has be	een evaluated; - that fu	II compliance able at the E	e to all ESC SCC Exec	CC requirements utive and therefo	is evidend re applies	on behalf of	ed herein.		13
Date: 23/01/2017						Si	esson	7	Zu.	
						(Si	ignature of the	Executive C	coordinator)	
Continuation of Boxes at	ove:				9-110-11-11-11-11-11-11-11-11-11-11-11-11					14



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	Executive	Member: ESA	Date: 19/01/2017	330A
Non compliance to ESCC	requirements:			15
No.:	Specification	Non complia	nce	
		Paragraph		
Additional tasks required	to achieve full compliance for	ESCC qualification or rationale for acceptal	pility of	16
noncompliance:				10
Executive Manager Dispo	osition			17
Action / Remarks:	Yes No		1 De	
Date:			Signature, ESA Representa	tive



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Executive Member: ANNEX 1: LIST OF TESTS DONE TO SUPPORT EXTENSION OF QUALIFICATION

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Tests conducted in compliance with:

- ESCC 4009 generic specification; Chart F4 (for ESCC/QPL parts); Or PID-TFD 5.34.16 rev.24 (for ESCC/QML parts)

Tests vehicle identification/description:

R2406	Etched foil heater
R3058	Etched foil heater

Detail Specification reference:

ESCC 4009/004

Chart F4	Test	Tick when done	Conditions	Date Code	Tested Qty	N° of Rejects	Comments if not performed. Comments on Rejection
Environmental/ Mechanical Subgroup	Robustness of Terminations	X	IEC 60068-2-21	1619A	7+8	0	None
	Climatic Sequence	Х	ESCC 4009, Para. 8.7	1619A	7+8	0	None
	External Visual Inspection	х	ESCC 20500	1619A	7+8	0	None
Endurance Subgroup	Operating Life	Х	ESCC 4009, Para. 8.8	1619A	8+7	0	None
	External Visual Inspection	Х	ESCC 20500	1619A	8+7	0	None
	Permanence of marking	Х	ESCC 24800	1619A	8+7	0	None
la							
Additional tests							
Ad							



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Executive Member: ESA Date: 19/01/2017

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NOTES ON THE COMPLETION OF THE APPLICATION FORM FOR ESCC QUALIFICATION EXTENSION APPROVAL

ENTRIES	
Form heading	shall indicate: - the title of the component as given in its detail specification or the name of the series, family; - the Executive Member; - the entering date; - the certificate number and its sequential suffix.
Box 1	shall provide details given in the table; in particular there shall be listed: - the variants or range of variants; - the range of components (the ESCC code is recommended to indicate the values or values range, the tolerance, the voltage, etc); the designation given in the detail specification as 'base on'; - under Test Vehicle enter either an ESCC code or the specific characteristic capable of identifying the component tested (e.g., voltage of coil for a relay); - under component similar enter a cross if relevant.
Box 2; 3 and 4	As per QPL entry; otherwise, an explanation of the changes must be supplied.
Box 5	Will show the ESCC Generic and Detail specifications, including issue number and revision letter, current at the time the tests reported were performed. If the specifications are different from those current on the date of the application, see Box 6.
Box 6	Will show the deviations from the Generic and Detail Specifications listed in Box 5, in particular deviations from testing. In case of deviations this must be listed in Box 15. In case the referenced specification in Box 5 have currently a different issue and/or revision indicate also whether the test data deviates or not from such current documents.
Box 7	Must reference the report(s) supplied in support of the application.
Box 8	Should provide the details of procurement to the full ESCC System, documentation of all of which should already have been delivered to the ESCC Executive under the terms of the relevant Generic Specification. An appropriate table has been drawn in this box.
Box 9	If the PID evolved after the Original Qualification or after the last Extension of Qualification, adequate details of such evolution shall be provided together with the reasons for the changes. Major changes shall be clearly marked.
Box 10	Identify the current PID issue status, date and actual date of verification. The date of verification of the current PID should be arranged as close as possible to the required date of extension.
Box 11	This box can be completed only after a physical visit to the plant to confirm that no unexplained changes occurred and that the practices, procedures, material, etc. used in manufacturing the components are as described in the PID. This survey shall be carried out in accordance with the requirements of ESCC Basic Specification No. 20200 and its findings shall be recorded.
Box 12	Provide details of, or reference to, any Destructive Physical Analysis (DPA) and Failure Analysis reports as well as any Nonconformance(s) (NCCS) occurred during the qualification validity period, stating if established corrective action have produced satisfactory results.
Box 13	Enter only the name of the Executive Member (i.e., CNES, DLR, ESTEC, etc.) and the signature of the responsible Executive Coordinator.
Box 14	To be used when there is a need to expand any of the boxes from 1 through 12. Identify box affected and reference the Box 14 in the relevant Box. Box 14 can be broken into 14a, 14b, etc. if several boxes have to be expanded.
Box 15	Fill in Table as requested.
Box 16	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 17	All Executive Manager recommendations on the application itself, special conditions or restrictions, modifications of the QPL or QML entry, letters to the manufacturer, etc. shall be entered clearly in Box 19, signed by the representative for ESA, and dated.
Box 18	Fill in Table as requested.
Box 19	Confidential Details of PID changes including those of a confidential nature, shall be provided.
Box 20	State noncompliance with reference to specification(s) and paragraph(s). To simplify reference in Box 16 each nonconformance shall be sequentially numbered. If relevant state 'None'.
Box 21	Any additional action deemed necessary by the Executive Member to bring the submitted data to a standard likely to be accepted by the ESCC Executive should be listed herein or the reason(s) to accept the noncompliance.
Box 22	Additional Comments.